

KONICA MINOLTA

PARTS GUIDE MANUAL

SEPTEMBER 2012

magicolor 8650
A02E00A

INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
- 6 Revision Mark
Marked as ▲ on the illustration shows that the revision has been made.
- 7 All rights reserved. (any reprints or quotations are prohibited.)
Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

パーツガイドマニュアルのご案内

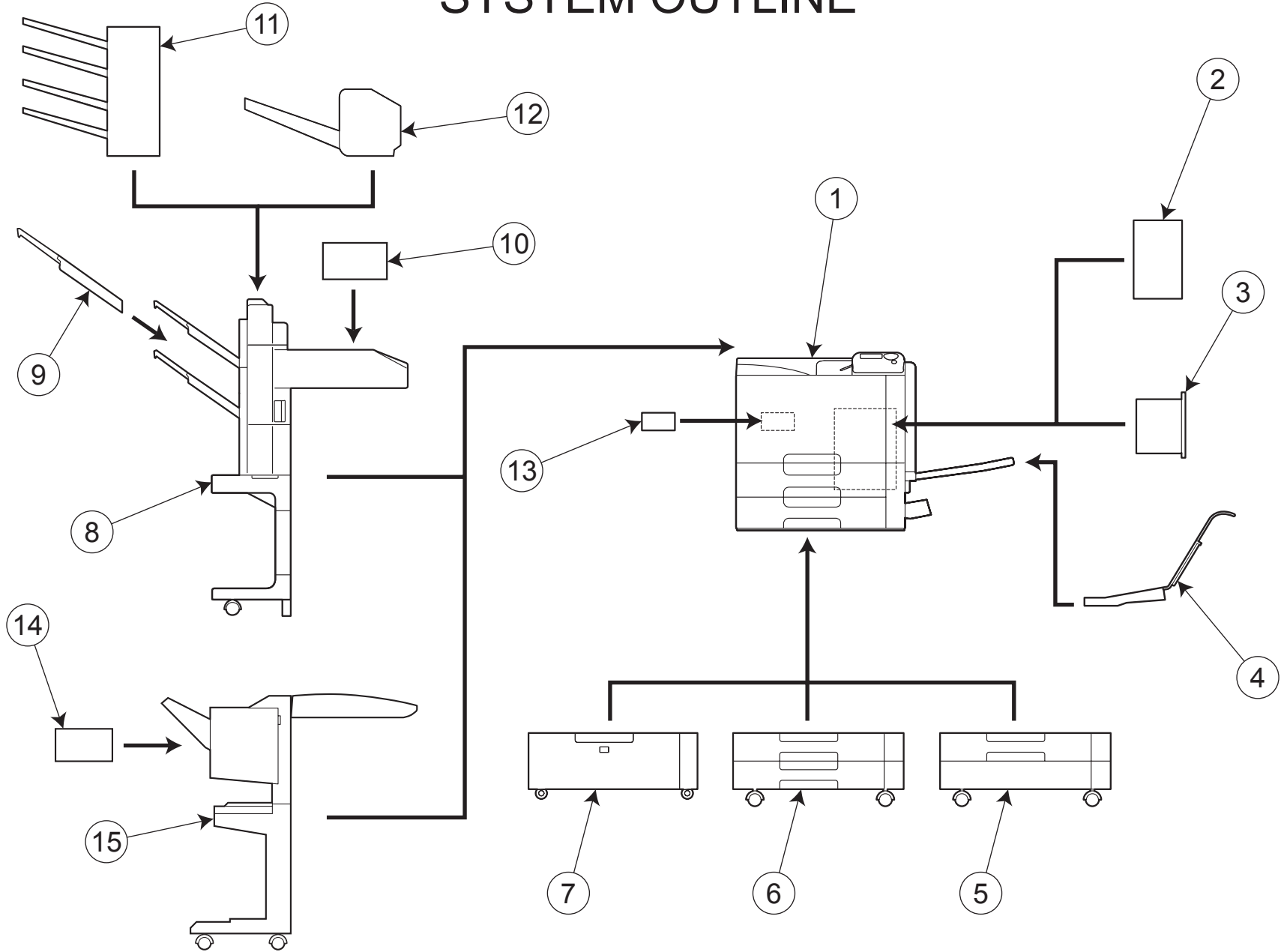
サービス部品をご発注の際には、下記に示す“パーツガイドマニュアルの活用にあたって”をご参照の上、正しい部品番号にてお願い致します。

パーツガイドマニュアルの活用にあたって

- 1 部品発注の際には、掲載されている部品番号の桁数を確認し、掲載されている桁数で発注願います。
- 2 この製品に使用されているネジ、ナット、ワッシャー、止め輪、ピンなどは、リストの右側の Standard parts 欄に a,b,c,……で表示し、イラストにも a,b,c,……表示してあります。
- 3 製品の安全性を維持する為に、製品に使用される特定の部品を「重要保安部品」として設定しています。
- 4 重要保安部品の部品番号は、“SP00-****”と記載されていますので、部品交換時は、サービスマニュアル記載の分解・組み立ての注意事項に従って作業をして下さい。
また、指定以外の部品は一切使用しないで下さい。
- 5 本文に ♣ が表示されている部品は、仕向け地毎に専用部品がある事を意味しています。
オーダーされる時は、仕向け地を確認して下さい。
- 6 改訂記号について
イラスト上に▲印が表示されている部分は、改訂された事を表します。
- 7 著作権所有（無断転載及び無断引用の禁止）
本パーツガイドマニュアルについては、機密保持等その扱いには十分注意して下さい。万一取り扱いを誤った場合には、法律で処罰されることがあります。

10/31/2007

SYSTEM OUTLINE



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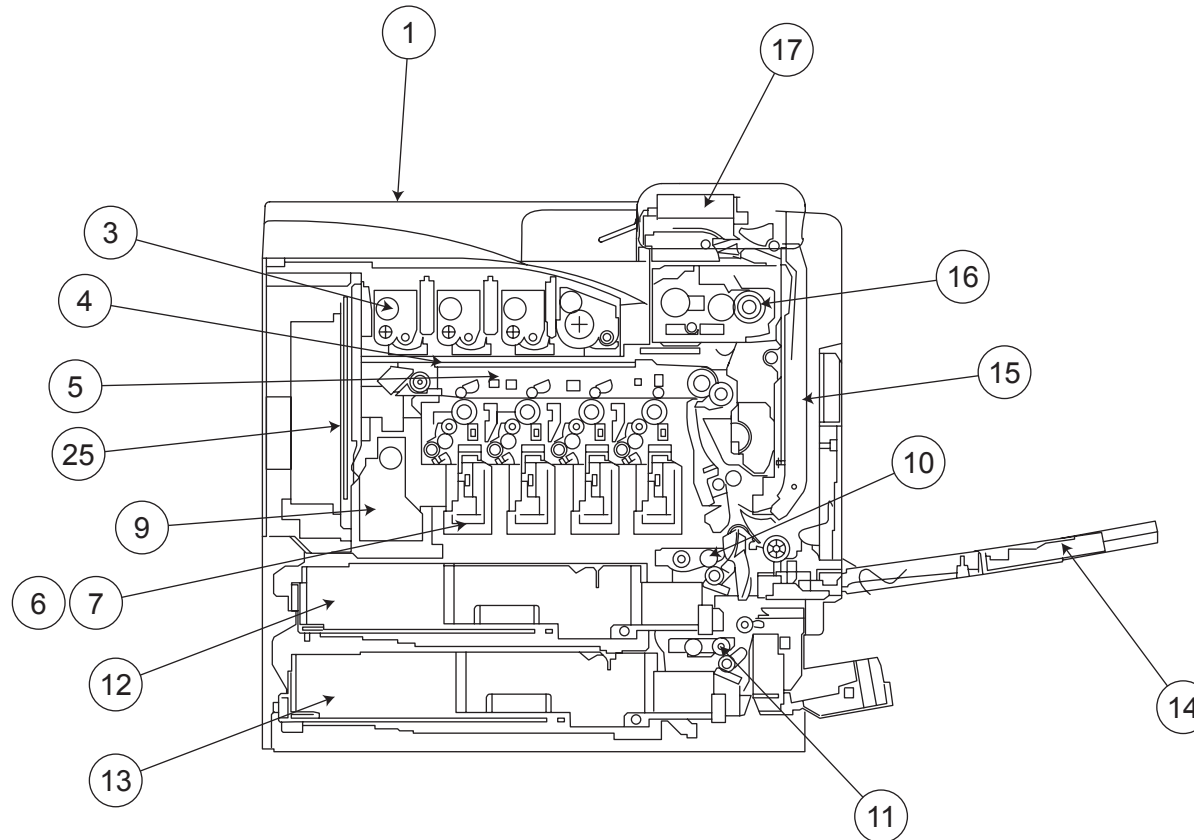
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1	PRINTER COLOR	magicolor 8650
2	OTHER OPTION	MK-711
3	OTHER OPTION	EK-603
4	OTHER OPTION	MK-713
5	PAPER FEEDER	PC-106
6	PAPER FEEDER	PC-205
7	PAPER FEEDER	PC-406
8	SORTER/FINISHER	FS-519
9	OTHER OPTION	OT-602
10	PUNCH UNIT	PK-515
11	SORTER/FINISHER	MT-502
12	SORTER/FINISHER	SD-505
13	OTHER OPTION	HD-508
14	PUNCH UNIT	PK-501/PK-4/PK131
15	SORTER/FINISHER	FS-609

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DIAGRAM OF MAIN PARTS SECTION

REAR SIDE (2) (8) (18) (19) (20) (21) (22)
(23) (24) (26) (27) (28)



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A02E 1493 01	41-5	A02E 2205 00	38-11	A02E 2549 00	34-28	A02E 3634 00	10-23	A02E 5609 00	12-28
A02E 1497 00	43-24	A02E 2206 00	38-12	A02E 2551 00	34-27	A02E 3635 00	10-26	A02E 5609 00	14-27
A02E 1498 00	41-13	A02E 2207 00	38-16	A02E 2556 12	35-38	A02E 3636 00	10-29	A02E 5610 00	13-15
A02E 1610 00	1-16	A02E 2208 00	38-15	A02E 2557 12	35-18	A02E 3637 00	9-20	A02E 5610 00	15-13
A02E 1612 00	1-10	A02E 2209 00	38-14	A02E 2563 00	35-33	A02E 3640 01	11-8	A02E 5611 00	12-11
A02E 1613 00	1-17	A02E 2210 00	38-17	A02E 2570 00	35-4	A02E 3641 01	11-6	A02E 5611 00	14-12
A02E 1614 01	3-17	A02E 2211 00	38-13	A02E 2571 00	35-9	A02E 3642 01	11-10	A02E 5612 00	12-7
A02E 1615 00	1-5	A02E 2290 00	33-8	A02E 2573 00	35-6	A02E 3643 00	11-9	A02E 5612 00	14-7
A02E 1618 00	3-18	A02E 2290 00	34-4	A02E 2576 01	35-25	A02E 3644 01	11-7	A02E 5613 00	12-18
A02E 1625 00	43-1	A02E 2302 00	35-3	A02E 2579 00	10-15	A02E 3650 01	11-2	A02E 5613 00	14-24
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A02E 1627 00	43-2	A02E 2310 11	35-12	A02E 2584 01	35-17	A02E 3660 01	4-7	A02E 5614 00	14-25
A02E 1629 00	2-6	A02E 2312 00	35-23	A02E 2585 00	35-2	A02E 3661 00	4-6	A02E 5631 00	13-16
A02E 1630 00	2-8	A02E 2314 00	35-15	A02E 2586 01	10-13	A02E 3662 01	4-5	A02E 5632 00	13-14
A02E 1634 00	37-17	A02E 2315 00	35-36	A02E 2587 00	35-20	A02E 3670 00	9-19	A02E 5635 00	13-13
A02E 1636 01	2-5	A02E 2316 00	35-35	A02E 2591 00	35-16	A02E 3671 01	9-18	A02E 5636 00	13-11
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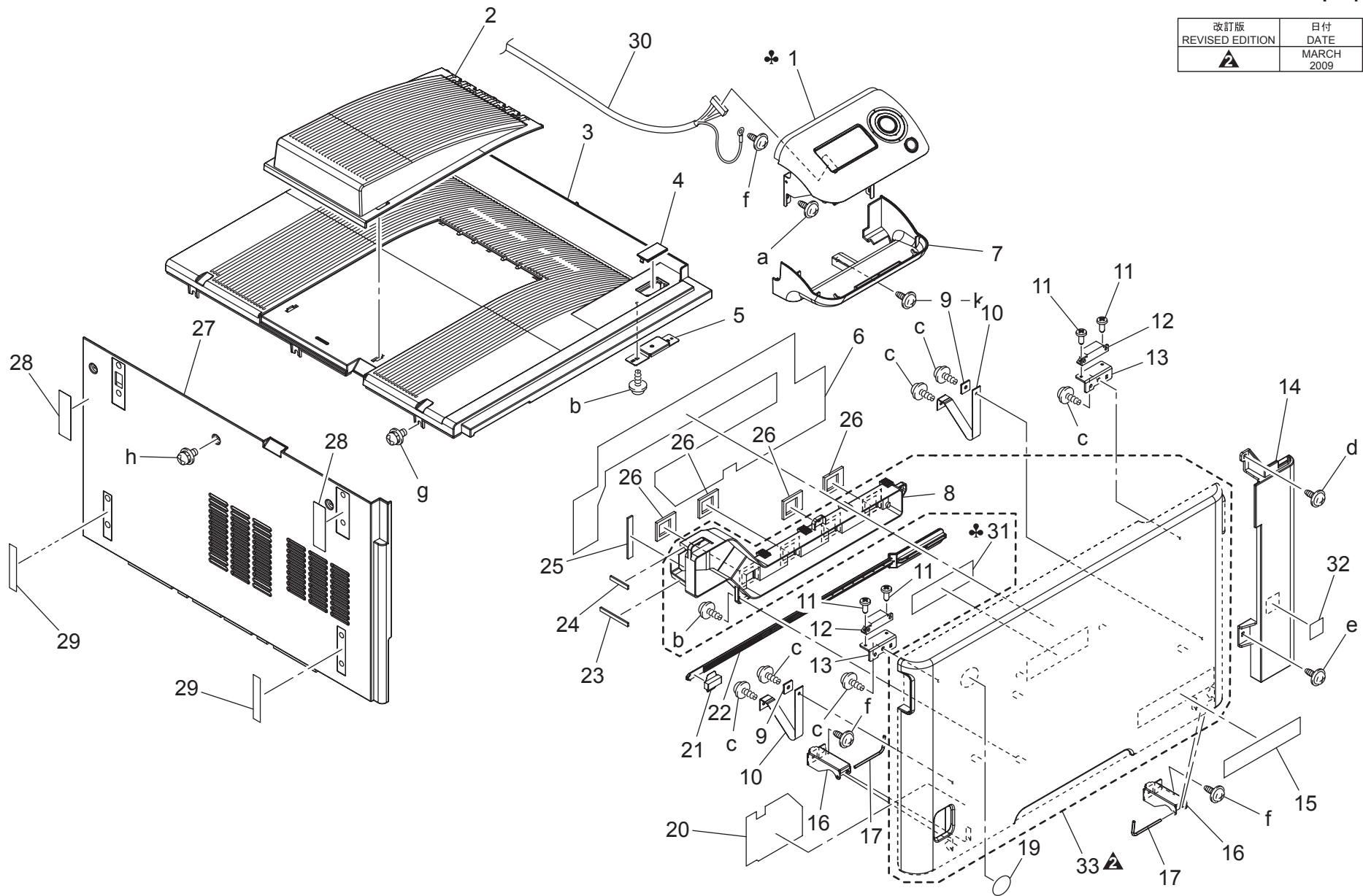
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A02E 5693 01	13-3	A02E 5917 00	22-22	A02E 5972 00	23-13	A02E 6228 01	37-7	A02E 8113 00	26-5
A02E 5693 01	16-18	A02E 5918 01	21-9	A02E 5973 01	23-7	A02E 6228 12	37-7	A02E 8114 00	26-10
A02E 5696 00	13-2	A02E 5919 00	22-17	A02E 5974 00	23-18	A02E 6230 01	17-9	A02E 8117 00	26-4
A02E 5721 00	38-6	A02E 5921 00	22-12	A02E 5975 00	23-24	A02E 6231 01	17-8	A02E 8118 01	26-9
A02E 5751 03	14-10	A02E 5922 00	22-9	A02E 5976 00	23-9	A02E 6233 00	18-7	A02E 8119 00	26-6
A02E 5753 00	14-3	A02E 5923 00	22-5	A02E 5981 00	22-13	A02E 6233 00	20-9	A02E 8120 01	26-11
A02E 5754 00	14-28	A02E 5924 00	22-3	A02E 5982 00	21-18	A02E 6234 00	17-19	A02E 8121 00	26-7
A02E 5755 01	12-25	A02E 5925 01	22-19	A02E 5983 00	22-10	A02E 6301 03	19-11	A02E 8132 00	26-8
A02E 5755 01	14-29	A02E 5926 00	22-20	A02E 5984 00	21-4	A02E 6330 01	19-8	A02E 8151 00	25-13
A02E 5771 00	15-14	A02E 5927 01	22-21	A02E 5985 00	21-2	A02E 7001 00	29-9	A02E 8152 00	25-16
A02E 5772 00	15-10	A02E 5928 01	22-23	A02E 5986 00	21-7	A02E 7051 01	27-6	A02E 8152 00	26-12
A02E 5791 00	14-6	A02E 5931 00	22-25	A02E 6201 04	17-11	A02E 7052 01	27-16	A02E 8201 01	25-11
A02E 5804 00	16-19	A02E 5932 00	22-8	A02E 6206 00	17-4	A02E 7053 00	27-8	A02E 8202 01	25-15
A02E 5805 00	16-20	A02E 5933 00	22-4	A02E 6206 00	19-4	A02E 7054 00	27-15	A02E 8203 01	25-20
A02E 5831 00	38-24	A02E 5934 00	22-2	A02E 6208 01	18-17	A02E 7057 00	29-25	A02E 8204 02	25-23
A02E 5841 00	16-15	A02E 5935 00	22-15	A02E 6208 01	20-11	A02E 7058 01	29-27	A02E 8205 00	25-17
A02E 5842 01	16-12	A02E 5936 00	22-16	A02E 6209 00	18-8	A02E 7100 00	27-4	A02E 8206 01	25-24
A02E 5843 00	15-12	A02E 5937 00	22-26	A02E 6209 00	20-10	A02E 7107 01	27-13	A02E 8207 00	25-21
A02E 5871 13	16-1	A02E 5941 00	23-2	A02E 6210 00	18-22	A02E 7109 00	27-3	A02E 8208 00	25-22
A02E 5872 00	16-11	A02E 5942 00	23-22	A02E 6210 00	20-16	A02E 7111 00	28-5	A02E 8210 00	25-12
A02E 5874 00	16-7	A02E 5943 00	23-21	A02E 6213 00	17-5	A02E 7112 00	28-7	A02E 8214 00	25-25
A02E 5875 00	16-5	A02E 5945 00	23-19	A02E 6213 00	19-5	A02E 7113 00	28-1	A02E 8902 03	31-14
A02E 5876 00	16-8	A02E 5946 00	23-20	A02E 6214 00	19-12	A02E 7114 00	28-6	A02E 8903 00	32-14
A02E 5879 01	16-9	A02E 5947 00	24-14	A02E 6216 00	18-1	A02E 7115 00	28-4	A02E 8904 03	31-8
A02E 5880 00	16-13	A02E 5951 00	24-8	A02E 6216 00	20-24	A02E 7117 01	28-8	A02E 8905 00	31-11
A02E 5881 00	16-16	A02E 5952 01	24-5	A02E 6218 00	17-3	A02E 7123 00	28-3	A02E 8906 00	32-15
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A02E 5901 00	23-17	A02E 5953 02	24-7	A02E 6219 00	17-7	A02E 7128 00	29-1	A02E 8913 00	31-13
A02E 5902 00	23-26	A02E 5954 00	24-15	A02E 6219 00	19-7	A02E 7129 02	29-7	A02E 8916 00	32-13
A02E 5903 02	21-16	A02E 5955 00	23-30	A02E 6220 00	18-25	A02E 7130 00	29-17	A02E 8920 02	31-1
A02E 5905 01	22-18	A02E 5956 00	24-1	A02E 6220 00	20-19	A02E 7132 01	29-35	A02E 8921 00	31-5
A02E 5906 00	21-13	A02E 5957 00	24-12	A02E 6223 00	17-17	A02E 7140 00	28-11	A02E 8922 00	31-3
A02E 5907 01	21-21	A02E 5960 01	24-10	A02E 6223 00	19-16	A02E 7191 00	27-1	A02E 8923 00	31-2
A02E 5908 00	21-11	A02E 5960 02	24-10	A02E 6224 00	18-14	A02E 7192 00	27-2	A02E 8924 01	31-18
A02E 5909 01	21-10	A02E 5961 00	24-4	A02E 6224 00	20-8	A02E 8102 02	25-7	A02E 8925 00	31-15
A02E 5910 00	21-22	A02E 5963 00	24-9	A02E 6225 01	37-8	A02E 8103 00	25-4	A02E 8926 00	31-22
A02E 5911 00	21-6	A02E 5966 00	23-29	A02E 6225 12	37-8	A02E 8104 00	25-1	A02E 8927 01	31-23
A02E 5912 00	23-1	A02E 5967 00	23-28	A02E 6226 00	17-20	A02E 8106 00	26-13	A02E 8928 01	31-19
A02E 5913 00	23-3	A02E 5968 00	23-27	A02E 6227 00	18-11	A02E 8108 00	25-10	A02E 8929 00	31-17

Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
A02E 8933 00	31-16	A02E G213 00	32-3	A02E N106 02	14-4	A02E R705 00	7-13	A11U R926 00	12-30
A02E 8934 00	31-9	A02E G560 00	12-2	A02E N109 01	31-4	A02E R706 00	5-1	A11U R926 00	14-31
A02E 8950 00	32-6	A02E G570 00	14-2	A02E N10A 01	48-1	A02E R707 00	5-5	V116 0308 03	50-3
A02E 8951 00	32-7	A02E G571 00	16-21	A02E N10B 00	29-29	A02E R708 11	6-1	V137 0308 04	50-2
A02E 8952 00	32-16	A02E G620 00	21-20	A02E N10C 00	38-18	A02E R709 00	3-3	V500 0100 03	49-1
A02E 8954 00	32-1	A02E G621 00	22-11	A02E N10D 00	38-23	A02E R710 00	33-13	V500 0100 05	49-2
A02E 8956 01	32-4	A02E G700 00	26-3	A02E N10E 00	41-9	A02E R711 00	33-12	V500 0100 07	49-4
A02E 8957 01	32-5	A02E H001 06	43-23	A02E N10G 00	11-5	A02E R712 00	34-33	V500 0100 08	49-3
A02E 9402 00	3-20	A02E H002 01	43-7	A02E N10J 00	41-1	A02E R713 00	27-17	V500 0100 20	49-5
A02E 9403 00	3-19	A02E H003 00	7-5	A02E N10M 01	47-2	A02E R714 00	35-11	V500 0200 10	49-6
A02E 9403 00	5-14	A02E H341 06	43-14	A02E N10N 01	3-9	A02E R715 00	33-10	V500 0200 16	49-7
A02E 9405 00	28-9	A02E H343 00	43-12	A02E N10P 03	47-1	A02E R716 00	21-24	V500 0200 39	49-17
A02E 9406 00	29-6	A02E M100 00	35-41	A02E N10T 01	43-8	A02E R717 00	23-10	V500 0200 40	50-4
A02E 9408 00	22-1	A02E M103 00	33-11	A02E N10W 01	1-30	A02E R718 11	30-1	V500 0200 66	49-14
A02E 9409 01	22-1	A02E M108 01	40-2	A02E N10W 02	1-30	A02E R720 11	30-1	V502 0100 36	43-22
A02E 9410 00	21-1	A02E M10C 01	26-1	A02E N110 01	37-23	A02E R721 11	30-1	V570 0100 21	49-11
A02E 9411 00	21-15	A02E M10C 01	32-2	A02E N111 01	42-6	A02E R722 11	25-26	V570 0100 25	49-10
A02E 9412 00	18-24	A02E M200 00	16-17	A02E N112 00	45-1	A02E R729 00	13-4	V570 0100 31	49-8
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A02E 9413 00	17-12	A02E M200 00	35-30	A02E N115 01	44-2	A02E R732 00	39-17	V570 0100 48	49-13
A02E 9415 00	17-13	A02E M201 00	24-3	A02E N118 00	43-6	A02E R733 11	30-1	V651 0100 40	3-15
A02E 9417 00	25-5	A02E M202 00	12-1	A02E N119 02	3-23	A02E R734 00	17-18	V800 5003 00	29-12
A02E 9425 01	1-6	A02E M202 00	14-1	A02E N11C 00	46-1	A02E R734 00	19-15	V801 3000 06	22-14
A02E 9426 00	1-20	A02E M203 00	34-31	A02E N11D 00	31-20	A02E R735 22	6-33	V816 3000 02	3-12
A02E 9431 00	1-15	A02E M304 00	5-4	A02E N120 01	41-12	A02E R736 00	37-4	V818 6000 14	35-39
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A02E 9464 00	1-31	A02E M720 01	1-1	A02E N125 12	41-6	A02E R960 01	49-20		
A02E 9465 00	1-31	A02E M721 00	1-1	A02E N130 00	6-9	A02E R964 02	49-20		
A02E 9466 00	1-31	A02E M722 00	1-1	A02E N131 00	6-7	A02E R974 01	49-20		
A02E F188 00	1-33	A02E N100 00	44-1	A02E N132 01	6-8	A02F R7A5 00	29-38		
A02E F566 00	13-10	A02E N101 01	21-23	A02E R700 00	39-3	A034 9550 00	50-9		
A02E F566 00	15-3	A02E N102 00	48-2	A02E R701 33	8-1	A093 6516 00	49-21		
A02E G100 00	8-18	A02E N103 00	22-24	A02E R703 00	8-19	A0DT 01A	11-1		
A02E G210 00	10-28	A02E N105 00	12-5	A02E R704 00	7-7	A0DT 0YA	11-1		

EXTERNAL PARTS

P 1

改訂版 REVISED EDITION	日付 DATE
	MARCH 2009



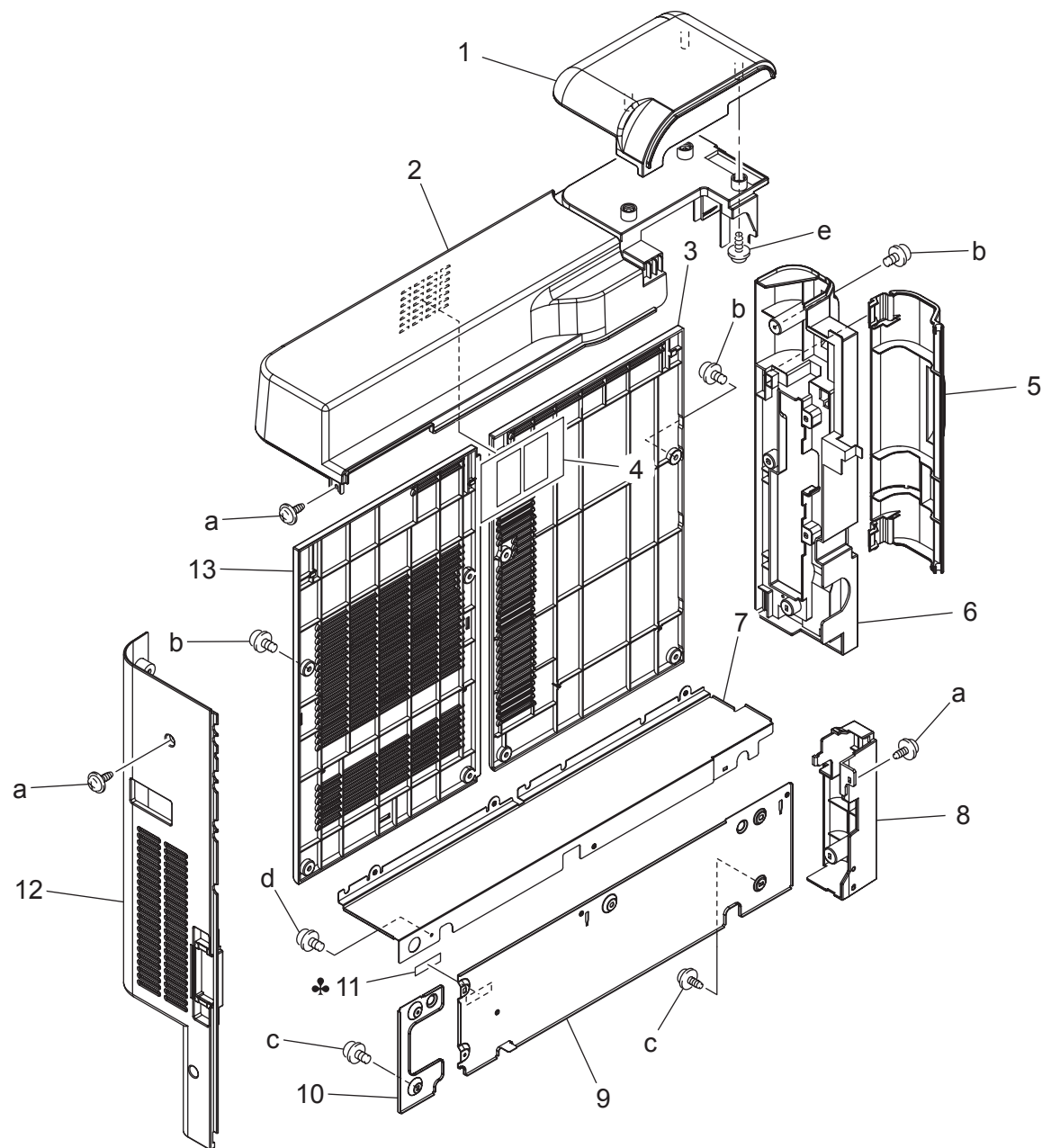
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EXTERNAL PARTS

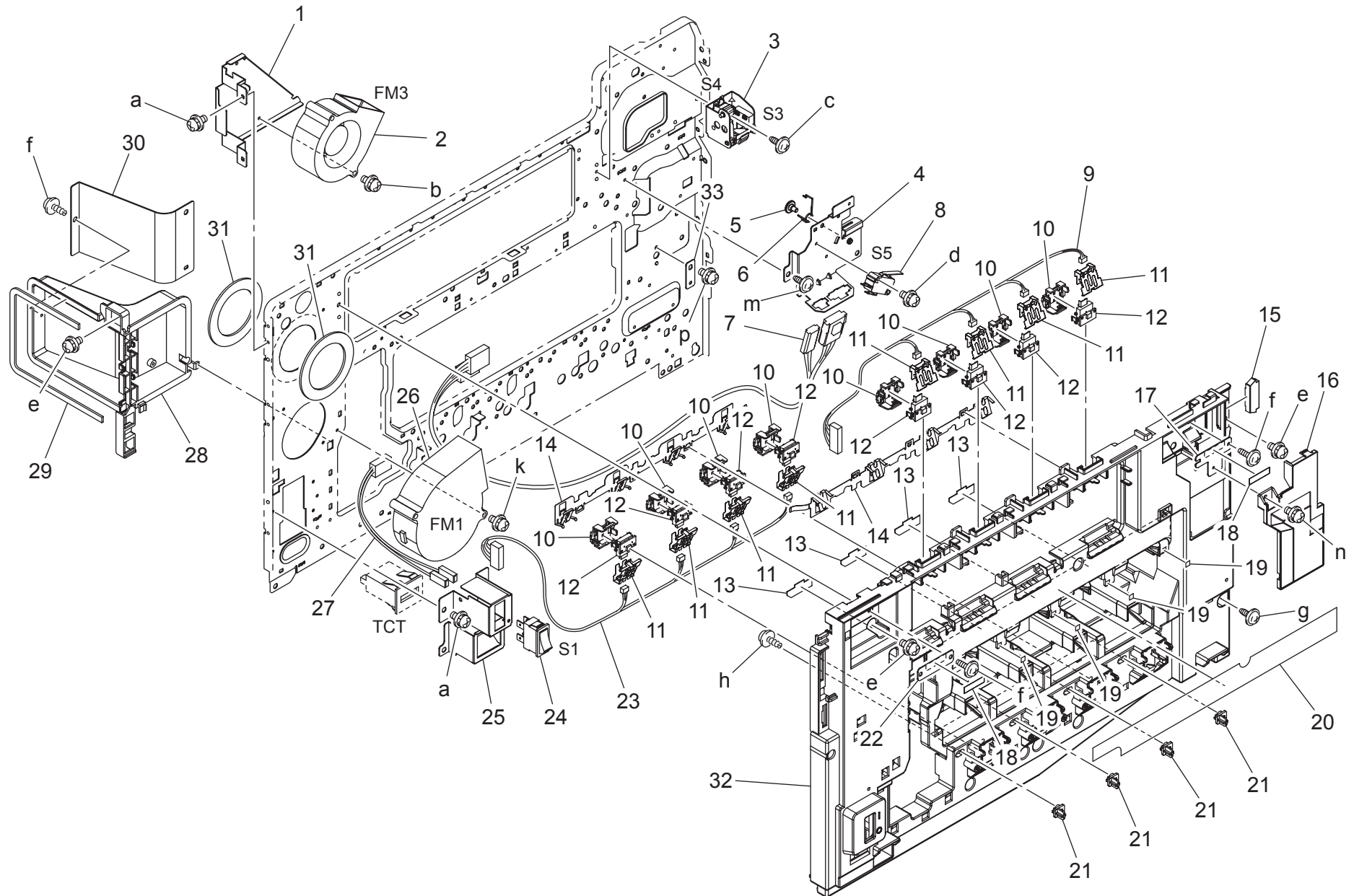
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1	A02E M719 01	Panel assembly	操作パネル A S S Y	I	1	a-V137 0308 03
1	A02E M720 01	Panel assembly	操作パネル A S S Y	I	1	b-V153 0308 03
1	A02E M721 00	Panel assembly	操作パネル A S S Y	I	1	c-V153 0308 03
1	A02E M722 00	Panel assembly	操作パネル A S S Y	I	1	d-4154 3804 01
2	A02E 1714 00	Tray	トレイ (黒・mag)	C	1	e-V137 0310 04
3	A02E 1715 00	Top cover	上カバー (排紙・黒・mag)	C	1	f-V137 0306 03
4	A02E 1716 00	Cover	カバー (黒・mag)	C	1	g-V116 0308 03
5	A02E 1615 00	Bracket	取付板 (J S)	D	1	h-V116 0308 04
6	A02E 9425 01	Label Remove/Clean	ラベル 交換/清掃	D	1	k-V137 0308 04
7	A02E 1489 01	Cover	カバー (P 用パネル下・黒・mag)	C	1	
8	A02E 1160 01	Duct	ダクト (I U 冷却)	D	1	
9	1053 3103 01	SET PLATE	押え板	C	2	
10	A02E 1612 00	Band	バンド	C	2	
11	4038 1051 01	SCREW	ねじ	C	4	
12	4475 2603 02	MAGNET CATCH	マグネットキャッチ	D	2	
13	4038 1046 01	BRACKET	取付板	D	2	
14	A02E 1648 00	Cover	カバー (info・黒・mag)	C	1	
15	A02E 9431 00	Label magicolor 8650	ラベル magicolor 8650	C	1	
16	A02E 1610 00	Hinge	ヒンジ	C	2	
17	A02E 1613 00	Shaft	シャフト	D	2	
19	A00J 9455 00	Logo Mark	ロゴマーク	C	1	
20	A02E 9426 00	Label Waste Toner Remove	ラベル 廃トナー交換	C	1	
21	4038 2084 06	CLEANING PAD	クリーニングパッド	C	1	
22	4038 2083 02	CLANING MATERIAL	清掃具	C	1	
23	A02E 1162 00	Seal	シール (I U ダクト1)	C	1	
24	A02E 1165 00	Seal	シール (I U ダクト4)	C	1	
25	A02E 1163 00	Seal	シール (I U ダクト2)	C	1	
26	A02E 1164 00	Seal	シール (I U ダクト3)	C	4	
27	A02E 1650 01	Left cover	左カバー (上・白・mag)	C	1	
28	A02E 1652 01	Seal	シール (目隠し・白・mag)	C	2	
29	A02E 1653 00	Label	ラベル (目隠し・白・mag)	C	2	
30	A02E N10W 01 Old	Ope.unit Cable /P	操作部ケーブル/P	D	1	
30	A02E N10W 02	Ope.unit Cable /P	操作部ケーブル/P	D	1	
31	A02E 9461 00	Label Consumables Reorder	ラベル リオーダー	C	1	A,A1
31	A02E 9462 00	Label Consumables Reorder	ラベル リオーダー	C	1	B
31	A02E 9463 00	Label Consumables Reorder	ラベル リオーダー	C	1	C
31	A02E 9464 00	Label Consumables Reorder	ラベル リオーダー	C	1	D1,D3,K
31	A02E 9465 00	Label Consumables Reorder	ラベル リオーダー	C	1	H
31	A02E 9466 00	Label Consumables Reorder	ラベル リオーダー	C	1	J
32	A011 9462 00	Label Emperon	ラベル Emperon	D	1	
33	A02E F188 00	Front Cover Assy	前カバー A S S Y (1 P M)	C	1	

EXTERNAL PARTS

P 2



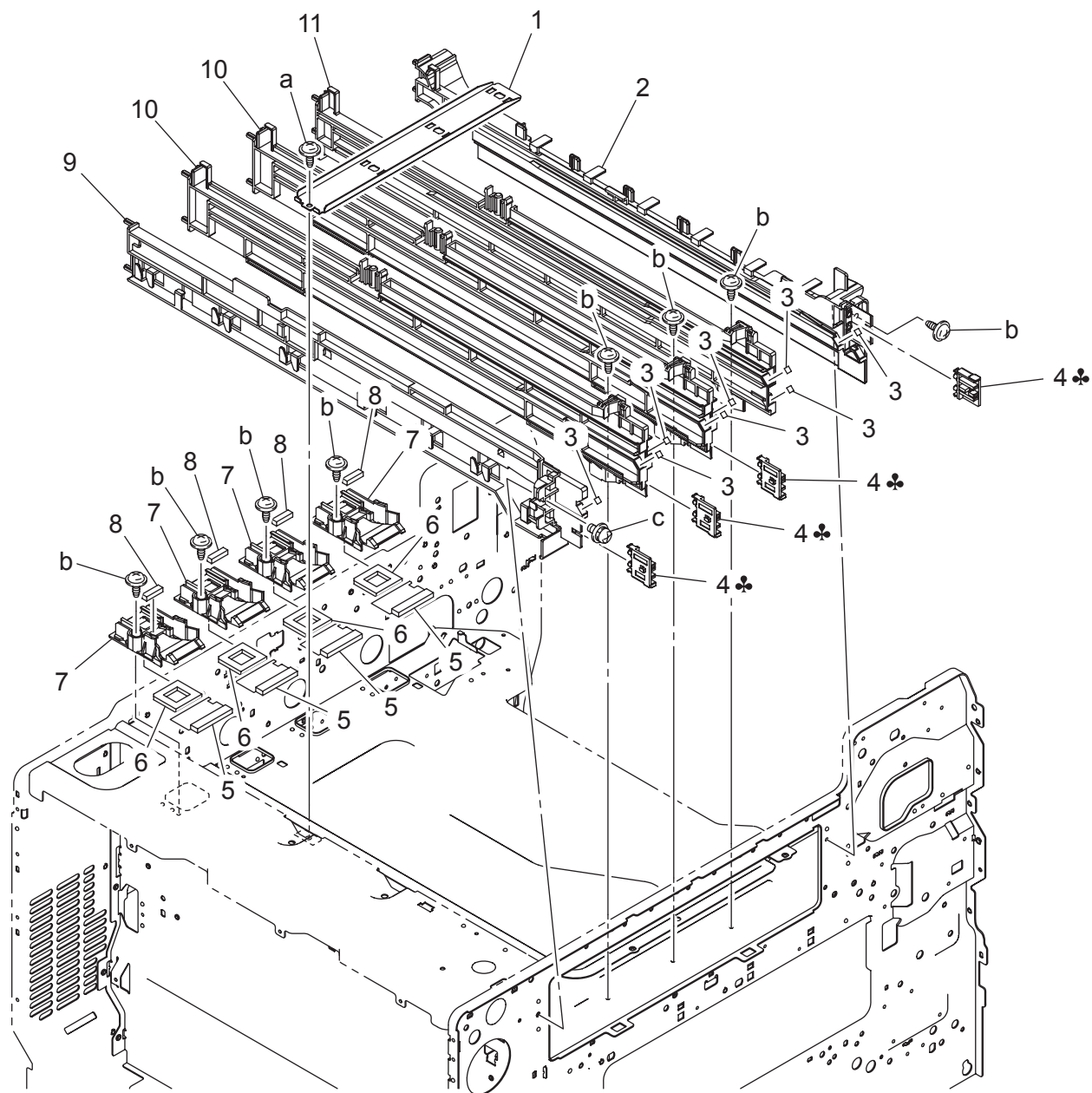
INNER COVER SECTION



INNER COVER SECTION

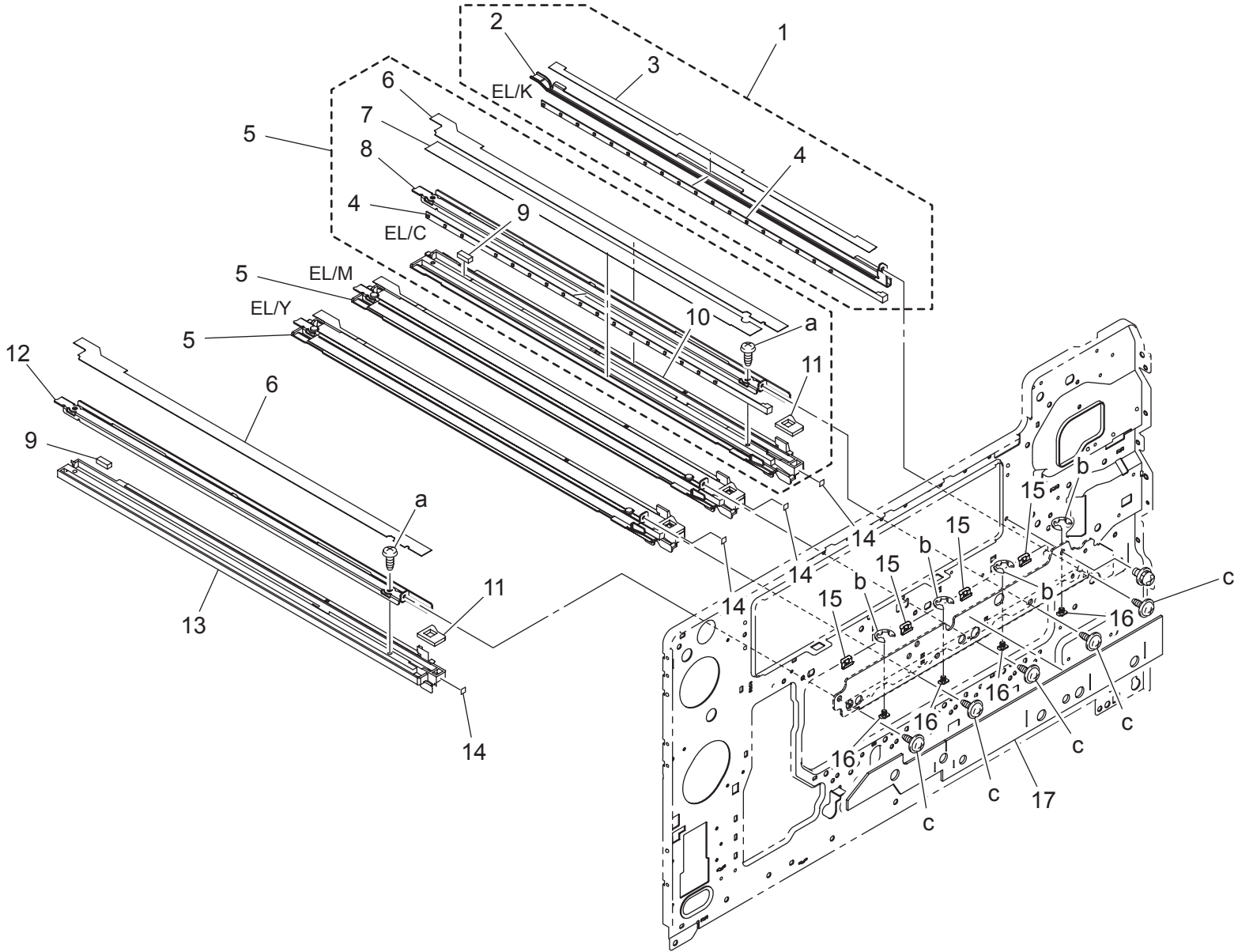
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1	A02E 1203 01	Bracket		D	1	a-V116 0306 03
2	9313 1300 51	FAN MOTOR		B	1	b-V116 0335 03
3	A02E R709 00	Front Cover Switch Assy		C	1	c-V137 0306 03
4	A02E 1381 00	Bracket		D	1	d-V116 0316 03
5	4038 2287 02	SHOULDER SCREW		C	1	e-V116 0308 03
6	A02E 1384 00	Torsion spring		C	1	f-V153 0308 03
7	A02E N122 01	Heater Relay harness		D	1	g-V137 0312 03
8	9J06 M601 00	MICRO SWITCH		C	1	h-V153 0306 04
9	A02E N10N 01	Supply Detection harness		D	1	k-V116 0335 03
10	4038 2281 04	HOLDER		C	8	m-4106 2063 01
11	4038 2282 03	PLATE SPRING		C	8	n-V116 0308 04
12	V816 3000 02	CONNECTOR PIN		D	8	p-V116 0406 03
13	9J06 2460 01	COVER		C	4	
14	4038 2283 02	PLATE SPRING		C	2	
15	V651 0100 40	CONNECTOR		D	1	
16	A02E 1702 00	Cover		C	1	
17	A02E 1614 01	Suction plate		D	1	
18	A02E 1618 00	Spacer		C	2	
19	A02E 9403 00	Label		C	4	
20	A02E 9402 00	Label Tc/lu		D	1	
21	A02E 1703 00	Holder		D	4	
22	4038 1014 01	SUCTION PLATE		D	1	
23	A02E N119 02	Photoconductor Detection harness		D	1	
24	A02E M601 00	Power source Switch		C	1	
25	A02E 1383 00	Bracket		D	1	
26	9313 1000 72	FAN MOTOR		C	1	
27	A02E N123 00	AC Power source harness		D	1	
28	A02E 1161 02	Duct		D	1	
29	A02E 1167 00	Seal		C	1	
30	A02E 1166 00	Heat sink		D	1	
31	A02E 1205 00	Seal		C	2	
32	A02E 1701 00	Cover		D	1	
33	A02E 1050 00	Cover		D	1	

T/C RAIL SECTION



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 2038 02	SET PLATE		D	1	a-V137 0306 03 b-V137 0308 03 c-V116 0308 03
2	A02E 1019 02	Rail		D	1	
3	4038 7316 01	LABEL		D	8	
4	A02E 1080 00	Claw		D	4	
4	A02E 1081 00	Claw	A,A1 C	D	4	
4	A02E 1082 00	Claw		D	4	
4	A02E 1084 00	Claw	B,H D1,D3,J,K	D	4	
5	A02E 3662 01	Seal		C	4	
6	A02E 3661 00	Seal		C	4	
7	A02E 3660 01	Guide		D	4	
8	4038 2110 03	SEAL		C	4	
9	A02E 1022 00	Rail		D	1	
10	A02E 1025 00	Rail		D	2	
11	A02E 1026 00	Rail		D	1	

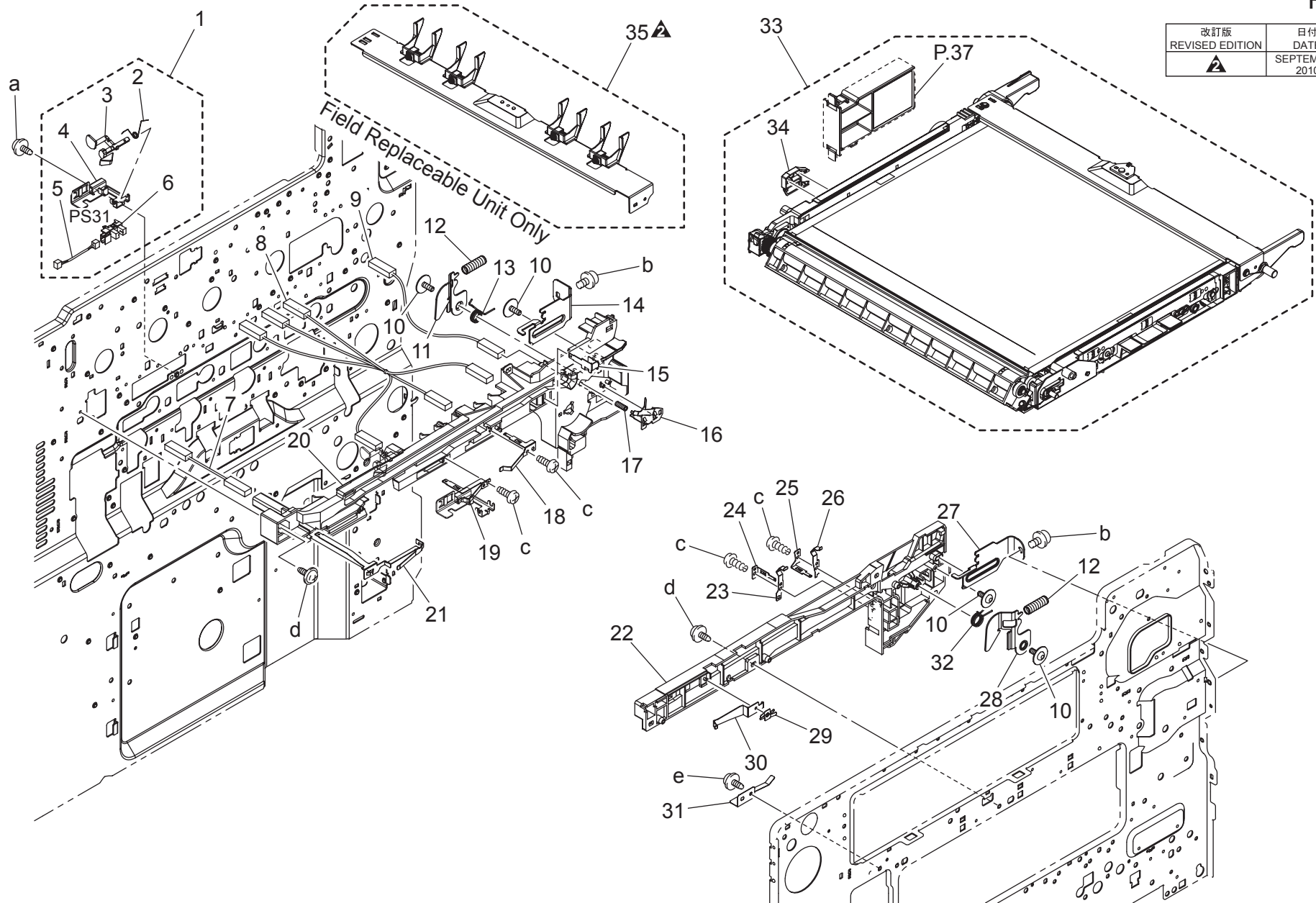
ERASE LAMP SECTION



TRANSFER BELT UNIT

P 6

改訂版 REVISED EDITION	日付 DATE
	SEPTEMBER 2010



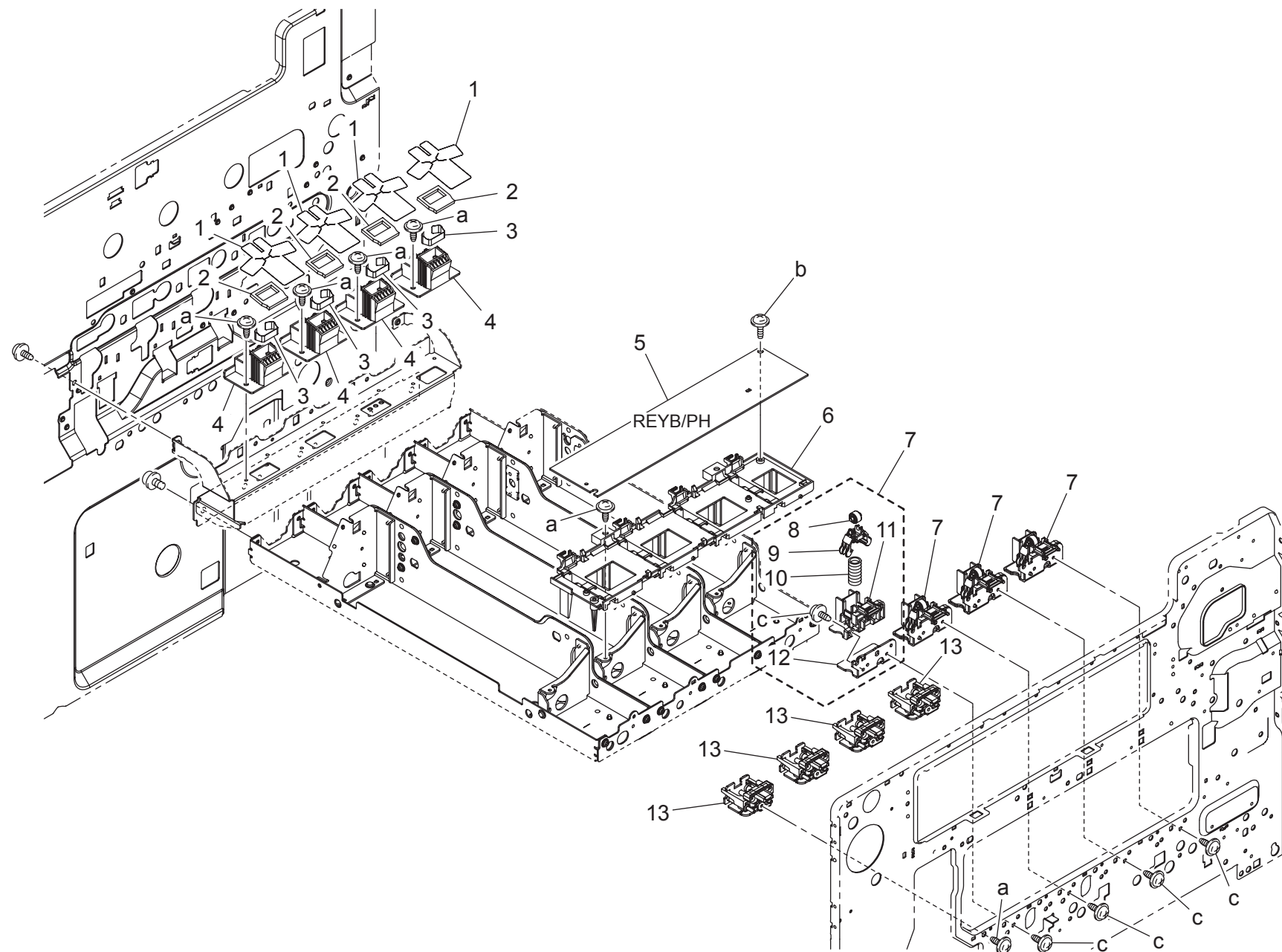
magicolor 8650

TRANSFER BELT UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E R708 11	Transfer Detection Assy		C	1	a-V137 0306 03 b-V116 0408 03 c-V145 0308 03 d-4154 3804 01 e-4106 2063 01
2	A02E 1123 00	Torsion spring		C	1	
3	A02E 1122 12	Actuator		C	1	
4	A02E 1121 11	Bracket		D	1	
5	A02E N114 00	Connecting Detection harness		D	1	
6	9335 1300 61	PHOTO INTERRUPTER		B	1	
7	A02E N131 00	Transfer Wiring /14		D	1	
8	A02E N132 01	Transfer Wiring /13		D	1	
9	A02E N130 00	Transfer Wiring /2		D	1	
10	4163 5293 01	SCREW		C	4	
11	4038 2027 01	ARM		C	1	
12	4038 2029 01	PRESSURE SPRING		C	2	
13	4038 2028 01	TORSION SPRING		C	1	
14	4038 2026 01	LEVER		C	1	
15	A02E 1103 00	Contact		C	1	
16	4038 2205 02	CONTACT		C	1	
17	4038 2207 01	PRESSURE SPRING		C	1	
18	A02E 1104 00	Contact		C	1	
19	A02E 1105 00	Contact		C	1	
20	A02E 1102 00	Rail		D	1	
21	A02E 1107 00	Contact		C	1	
22	A02E 1101 00	Rail		D	1	
23	4038 2152 13	CONTACT		C	1	
24	4038 2077 13	CONTACT		C	1	
25	4038 2078 13	CONTACT		C	1	
26	4038 2153 13	CONTACT		C	1	
27	4038 2046 01	LEVER		C	1	
28	4038 2047 02	ARM		C	1	
29	4038 2080 01	CONTACT		C	1	
30	4038 2045 01	PLATE SPRING		D	1	
31	A02E 1108 00	Contact		C	1	
32	4038 2048 01	TORSION SPRING		C	1	
33	A02E R735 22	Transfer Belt Kit		A	1	
34	A02E 5033 01	Detecting Plate		D	1	
35	A02E R740 00	Guide assy		D	1	

P/H FRAME SECTION

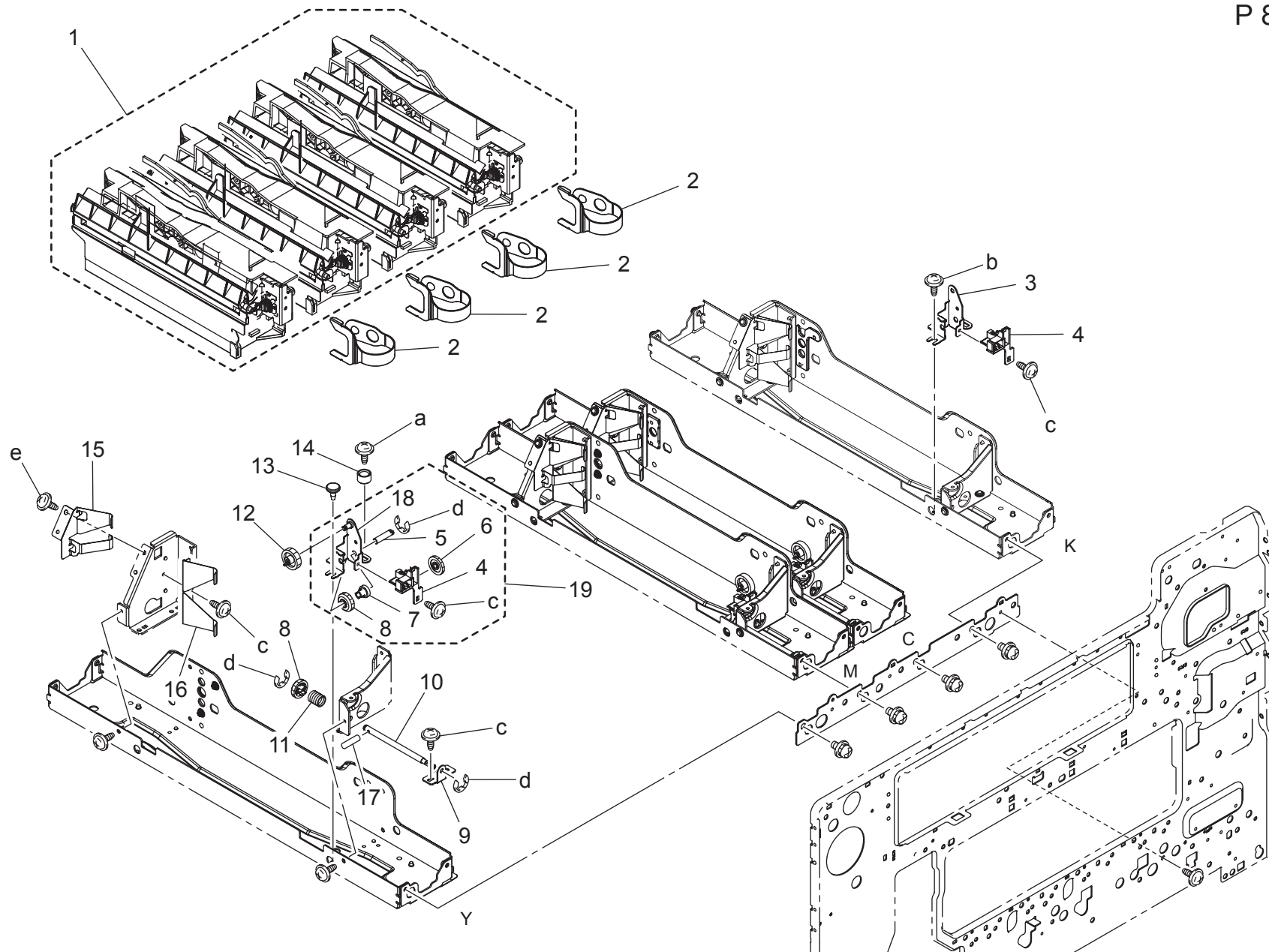
P 7



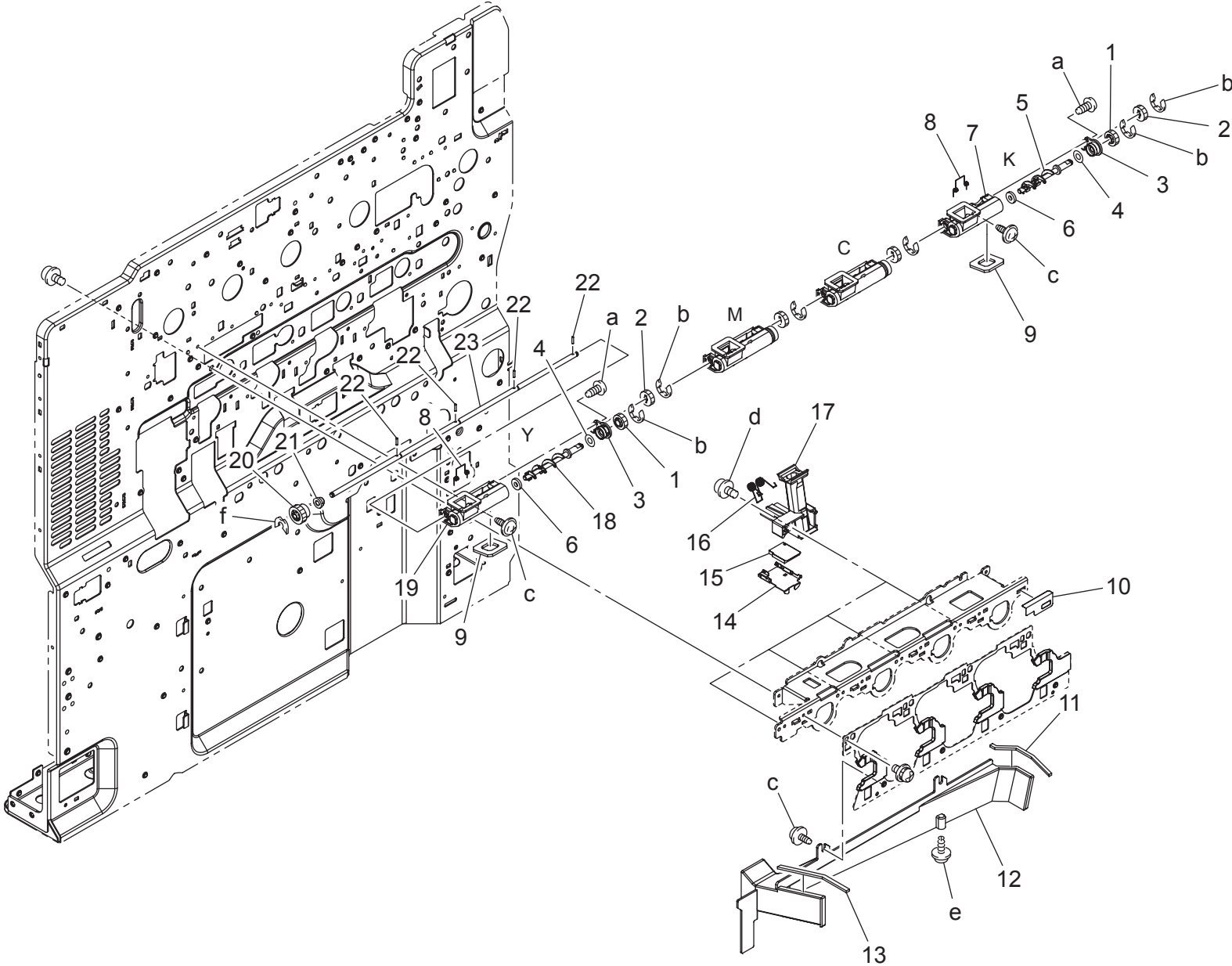
magicolor 8650

PRINT HEAD SECTION

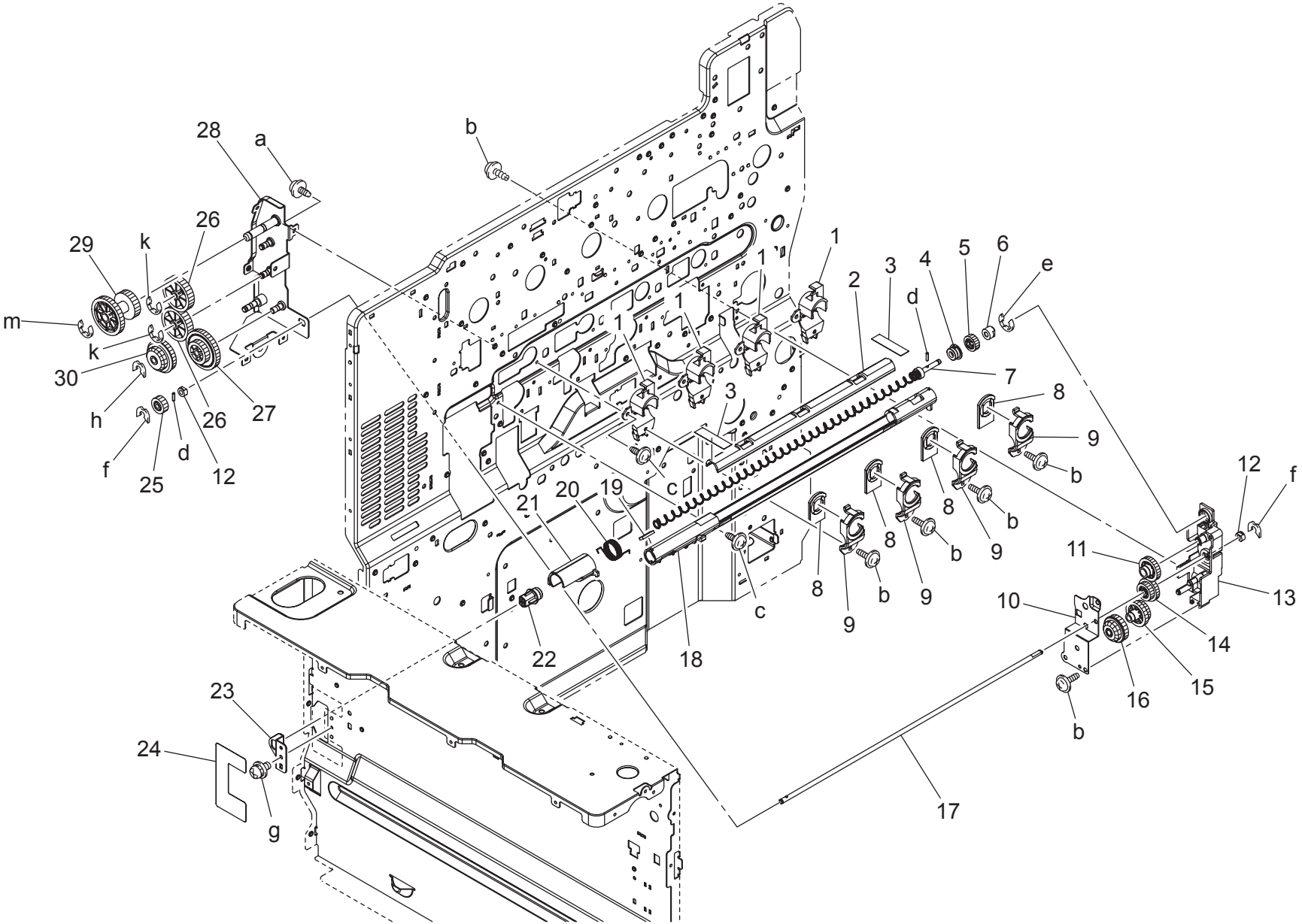
P 8



TONER CONVEYANCE SECTION



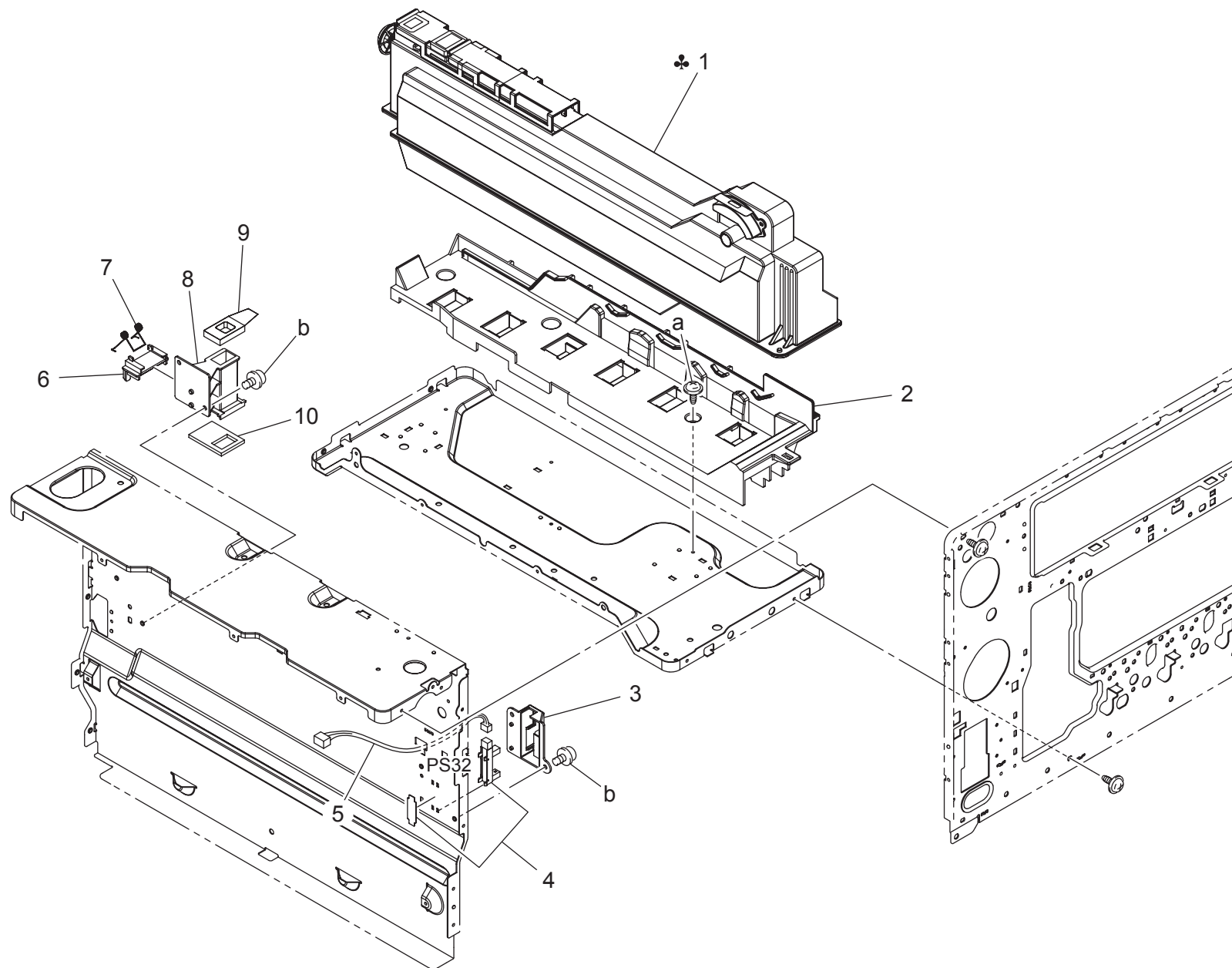
TONER CONVEYANCE SECTION



TONER CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 3616 01	Holder		D	4	a-V137 0306 03
2	A02E 3615 00	Cover		D	1	b-V153 0308 03
3	A02E 3619 00	Seal		C	2	c-V137 0308 03
4	A02E 3614 00	Bushing		C	1	d-V231 2008 50
5	A02E 3626 00	Gear 22T		C	1	e-V217 0300 01
6	A02E 3625 00	Bushing		C	1	f-V218 0250 86
7	A02E 3613 00	Coil		C	1	g-V116 0306 03
8	A02E 3617 00	Seal		C	4	h-V218 0300 86
9	A02E 3618 00	Guide		D	4	k-V217 0400 01
10	A02E 2452 01	Hold plate		D	1	m-V217 0600 01
11	A02E 2451 00	Gear 35T		C	1	
12	4004 5339 01	BUSHING		C	2	
13	A02E 2586 01	Holder		D	1	
14	A02E 2450 00	Gear 26/34T		C	1	
15	A02E 2579 00	Gear 30/30T		C	1	
16	4004 2545 01	GEAR 18/30T		C	1	
17	A02E 2453 02	Shaft		D	1	
18	A02E 3611 01	Pipe		D	1	
19	4038 2143 01	SEAL		C	1	
20	4038 2114 01	TORSION SPRING		C	1	
21	A02E 3628 00	Shutter		D	1	
22	A02E 3631 00	Cap		D	1	
23	A02E 3634 00	Bracket		D	1	
24	A02E 1481 00	Seal		C	1	
25	A02E 3627 00	Gear 18T		C	1	
26	A02E 3635 00	Gear 41T		C	2	
27	A02E 3622 00	Gear 27/48T		C	1	
28	A02E G210 00	Caulking (Drive)		D	1	
29	A02E 3636 00	Gear 32/43T		C	1	
30	A02E 3630 00	Gear 22/37T		C	1	

TONER COLLECTING SECTION



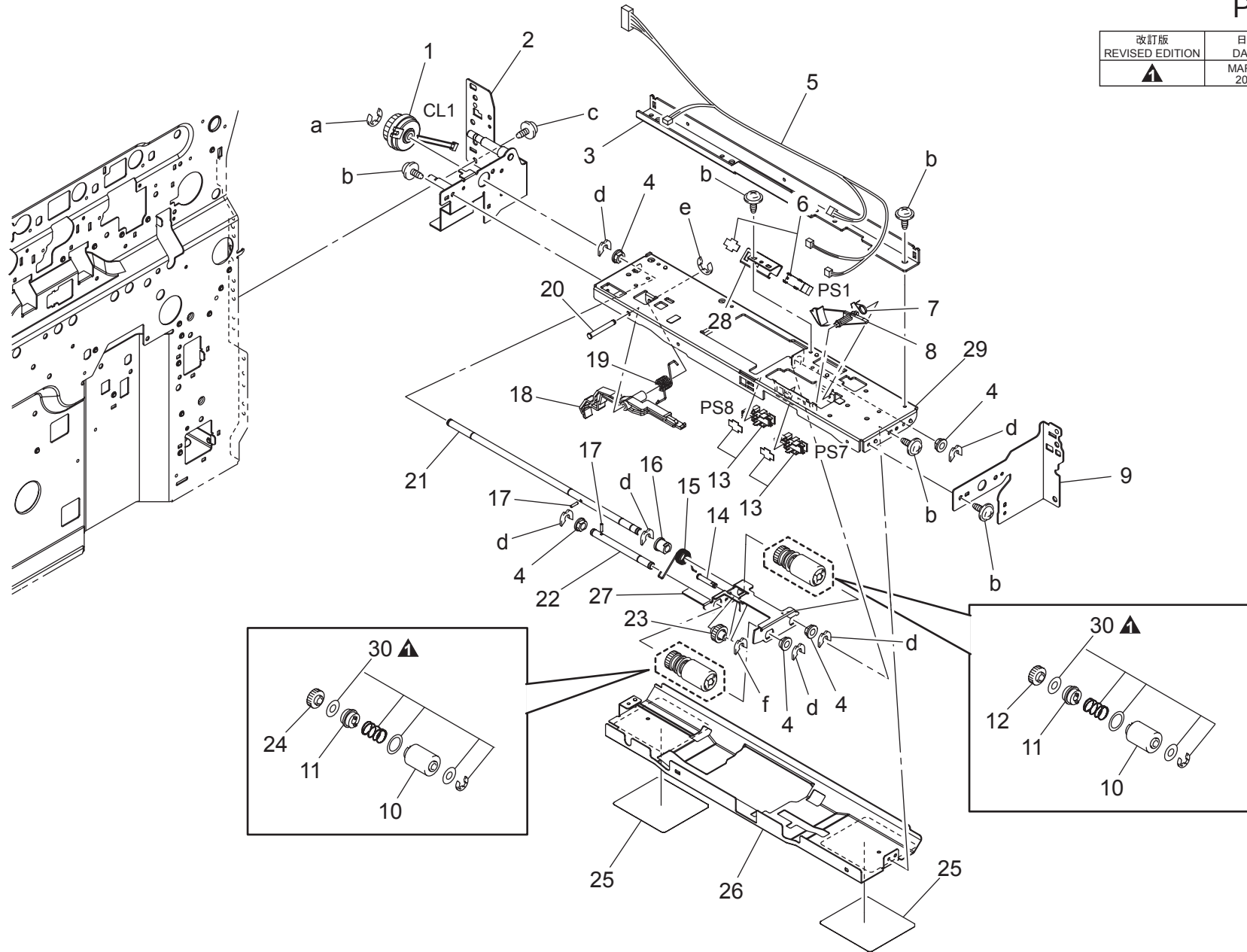
TONER COLLECTING SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0DT 01A	Waste toner box	B	A	1	a-4154 3804 01 b-V116 0308 03
1	A0DT 0YA	Waste toner box	A,A1,C,D1,D3,H,J,K	A	1	
2	A02E 3650 01	Rail		D	1	
3	A02E 3651 00	Cover		D	1	
4	4037 0901 01	PHOTO INTERRUPTER		B	1	
5	A02E N10G 00	Sensor Wiring /3		D	1	
6	A02E 3641 01	Shutter		C	1	
7	A02E 3644 01	Torsion spring		C	1	
8	A02E 3640 01	Pipe		D	1	
9	A02E 3643 00	Seal		C	1	
10	A02E 3642 01	Seal		C	1	

1ST PAPER FEED SECTION (Tray 2)

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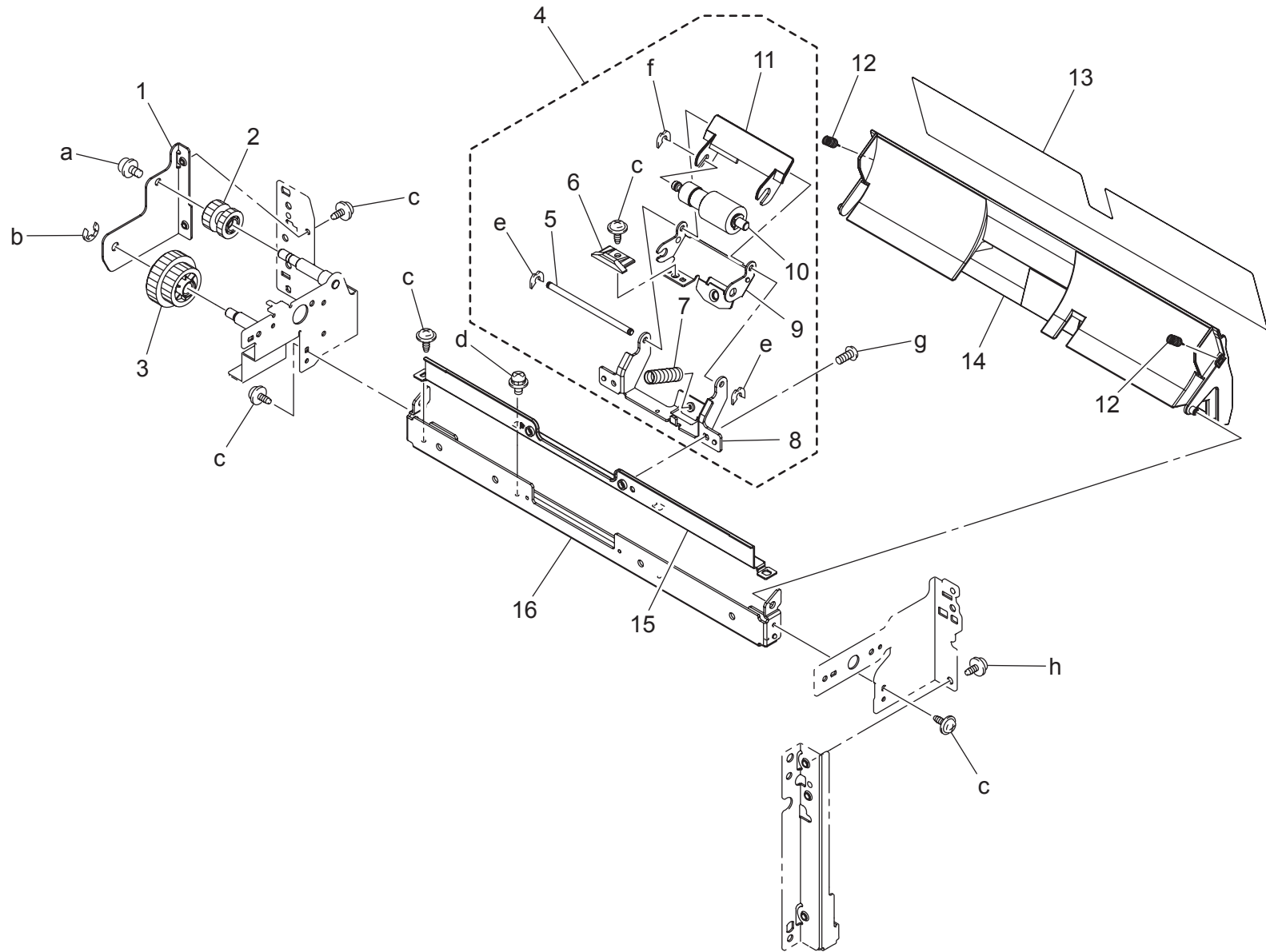
改訂版 REVISED EDITION	日付 DATE
▲	MARCH 2011



1ST PAPER FEED SECTION (Tray 2)

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E M202 00	Clutch		C	1	a-V217 0400 01 b-V137 0306 03 c-V137 0408 03 d-V218 0400 86 e-V217 0300 01 f-V218 0300 86
2	A02E G560 00	Caulking Rear Frame/Paper Feed		D	1	
3	A02E 5606 00	Bracket		D	1	
4	4131 3003 01	BUSHING		C	5	
5	A02E N105 00	Conveyance Wiring /1		D	1	
6	A02E R904 00	Photo Interrupter		I	1	
7	A02E 5612 00	Torsion spring		C	1	
8	4030 3016 12	ACTUATOR		C	1	
9	A02E 5601 01	Frame		D	1	
10	A00J 5636 00	Roller		A	2	
11	A02E 5611 00	Clutch		C	2	
12	4425 3013 01	GEAR 30T		C	1	
13	4037 0906 01	PHOTO INTERRUPTER		B	2	
14	4040 3097 01	SHAFT		D	1	
15	4030 3030 01	TORSION SPRING		C	1	
16	1065 3086 01	BUSHING		C	1	
17	1067 2501 01	PIN		C	2	
18	A02E 5613 00	Lever		C	1	
19	A02E 5614 00	Torsion spring		C	1	
20	A02E 5608 00	Shaft		D	1	
21	A02E 5605 00	Shaft		D	1	
22	4030 3003 01	SHAFT		D	1	
23	4030 3008 01	GEAR 29T		C	1	
24	4425 3016 01	GEAR 32T		C	1	
25	A02E 5755 01	Guide		C	2	
26	A02E 5604 00	Guide plate		C	1	
27	A02E 5607 00	Holder		D	1	
28	A02E 5609 00	Bracket		D	1	
29	A02E 5603 00	Frame		D	1	
30	A11U R926 00	SUPPORT KIT		C	2	

1ST PAPER FEED SECTION (Tray 2)

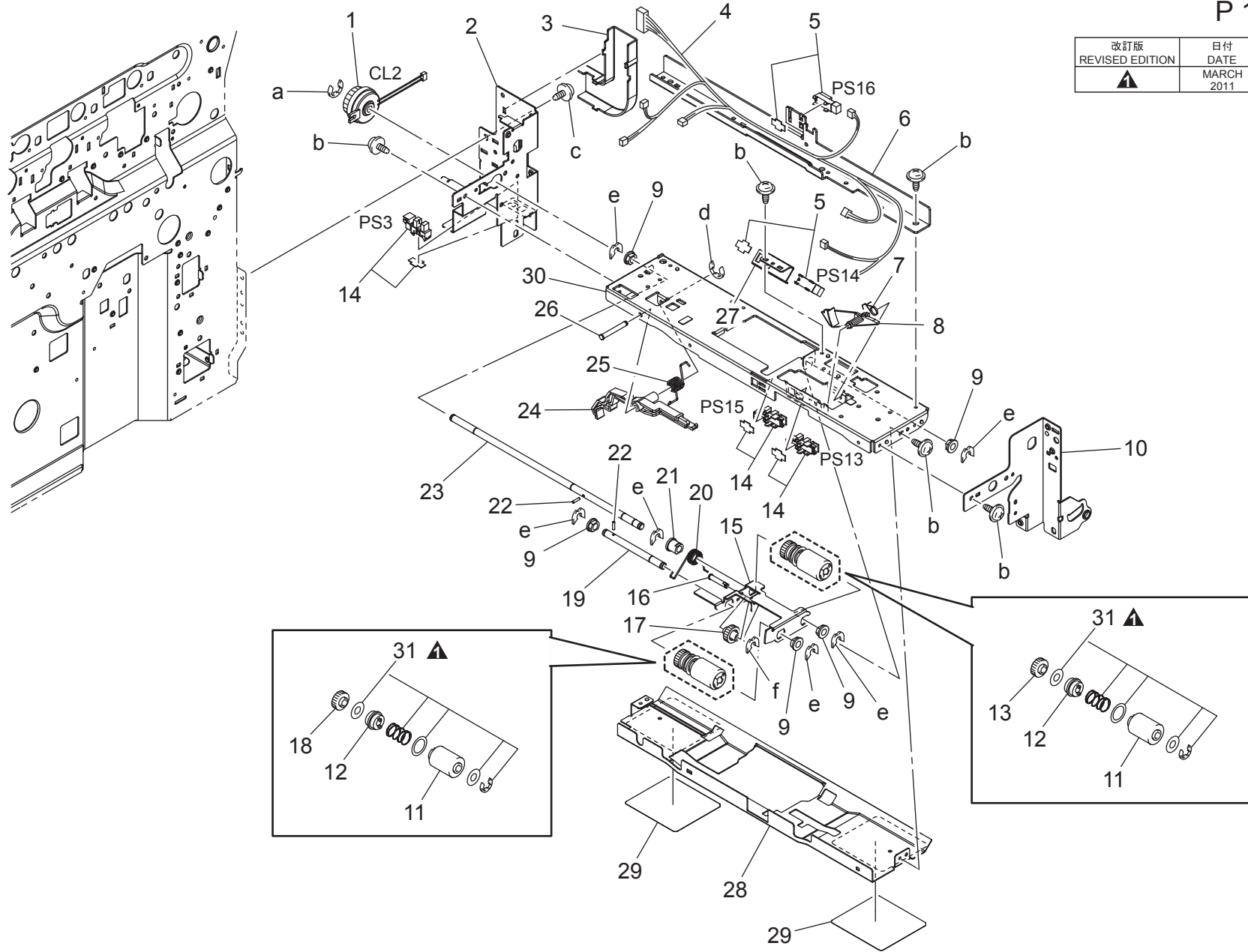


1ST PAPER FEED SECTION (Tray 2)

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 5691 01	Bracket		D	1	a-V116 0306 03 b-V217 0400 01 c-V137 0306 03 d-V116 0308 03 e-V218 0300 86 f-V218 0400 86 g-V136 0308 03 h-V137 0408 03
2	A02E 5696 00	Gear 18T		C	1	
3	A02E 5693 01	Gear 26/34T		C	1	
4	A02E R729 00	Separation Roller Assy		C	1	
5	4030 3039 01	SHAFT		D	1	
6	4030 3078 01	LEVER		C	1	
7	4030 3017 03	PRESSURE SPRING		C	1	
8	4030 3014 01	BRACKET		D	1	
9	4030 3013 01	HOLDER		C	1	
10	A02E F566 00	Roller Assy		A	1	
11	A02E 5636 00	Guide		D	1	
12	4030 3125 01	TENSION SPRING		C	2	
13	A02E 5635 00	Guide		C	1	
14	A02E 5632 00	Guide		D	1	
15	A02E 5610 00	Reinforce plate		C	1	
16	A02E 5631 00	Bracket		D	1	

2ND PAPER FEED SECTION (Tray 3)

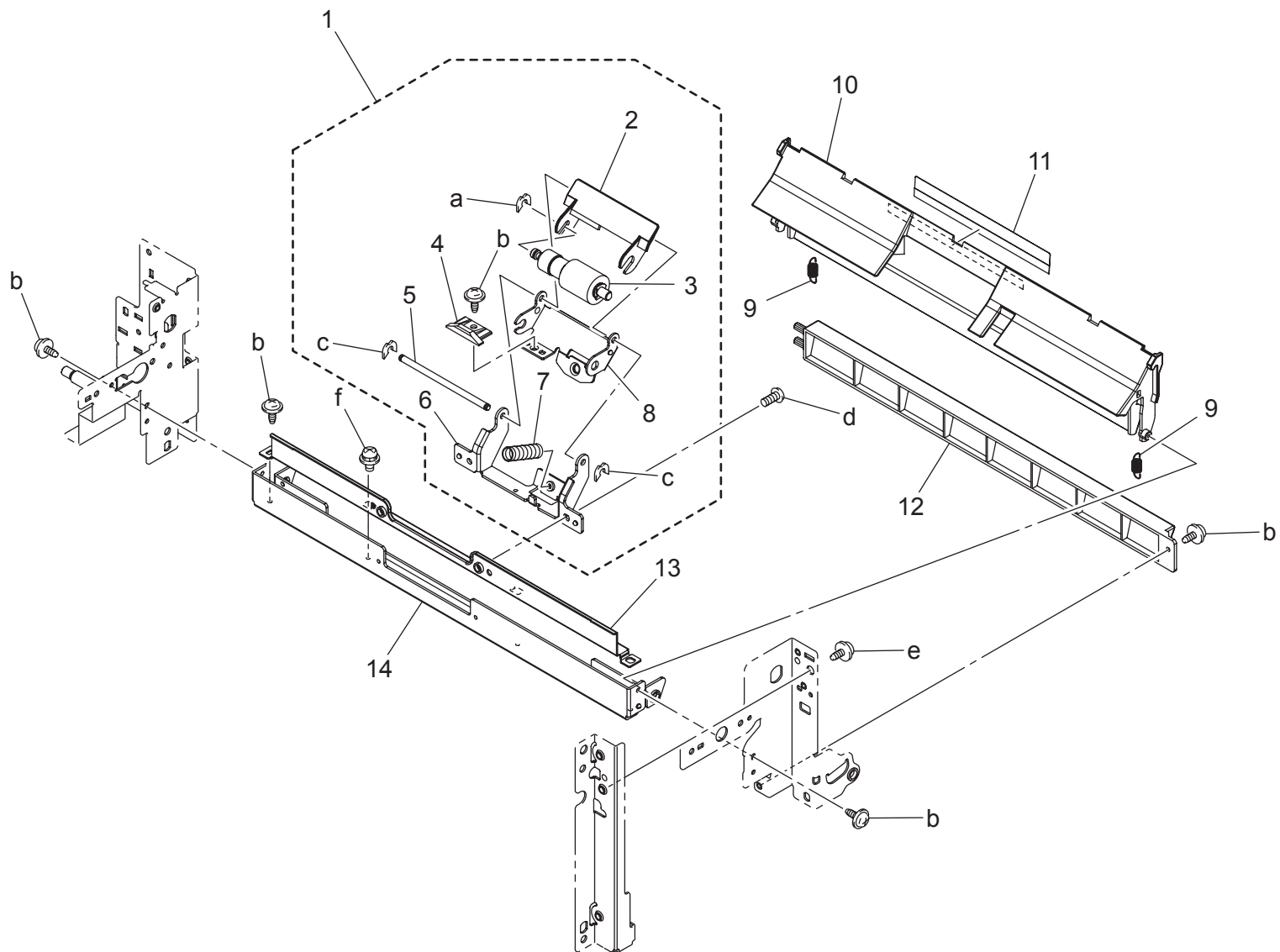
改訂版 REVISED EDITION	日付 DATE
▲	MARCH 2011



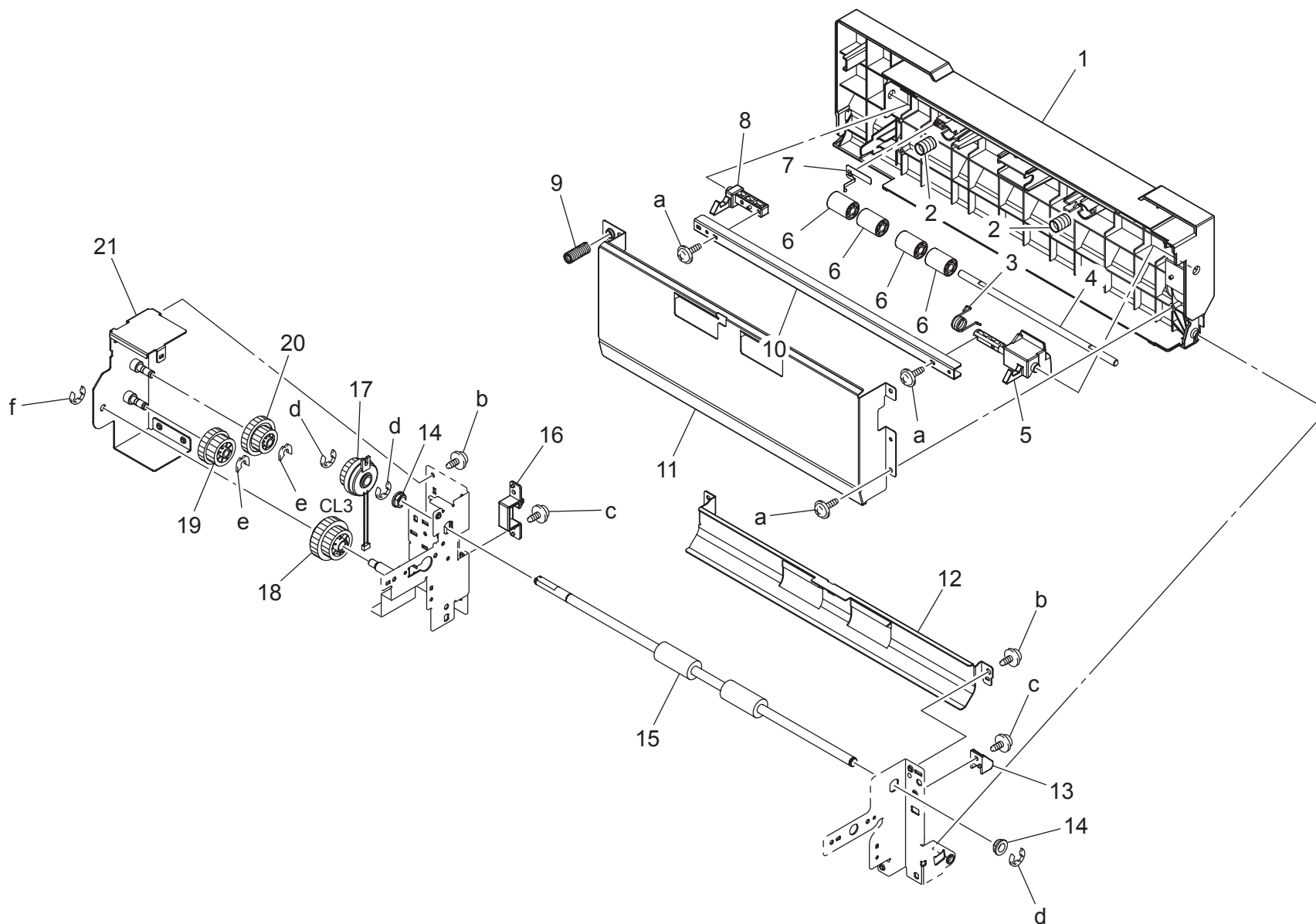
2ND PAPER FEED SECTION (Tray 3)

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E M202 00	Clutch		C	1	a-V217 0400 01
2	A02E G570 00	Caulking Rear Frame/Paper Feed2	フレーム後/給紙2かしめ A s s y	D	1	b-V137 0306 03
3	A02E 5753 00	Cover	カバー (ハーネス)	D	1	c-V137 0408 03
4	A02E N106 02	Conveyance Wiring /2	搬送束線/2	D	1	d-V217 0300 01
5	A02E R904 00	Photo Interrupter	フォトインタラプタ	I	2	e-V218 0400 86
6	A02E 5791 00	Bracket	取付板 (縦搬送用反射センサ)	D	1	f-V218 0300 86
7	A02E 5612 00	Torsion spring	ねじりコイルばね	C	1	
8	4030 3016 12	ACTUATOR	アクチュエータ	C	1	
9	4131 3003 01	BUSHING	軸受	C	5	
10	A02E 5751 03	Frame	フレーム (前)	D	1	
11	A00J 5636 00	Roller	ローラ	A	2	
12	A02E 5611 00	Clutch	クラッチ	C	2	
13	4425 3013 01	GEAR 30T	ギヤ 30 T	C	1	
14	4037 0906 01	PHOTO INTERRUPTER	フォトインタラプター	B	3	
15	A02E 5607 00	Holder	ホルダ (給紙)	D	1	
16	4040 3097 01	SHAFT	シャフト	D	1	
17	4030 3008 01	GEAR 29T	ギヤ 29 T	C	1	
18	4425 3016 01	GEAR 32T	ギヤ 32 T	C	1	
19	4030 3003 01	SHAFT	シャフト	D	1	
20	4030 3030 01	TORSION SPRING	ねじりコイルばね	C	1	
21	1065 3086 01	BUSHING	シクウケ	C	1	
22	1067 2501 01	PIN	ピン	C	2	
23	A02E 5605 00	Shaft	シャフト (給紙)	D	1	
24	A02E 5613 00	Lever	レバー (ピック解除)	C	1	
25	A02E 5614 00	Torsion spring	ねじりコイルばね (ピック解除)	C	1	
26	A02E 5608 00	Shaft	シャフト	D	1	
27	A02E 5609 00	Bracket	取付板 (給紙用反射センサ)	D	1	
28	A02E 5754 00	Guide plate	ガイド板 (給紙)	C	1	
29	A02E 5755 01	Guide	ガイド (給紙下)	C	2	
30	A02E 5603 00	Frame	フレーム (給紙・上)	D	1	
31	A11U R926 00	SUPPORT KIT	サポートキット	C	2	

2ND PAPER FEED SECTION (Tray 3)

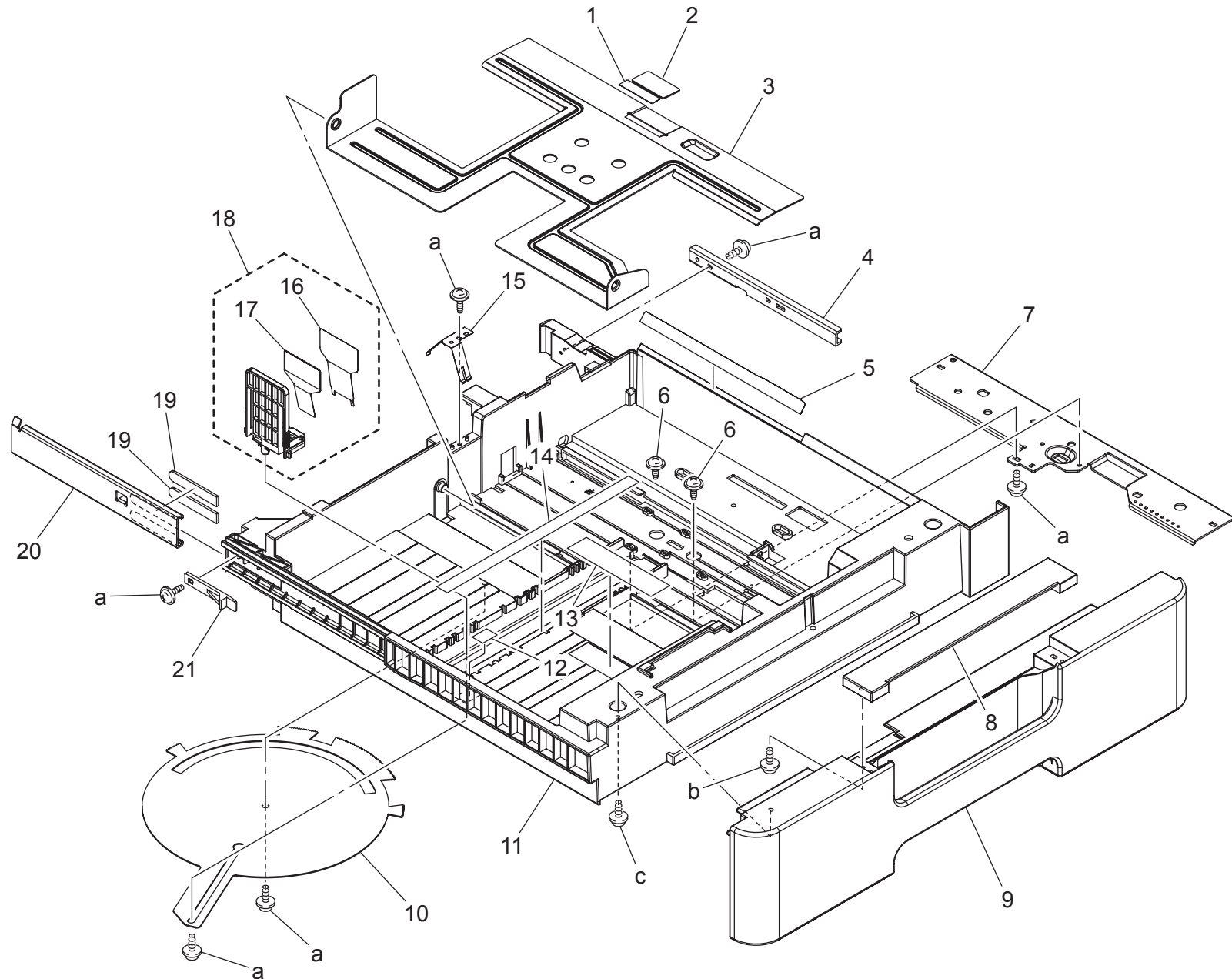


2ND PAPER FEED SECTION (Tray 3)



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 5871 13	Door		C	1	a-V153 0308 03 b-V137 0306 03 c-V137 0308 03 d-V217 0600 01 e-V218 0400 86 f-V217 0400 01
2	4030 3123 01	PRESSURE SPRING		C	2	
3	4348 3058 01	TORSION SPRING		C	1	
4	A02E 5882 00	Shaft		D	1	
5	A02E 5875 00	Claw		C	1	
6	4030 3122 01	ROLL		C	4	
7	A02E 5874 00	Earth ground		D	1	
8	A02E 5876 00	Claw		C	1	
9	A02E 5879 01	Pressure spring		C	1	
10	4348 3054 01	BRACKET		D	1	
11	A02E 5872 00	Guide plate		C	1	
12	A02E 5842 01	Guide plate		C	1	
13	A02E 5880 00	Holder		D	1	
14	4131 3532 02	BUSHING		C	2	
15	A02E 5841 00	Roller		C	1	
16	A02E 5881 00	Holder		D	1	
17	A02E M200 00	Clutch		C	1	
18	A02E 5693 01	Gear 26/34T		C	1	
19	A02E 5804 00	Gear 23/28T		C	1	
20	A02E 5805 00	Gear 20/31T		C	1	
21	A02E G571 00	Caulking (Drive Reinforce)		D	1	

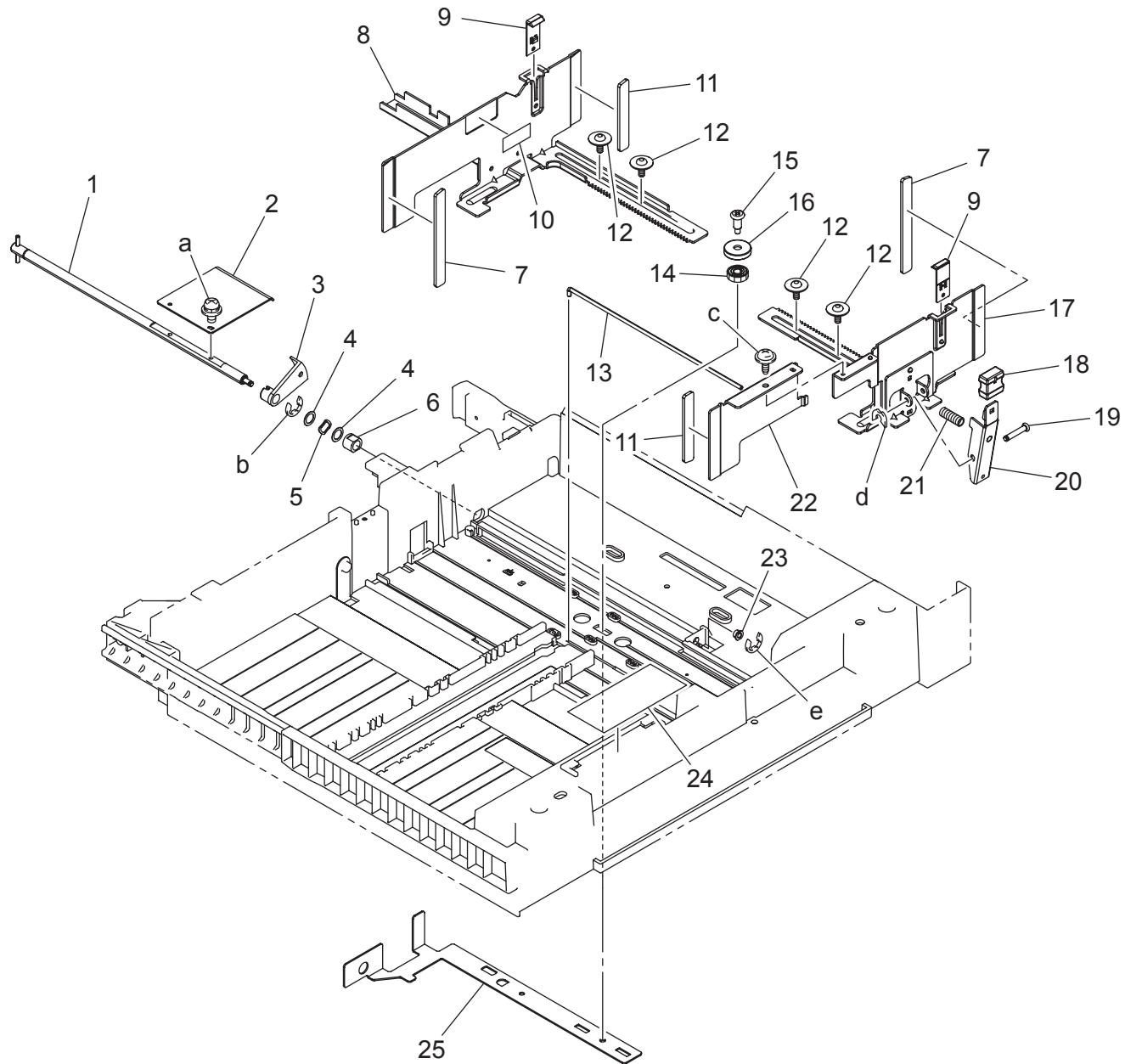
1ST CASSETTE SECTION (Tray 2)



1ST CASSETTE SECTION (Tray 2)

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A00J 6234 00	FRICTION PLATE		C	1	a-V153 0308 03 b-V153 0306 03 c-V153 0408 03
2	4030 3226 01	FRICTION SHEET		C	1	
3	A02E 6218 00	Lifting plate		C	1	
4	A02E 6206 00	Reinforce plate		D	1	
5	A02E 6213 00	Guide		C	1	
6	4498 3834 01	SCREW		C	2	
7	A02E 6219 00	Bracket		D	1	
8	A02E 6231 01	Cover		C	1	
9	A02E 6230 01	Cover		C	1	
10	4002 3108 01	LEVER		C	1	
11	A02E 6201 04	Cassette		D	1	
12	A02E 9413 00	Label Fd		C	1	
13	A02E 9415 00	Label Cd		C	1	
14	A00J 9422 02	Label FD		C	1	
15	4030 3223 03	Earth ground		C	1	
16	4030 3228 12	GUIDE		C	1	
17	A02E 6223 00	Guide plate		C	1	
18	A02E R734 00	Regulating Plate Assy		C	1	
19	A02E 6234 00	Brake		C	2	
20	A02E 6226 00	Rail		D	1	
21	4498 3469 01	STOPPER		D	1	

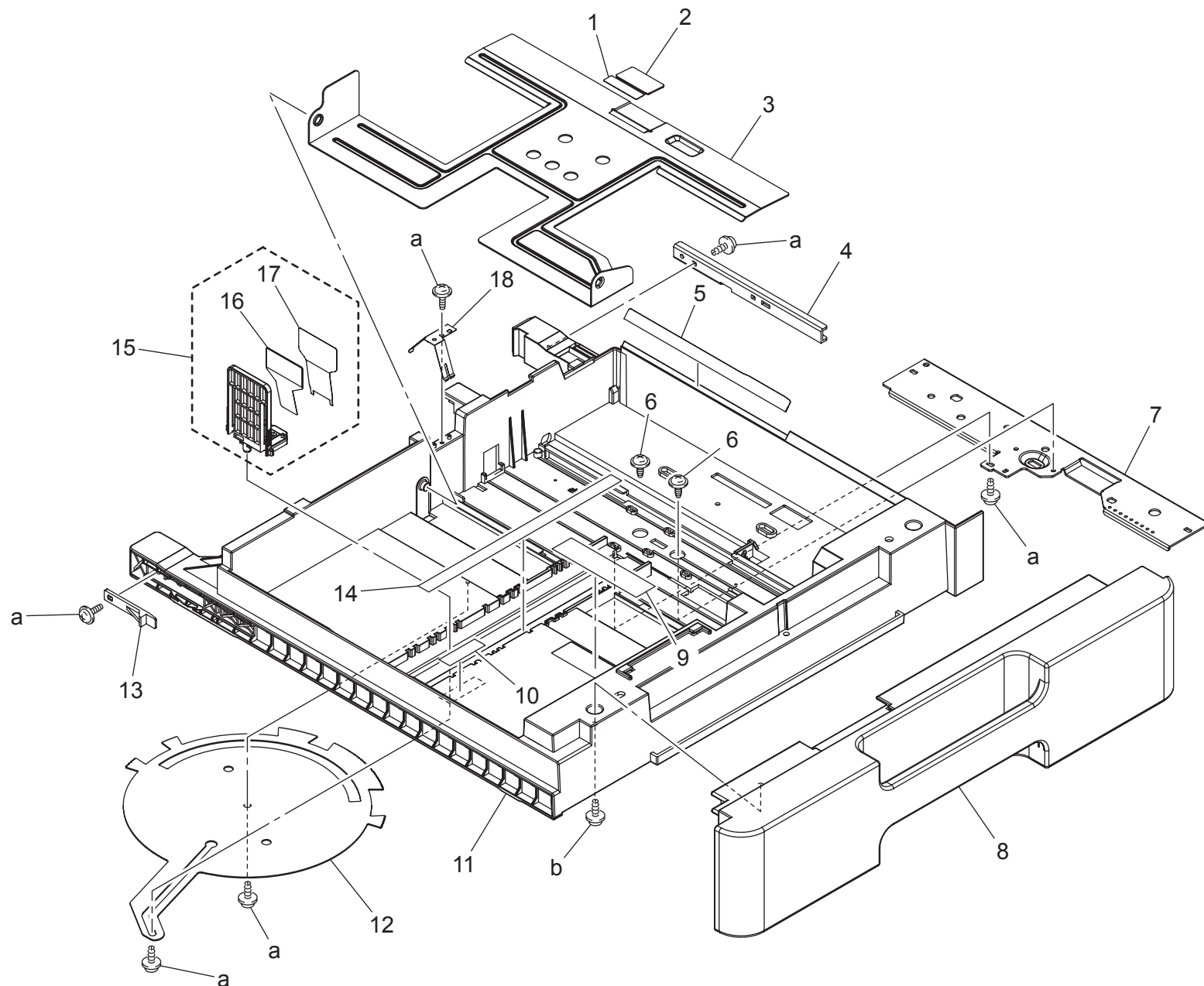
1ST CASSETTE SECTION (Tray 2)



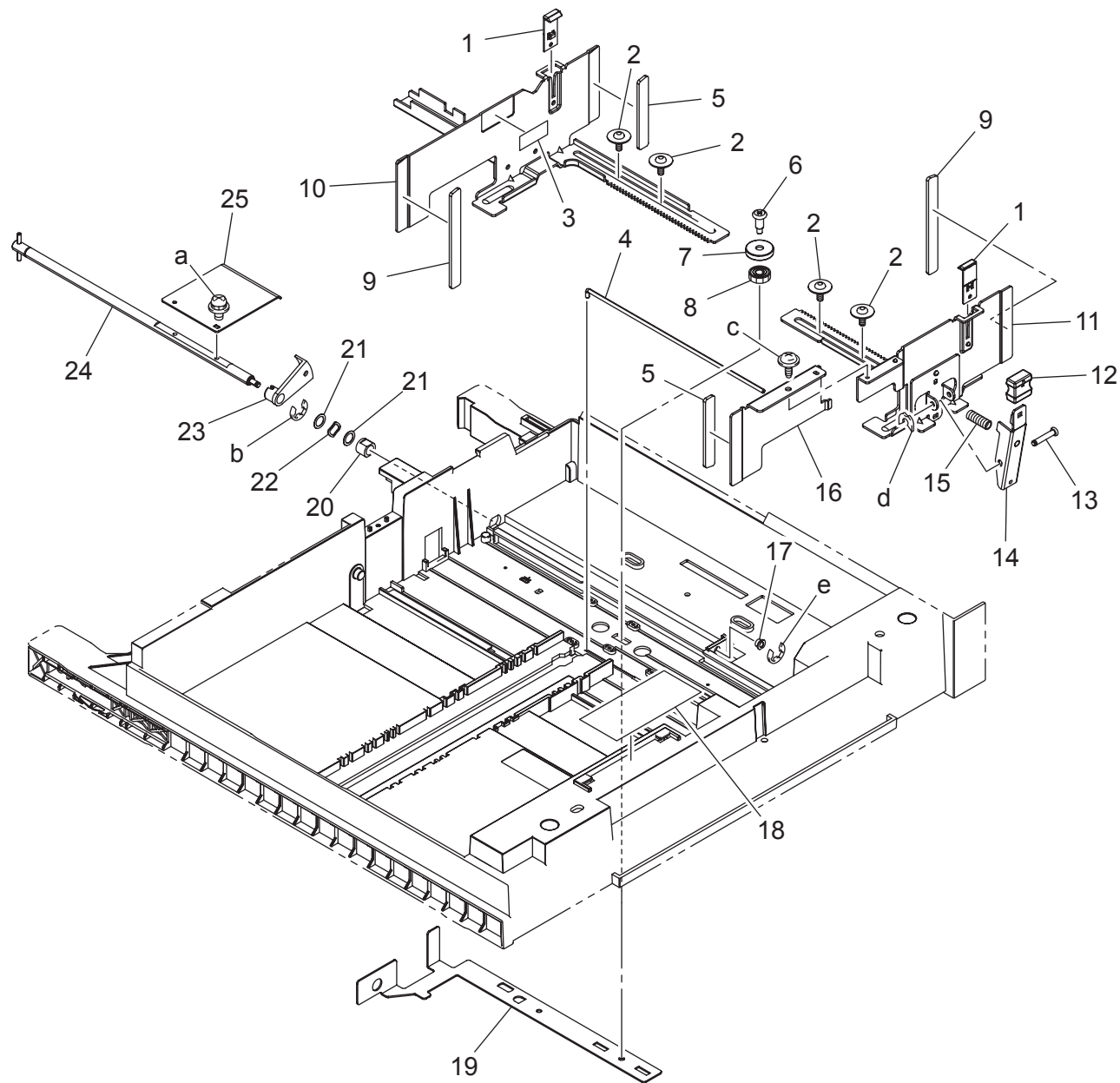
1ST CASSETTE SECTION (Tray 2)

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 6216 00	Shaft		D	1	a-V116 0308 03 b-V217 0600 01 c-4106 2063 01 d-V218 0300 86 e-V217 0300 01
2	4030 3206 01	LEVER		D	1	
3	4030 3207 01	ACTUATOR		C	1	
4	4011 3021 01	WASHER		C	2	
5	4011 3020 01	WASHER		C	1	
6	1274 3603 01	BUSHING		C	1	
7	A02E 6233 00	Cushion		C	2	
8	A02E 6209 00	Regulating plate		C	1	
9	4537 3317 01	GUIDE		D	2	
10	4002 7306 01	LABEL CARRYING CAPACITY		C	1	
11	A02E 6227 00	Cushion		C	2	
12	4163 5293 01	SCREW		C	4	
13	A00J 6222 00	Lock Shaft		C	1	
14	A02E 6224 00	Gear 14T		C	1	
15	4030 3214 02	SHOULDER SCREW		C	1	
16	4030 3215 01	GUIDE		D	1	
17	A02E 6208 01	Regulating plate		C	1	
18	4037 3204 01	KNOB		C	1	
19	4498 3826 01	SHAFT		D	1	
20	4128 3823 01	LEVER		C	1	
21	4498 3825 01	PRESSURE SPRING		C	1	
22	A02E 6210 00	Reinforce plate		C	1	
23	0992 3014 01	BUSHING		C	1	
24	A02E 9412 00	Label Paper Supply		C	1	
25	A02E 6220 00	Bracket		D	1	

2ND CASSETTE SECTION (Tray 3)

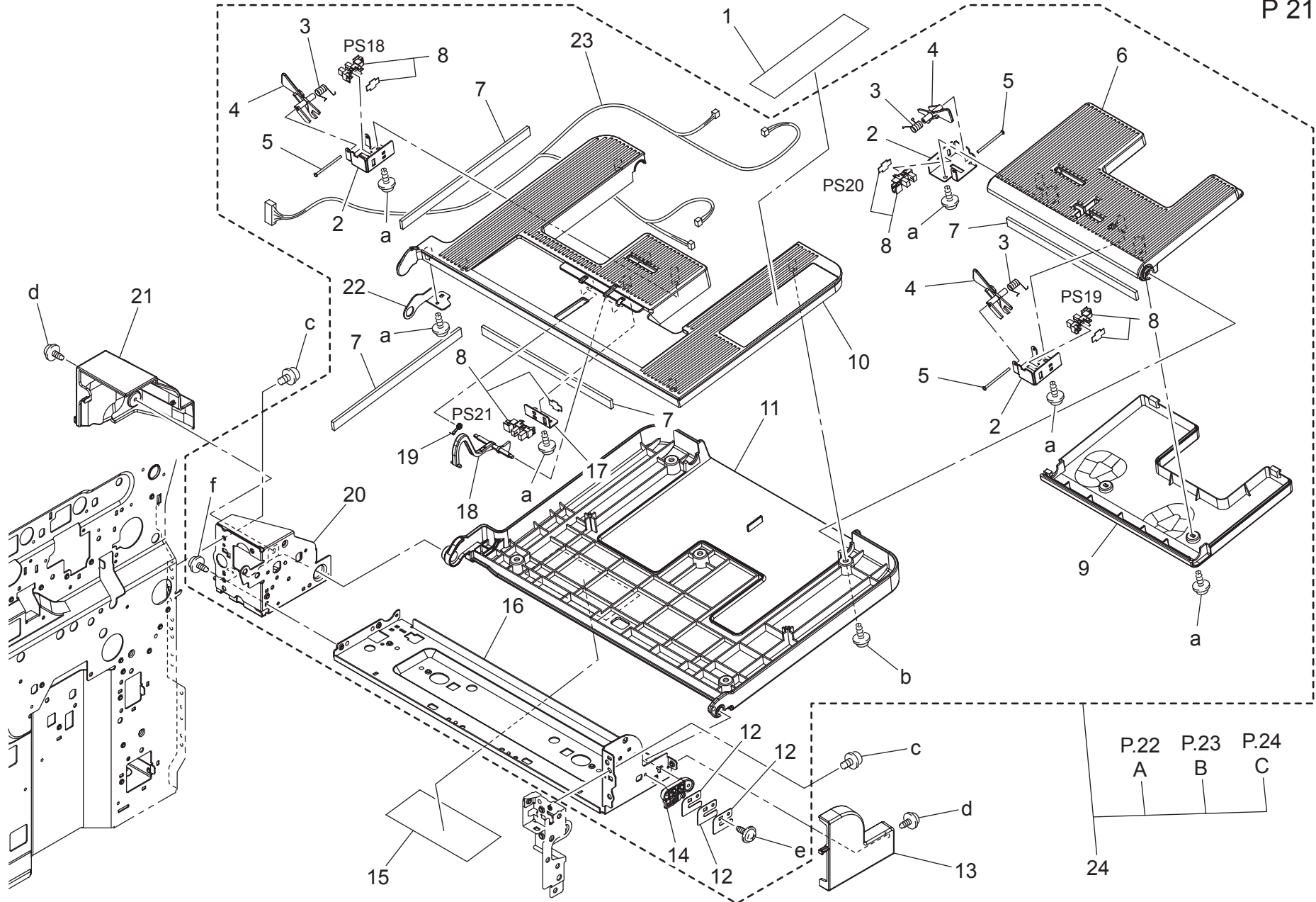


2ND CASSETTE SECTION (Tray 3)



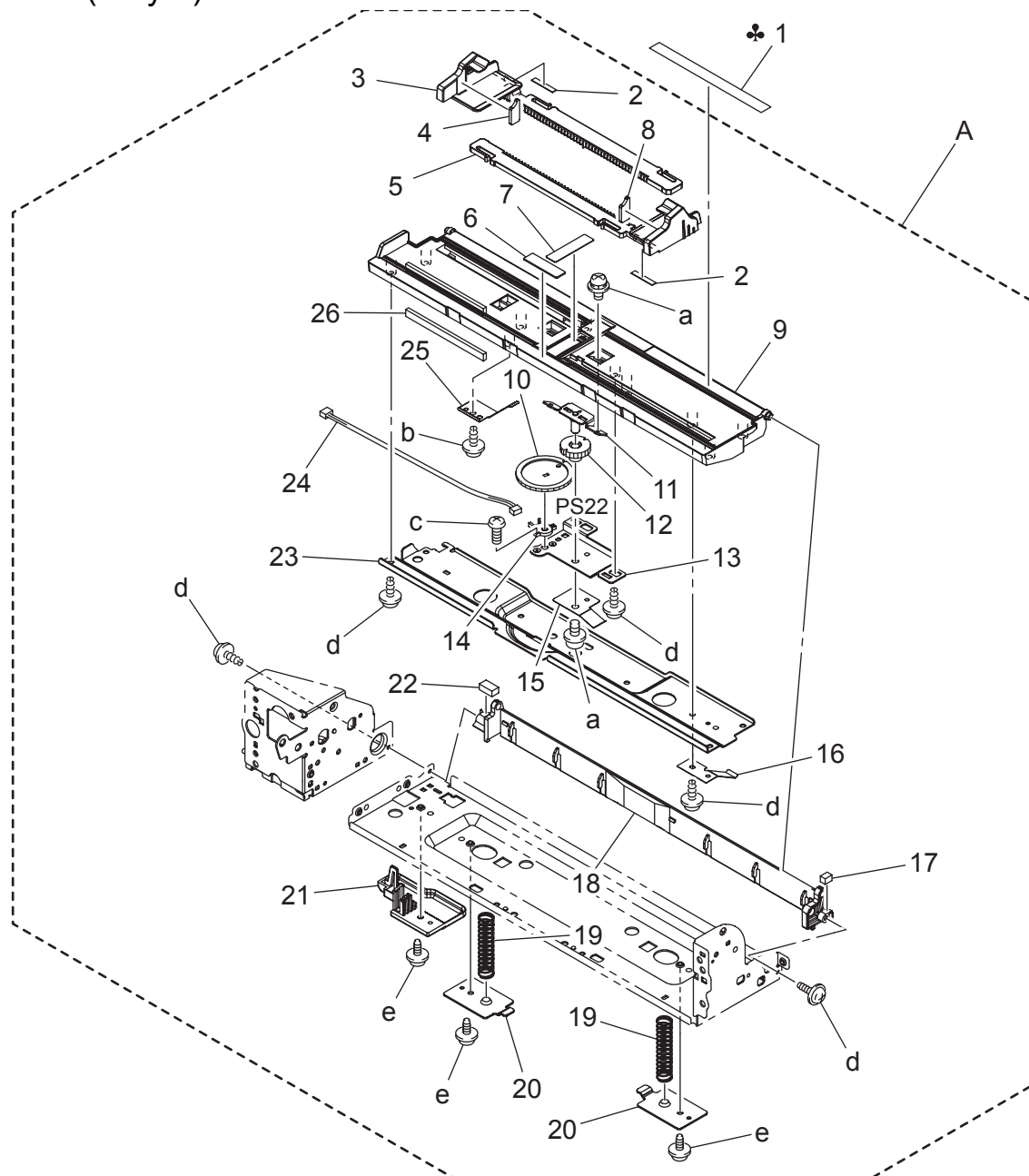
MANUAL FEED TRAY UNIT (Tray 1)

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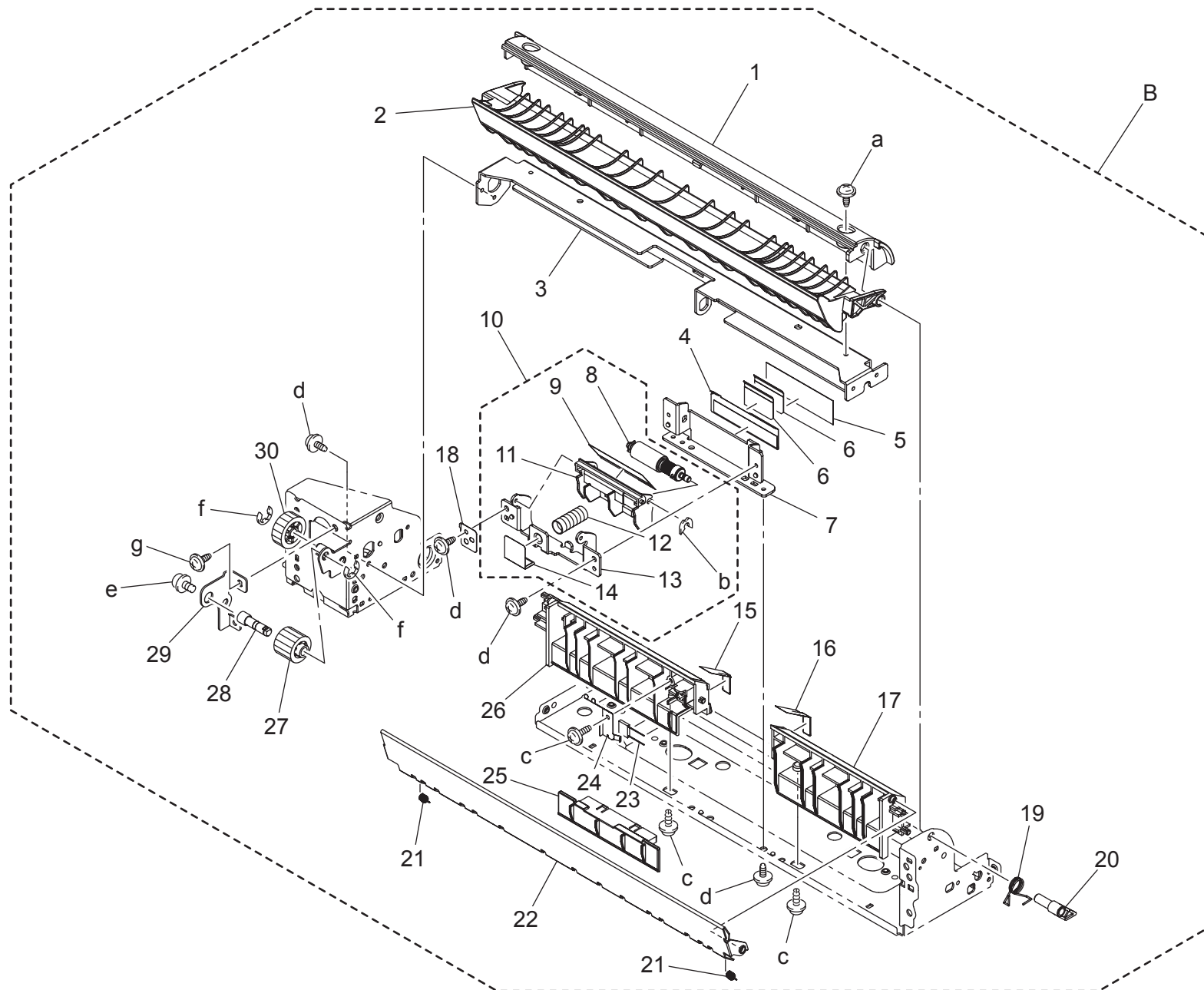
MANUAL FEED TRAY UNIT (Tray 1)

P 22



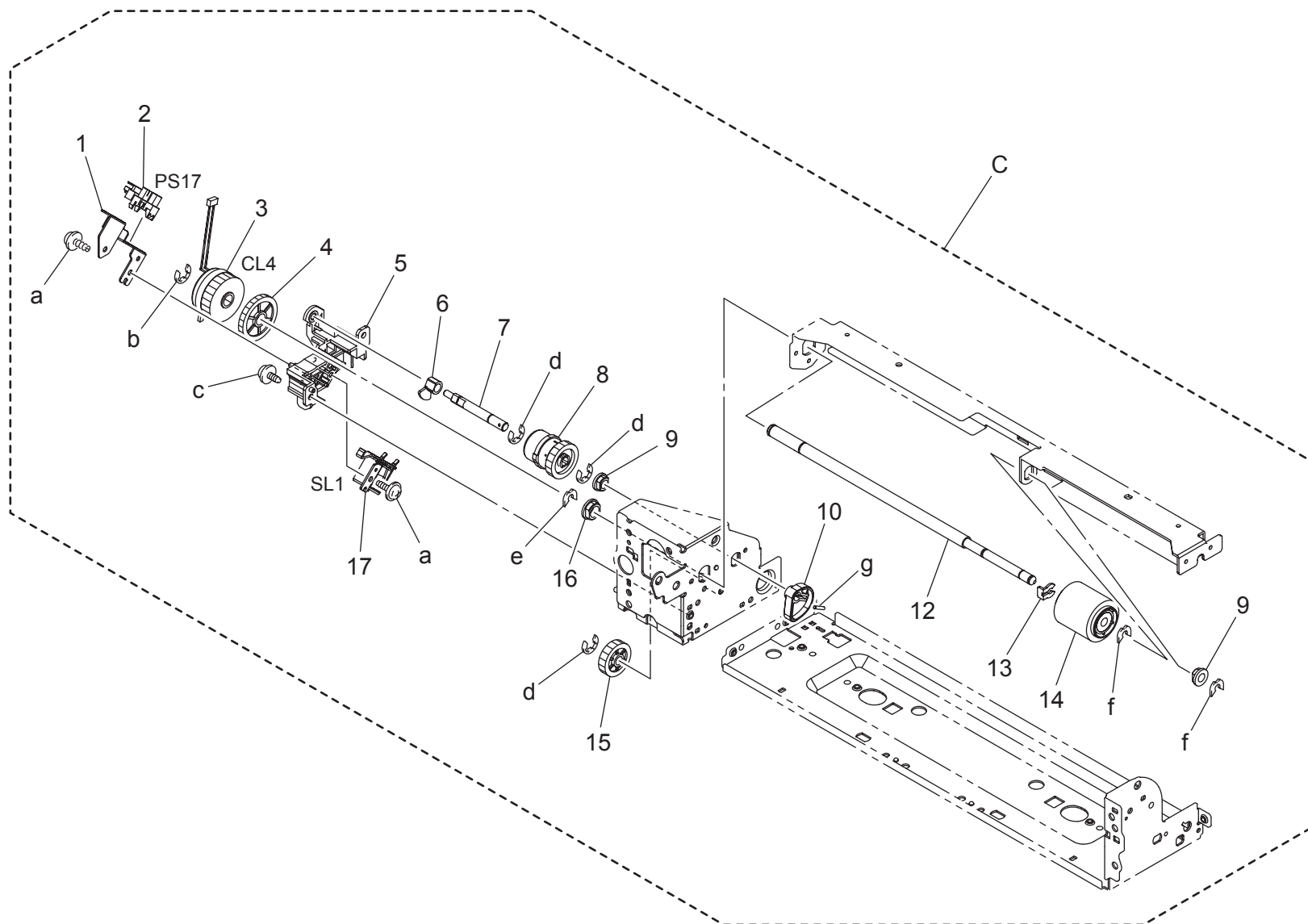
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 9409 01	Scale	A,A1,C,D1,D3,H,J,K	C	1	a-V116 0308 03 b-V153 0306 03 c-V111 1704 03 d-V153 0308 03 e-V137 0306 03
1	A02E 9408 00	Scale	B	C	1	
2	A02E 5934 00	Brake		C	2	
3	A02E 5924 00	Regulating plate		C	1	
4	A02E 5933 00	Brake		C	1	
5	A02E 5923 00	Regulating plate		C	1	
6	4687 3281 01	FRICITION SHEET		C	1	
7	A00J 6234 00	FRICITION PLATE		C	1	
8	A02E 5932 00	Brake		C	1	
9	A02E 5922 00	Lifting plate		C	1	
10	A02E 5983 00	Gear 40T		C	1	
11	A02E G621 00	Caulking Gear Mounting Plate		D	1	
12	A02E 5921 00	Gear 20T		C	1	
13	A02E 5981 00	Bracket		D	1	
14	V801 3000 06	RESISTOR		D	1	
15	A02E 5935 00	Earth ground		D	1	
16	A02E 5936 00	Earth ground		D	1	
17	A02E 5919 00	Cushion		C	1	
18	A02E 5905 01	Holder		C	1	
19	A02E 5925 01	Pressure Spring		C	2	
20	A02E 5926 00	Hold plate		D	2	
21	A02E 5927 01	Guide		D	1	
22	A02E 5917 00	Cushion		C	1	
23	A02E 5928 01	Reinforce plate		D	1	
24	A02E N103 00	Sensor Wiring /2		D	1	
25	A02E 5931 00	Plate spring		D	1	
26	A02E 5937 00	Seal		C	1	

MANUAL FEED TRAY UNIT (Tray 1)



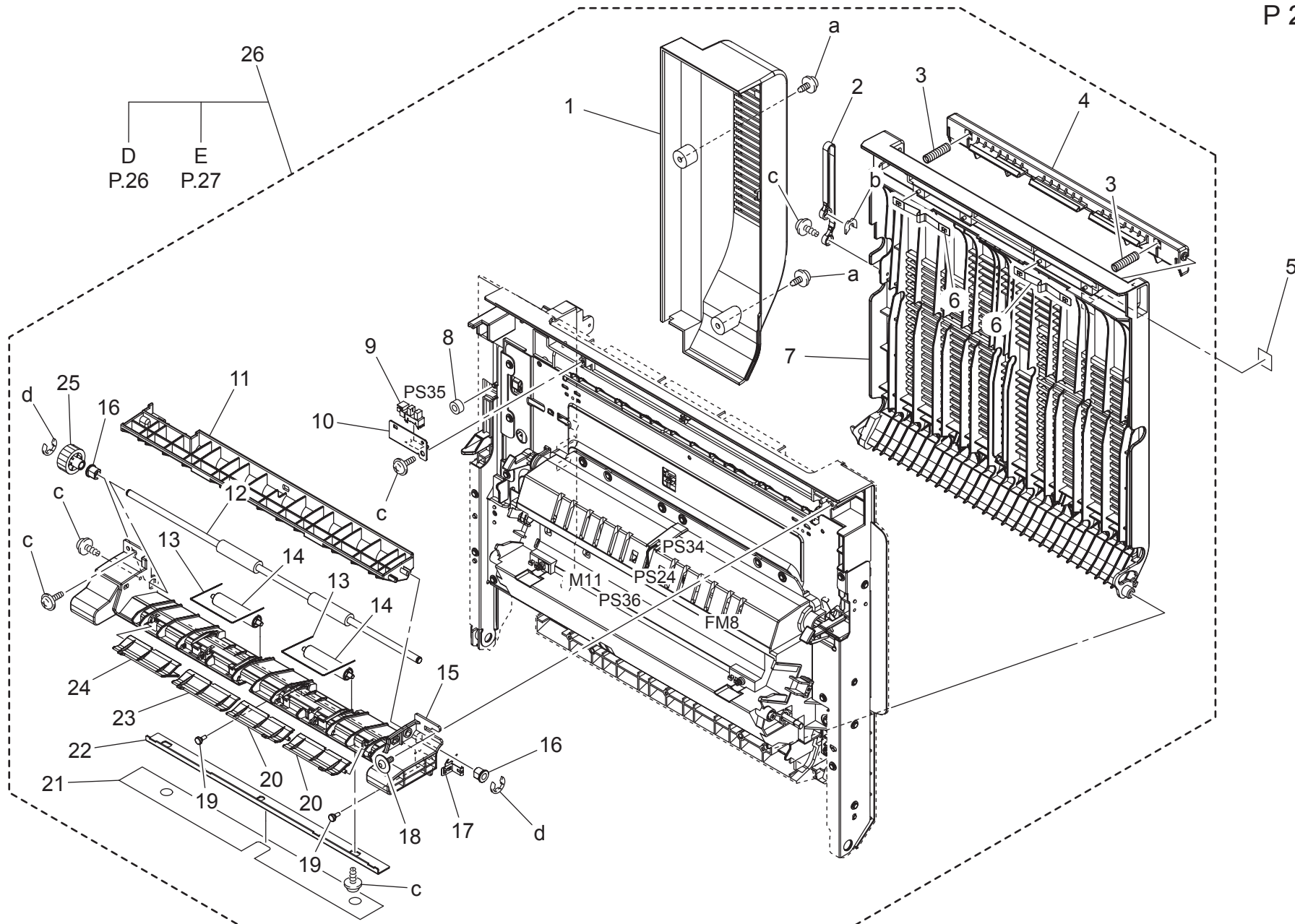
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 5912 00	Cover		C	1	a-V137 0306 04
2	A02E 5941 00	Guide		C	1	b-V218 0300 86
3	A02E 5913 00	Bracket		D	1	c-V153 0308 03
4	4030 3402 01	GUIDE PLATE		C	1	d-V137 0306 03
5	4030 3489 01	SEAL		C	1	e-V116 0308 03
6	4030 3403 01	GUIDE		C	2	f-V217 0400 01
7	A02E 5973 01	Reinforce plate		D	1	g-V137 0308 03
8	4034 0151 01	SEPARATION ROLLER		A	1	
9	A02E 5976 00	Guide		C	1	
10	A02E R717 00	Separation Roller Assy		C	1	
11	A02E 5971 00	Holder		D	1	
12	4030 3475 01	PRESSURE SPRING		C	1	
13	A02E 5972 00	Bracket		D	1	
14	4038 3270 01	GUIDE		C	1	
15	4038 3269 02	GUIDE		C	1	
16	4038 3268 02	GUIDE		C	1	
17	A02E 5901 00	Guide		C	1	
18	A02E 5974 00	Earth ground		D	1	
19	A02E 5945 00	Torsion spring		C	1	
20	A02E 5946 00	Lever		C	1	
21	A02E 5943 00	Tension spring		C	2	
22	A02E 5942 00	Guide		C	1	
23	9455 8076 01	RESISTOR		D	1	
24	A02E 5975 00	Earth ground		D	1	
25	A02E 5915 00	Guide		C	1	
26	A02E 5902 00	Guide		C	1	
27	A02E 5968 00	Gear 18T		C	1	
28	A02E 5967 00	Shaft		D	1	
29	A02E 5966 00	Bracket		D	1	
30	A02E 5955 00	Gear 22T		C	1	

MANUAL FEED TRAY UNIT (Tray 1)



ADU/VERTICAL CONVEYANCE SECTION

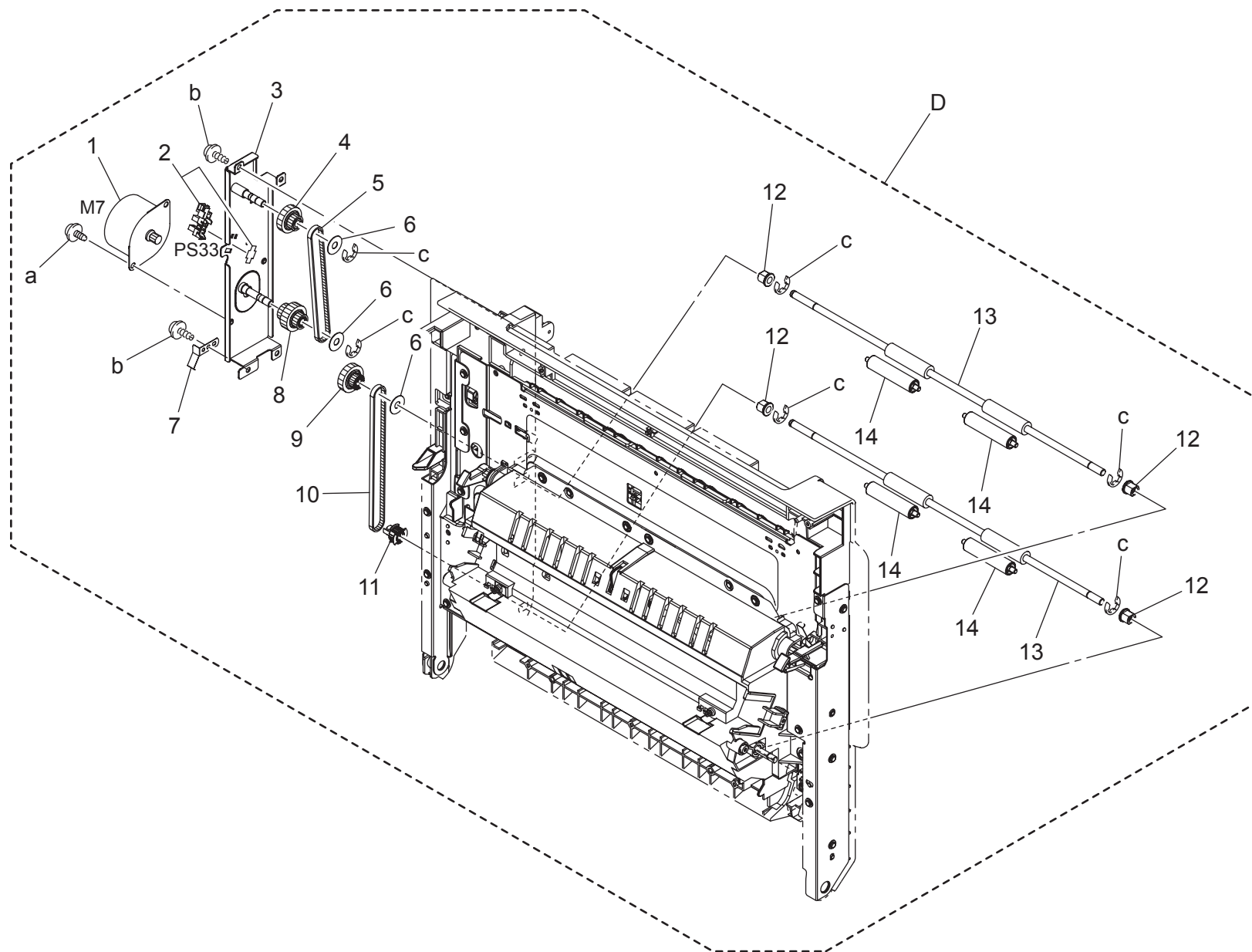
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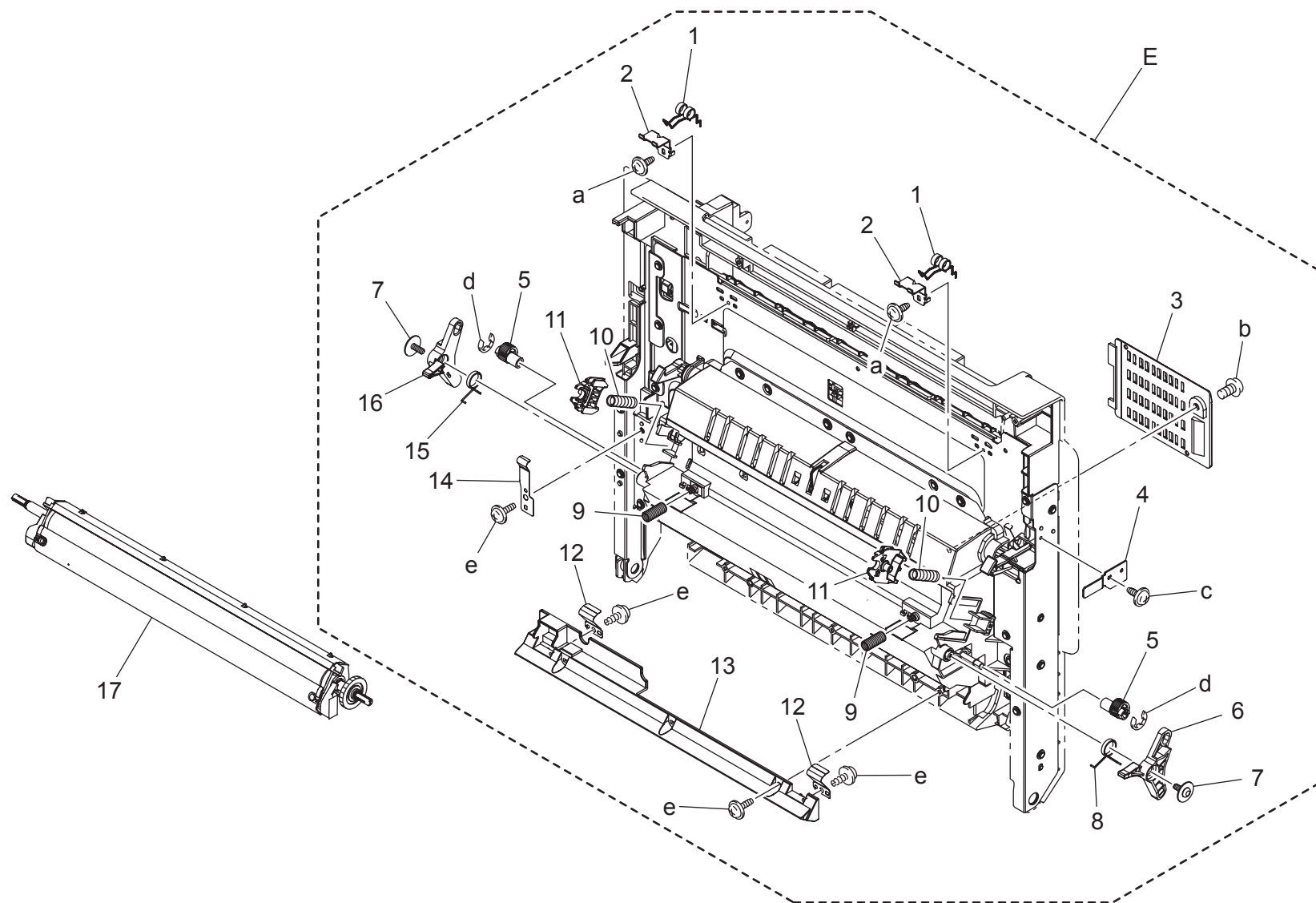


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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 8104 00	Cover		C	1	a-V137 0308 04 b-V218 0600 86 c-V153 0308 03 d-V217 0400 01
2	A02E 8110 00	Stopper		C	1	
3	4066 3705 01	PRESSURE SPRING		C	2	
4	A02E 8103 00	Handle		C	1	
5	A02E 9417 00	Label Jam/Adu		C	1	
6	4657 3736 01	PLATE SPRING		C	2	
7	A02E 8102 02	Door		C	1	
8	1154 4670 01	PROTECTION		C	1	
9	9335 1300 61	PHOTO INTERRUPTER		B	1	
10	A02E 8108 00	Bracket		D	1	
11	A02E 8201 01	Guide		C	1	
12	A02E 8210 00	Roller		C	1	
13	A02E 8151 00	Member		C	2	
14	4497 3116 01	ROLL		C	2	
15	A02E 8202 01	Guide		C	1	
16	A02E 8152 00	BUSHING		C	2	
17	A02E 8205 00	Earth ground		D	1	
18	4163 5293 01	SCREW		C	1	
19	4036 5765 01	SHOULDER SCREW		C	2	
20	A02E 8203 01	Guide		C	2	
21	A02E 8207 00	Seal		C	1	
22	A02E 8208 00	Reinforce plate		D	1	
23	A02E 8204 02	Guide		C	1	
24	A02E 8206 01	Guide		C	1	
25	A02E 8214 00	Gear 23T		C	1	
26	A02E R722 11	Vertical Conveyance Assy		C	1	

ADU/VERTICAL CONVEYANCE SECTION

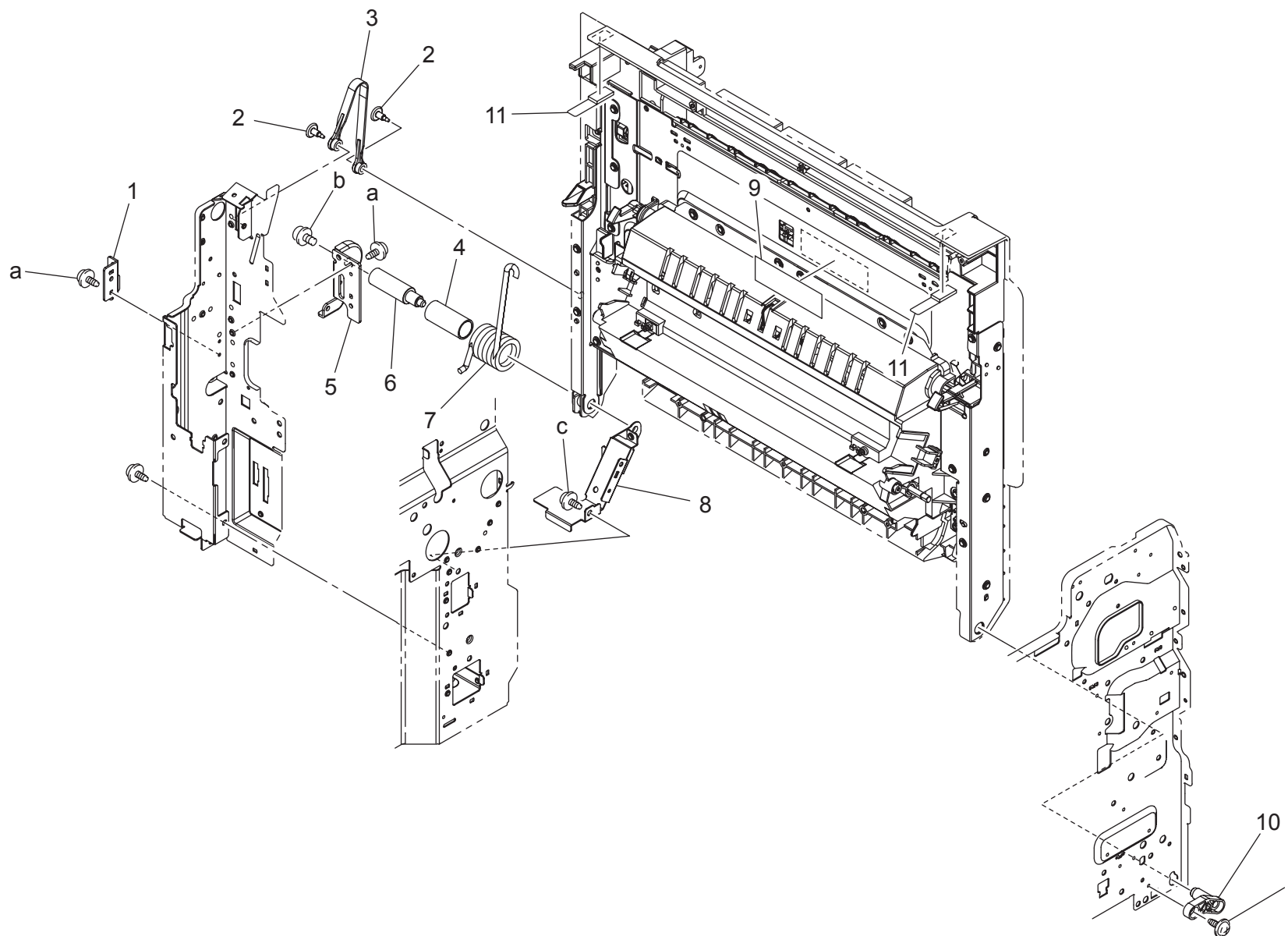




ADU/VERTICAL CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 7191 00	Torsion spring		C	2	a-V137 0306 03 b-V118 0408 03 c-4154 3804 01 d-V217 0400 01 e-V153 0308 03
2	A02E 7192 00	Bracket		D	2	
3	A02E 7109 00	Holder		C	1	
4	A02E 7100 00	Lever		C	1	
5	4038 3553 01	CAM		C	2	
6	A02E 7051 01	Lever		C	1	
7	4163 5293 01	SCREW		C	2	
8	A02E 7053 00	Torsion spring		C	1	
9	4038 4620 01	PRESSURE SPRING		C	2	
10	4038 4611 01	PRESSURE SPRING		C	2	
11	4038 3542 02	HOLDER		D	2	
12	4038 3520 01	PLATE SPRING		D	2	
13	A02E 7107 01	Guide		C	1	
14	4038 3571 02	CONTACT		D	1	
15	A02E 7054 00	Torsion spring		C	1	
16	A02E 7052 01	Lever		C	1	
17	A02E R713 00	Transfer Roller Unit		A	1	

ADU/VERTICAL CONVEYANCE SECTION

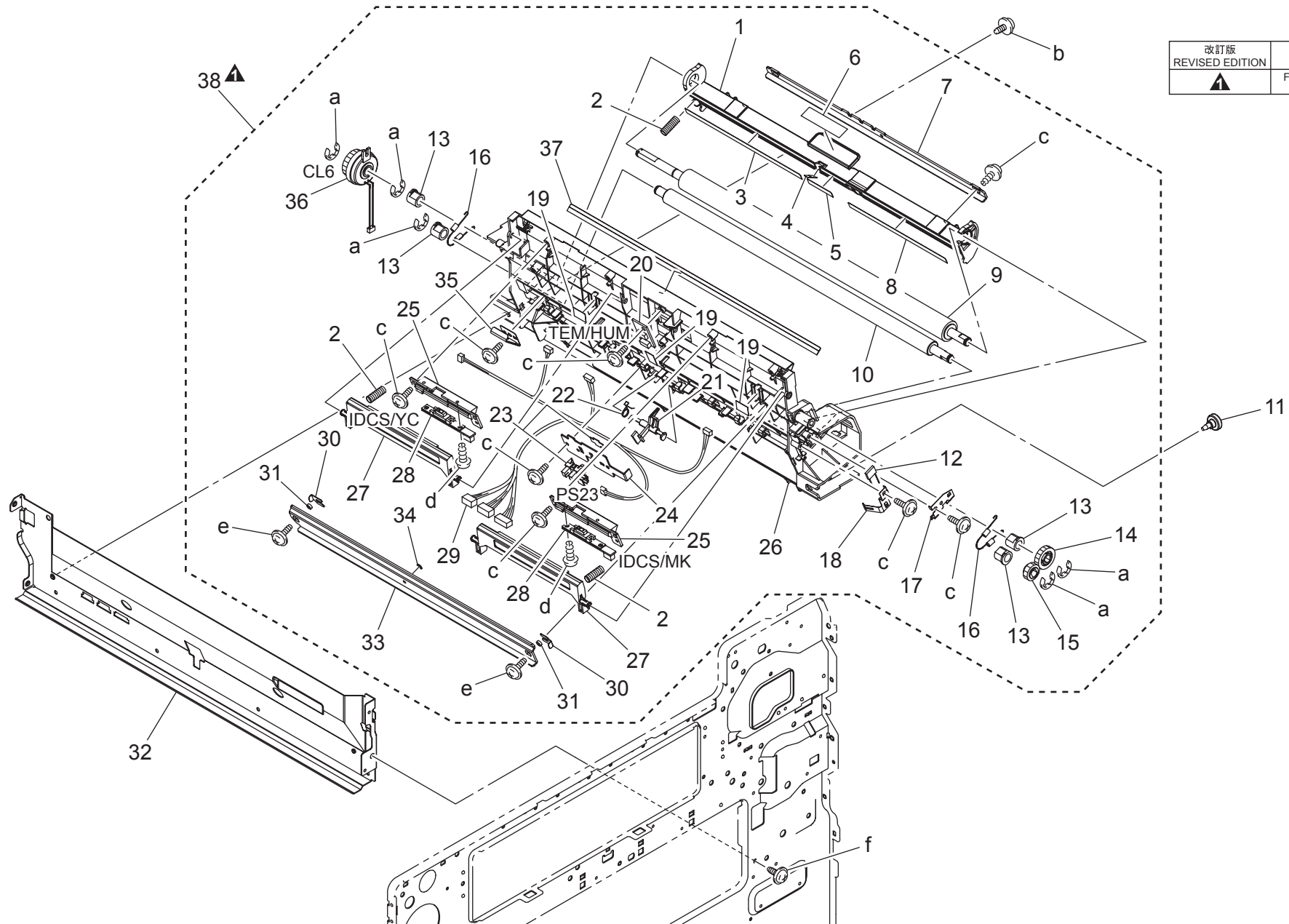


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 7113 00	Reinforce plate		D	1	a-V137 0308 03 b-V116 0408 03 c-V137 0306 03
2	4038 3511 02	SHOULDER SCREW		C	2	
3	A02E 7123 00	Stopper		C	1	
4	A02E 7115 00	Collar		C	1	
5	A02E 7111 00	Bracket		D	1	
6	A02E 7114 00	Shaft		D	1	
7	A02E 7112 00	Torsion spring		C	1	
8	A02E 7117 01	Reinforce plate		D	1	
9	A02E 9405 00	Label Jam		D	1	
10	4038 3516 01	SHAFT		D	1	
11	A02E 7140 00	Cushion		C	2	

ADU/VERTICAL CONVEYANCE SECTION

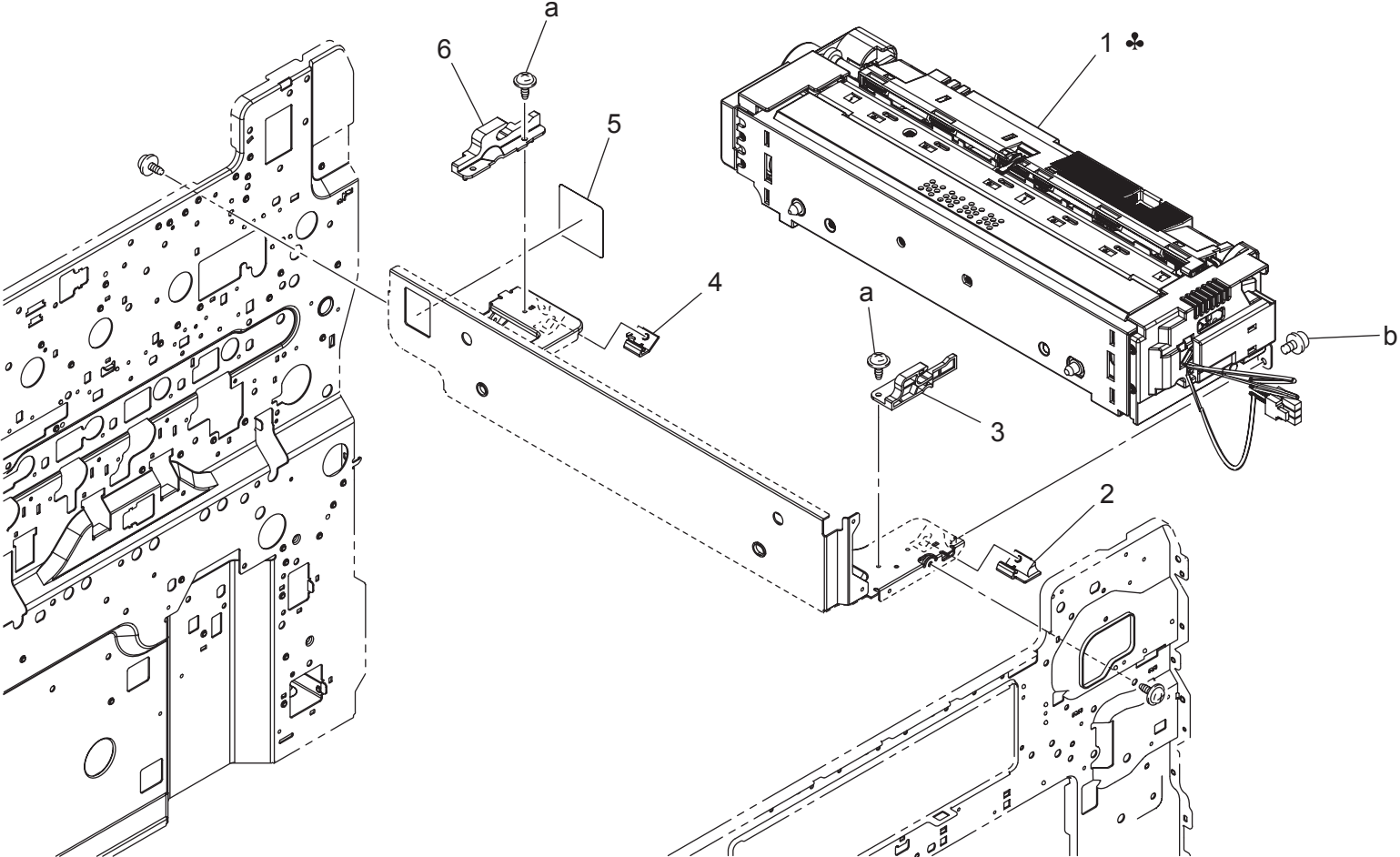
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改訂版 REVISED EDITION	日付 DATE
	FEBRUARY 2010

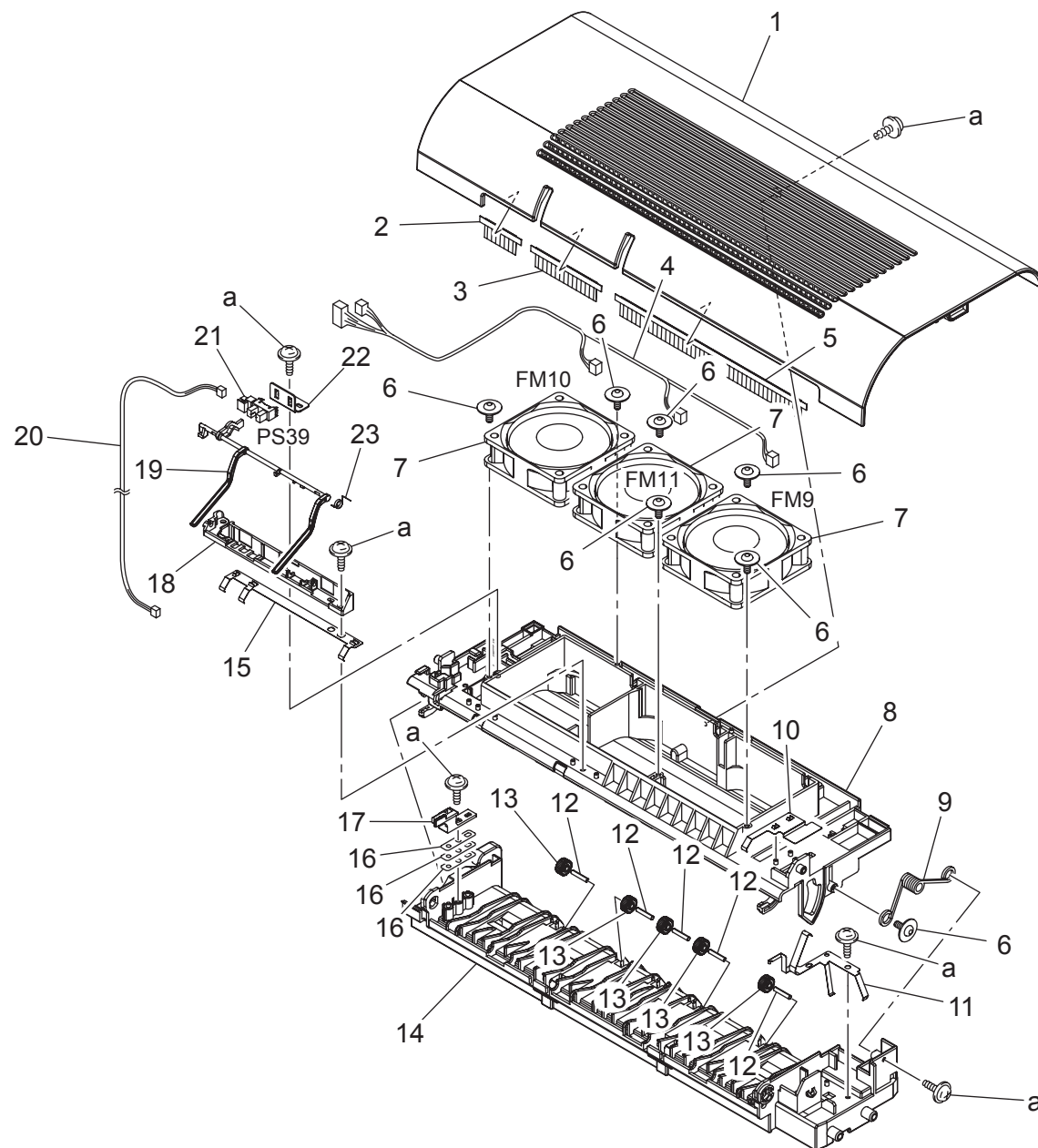


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 7128 00	Guide	ガイド (T/R・下)	C	1	a-V217 0600 01 b-V137 0308 03 c-V153 0308 03 d-V145 0308 03 e-V153 0310 03 f-V137 0306 03
2	4038 3559 01	PRESSURE SPRING	圧縮コイルばね	C	3	
3	4038 3537 01	GUIDE	ガイド	C	1	
4	4038 3539 01	GUIDE	ガイド	C	1	
5	4038 3538 01	GUIDE	ガイド	C	1	
6	A02E 9406 00	Label Jam/M1	ラベル ジャム/M 1	D	1	
7	A02E 7129 02	Reinforce Plate	補強板	D	1	
8	4038 3536 01	GUIDE	ガイド	C	1	
9	A02E 7001 00	Roller	ローラ (タイミング駆動)	C	1	
10	4038 3502 02	ROLLER	ローラ	C	1	
11	4038 7023 00	SHOULDER SCREW	段ねじ	C	1	
12	V800 5003 00	FIXED POWER RESISTORS	FIXED POWER RESISTOR	D	1	
13	4025 3572 01	BUSHING	軸受	C	4	
14	4004 3503 02	GEAR 20T	ギヤ 20 T	C	1	
15	4004 3504 02	GEAR 14T	ギヤ 14 T	C	1	
16	4038 3525 01	TENSION SPRING	引張コイルばね	C	2	
17	A02E 7130 00	Earth ground	アース	D	1	
18	4038 3567 01	PLATE SPRING	板ばね	D	1	
19	4128 3522 02	Seal	シール	C	3	
20	A02E M505 00	Humidity sensor	温湿度センサ	C	1	
21	4038 3562 01	ACTUATOR	アクチュエータ	C	1	
22	1164 3527 02	TORSION SPRING	ねじりコイルばね	C	1	
23	4037 0906 01	PHOTO INTERRUPTER	フォトインタラプター	B	1	
24	4038 3561 03	BRACKET	取付板	D	1	
25	A02E 7057 00	Holder	ホルダ (IDC)	D	2	
26	A02E 7126 01	Guide	ガイド (T/R)	C	1	
27	A02E 7058 01	Cover	カバー (レジストセンサ)	C	2	
28	A02E M500 00	Photo sensing	光電変換素子	I	2	
29	A02E N10B 00	Toner Detection harness	トナー検知束線	D	1	
30	4038 3597 01	SPACER	スペーサ	C	2	
31	4038 3593 01	WASHER	ワッシャ	C	2	
32	A02E 1006 01	Frame	フレーム (右)	D	1	
33	4038 3592 01	REINFORCE PLATE	補強板	D	1	
34	4038 5603 00	SPACER	スペーサ	D	1	
35	A02E 7132 01	Plate spring	板ばね	D	1	
36	A02E M200 00	Clutch	クラッチ	C	1	
37	4038 3540 03	GUIDE	ガイド	C	1	
38	A02F R7A5 00	Vertical Transport	縦搬送 ASSY	C	1	

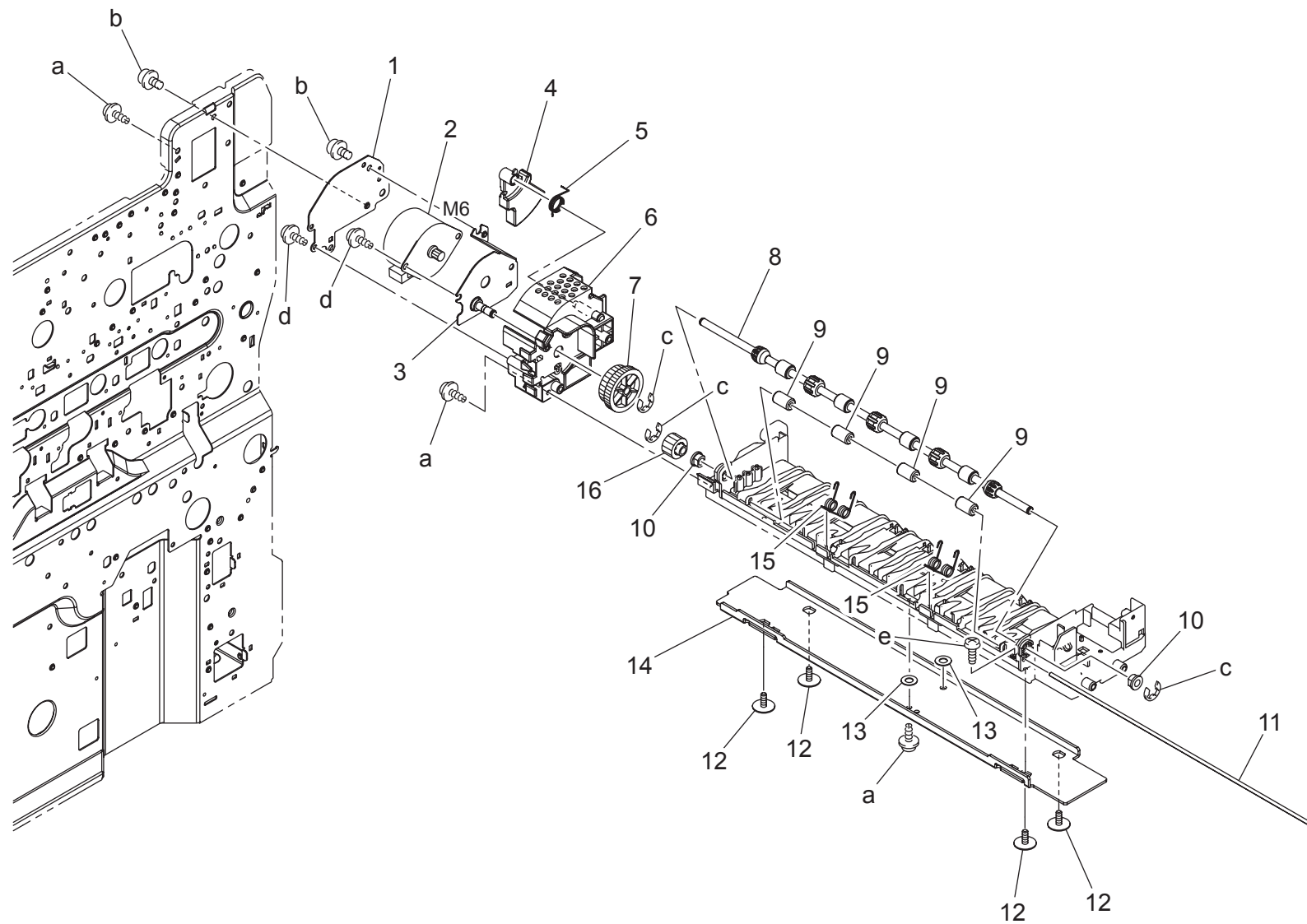
FUSING SECTION



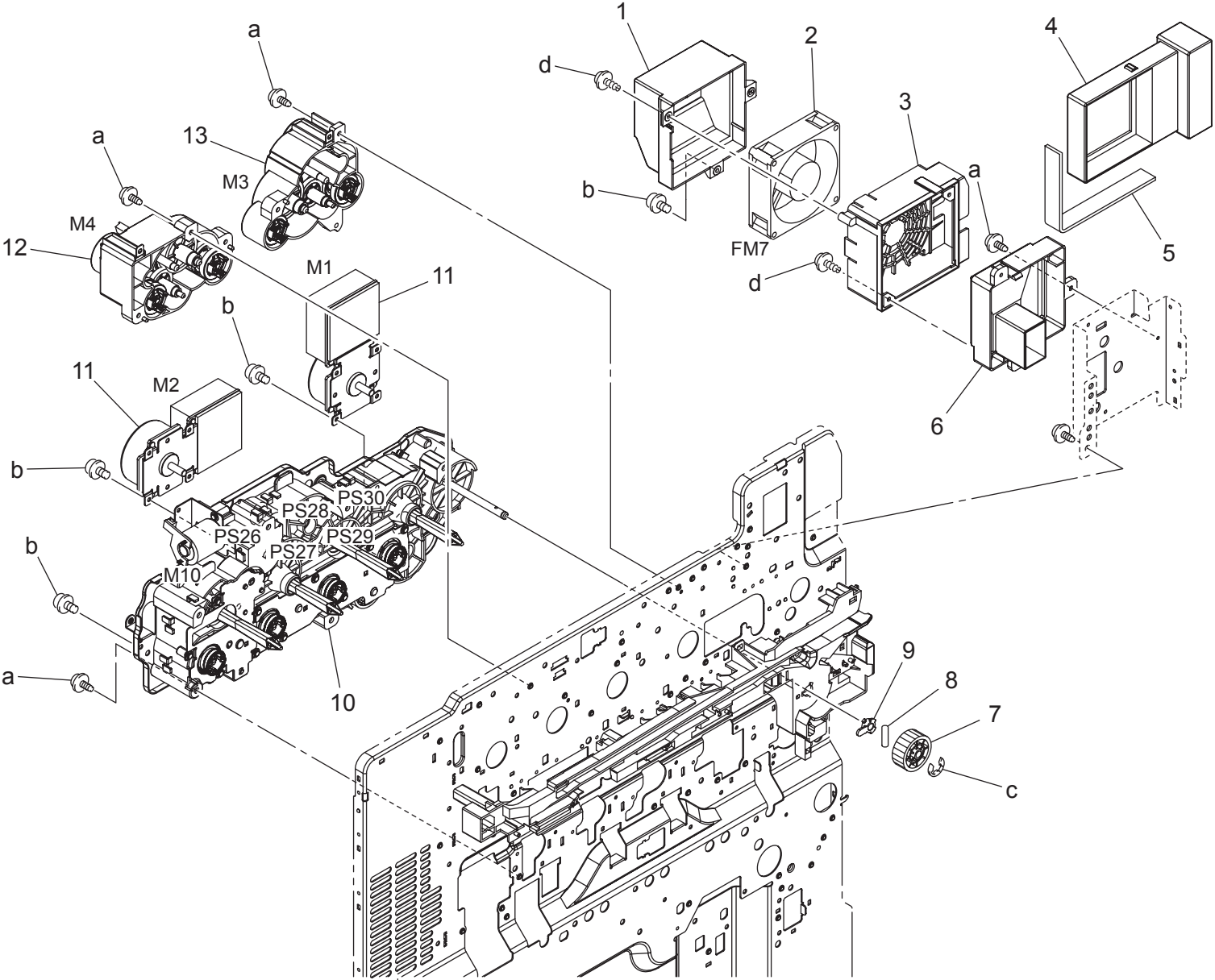
PAPER EXIT SECTION



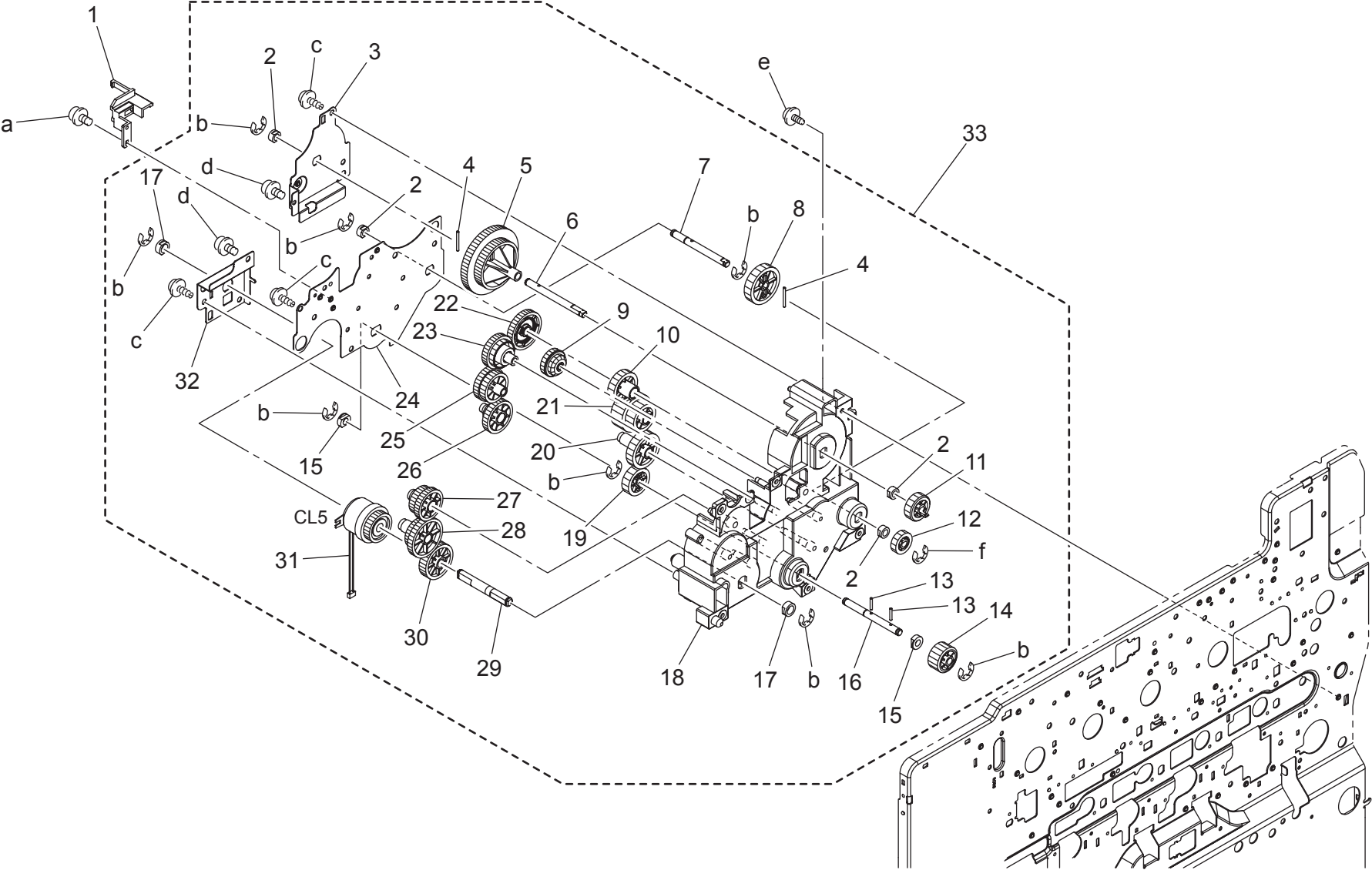
PAPER EXIT SECTION



MAIN DRIVE SECTION



FEED/TRANSPORT DRIVE SECTION



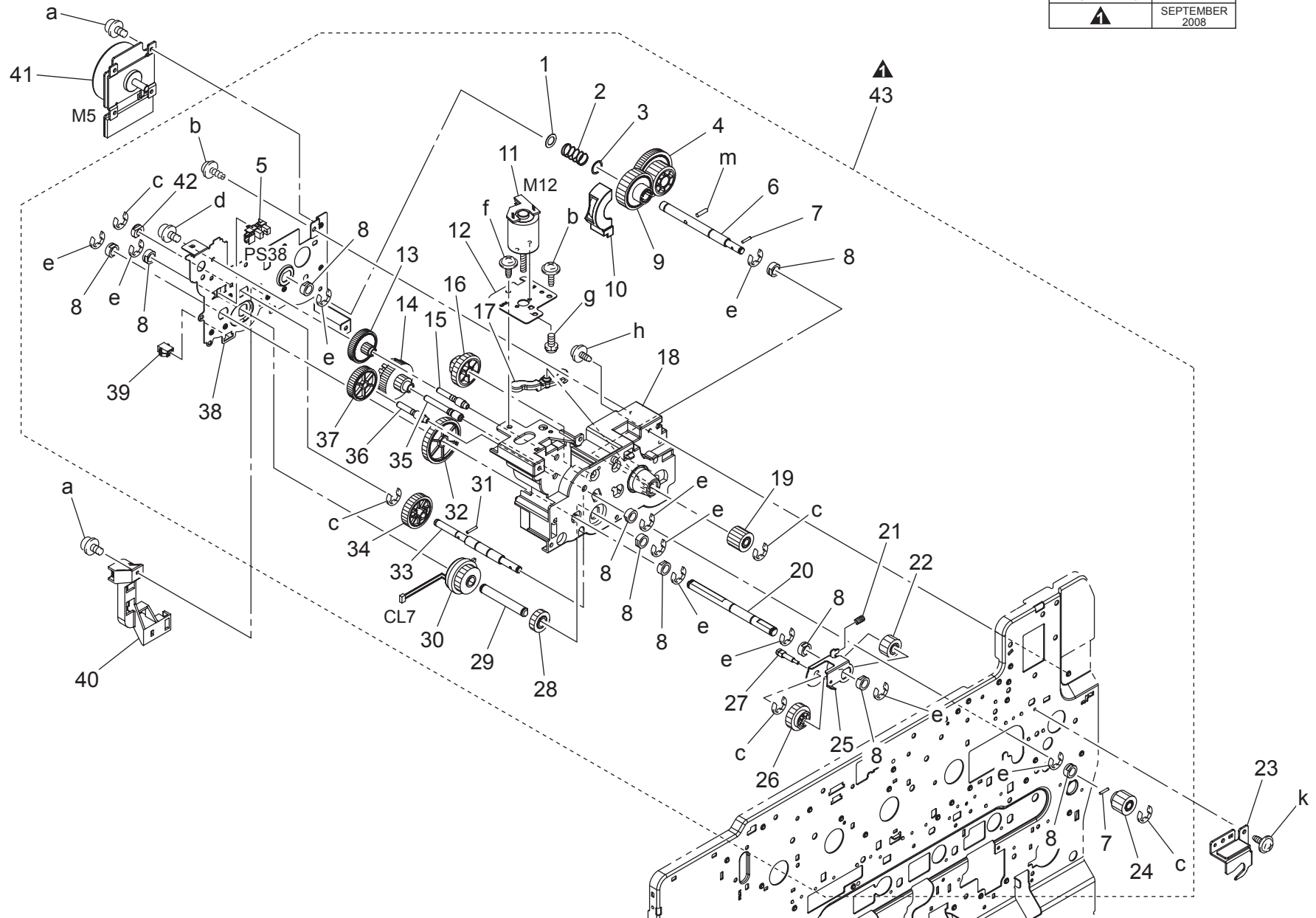
FEED/TRANSPORT DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 2275 01	HOLDER		D	1	a-V116 0308 03
2	1200 3121 09	BUSHING		C	4	b-V217 0500 01
3	A02E 2597 00	Hold plate		D	1	c-V153 0410 03
4	A02E 2290 00	Pin		C	2	d-V116 0306 03
5	A02E 2513 00	Gear 83/115T		C	1	e-V137 0308 03
6	A02E 2524 00	Shaft		D	1	f-V217 0400 01
7	A02E 2535 02	Shaft		D	1	
8	A02E 2599 00	Gear 32T		C	1	
9	4004 2545 01	GEAR 18/30T		C	1	
10	A02E 2529 00	Gear 26T		C	1	
11	A02E 2519 00	Gear 22T		C	1	
12	A02E 2598 01	Gear 18T		C	1	
13	4131 2536 02	PIN		C	2	
14	A02E 2202 00	Gear 27T		C	1	
15	9J06 2101 00	BUSHING		C	2	
16	A02E 2515 00	Shaft		D	1	
17	4658 3516 02	Bushing		C	2	
18	A02E 2526 02	Holder		D	1	
19	A02E 2201 00	Gear 23T		C	1	
20	A02E 2532 00	Gear 30T		C	1	
21	A02E 2531 00	Gear 24/32T		C	1	
22	A02E 2520 01	Gear 65T		C	1	
23	4038 2578 01	GEAR 20/56T		C	1	
24	A02E 2539 00	Hold plate		D	1	
25	A02E 2508 00	Gear 42/56T		C	1	
26	A02E 2517 00	Gear 22/46T		C	1	
27	A02E 2551 00	Gear 46/53T		C	1	
28	A02E 2549 00	Gear 50/56T		C	1	
29	A02E 2523 01	Shaft		D	1	
30	A02E 2514 00	Gear 50T		C	1	
31	A02E M203 00	Clutch		C	1	
32	A02E 2536 00	Hold plate		D	1	
33	A02E R712 00	Feed/Transport Drive Assy		C	1	

FUSING DRIVE SECTION

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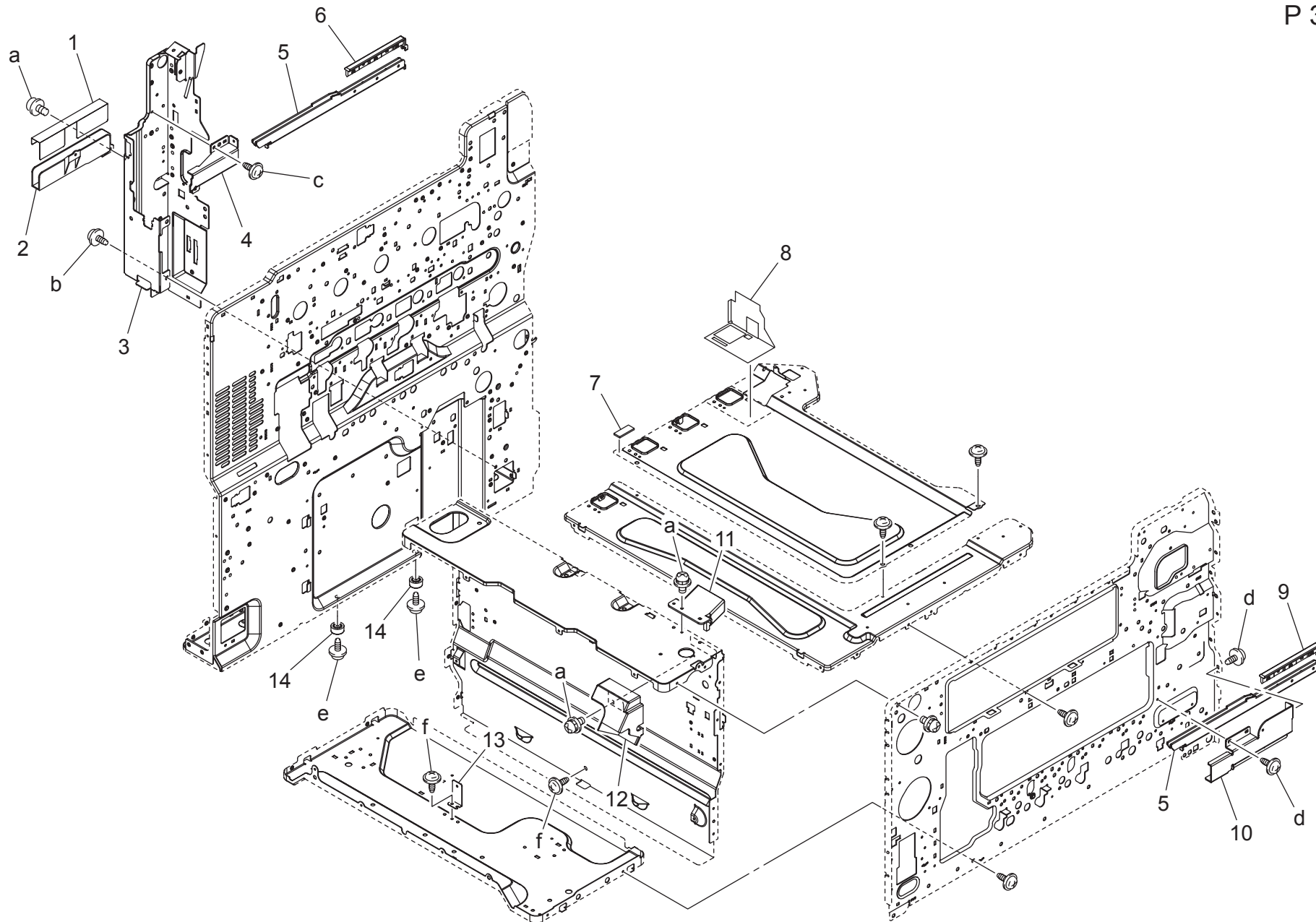


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FUSING DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 2303 00	Washer	ワッシャ (定着 2)	C	1	a-V116 0306 03
2	A02E 2585 00	Pressure spring	圧縮コイルばね (駆動解除)	C	1	b-V153 0308 03
3	A02E 2302 00	Washer	ワッシャ (定着 1)	C	1	c-V217 0400 01
4	A02E 2570 00	Gear 27/85T	ギヤ 27/85 T	C	1	d-V116 0308 03
5	9335 1300 61	PHOTO INTERRUPTER	フォトインタラプタ	B	1	e-V217 0600 01
6	A02E 2573 00	Shaft	シャフト (定着)	D	1	f-V137 0308 03
7	1144 5200 01	PIN	ピン	D	2	g-V115 2605 03
8	4658 3516 02	Bushing	軸受	C	10	h-4154 3804 01
9	A02E 2571 00	Gear 34T	ギヤ 34 T	C	1	k-V137 0306 03
10	A02E 2582 00	Holder	ホルダ (駆動解除)	D	1	m-V231 3012 50
11	A02E R714 00	Motor Assy	モータ ASSY	C	1	
12	A02E 2310 11	Bracket	取付板 (DC モータ・定着離間)	D	1	
13	A02E 2542 00	Gear 18/75T	ギヤ 18/75 T	C	1	
14	A02E 2544 00	Gear 17/68T	ギヤ 17/68 T	C	1	
15	A02E 2314 00	Shaft	シャフト (定着離間 1)	D	1	
16	A02E 2591 00	Gear 16/29T	ギヤ 16/29 T	C	1	
17	A02E 2584 01	Lever	レバー (駆動解除)	C	1	
18	A02E 2557 12	Holder	ホルダ (定着駆動)	D	1	
19	9J06 2574 01	GEAR 16T	ギヤ 16 T	C	1	
20	A02E 2587 00	Shaft	シャフト (一次離間 2)	D	1	
21	9J06 2595 02	PRESSURE SPRING	圧縮コイルばね	C	1	
22	4038 2580 01	GEAR 16T	ギヤ 16 T	C	1	
23	A02E 2312 00	Hold plate	保持板 (定着離間)	D	1	
24	9J06 2546 01	GEAR 13T	ギヤ 13 T	C	1	
25	A02E 2576 01	Bracket	取付板 (一次離間)	D	1	
26	9J06 2575 01	GEAR 22T	ギヤ 22 T	C	1	
27	A02E 2594 00	Shaft	シャフト (一次離間 3)	D	1	
28	4038 2592 01	GEAR 18T	ギヤ 18 T	C	1	
29	A02E 2596 00	Shaft	シャフト (一次離間 1)	D	1	
30	A02E M200 00	Clutch	クラッチ	C	1	
31	4131 2536 02	PIN	ピン	C	1	
32	4038 2593 02	GEAR 41T	ギヤ 41 T	C	1	
33	A02E 2563 00	Shaft	シャフト (定着離間)	D	1	
34	A02E 2545 00	Gear 40T	ギヤ 40 T	C	1	
35	A02E 2316 00	Shaft	シャフト (定着離間 3)	D	1	
36	A02E 2315 00	Shaft	シャフト (定着離間 2)	D	1	
37	9J06 2543 01	GEAR 60T	ギヤ 60 T	C	1	
38	A02E 2556 12	Bracket	取付板 (定着駆動)	D	1	
39	V818 6000 14	PLUG HOUSING	角型プラグコネクタ	D	1	
40	9J06 2572 01	HOLDER	ホルダ	D	1	
41	A02E M100 00	Brushless motor	ブラシレスモータ	C	1	
42	9J06 2101 00	BUSHING	軸受	C	1	
43	A02E R739 00	Fusing Drive Assy	定着駆動 ASSY	S	1	

MAIN FRAME SECTION

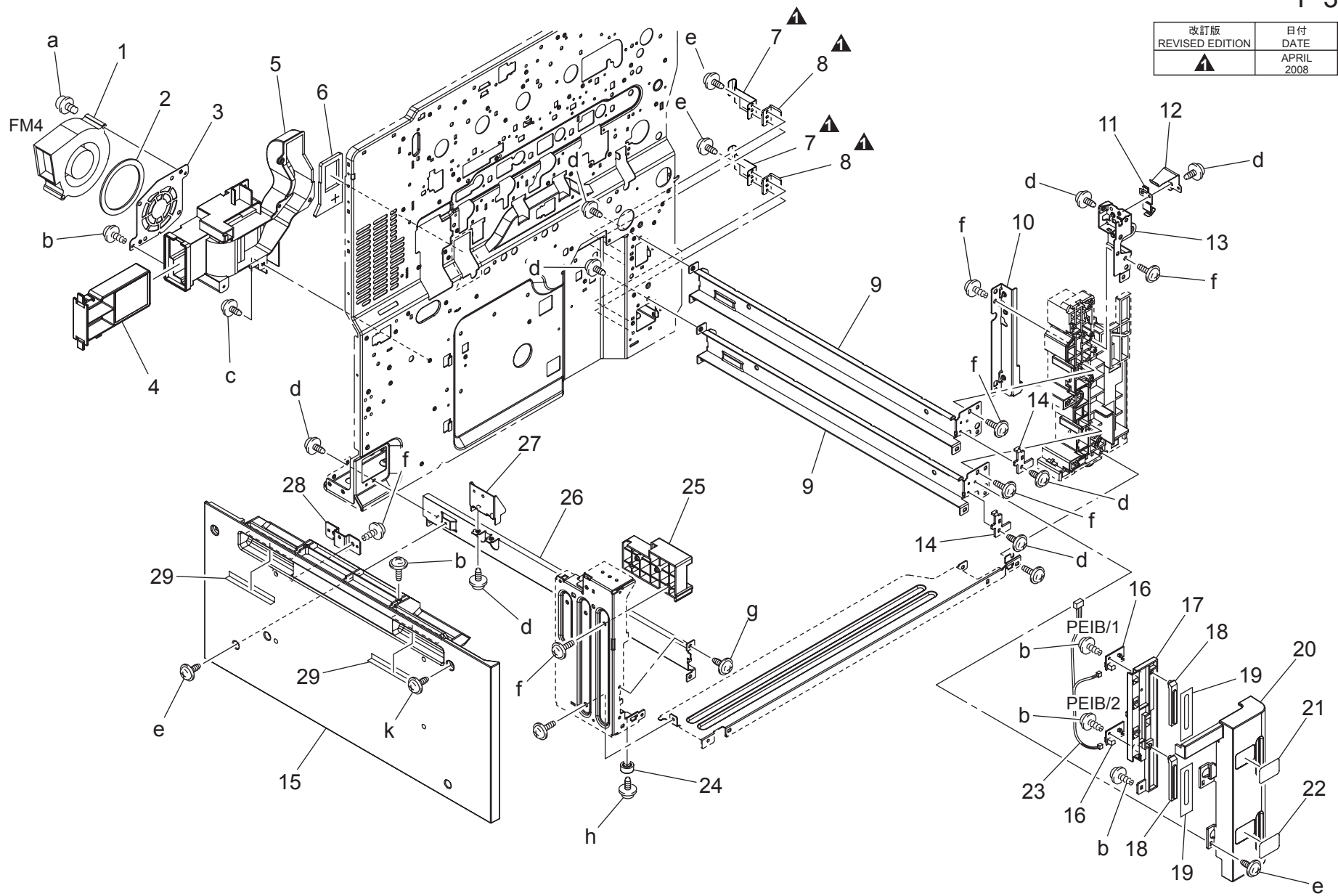


MAIN FRAME SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 1194 00	Insulating member		C	1	a-V116 0308 03 b-V137 0306 03 c-V137 0308 03 d-4154 3804 01 e-V137 0310 03 f-4106 2063 01
2	A02E 1193 00	Guide		D	1	
3	A02E 1192 01	Bracket		D	1	
4	A02E 1191 00	Reinforce plate		D	1	
5	A02E 1190 01	Handle		D	2	
6	A02E 1196 00	Cap		C	1	
7	4039 2209 01	SEAL		C	1	
8	A02E 1207 00	Seal		C	1	
9	A02E 1196 00	Cap		C	1	
10	A02E 1382 00	Bracket		D	1	
11	A02E 1206 01	Duct		D	1	
12	A02E 1201 00	Duct		D	1	
13	A02E 1014 00	Bracket		D	1	
14	0996 3055 01	RUBBER FOOT		C	2	

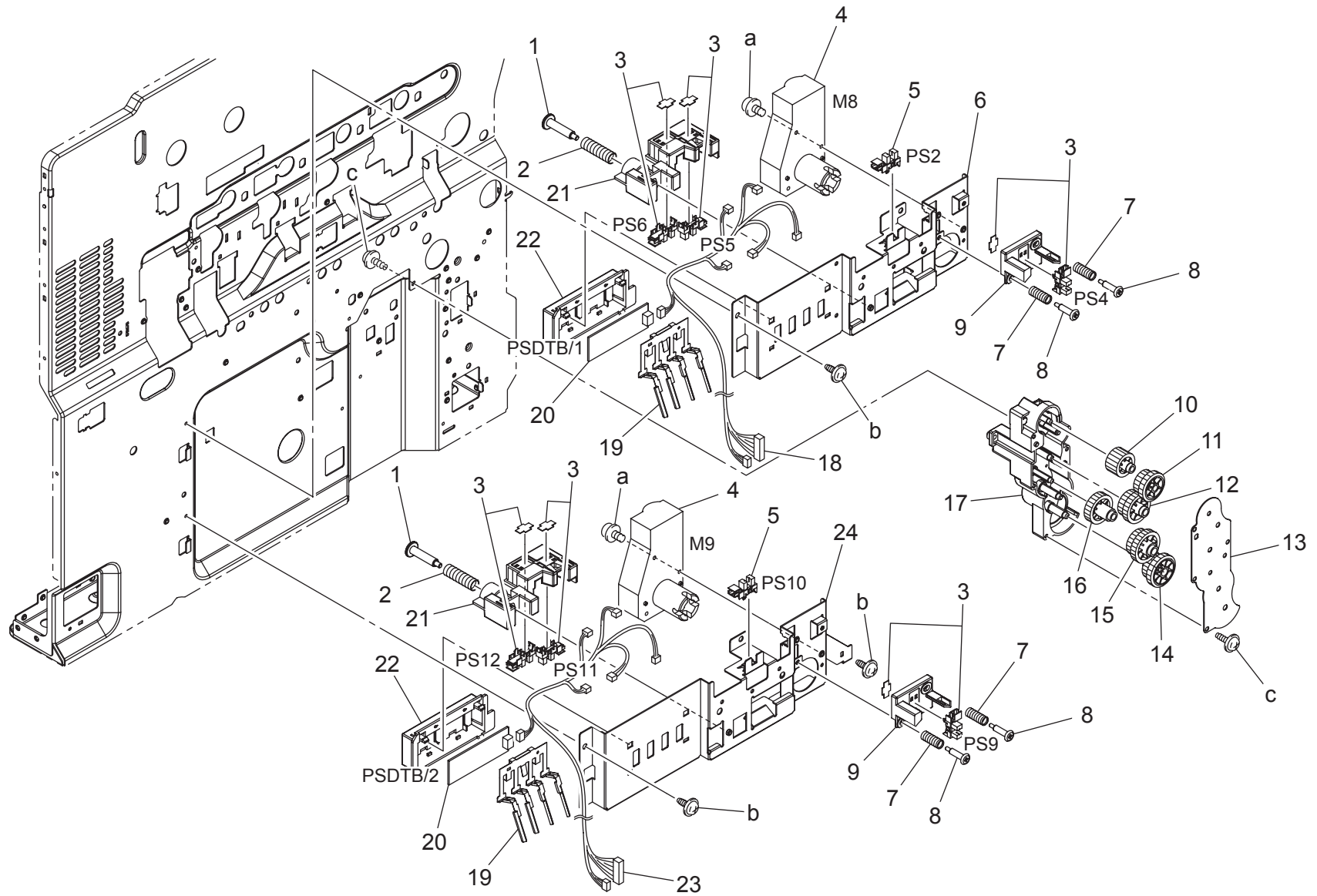
LOWER FRAME SECTION

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▲	APRIL 2008

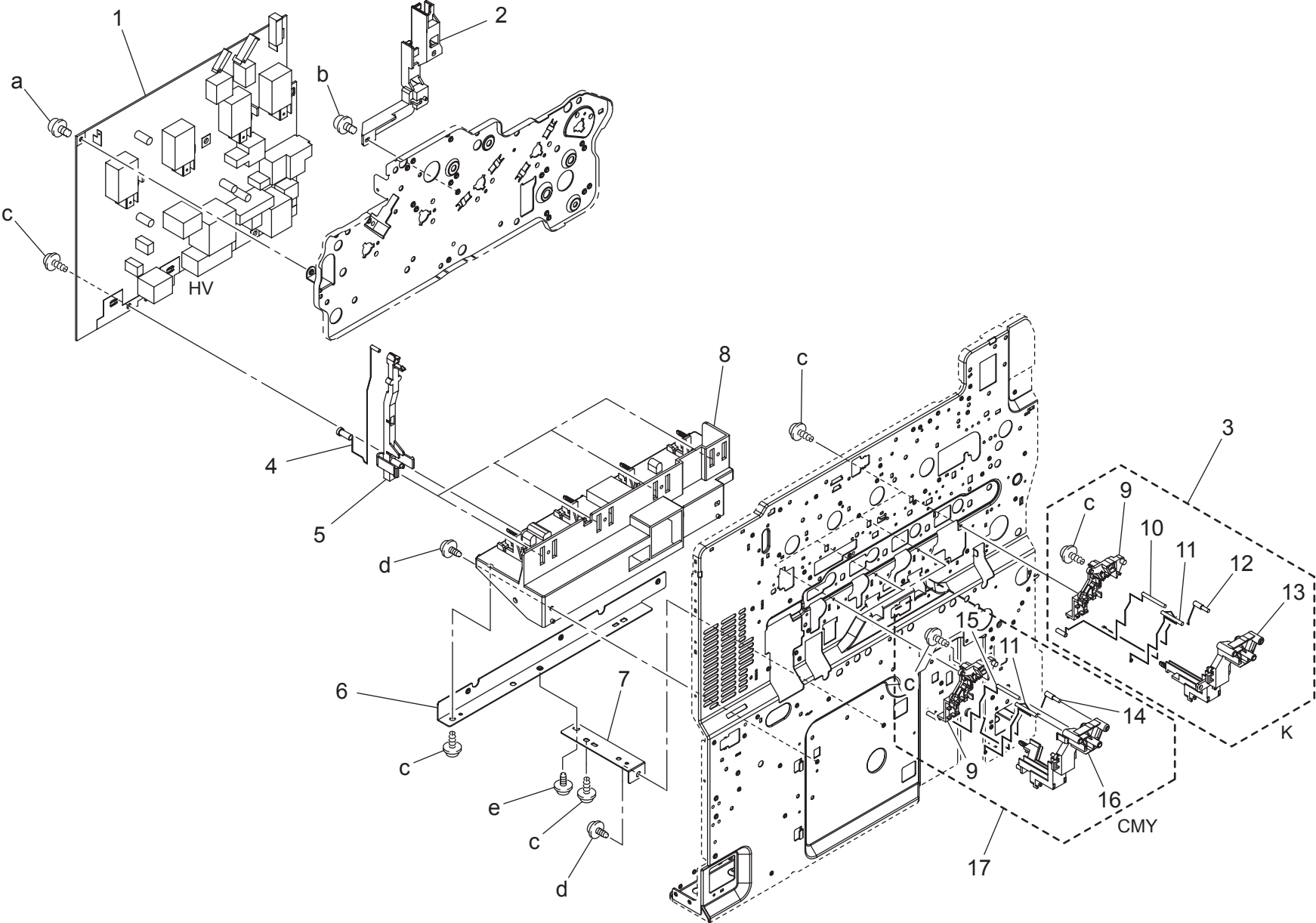


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SIZE DETECTING SECTION



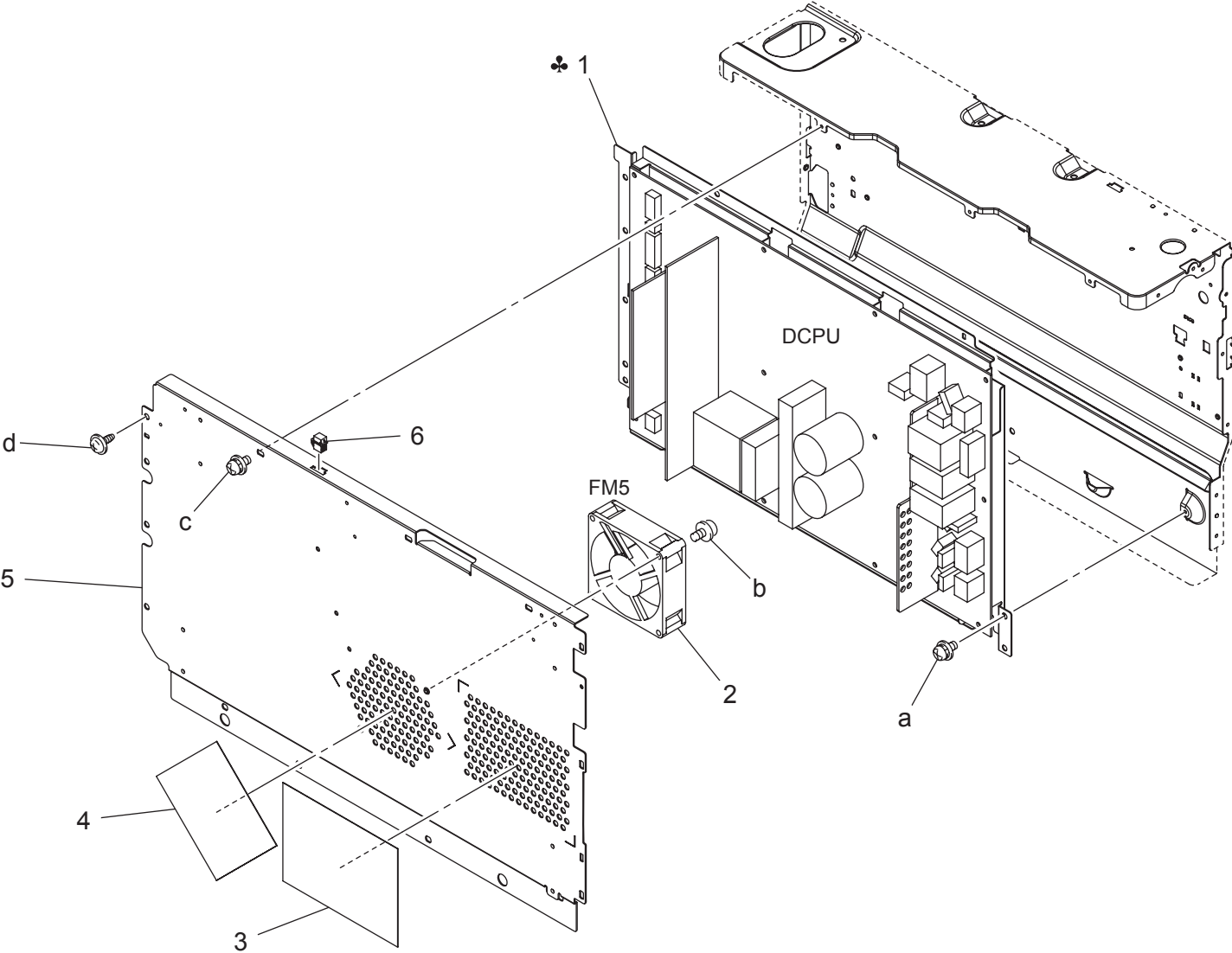
HIGH VOLTAGE UNIT



HIGH VOLTAGE UNIT

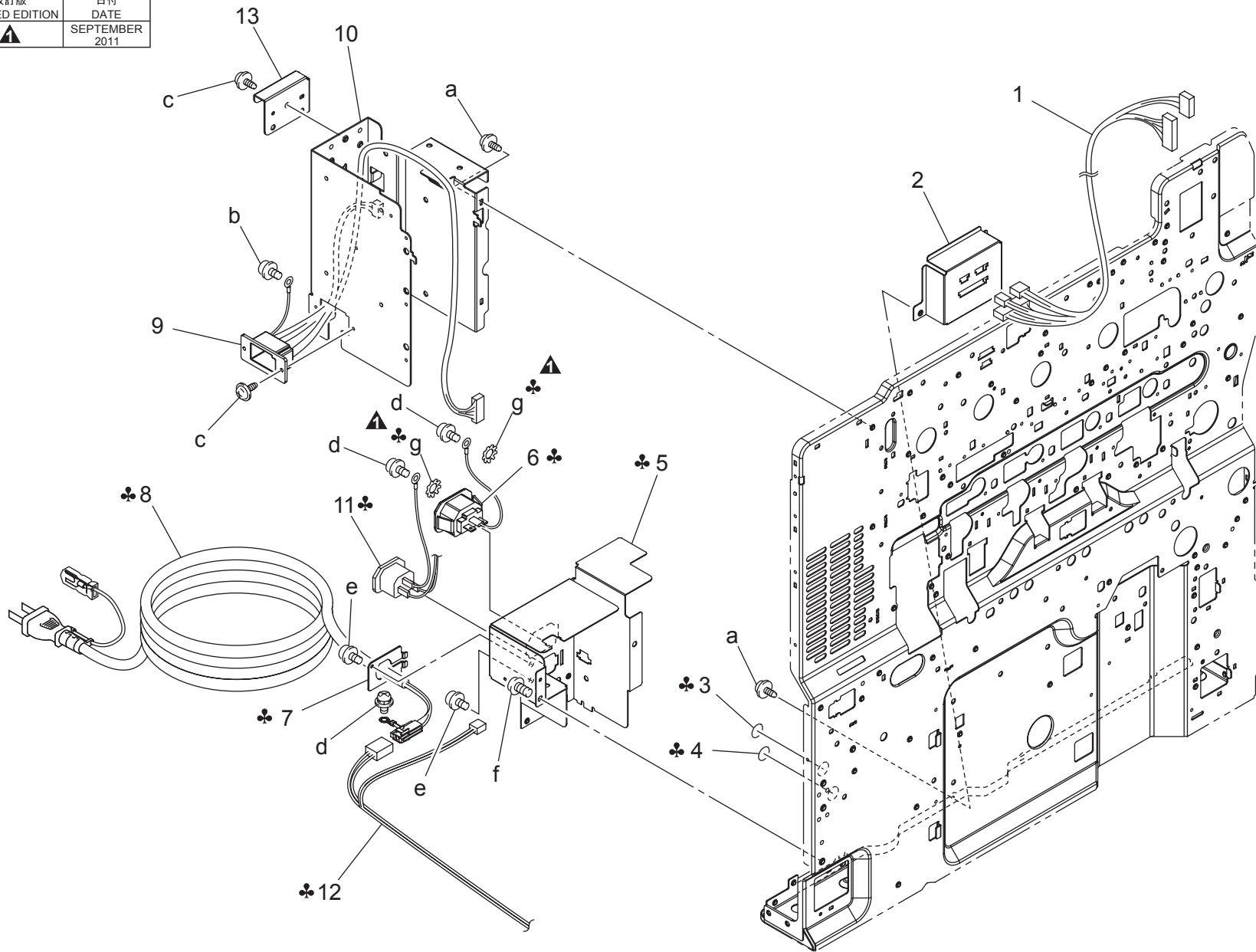
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E M402 01	High voltage unit		I	1	a-V116 0308 03 b-V116 0306 03 c-V153 0308 03 d-V137 0308 03 e-V137 0306 03
2	A02E 1329 00	Guide		D	1	
3	A02E R700 00	IU Contact Assy Black		C	1	
4	4038 2222 01	CONTACT		C	4	
5	4038 2233 02	HOLDER		D	4	
6	A02E 1322 00	Bracket		D	1	
7	A02E 1328 00	Bracket		D	1	
8	A02E 1321 01	Bracket		D	1	
9	A02E 1327 00	Cover		D	4	
10	4038 2203 01	CONTACT		C	1	
11	4038 2225 02	CONTACT		C	4	
12	A02E 1332 00	Contact		C	1	
13	A02E 1323 01	Holder		D	1	
14	A02E 1333 00	Contact		C	3	
15	4038 2276 01	CONTACT		C	3	
16	A02E 1324 00	Holder		D	3	
17	A02E R732 00	IU Contact Assy CMY		C	3	

MAIN POWER SUPPLY UNIT

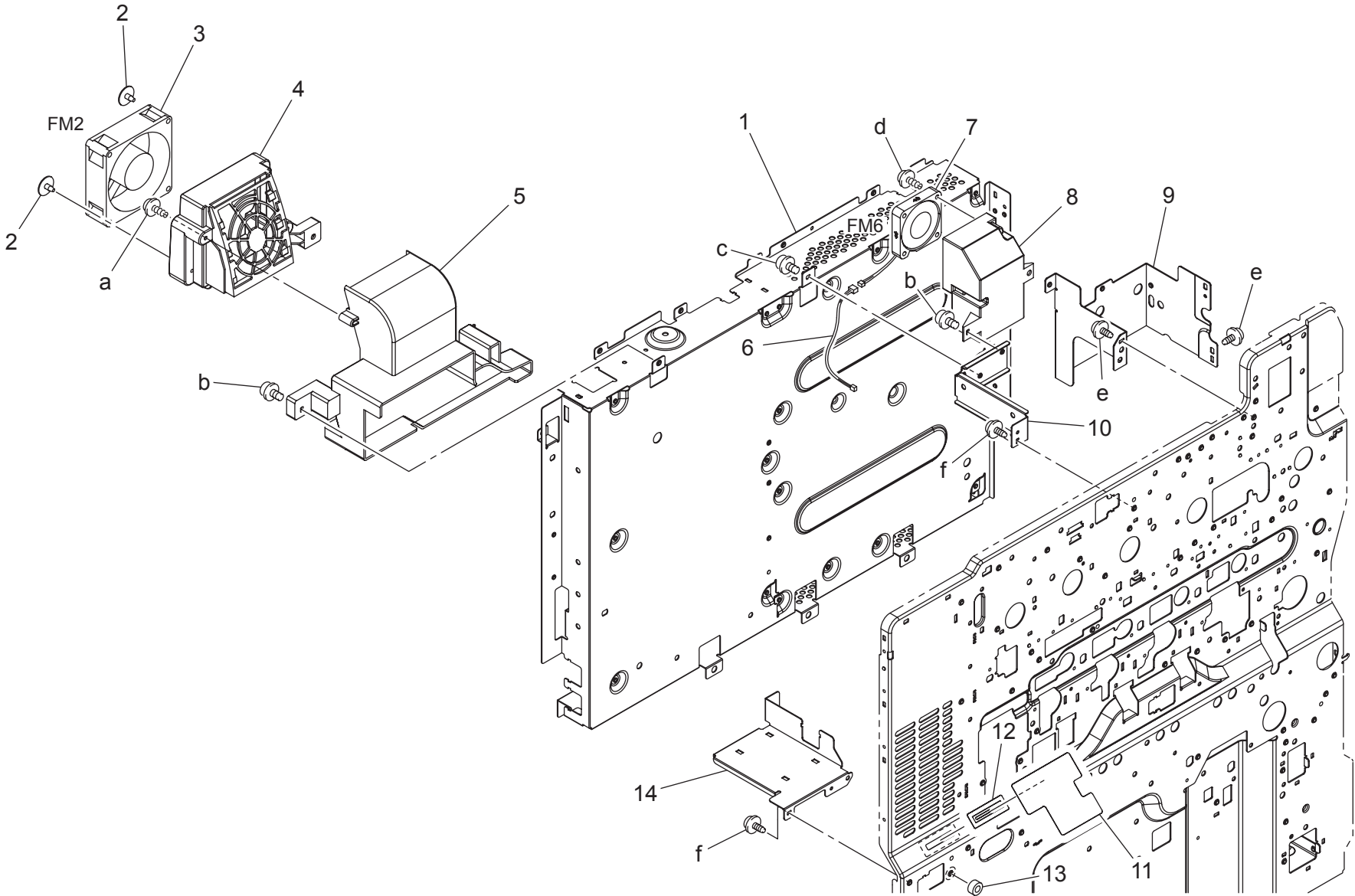


REAR ELECTRICAL SECTION

改訂版 REVISED EDITION	日付 DATE
▲	SEPTEMBER 2011

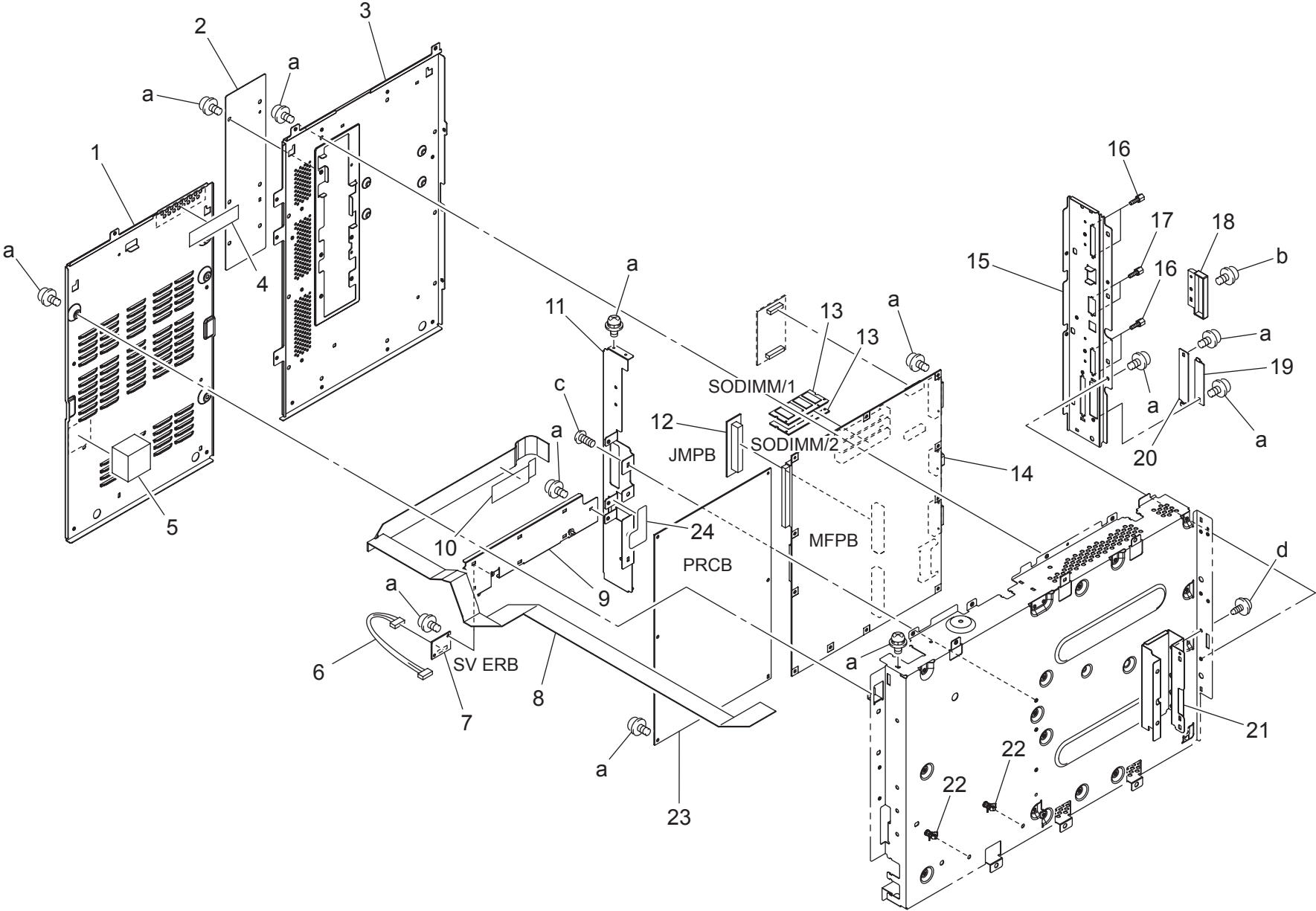


REAR FAN SECTION



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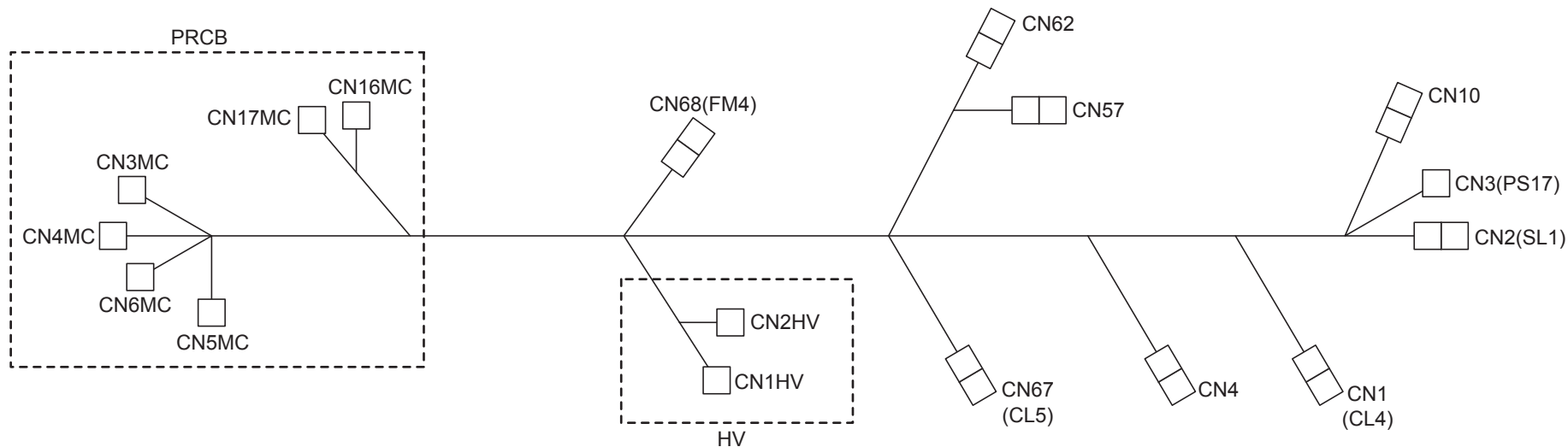
SHIELD BOX SECTION



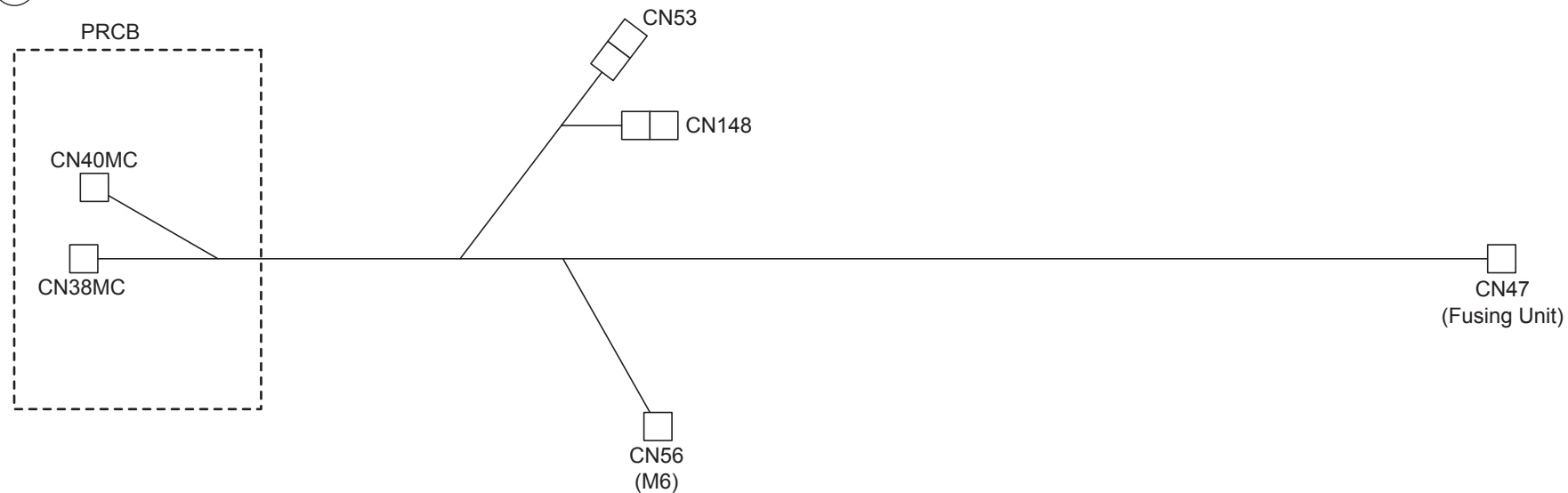
SHIELD BOX SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 1625 00	Rear cover		C	1	a-V116 0306 03 b-V116 0308 03 c-V118 0306 03 d-V137 0306 03
2	A02E 1627 00	Cover		C	1	
3	A02E 1626 00	Cover		C	1	
4	A02E 1142 00	Filter		C	1	
5	A02E 1400 00	Cushion		C	1	
6	A02E N118 00	Memory Wiring		D	1	
7	A02E H002 01	PWB assembly (PWB-EE1 ASSY)		C	1	
8	A02E N10T 01	ImageProcessing Flatcable		C	1	
9	A02E 1461 00	Guide		D	1	
10	A02E 1401 00	Guide		C	1	
11	A02E 1452 00	Reinforce plate		D	1	
12	A02E H343 00	PWB assembly(PWB-JMP ASSY)		C	1	
13	V865 3000 14	MEMORY MODULES		C	2	
14	A02E H341 06	PWB assembly (PWB-MFP ASSY)		I	1	
15	A02E 1453 00	Bracket		D	1	
16	A00J 1396 00	Screw		C	4	
17	4025 2283 01	SCREW		D	2	
18	A02E 1490 00	Cover		D	1	
19	A02E 1491 00	Cover		D	1	
20	A02E 1492 00	Cover		D	1	
21	A02E 1465 01	Bracket		D	1	
22	V502 0100 36	spacer		D	2	
23	A02E H001 06	PWB assembly (PWB-MC ASSY)		I	1	
24	A02E 1497 00	Seal		C	1	
25	V864 4001 20	DYNAMIC RAMS	B,C,D3	D	1	
26	V864 4001 21	DYNAMIC RAMS	B,C,D3	D	1	

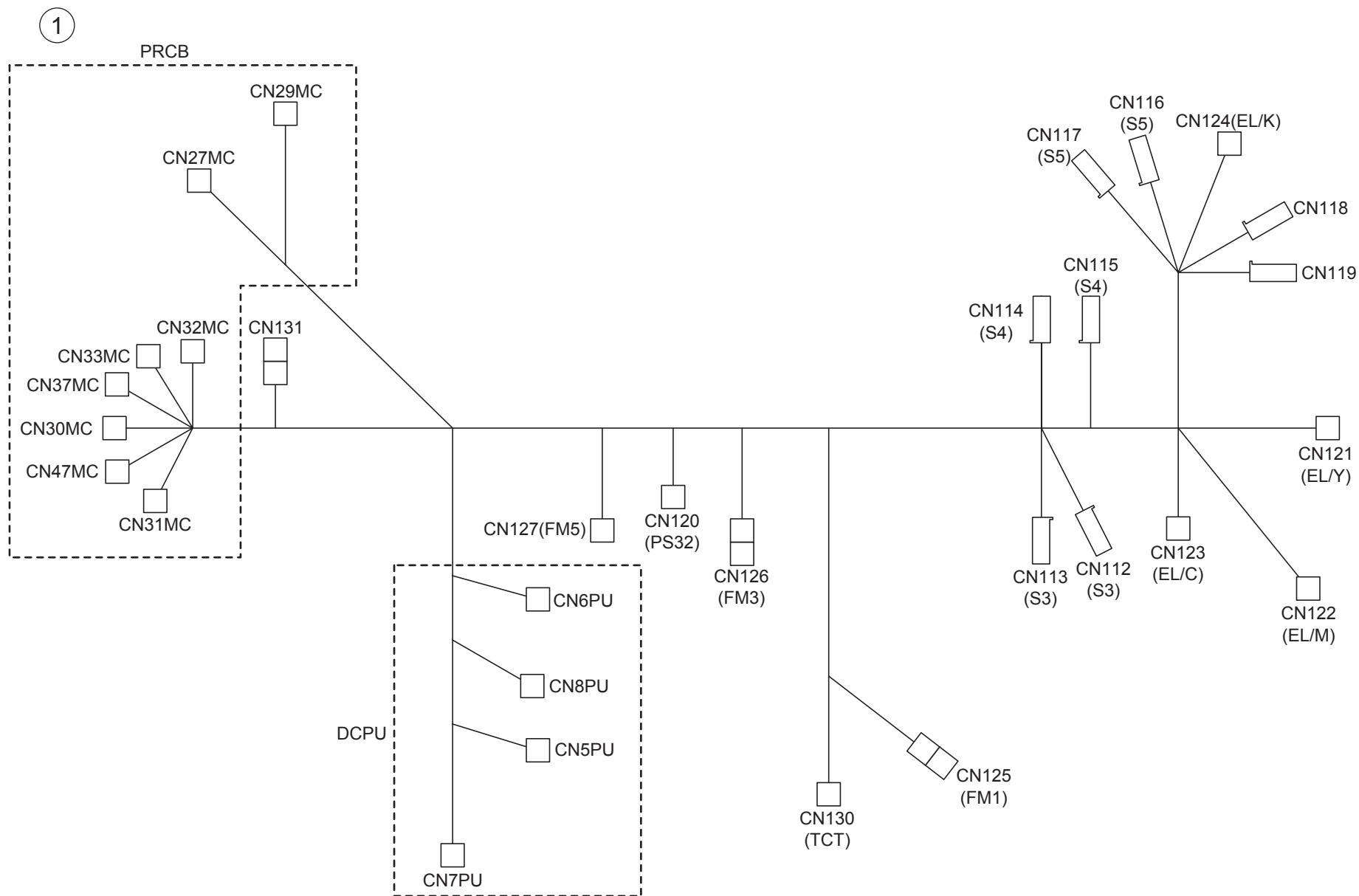
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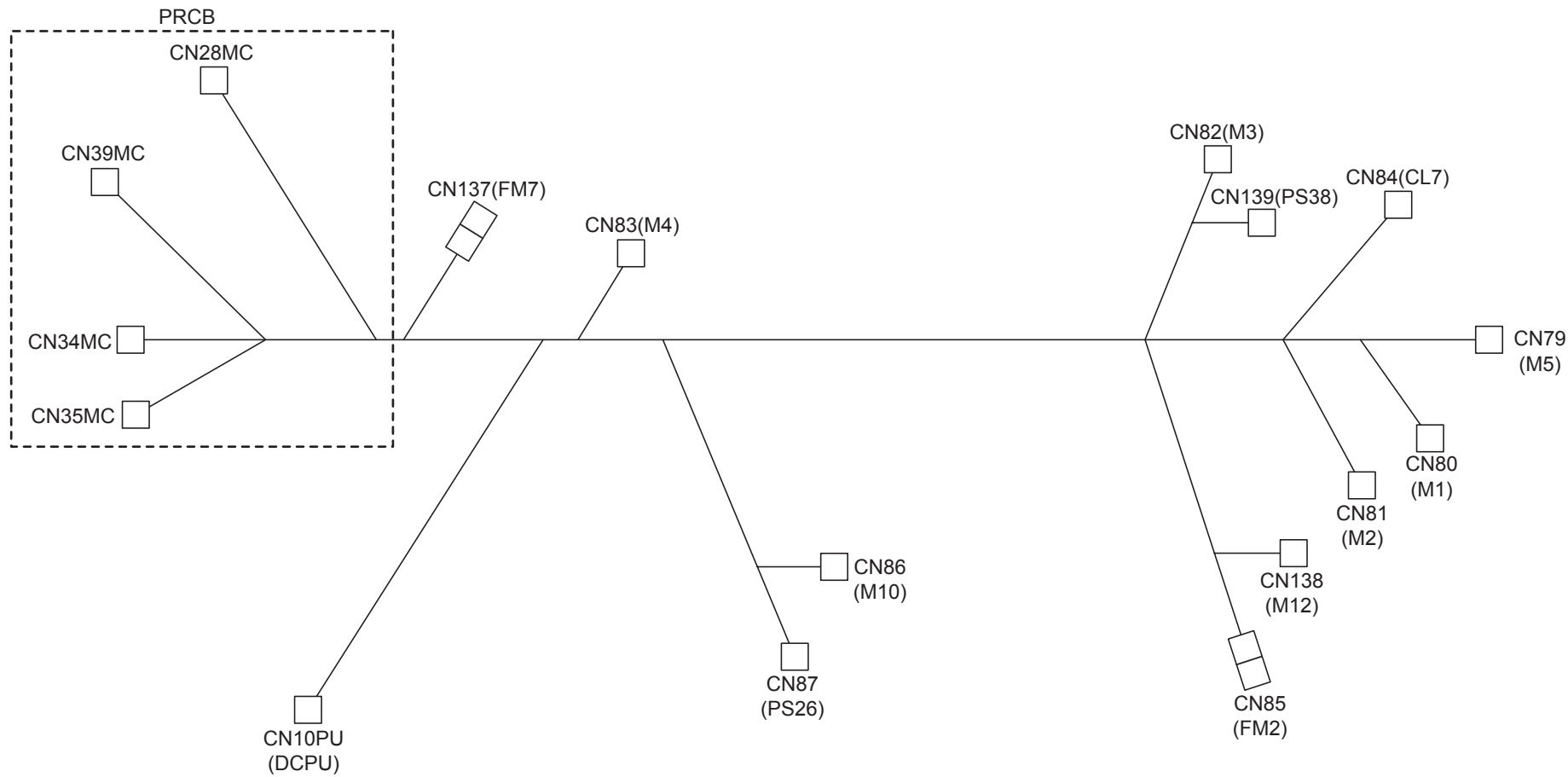
2



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E N100 00	Main body Relay harness		D	1	
2	A02E N115 01	Fixing Relay harness /P		D	1	



1



1



2



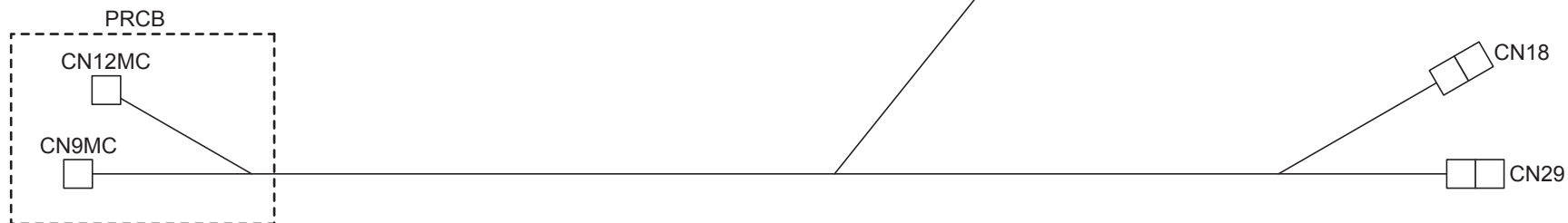
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E N10P 03	LD Relay harness		D	1	
2	A02E N10M 01	Photoconductor Relay harness		D	1	

WIRING

1



2



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E N10A 01	Toner Relay harness		D	1	
2	A02E N102 00	Paperfeed Relay harness		D	1	

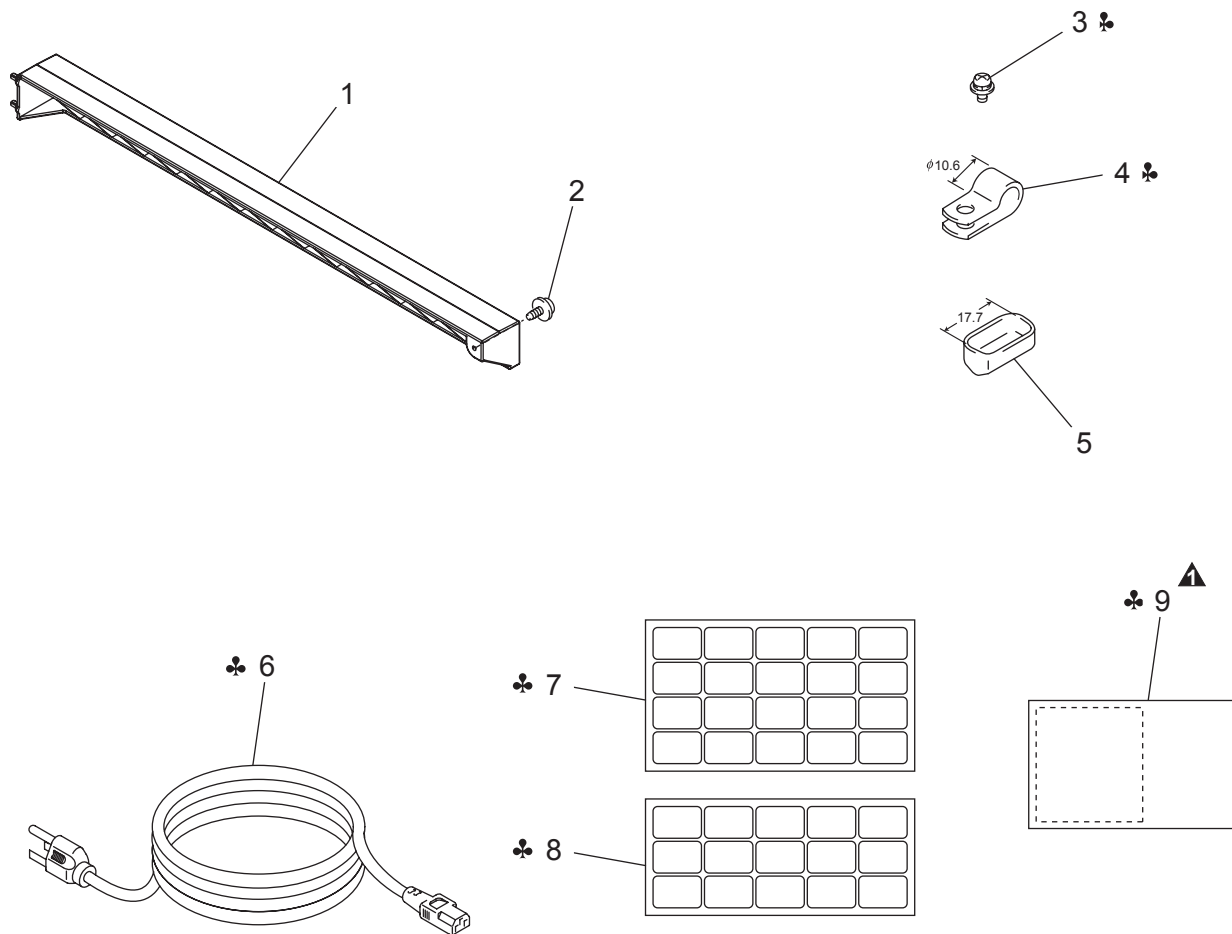
WIRING ACCESSORIES AND JIGS

1 	6 	11 	16 	21 	26	31	36
2 	7 	12 	17 	22	27	32	37
3 	8 	13 	18 ♣ 	23	28	33	38
4 	9 	14 		24	29	34	39
5 	10 	15 	20 ♣ 	25	30	35	40

ACCESSORY PARTS

P 50

改訂版 REVISED EDITION	日付 DATE
	FEBRUARY 2009



MAINTENANCE LIST

● The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	Paper feed tray 2	Feed roller	1	300K	A00J563600		P12-10	*2
2		Separation roller assy	1	300K	A02EF56600		P13-10	*2
3		Pick-up roller	1	300K	A00J563600		P12-10	*2
4	Paper feed tray 3	Feed roller	1	300K	A00J563600		P14-11	*2
5		Separation roller assy	1	300K	A02EF56600		P15-3	*2
6		Pick-up roller	1	300K	A00J563600		P14-11	*2
7	Paper feed tray 1	Feed roller	1	200K	A02E594700		P24-14	*2
8		Separation roller assy	1	200K	4034015101		P23-8	*2
9	Processing section	Imaging unit Y,M,C	1	90K	-		-	
12		Imaging unit K	1	120K	-		-	
15		Ozone filter	1	150K	A02ER73522		P6-33	*3
16		Toner cartridge Y,M,C	1	17K	-		-	*9
19		Toner cartridge K	1	21.5K	-		-	*9
22	Image transfer section	Transfer roller unit	1	150K *5	A02ER71300		P27-17	
23		Transfer belt unit	1	150K	A02ER73522		P6-33	
24		Waste toner box	1	(50K)	A0DT0YA	A,A1,C,D1,D3,H,J,K	P11-1	*4
24		Waste toner box	1	(50K)	A0DT01A	B	P11-1	*4
25	Fusing section	Fusing unit	1	400K	A02ER71811	100V	P30-1	
26		Fusing unit	1	400K	A02ER73311	110V	P30-1	*6
27		Fusing unit	1	400K	A02ER72011	120V	P30-1	*7
28		Fusing unit	1	400K	A02ER72111	230V	P30-1	*8

*1: Actual durable cycle is the life counter value.

*2: Replace those parts at the same time.

*3: The ozone filter is furnished with the transfer belt unit so that all of them are replaced at one time.

*4: A waste toner full condition is detected with detecting the actual waste toner emissions.

*5: Because there is no life-counter for the transfer roller unit, substitute it by the life-counter of the transfer belt unit.

*6: 110 V areas only.

*7: 120 V areas only.

*8: 220-240 V areas only.

*9: Toner cartridges shipped with the product need replacing after 9,000 prints for Y, M, C and after 6,000 prints for K.

メンテナンスリスト

● ページ / キーナンバーのないものは、アフターサービス部品ではありません。

No.	区分	PM 部品名称	サイクル (K=1,000)		部品番号	仕向地	頁 / キー	備考
			員数	交換				
1	給紙トレイ 2	給紙ローラー	1	300K	A00J563600		P12-10	*2
2		分離ローラー Assy	1	300K	A02EF56600		P13-10	*2
3		ピックアップローラー	1	300K	A00J563600		P12-10	*2
4	給紙トレイ 3	給紙ローラー	1	300K	A00J563600		P14-11	*2
5		分離ローラー Assy	1	300K	A02EF56600		P15-3	*2
6		ピックアップローラー	1	300K	A00J563600		P14-11	*2
7	給紙トレイ 1	給紙ローラー	1	200K	A02E594700		P24-14	*2
8		分離ローラー Assy	1	200K	4034015101		P23-8	*2
9	プロセス部	イメージングユニット Y,M,C	1	90K	-		-	
12		イメージングユニット K	1	120K	-		-	
15		オゾンフィルター	1	150K	A02ER73522		P6-33	*4
16		トナーカートリッジ Y,M,C	1	17K	-		-	*6
19		トナーカートリッジ K	1	21.5K	-		-	*6
22	転写部	転写ローラーユニット	1	150K *5	A02ER71300		P27-17	
23		転写ベルトユニット	1	150K	A02ER73522		P6-33	
24		廃棄トナーボックス	1	(50K)	A0DT0YA	A,A1,C,D1,D3,H,J,K	P11-1	*3
24		廃棄トナーボックス	1	(50K)	A0DT01A	B	P11-1	*3
25	定着部	定着ユニット	1	400K	A02ER71811	100V	P30-1	
26		定着ユニット	1	400K	A02ER73311	110V	P30-1	
27		定着ユニット	1	400K	A02ER72011	120V	P30-1	
28		定着ユニット	1	400K	A02ER72111	230V	P30-1	

*1: 実質交換サイクルの数値は、ライフカウンターの数値である。

*2: 同時交換のこと。

*3: 廃棄トナーフル検知は、実際の廃棄トナー充填量を検知して行う。

*4: オゾンフィルターは転写ベルトユニットに同梱されているため同時交換となる。

*5: 転写ローラーユニットにはライフカウンターが設けられていないため、転写ベルトユニットのライフカウンターにて代用する。

*6: 製品出荷時に同梱されているトナーカートリッジ Y,M,C は 9,000 プリント、トナーカートリッジ K は 6,000 プリントで交換時期となる。

DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN		100	50/60	A02E-00A
	A2	JAPAN				
B		USA, CANADA		120	60	A02E-01A
C		EUROPEAN TYPE		220-240	50/60	A02E-02A
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	220-240	50/60	A02E-04A
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND	220-240	50/60	A02E-04A
E		PHILIPPINES				
F	F1	SAUDI ARABIA				
	F2	SAUDI ARABIA				
G	G1	C.S AMERICA				
	G2	C.S AMERICA				
H		TAIWAN		110V	60	A02E-07A
I		JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO				
J		CHINA		220-240	50/60	A02E-08A
K		KOREA		220-240	50/60	A02E-04A

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