

KONICA MINOLTA

PARTS GUIDE MANUAL

JUNE 2009

*bizhub C203/bizhub C253/bizhub
C353
A02E*

INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
- 6 Revision Mark
Marked as ▲ on the illustration shows that the revision has been made.
- 7 All rights reserved. (any reprints or quotations are prohibited.)
Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

パーツガイドマニュアルのご案内

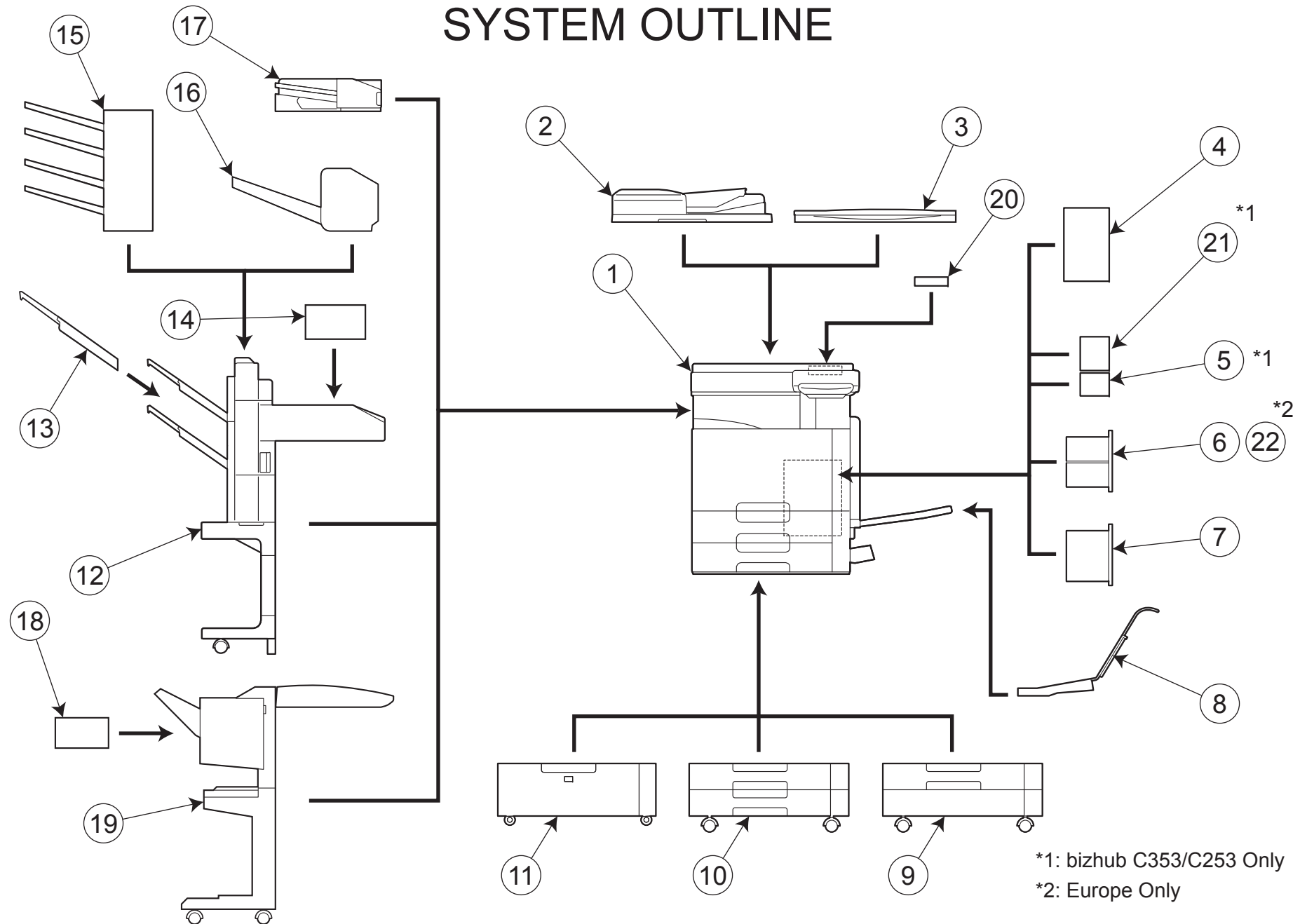
サービス部品をご発注の際には、下記に示す“パーツガイドマニュアルの活用にあたって”をご参照の上、正しい部品番号にてお願い致します。

パーツガイドマニュアルの活用にあたって

- 1 部品発注の際には、掲載されている部品番号の桁数を確認し、掲載されている桁数で発注願います。
- 2 この製品に使用されているネジ、ナット、ワッシャー、止め輪、ピンなどは、リストの右側の Standard parts 欄に a,b,c,……で表示し、イラストにも a,b,c,……表示してあります。
- 3 製品の安全性を維持する為に、製品に使用される特定の部品を「重要保安部品」として設定しています。
- 4 重要保安部品の部品番号は、“SP00-****”と記載されていますので、部品交換時は、サービスマニュアル記載の分解・組み立ての注意事項に従って作業をして下さい。
また、指定以外の部品は一切使用しないで下さい。
- 5 本文に ♣ が表示されている部品は、仕向け地毎に専用部品がある事を意味しています。
オーダーされる時は、仕向け地を確認して下さい。
- 6 改訂記号について
イラスト上に ▲ 印が表示されている部分は、改訂された事を表します。
- 7 著作権所有（無断転載及び無断引用の禁止）
本パーツガイドマニュアルについては、機密保持等その扱いには十分注意して下さい。万一取り扱いを誤った場合には、法律で処罰されることがあります。

07/19/2007

SYSTEM OUTLINE



*1: bizhub C353/C253 Only
 *2: Europe Only

bizhub C203/bizhub C253/bizhub C353

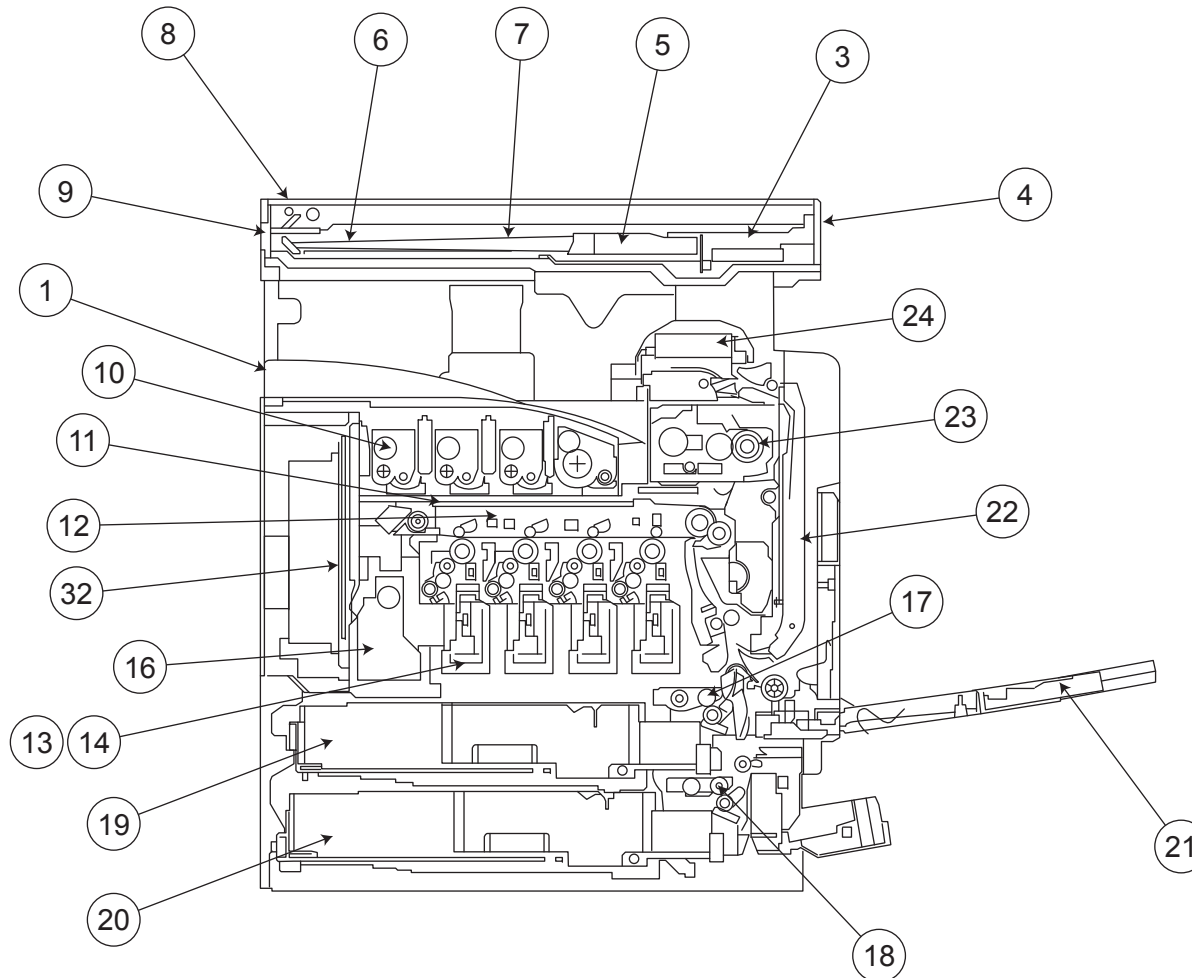
GENERAL CONTENTS

No.	Description	Model
1	DIGITAL MFP COLOR	bizhub C203/bizhub C253/bizhub C353
2	DOCUMENT FEEDER	DF-611
3	OTHER OPTION	OC-507
4	OTHER OPTION	MK-711
5	OTHER OPTION	VI-504
6	FAX CONTROLLER	FK-502
7	OTHER OPTION	EK-603
8	OTHER OPTION	MK-713
9	PAPER FEEDER	PC-104
10	PAPER FEEDER	PC-204
11	PAPER FEEDER	PC-405
12	SORTER/FINISHER	FS-519
13	OTHER OPTION	OT-602
14	PUNCH UNIT	PK-515
15	SORTER/FINISHER	MT-502
16	SORTER/FINISHER	SD-505
17	STACKER	JS-505
18	PUNCH UNIT	PK-501/PK-4/PK131
19	SORTER/FINISHER	FS-609
20	OTHER OPTION	UK-201
21	OTHER OPTION	IC-409
22	FAX CONTROLLER	FK-502

bizhub C203/bizhub C253/bizhub C353

DIAGRAM OF MAIN PARTS SECTION

REAR SIDE (2) (15) (25) (26) (27) (28) (29)
(30) (31) (33) (34) (35)



bizhub C203/bizhub C253/bizhub C353

CONTENTS

No.	DESCRIPTION	名称	PAGE No.
1	EXTERNAL PARTS	外装部	P1 P2
2	INNER COVER SECTION	2次カバー部	P3
3	CONTROL PANEL	操作パネル	P4
4	IR COVER	I R カバー	P5
5	CCD UNIT	C C D ユニット	P6
6	SCANNER SECTION	スキャナ部	P7
7	SCANNER DRIVE SECTION	スキャナ駆動部	P8
8	GLASS SHIFTING UNIT	ガラス移動ユニット	P9
9	IR FRAME SECTION	I R フレーム部	P10 P11 P12
10	T/C RAIL SECTION	T / C レール部	P13
11	ERASE LAMP SECTION	イレーサランプ部	P14
12	TRANSFER BELT UNIT	転写ベルトユニット	P15
13	P/H FRAME SECTION	P / H フレーム部	P16
14	PRINT HEAD SECTION	P / H 部	P17
15	TONER CONVEYANCE SECTION	トナー搬送部	P18 P19
16	TONER COLLECTING SECTION	トナー回収部	P20
17	1ST PAPER FEED SECTION	1 段目給紙部	P21 P22
18	2ND PAPER FEED SECTION	2 段目給紙部	P23 P24 P25
19	1ST CASSETTE SECTION	1 段目カセット部	P26 P27
20	2ND CASSETTE SECTION	2 段目カセット部	P28 P29
21	MANUAL FEED TRAY UNIT	手差し給紙部	P30 P31 P32 P33
22	ADU/VERTICAL CONVEYANCE SECTION	A D U / 縦搬送部	P34 P35 P36 P37 P38
23	FUSING SECTION	定着部	P39
24	PAPER EXIT SECTION	排紙	P40 P41
25	MAIN DRIVE SECTION	メイン駆動部	P42
26	FEED/TRANSPORT DRIVE SECTION	給紙 / 搬送駆動部	P43
27	FUSING DRIVE SECTION	定着駆動部	P44
28	MAIN FRAME SECTION	メインフレーム部	P45
29	LOWER FRAME SECTION	下フレーム部	P46
30	SIZE DETECTING SECTION	給紙サイズ検出	P47
31	HIGH VOLTAGE UNIT	高圧基板	P48
32	MAIN POWER SUPPLY UNIT	電源基板	P49
33	REAR ELECTRICAL SECTION	背面電気部品	P50
34	REAR FAN SECTION	背面排気	P51
35	SHIELD BOX SECTION	シールドボックス部	P52
36	WIRING	束線	P53 P54 P55 P56 P57 P58
37	WIRING ACCESSORIES AND JIGS	配線部品・治具	P59
38	ACCESSORY PARTS	同梱部品	P60

bizhub C203/bizhub C253/bizhub C353

INDEX

Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
0990 5596 01	59-15	4025 2283 01	52-23	4030 3223 03	28-18	4038 2027 01	15-11	4038 2193 03	17-10
0992 3014 01	27-23	4025 2285 02	5-2	4030 3224 02	47-8	4038 2028 01	15-13	4038 2194 01	17-9
0992 3014 01	29-17	4025 3572 01	38-13	4030 3226 01	26-2	4038 2029 01	15-12	4038 2196 01	17-11
0996 3055 01	45-14	4025 5984 01	41-11	4030 3226 01	28-2	4038 2038 02	13-1	4038 2203 01	48-10
0996 3055 01	46-24	4030 3003 01	21-22	4030 3228 12	26-16	4038 2042 01	17-16	4038 2205 02	15-16
1050 4805 01	59-12	4030 3003 01	23-19	4030 3228 12	28-17	4038 2045 01	15-30	4038 2207 01	15-17
1053 3103 01	1-9	4030 3008 01	21-23	4030 3402 01	32-4	4038 2046 01	15-27	4038 2222 01	48-4
1065 3086 01	21-16	4030 3008 01	23-17	4030 3403 01	32-6	4038 2047 02	15-28	4038 2225 02	48-11
1065 3086 01	23-21	4030 3013 01	22-9	4030 3446 01	30-3	4038 2048 01	15-32	4038 2233 02	48-5
1065 5872 02	59-16	4030 3013 01	24-8	4030 3475 01	32-12	4038 2051 01	16-1	4038 2275 01	43-1
1067 2501 01	17-17	4030 3014 01	22-8	4030 3489 01	32-5	4038 2052 02	18-12	4038 2276 01	48-15
1067 2501 01	21-17	4030 3014 01	24-6	4034 0151 01	32-8	4038 2053 02	18-13	4038 2281 04	3-10
1067 2501 01	23-22	4030 3016 12	21-8	4036 1353 04	6-16	4038 2056 02	18-11	4038 2282 03	3-11
1134 3042 02	30-5	4030 3016 12	23-8	4036 1410 01	5-32	4038 2061 01	16-12	4038 2283 02	3-14
1144 5200 01	44-7	4030 3017 03	22-7	4036 1410 01	9-21	4038 2062 01	46-6	4038 2287 02	3-5
1154 4670 01	34-8	4030 3017 03	24-7	4036 1720 01	11-5	4038 2069 01	14-16	4038 2578 01	43-23
1154 4670 01	51-13	4030 3030 01	21-15	4036 2549 01	40-12	4038 2072 04	14-15	4038 2580 01	44-22
1164 3527 02	38-22	4030 3030 01	23-20	4036 5765 01	34-19	4038 2077 13	15-24	4038 2592 01	44-28
1200 3121 09	9-10	4030 3039 01	22-5	4036 6870 01	52-9	4038 2078 13	15-25	4038 2593 02	44-32
1200 3121 09	43-2	4030 3039 01	24-5	4037 0104 01	47-20	4038 2080 01	15-29	4038 3234 02	30-19
1274 3603 01	27-6	4030 3047 02	47-21	4037 0775 01	50-8	4038 2083 02	1-22	4038 3237 01	33-6
1274 3603 01	29-20	4030 3078 01	22-6	4037 0901 01	20-4	4038 2084 06	1-21	4038 3268 02	32-16
4002 1458 01	8-12	4030 3078 01	24-4	4037 0903 01	9-15	4038 2094 01	16-8	4038 3269 02	32-15
4002 1480 02	7-5	4030 3081 01	47-7	4037 0903 01	11-1	4038 2098 01	12-17	4038 3270 01	32-14
4002 1481 01	7-3	4030 3083 01	47-9	4037 0906 01	21-13	4038 2099 01	46-11	4038 3502 02	38-10
4002 3108 01	26-10	4030 3091 01	47-19	4037 0906 01	23-14	4038 2110 03	13-8	4038 3511 02	37-2
4002 3110 01	47-2	4030 3105 01	24-11	4037 0906 01	30-8	4038 2114 01	19-20	4038 3516 01	37-10
4002 3131 01	47-1	4030 3122 01	25-6	4037 0906 01	35-2	4038 2143 01	19-19	4038 3520 01	36-12
4002 7306 01	27-10	4030 3123 01	25-2	4037 0906 01	38-23	4038 2152 13	15-23	4038 3525 01	38-16
4002 7306 01	29-3	4030 3125 01	22-12	4037 0906 01	47-3	4038 2153 13	15-26	4038 3536 01	38-8
4004 2545 01	19-16	4030 3125 01	24-9	4037 2239 02	50-7	4038 2162 02	46-29	4038 3537 01	38-3
4004 2545 01	43-9	4030 3206 01	27-2	4037 3204 01	27-18	4038 2179 01	17-14	4038 3538 01	38-5
4004 3503 02	38-14	4030 3206 01	29-25	4037 3204 01	29-12	4038 2180 01	17-15	4038 3539 01	38-4
4004 3504 02	38-15	4030 3207 01	27-3	4038 1014 01	3-22	4038 2184 01	17-13	4038 3540 03	38-37
4004 5339 01	19-12	4030 3207 01	29-23	4038 1046 01	1-13	4038 2187 04	17-4	4038 3541 01	46-12
4011 3012 01	47-22	4030 3214 02	27-15	4038 1051 01	1-11	4038 2188 02	17-12	4038 3542 02	36-11
4011 3020 01	27-5	4030 3214 02	29-6	4038 1906 04	17-2	4038 2189 01	17-6	4038 3553 01	36-5
4011 3020 01	29-22	4030 3215 01	27-16	4038 2016 02	16-9	4038 2190 03	17-7	4038 3559 01	38-2
4011 3021 01	27-4	4030 3215 01	29-7	4038 2018 03	16-11	4038 2191 02	17-8	4038 3561 03	38-24
4011 3021 01	29-21	4030 3223 03	26-15	4038 2026 01	15-14	4038 2192 02	17-5	4038 3562 01	38-21

Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
4038 3567 01	38-18	4348 3058 01	25-3	9381 4101 31	60-13	A00J 1396 00	6-6	A00J N144 01	6-14
4038 3571 02	36-14	4348 3071 01	25-4	9381 4300 31	60-13	A00J 1396 00	52-22	A00J N147 00	6-20
4038 3592 01	38-33	4425 3013 01	21-12	9381 4300 41	60-13	A00J 1681 02	46-18	A00J N148 00	12-1
4038 3593 01	38-31	4425 3013 01	23-13	9384 1521 51	59-18	A00J 1682 02	5-27	A011 9462 00	5-21
4038 3597 01	38-30	4425 3016 01	21-24	9384 2200 31	60-9	A00J 1699 01	60-10	A02E 1006 01	38-32
4038 4611 01	36-10	4425 3016 01	23-18	9455 8076 01	32-23	A00J 1919 00	4-25	A02E 1007 00	46-27
4038 4620 01	36-9	4475 2603 02	1-12	9J03 M100 00	12-13	A00J 2637 00	12-2	A02E 1008 01	46-15
4038 5603 00	38-34	4497 3116 01	34-14	9J03 M100 00	40-7	A00J 2732 01	7-14	A02E 1009 02	46-9
4038 5860 01	41-10	4497 3116 01	35-14	9J03 M100 00	40-17	A00J 2751 00	8-5	A02E 1013 01	46-13
4038 5886 03	40-10	4498 3469 01	26-21	9J03 M100 00	51-3	A00J 2752 00	8-11	A02E 1014 00	45-13
4038 5896 02	40-9	4498 3469 01	28-13	9J03 N300 00	60-13	A00J 2762 00	8-3	A02E 1015 01	46-25
4038 7023 00	38-11	4498 3469 01	28-13	9J06 1589 00	9-2	A00J 2767 00	8-14	A02E 1017 02	46-26
4038 7316 01	13-3	4498 3825 01	27-21	9J06 1620 01	5-29	A00J 2768 00	8-9	A02E 1019 02	13-2
4038 M600 00	3-24	4498 3825 01	29-15	9J06 1620 01	5-29	A00J 2813 00	10-14	A02E 1019 02	13-2
4039 2209 01	45-7	4498 3826 01	27-19	9J06 1635 00	10-11	A00J 2813 00	10-14	A02E 1021 00	46-28
4040 3097 01	21-14	4498 3826 01	29-13	9J06 2079 01	39-4	A00J 5636 00	21-10	A02E 1022 00	13-9
4040 3097 01	23-16	4498 3834 01	26-6	9J06 2082 01	39-2	A00J 5636 00	23-11	A02E 1022 00	13-9
4040 M401 00	12-7	4498 3834 01	28-6	9J06 2086 01	16-3	A00J 6222 00	27-13	A02E 1023 01	13-10
4066 3705 01	34-3	4537 3317 01	27-9	9J06 2101 00	43-15	A00J 6222 00	29-4	A02E 1024 01	13-11
4128 3522 01	38-19	4537 3317 01	29-1	9J06 2101 00	44-42	A00J 6234 00	26-1	A02E 1029 00	46-10
4128 3823 01	27-20	4581 1579 01	6-24	9J06 2460 01	3-13	A00J 6234 00	28-1	A02E 1033 00	14-2
4128 3823 01	29-14	4581 1625 01	10-2	9J06 2461 01	14-11	A00J 6234 00	31-7	A02E 1033 11	14-2
4131 2536 02	43-13	4657 3736 01	34-6	9J06 2462 01	39-3	A00J 9401 00	5-13	A02E 1034 00	14-10
4131 2536 02	44-31	4658 3516 02	43-17	9J06 2463 02	39-6	A00J 9402 00	5-13	A02E 1035 00	14-8
4131 3003 01	21-4	4658 3516 02	44-8	9J06 2472 00	14-9	A00J 9421 02	28-9	A02E 1035 00	14-12
4131 3003 01	23-9	4687 3281 01	31-6	9J06 2543 01	44-37	A00J 9422 02	26-14	A02E 1037 00	14-13
4131 3532 02	25-14	9313 1000 72	3-26	9J06 2546 01	44-24	A00J 9422 02	28-14	A02E 1047 00	18-10
4131 3532 02	33-16	9313 1000 72	46-1	9J06 2572 01	44-40	A00J 9423 02	28-10	A02E 1048 00	17-3
4131 3904 02	41-9	9313 1300 51	3-2	9J06 2574 01	44-19	A00J 9450 00	1-28	A02E 1049 01	46-14
4142 3217 01	33-13	9313 1400 31	51-7	9J06 2575 01	44-26	A00J 9452 01	2-11	A02E 1050 00	3-33
4163 5293 01	15-10	9313 1500 21	11-12	9J06 2595 02	44-21	A00J 9455 00	1-19	A02E 1051 00	14-7
4163 5293 01	27-12	9326 1200 21	6-25	9J06 3215 02	30-14	A00J 9457 00	1-28	A02E 1053 00	14-3
4163 5293 01	29-2	9334 2610 12	10-4	9J06 3235 01	30-17	A00J H00A 02	6-21	A02E 1053 11	14-3
4163 5293 01	34-18	9335 1300 61	15-6	9J06 3286 02	30-12	A00J H00D 00	46-16	A02E 1054 00	14-6
4163 5293 01	36-7	9335 1300 61	33-2	9J06 7301 01	50-3	A00J H00E 00	5-26	A02E 1055 00	16-4
4163 5293 01	40-6	9335 1300 61	34-9	9J06 7302 01	50-4	A00J M12B 01	9-17	A02E 1057 01	39-5
4163 5293 01	40-16	9335 1300 61	44-5	9J06 M103 00	47-4	A00J M410 00	6-23	A02E 1058 00	16-10
4163 5293 01	41-12	9335 1300 61	47-5	9J06 M200 00	33-17	A00J M721 00	52-8	A02E 1060 01	13-4
4163 5293 01	51-2	9335 1400 61	10-10	9J06 M601 00	3-8	A00J M723 00	52-8	A02E 1061 01	13-4
4348 3054 01	25-10	9335 1400 81	6-12	9J06 PJG0 00	59-20	A00J M901 00	6-5	A02E 1062 01	13-4
		9335 1400 81	6-13	9J07 0104 02	6-19	A00J N140 01	52-30	A02E 1064 00	13-4
								A02E 1066 00	13-4

bizhub C203/bizhub C253/bizhub C353

Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
A02E 1067 00	13-4	A02E 1195 00	45-9	A02E 1480 03	49-5	A02E 1659 00	12-10	A02E 1925 00	4-7
A02E 1068 00	13-4	A02E 1196 00	45-6	A02E 1481 00	19-24	A02E 1670 01	5-23	A02E 1926 01	4-11
A02E 1070 00	13-4	A02E 1201 00	45-12	A02E 1483 00	49-3	A02E 1671 00	5-1	A02E 1927 01	4-15
A02E 1101 00	15-22	A02E 1203 01	3-1	A02E 1484 00	49-4	A02E 1672 01	5-31	A02E 1928 01	4-18
A02E 1102 00	15-20	A02E 1204 00	14-17	A02E 1487 00	51-8	A02E 1673 00	5-14	A02E 1930 00	4-12
A02E 1103 00	15-15	A02E 1205 00	3-31	A02E 1491 00	52-26	A02E 1674 00	5-17	A02E 1931 01	4-16
A02E 1104 00	15-18	A02E 1206 01	45-11	A02E 1492 00	52-27	A02E 1675 00	5-5	A02E 1932 01	4-13
A02E 1105 00	15-19	A02E 1207 00	45-8	A02E 1493 01	50-5	A02E 1676 00	5-3	A02E 1933 00	4-14
A02E 1106 00	42-5	A02E 1252 01	50-10	A02E 1499 00	2-11	A02E 1677 00	5-15	A02E 1934 00	4-20
A02E 1107 00	15-21	A02E 1321 01	48-8	A02E 1610 00	1-16	A02E 1678 00	60-5	A02E 2201 00	43-19
A02E 1108 00	15-31	A02E 1322 00	48-6	A02E 1611 00	1-29	A02E 1679 00	5-8	A02E 2202 00	43-14
A02E 1121 11	15-4	A02E 1323 01	48-13	A02E 1612 00	1-10	A02E 1680 00	5-19	A02E 2204 00	47-10
A02E 1122 12	15-3	A02E 1324 00	48-16	A02E 1613 00	1-17	A02E 1681 00	5-22	A02E 2205 00	47-11
A02E 1123 00	15-2	A02E 1327 00	48-9	A02E 1614 01	3-17	A02E 1682 00	5-18	A02E 2206 00	47-12
A02E 1141 00	51-1	A02E 1328 00	48-7	A02E 1615 00	1-5	A02E 1683 00	4-22	A02E 2207 00	47-16
A02E 1142 00	52-4	A02E 1329 00	48-2	A02E 1616 00	1-26	A02E 1686 00	2-13	A02E 2208 00	47-15
A02E 1145 01	51-4	A02E 1330 00	16-6	A02E 1618 00	3-18	A02E 1687 00	2-4	A02E 2209 00	47-14
A02E 1146 00	51-5	A02E 1332 00	48-12	A02E 1620 00	1-2	A02E 1689 00	5-24	A02E 2210 00	47-17
A02E 1151 00	12-12	A02E 1333 00	48-14	A02E 1621 00	1-3	A02E 1690 01	5-6	A02E 2211 00	47-13
A02E 1153 00	12-11	A02E 1381 00	3-4	A02E 1623 00	1-14	A02E 1691 01	5-4	A02E 2255 00	47-11
A02E 1154 00	12-14	A02E 1382 00	45-10	A02E 1624 02	1-27	A02E 1692 00	5-7	A02E 2260 00	47-17
A02E 1156 00	12-16	A02E 1383 00	3-25	A02E 1625 00	52-1	A02E 1693 01	5-20	A02E 2261 00	47-13
A02E 1160 01	1-8	A02E 1384 00	3-6	A02E 1626 00	52-3	A02E 1694 00	60-1	A02E 2290 00	42-6
A02E 1161 02	3-28	A02E 1400 00	52-6	A02E 1627 00	52-2	A02E 1698 01	5-25	A02E 2290 00	43-4
A02E 1162 00	1-23	A02E 1401 00	52-13	A02E 1628 00	2-12	A02E 1699 00	60-6	A02E 2302 00	44-3
A02E 1163 00	1-25	A02E 1451 01	51-15	A02E 1629 00	2-6	A02E 1701 00	3-32	A02E 2303 00	44-1
A02E 1164 00	1-7	A02E 1452 00	52-10	A02E 1630 00	2-8	A02E 1702 00	3-16	A02E 2310 00	44-12
A02E 1165 00	1-24	A02E 1453 00	52-21	A02E 1631 02	46-20	A02E 1703 00	3-21	A02E 2310 11	44-12
A02E 1166 00	3-30	A02E 1454 01	51-9	A02E 1632 00	2-9	A02E 1911 00	4-24	A02E 2312 00	44-23
A02E 1167 00	3-29	A02E 1456 00	51-10	A02E 1633 00	2-10	A02E 1912 00	4-27	A02E 2314 00	44-15
A02E 1168 00	1-30	A02E 1457 01	51-11	A02E 1634 00	46-17	A02E 1913 02	4-19	A02E 2315 00	44-36
A02E 1172 00	46-5	A02E 1458 00	51-12	A02E 1636 01	2-5	A02E 1914 02	4-26	A02E 2316 00	44-35
A02E 1173 00	46-2	A02E 1461 00	52-12	A02E 1637 00	1-4	A02E 1915 02	4-5	A02E 2450 00	19-14
A02E 1175 01	46-3	A02E 1462 00	51-14	A02E 1639 00	60-3	A02E 1916 01	4-17	A02E 2451 00	19-11
A02E 1179 00	16-2	A02E 1463 00	52-7	A02E 1642 00	46-19	A02E 1917 01	4-23	A02E 2452 01	19-10
A02E 1190 01	45-5	A02E 1465 01	52-28	A02E 1643 00	2-14	A02E 1918 00	4-21	A02E 2453 00	19-17
A02E 1191 00	45-4	A02E 1471 01	50-5	A02E 1644 00	2-3	A02E 1921 01	4-9	A02E 2453 02	19-17
A02E 1192 01	45-3	A02E 1472 01	50-2	A02E 1646 00	2-7	A02E 1922 01	4-6	A02E 2508 00	43-25
A02E 1193 00	45-2	A02E 1473 00	12-9	A02E 1657 03	2-2	A02E 1923 01	4-8	A02E 2513 00	43-5
A02E 1194 00	45-1	A02E 1474 00	50-5	A02E 1658 00	1-1	A02E 1924 00	4-10	A02E 2514 00	43-30

bizhub C203/bizhub C253/bizhub C353

Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
A02E 2515 00	43-16	A02E 2619 01	11-15	A02E 2742 00	7-7	A02E 3603 00	18-14	A02E 3681 00	18-8
A02E 2517 00	43-26	A02E 2620 00	11-7	A02E 2743 00	7-11	A02E 3604 00	18-15	A02E 3682 01	18-3
A02E 2518 00	42-7	A02E 2621 00	11-17	A02E 2744 00	7-2	A02E 3611 01	19-18	A02E 3683 00	18-21
A02E 2519 00	43-11	A02E 2622 00	10-9	A02E 2753 00	8-2	A02E 3613 00	19-7	A02E 3684 00	18-6
A02E 2520 01	43-22	A02E 2623 00	11-3	A02E 2754 00	8-1	A02E 3614 00	19-4	A02E 3687 00	18-4
A02E 2523 01	43-29	A02E 2624 00	10-15	A02E 2755 00	8-17	A02E 3615 00	19-2	A02E 5033 01	15-34
A02E 2524 00	43-6	A02E 2625 00	10-1	A02E 2756 00	8-16	A02E 3616 01	19-1	A02E 5601 01	21-9
A02E 2526 02	43-18	A02E 2626 01	11-14	A02E 2758 00	8-8	A02E 3617 00	19-8	A02E 5603 00	21-29
A02E 2529 00	43-10	A02E 2627 01	11-9	A02E 2759 00	8-6	A02E 3618 00	19-9	A02E 5603 00	23-30
A02E 2531 00	43-21	A02E 2628 00	10-5	A02E 2760 00	8-4	A02E 3619 00	19-3	A02E 5604 00	21-26
A02E 2532 00	43-20	A02E 2629 00	10-12	A02E 2761 00	8-10	A02E 3622 00	19-27	A02E 5605 00	21-21
A02E 2535 02	43-7	A02E 2630 00	10-13	A02E 2763 00	8-7	A02E 3625 00	19-6	A02E 5605 00	23-23
A02E 2536 00	43-32	A02E 2636 00	12-5	A02E 2766 00	8-15	A02E 3626 00	19-5	A02E 5606 00	21-3
A02E 2539 00	43-24	A02E 2638 00	12-6	A02E 2785 00	6-1	A02E 3627 00	19-25	A02E 5607 00	21-27
A02E 2542 00	44-13	A02E 2639 00	12-15	A02E 2801 00	11-2	A02E 3628 00	19-21	A02E 5607 00	23-15
A02E 2544 00	44-14	A02E 2640 00	12-3	A02E 2802 00	11-6	A02E 3630 00	19-30	A02E 5608 00	21-20
A02E 2545 00	44-34	A02E 2641 00	11-16	A02E 2811 00	6-17	A02E 3631 00	19-22	A02E 5608 00	23-26
A02E 2549 00	43-28	A02E 2642 00	6-15	A02E 2812 00	10-16	A02E 3634 00	19-23	A02E 5609 00	21-28
A02E 2551 00	43-27	A02E 2643 00	10-7	A02E 2814 01	6-8	A02E 3635 00	19-26	A02E 5609 00	23-27
A02E 2556 01	44-38	A02E 2644 00	10-3	A02E 2815 00	11-13	A02E 3636 00	19-29	A02E 5610 00	22-15
A02E 2556 12	44-38	A02E 2646 00	11-8	A02E 2819 00	6-9	A02E 3637 00	18-20	A02E 5610 00	24-13
A02E 2557 01	44-18	A02E 2647 00	10-8	A02E 2820 00	6-7	A02E 3640 01	20-8	A02E 5611 00	21-11
A02E 2557 12	44-18	A02E 2648 00	11-10	A02E 2821 00	6-4	A02E 3641 01	20-6	A02E 5611 00	23-12
A02E 2563 00	44-33	A02E 2649 00	12-4	A02E 2822 00	11-4	A02E 3642 01	20-10	A02E 5612 00	21-7
A02E 2570 00	44-4	A02E 2651 00	5-16	A02E 2882 00	9-20	A02E 3643 00	20-9	A02E 5612 00	23-7
A02E 2571 00	44-9	A02E 2652 00	5-9	A02E 2884 00	9-12	A02E 3644 01	20-7	A02E 5613 00	21-18
A02E 2573 00	44-6	A02E 2653 00	5-28	A02E 2886 00	9-9	A02E 3650 01	20-2	A02E 5613 00	23-24
A02E 2576 01	44-25	A02E 2654 00	5-11	A02E 2887 00	9-13	A02E 3651 00	20-3	A02E 5614 00	21-19
A02E 2579 00	19-15	A02E 2655 00	5-10	A02E 2888 00	9-7	A02E 3660 01	13-7	A02E 5614 00	23-25
A02E 2582 00	44-10	A02E 2658 00	5-30	A02E 2889 00	9-14	A02E 3661 00	13-6	A02E 5631 00	22-16
A02E 2584 01	44-17	A02E 2731 00	7-12	A02E 2892 00	9-1	A02E 3662 01	13-5	A02E 5632 00	22-14
A02E 2585 00	44-2	A02E 2733 01	7-13	A02E 2897 00	9-16	A02E 3670 00	18-19	A02E 5635 00	22-13
A02E 2586 01	19-13	A02E 2734 01	7-15	A02E 2903 00	9-4	A02E 3671 01	18-18	A02E 5636 00	22-11
A02E 2587 00	44-20	A02E 2735 00	7-16	A02E 2905 00	9-11	A02E 3673 00	18-7	A02E 5636 00	24-2
A02E 2591 00	44-16	A02E 2736 00	7-17	A02E 2906 00	9-8	A02E 3674 01	18-5	A02E 5691 01	22-1
A02E 2594 00	44-27	A02E 2737 00	7-6	A02E 2907 00	9-3	A02E 3676 00	18-1	A02E 5693 01	22-3
A02E 2596 00	44-29	A02E 2738 00	7-8	A02E 2908 00	9-5	A02E 3677 00	18-2	A02E 5693 01	25-18
A02E 2597 00	43-3	A02E 2739 00	7-4	A02E 2909 00	9-6	A02E 3678 00	18-22	A02E 5696 00	22-2
A02E 2598 01	43-12	A02E 2740 00	7-9	A02E 3601 01	18-17	A02E 3679 01	18-9	A02E 5721 00	47-6
A02E 2599 00	43-8	A02E 2741 00	7-10	A02E 3602 00	18-16	A02E 3680 00	18-23	A02E 5751 03	23-10

bizhub C203/bizhub C253/bizhub C353

Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
A02E 5753 00	23-3	A02E 5922 00	31-9	A02E 5976 00	32-9	A02E 6233 00	27-7	A02E 8120 01	35-11
A02E 5754 00	23-28	A02E 5923 00	31-5	A02E 5981 00	31-13	A02E 6233 00	29-9	A02E 8121 00	35-7
A02E 5755 01	21-25	A02E 5924 00	31-3	A02E 5982 00	30-18	A02E 6234 00	26-19	A02E 8132 00	35-8
A02E 5755 01	23-29	A02E 5925 00	31-19	A02E 5983 00	31-10	A02E 6301 03	28-11	A02E 8151 00	34-13
A02E 5771 00	24-14	A02E 5926 00	31-20	A02E 5984 00	30-4	A02E 6302 00	28-8	A02E 8152 00	34-16
A02E 5772 00	24-10	A02E 5927 01	31-21	A02E 5985 00	30-2	A02E 7001 00	38-9	A02E 8152 00	35-12
A02E 5791 00	23-6	A02E 5928 01	31-23	A02E 5986 00	30-7	A02E 7051 01	36-6	A02E 8201 01	34-11
A02E 5804 00	25-19	A02E 5931 00	31-25	A02E 6201 04	26-11	A02E 7052 01	36-16	A02E 8202 01	34-15
A02E 5805 00	25-20	A02E 5932 00	31-8	A02E 6202 00	26-9	A02E 7053 00	36-8	A02E 8203 01	34-20
A02E 5831 00	47-24	A02E 5933 00	31-4	A02E 6206 00	26-4	A02E 7054 00	36-15	A02E 8204 02	34-23
A02E 5841 00	25-15	A02E 5934 00	31-2	A02E 6206 00	28-4	A02E 7057 00	38-25	A02E 8205 00	34-17
A02E 5842 01	25-12	A02E 5935 00	31-15	A02E 6207 00	26-8	A02E 7058 01	38-27	A02E 8206 01	34-24
A02E 5843 00	24-12	A02E 5936 00	31-16	A02E 6208 01	27-17	A02E 7100 00	36-4	A02E 8207 00	34-21
A02E 5871 02	25-1	A02E 5937 00	31-26	A02E 6208 01	29-11	A02E 7107 01	36-13	A02E 8208 00	34-22
A02E 5871 13	25-1	A02E 5941 00	32-2	A02E 6209 00	27-8	A02E 7109 00	36-3	A02E 8209 00	37-11
A02E 5872 00	25-11	A02E 5942 00	32-22	A02E 6209 00	29-10	A02E 7111 00	37-5	A02E 8210 00	34-12
A02E 5874 00	25-7	A02E 5943 00	32-21	A02E 6210 00	27-22	A02E 7112 00	37-7	A02E 8214 00	34-25
A02E 5875 00	25-5	A02E 5945 00	32-19	A02E 6210 00	29-16	A02E 7113 00	37-1	A02E 8901 01	40-1
A02E 5876 00	25-8	A02E 5946 00	32-20	A02E 6213 00	26-5	A02E 7114 00	37-6	A02E 8902 03	40-14
A02E 5879 01	25-9	A02E 5947 00	33-14	A02E 6213 00	28-5	A02E 7115 00	37-4	A02E 8903 00	41-14
A02E 5880 00	25-13	A02E 5951 00	33-8	A02E 6214 00	28-12	A02E 7117 01	37-8	A02E 8904 03	40-8
A02E 5881 00	25-16	A02E 5952 01	33-5	A02E 6216 00	27-1	A02E 7123 00	37-3	A02E 8905 00	40-11
A02E 5882 00	25-4	A02E 5953 01	33-7	A02E 6216 00	29-24	A02E 7126 01	38-26	A02E 8906 00	41-15
A02E 5901 00	32-17	A02E 5953 02	33-7	A02E 6218 00	26-3	A02E 7128 00	38-1	A02E 8907 00	40-3
A02E 5902 00	32-26	A02E 5954 00	33-15	A02E 6218 00	28-3	A02E 7129 00	38-7	A02E 8908 00	40-4
A02E 5903 02	30-16	A02E 5955 00	32-30	A02E 6219 00	26-7	A02E 7130 00	38-17	A02E 8910 00	41-8
A02E 5905 01	31-18	A02E 5956 00	33-1	A02E 6219 00	28-7	A02E 7132 01	38-35	A02E 8913 00	40-13
A02E 5906 00	30-13	A02E 5957 00	33-12	A02E 6220 00	27-25	A02E 7191 00	36-1	A02E 8915 00	40-5
A02E 5907 01	30-21	A02E 5960 01	33-10	A02E 6220 00	29-19	A02E 7192 00	36-2	A02E 8916 00	41-13
A02E 5908 00	30-11	A02E 5960 02	33-10	A02E 6223 00	26-17	A02E 8102 02	34-7	A02E 8950 00	41-6
A02E 5909 01	30-10	A02E 5961 00	33-4	A02E 6223 00	28-16	A02E 8103 00	34-4	A02E 8951 00	41-7
A02E 5910 00	30-22	A02E 5963 00	33-9	A02E 6224 00	27-14	A02E 8104 00	34-1	A02E 8952 00	41-16
A02E 5911 00	30-6	A02E 5966 00	32-29	A02E 6224 00	29-8	A02E 8106 00	35-13	A02E 8954 00	41-1
A02E 5912 00	32-1	A02E 5967 00	32-28	A02E 6225 01	46-8	A02E 8108 00	34-10	A02E 8956 01	41-4
A02E 5913 00	32-3	A02E 5968 00	32-27	A02E 6225 12	46-8	A02E 8110 00	34-2	A02E 8957 01	41-5
A02E 5915 00	32-25	A02E 5971 00	32-11	A02E 6226 00	26-20	A02E 8113 00	35-5	A02E 8959 00	41-17
A02E 5917 00	31-22	A02E 5972 00	32-13	A02E 6227 00	27-11	A02E 8114 00	35-10	A02E 9401 01	1-6
A02E 5918 01	30-9	A02E 5973 01	32-7	A02E 6227 00	29-5	A02E 8117 00	35-4	A02E 9402 00	3-20
A02E 5919 00	31-17	A02E 5974 00	32-18	A02E 6228 01	46-7	A02E 8118 01	35-9	A02E 9403 00	3-19
A02E 5921 00	31-12	A02E 5975 00	32-24	A02E 6228 12	46-7	A02E 8119 00	35-6	A02E 9403 00	14-14

bizhub C203/bizhub C253/bizhub C353

Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
A02E 9404 00	1-20	A02E G210 00	19-28	A02E M70K 00	12-8	A02E N124 01	50-11	A02E R732 00	48-17
A02E 9405 00	37-9	A02E G213 00	41-3	A02E M70M 00	52-29	A02E N125 01	50-6	A02E R733 11	39-1
A02E 9406 00	38-6	A02E G560 00	21-2	A02E M710 02	4-28	A02E N126 00	50-12	A02E R734 00	26-18
A02E 9408 00	31-1	A02E G570 00	23-2	A02E N100 00	53-1	A02E N130 00	15-9	A02E R734 00	28-15
A02E 9409 01	31-1	A02E G571 00	25-21	A02E N101 01	30-23	A02E N131 00	15-7	A02E R737 00	6-2
A02E 9410 00	30-1	A02E G620 00	30-20	A02E N102 00	58-2	A02E N132 01	15-8	A02E R739 00	44-43
A02E 9411 00	30-15	A02E G621 00	31-11	A02E N103 00	31-24	A02E N150 00	53-2	A02E R904 00	21-6
A02E 9412 00	27-24	A02E G700 00	35-3	A02E N105 00	21-5	A02E N151 01	11-11	A02E R904 00	23-5
A02E 9412 00	29-18	A02E H001 06	52-17	A02E N106 02	23-4	A02E N152 00	6-22	A02E R905 00	59-19
A02E 9413 00	26-12	A02E H002 01	52-15	A02E N107 02	54-1	A02E N153 00	10-6	A02E R906 00	59-19
A02E 9414 00	40-2	A02E H003 00	16-5	A02E N109 01	40-15	A02E R700 00	48-3	A02E R907 00	59-19
A02E 9415 00	26-13	A02E H311 00	6-3	A02E N10A 01	58-1	A02E R701 11	17-1	A02E R923 00	59-19
A02E 9417 00	34-5	A02E H341 06	52-19	A02E N10B 00	38-29	A02E R702 11	17-1	A02E R924 00	59-19
A02E 9418 00	46-21	A02E H342 06	52-19	A02E N10C 00	47-18	A02E R703 00	17-19	A02E R925 00	59-19
A02E 9419 00	46-22	A02E H343 00	52-11	A02E N10D 00	47-23	A02E R704 00	16-7	A02E R926 00	59-19
A02E 9420 00	60-11	A02E H344 00	52-31	A02E N10E 00	50-9	A02E R705 00	16-13	A02E R927 00	59-19
A02E 9421 00	60-12	A02E M100 00	44-41	A02E N10F 02	56-1	A02E R706 00	14-1	A02E R928 00	59-19
A02E 9422 03	1-15	A02E M103 00	42-3	A02E N10G 00	20-5	A02E R707 00	14-5	A02E R929 00	59-19
A02E 9423 03	1-15	A02E M108 01	49-2	A02E N10J 00	50-1	A02E R708 11	15-1	A02E R930 00	59-19
A02E 9424 03	1-15	A02E M10A 00	8-13	A02E N10M 01	57-2	A02E R709 00	3-3	A02E R931 00	59-19
A02E 9451 00	3-34	A02E M10C 01	35-1	A02E N10N 01	3-9	A02E R710 00	42-1	A02E R932 00	59-19
A02E 9452 00	3-35	A02E M10C 01	41-2	A02E N10P 03	57-1	A02E R711 00	42-2	A02E R933 00	59-19
A02E 9481 00	4-2	A02E M200 00	25-17	A02E N10T 01	52-16	A02E R712 00	43-33	A02E R934 00	59-19
A02E 9482 00	4-2	A02E M200 00	38-36	A02E N10U 02	55-1	A02E R713 00	36-17	A02E R944 01	59-19
A02E 9483 00	4-2	A02E M200 00	44-30	A02E N10U 02	55-1	A02E R714 00	44-11	A02E R945 01	59-19
A02E 9484 00	4-2	A02E M201 00	33-3	A02E N10X 01	52-24	A02E R715 00	42-4	A02E R946 01	59-19
A02E 9485 00	4-2	A02E M202 00	21-1	A02E N10Y 02	56-1	A02E R716 00	30-24	A02E R947 00	59-19
A02E 9486 00	4-3	A02E M202 00	23-1	A02E N110 01	46-23	A02E R717 00	32-10	A02E R948 00	59-19
A02E 9487 00	4-3	A02E M203 00	43-31	A02E N111 01	51-6	A02E R718 11	39-1	A02E R949 00	59-19
A02E 9488 00	4-3	A02E M304 00	14-4	A02E N113 01	40-15	A02E R720 11	39-1	A02E R951 00	59-19
A02E 9489 00	4-3	A02E M400 01	49-1	A02E N114 00	15-5	A02E R721 11	39-1	A02E R952 00	59-19
A02E 9490 00	4-4	A02E M401 01	49-1	A02E N116 02	54-2	A02E R722 11	34-26	A02E R953 00	59-19
A02E 9491 00	4-4	A02E M402 01	48-1	A02E N117 02	56-1	A02E R723 00	7-1	A02E R955 00	59-19
A02E 9492 00	4-4	A02E M500 00	38-28	A02E N118 00	52-14	A02E R725 00	9-19	A02E R956 00	59-19
A02E 9493 00	4-4	A02E M505 00	38-20	A02E N119 02	3-23	A02E R726 00	5-12	A02E R957 00	59-19
A02E 9494 00	4-1	A02E M700 01	4-28	A02E N11E 00	55-1	A02E R727 00	46-4	A02E R961 00	59-19
A02E F185 00	1-31	A02E M70F 00	52-25	A02E N120 01	50-12	A02E R729 00	22-4	A02E R962 00	59-19
A02E F566 00	22-10	A02E M70G 00	52-5	A02E N121 02	50-11	A02E R729 00	24-1	A02E R963 00	59-19
A02E F566 00	24-3	A02E M70H 00	6-10	A02E N122 01	3-7	A02E R730 22	15-33	A02E R965 01	59-19
A02E G100 00	17-18	A02E M70J 00	6-11	A02E N123 00	3-27	A02E R731 00	9-18	A02E R966 01	59-19

bizhub C203/bizhub C253/bizhub C353

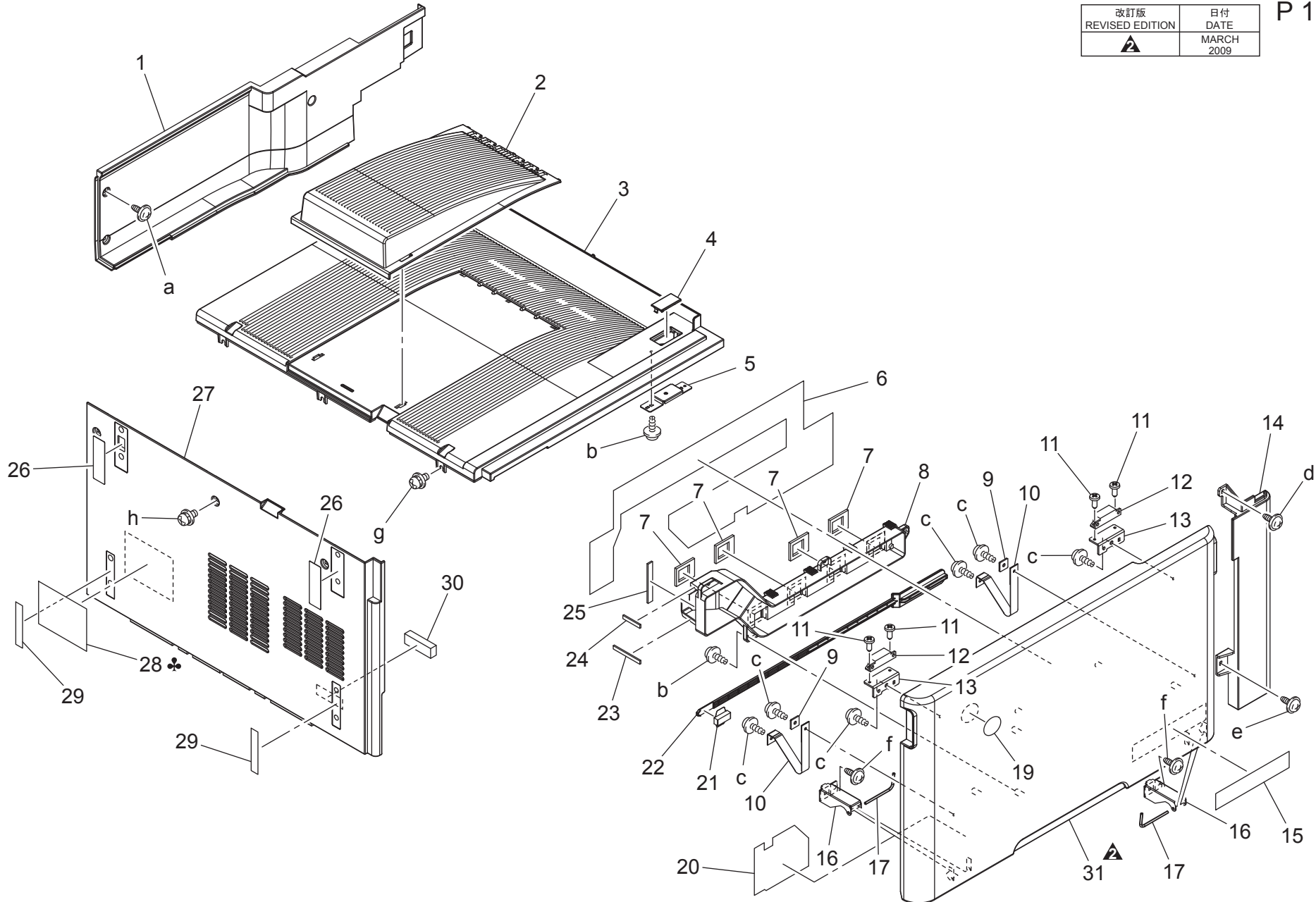
Parts No.	Page No.
A02E R967 01	59-19
A02E R968 01	59-19
A02E R969 01	59-19
A02E R970 01	59-19
A02E R971 01	59-19
A02E R972 01	59-19
A02E R973 01	59-19
A02E R982 00	59-19
A02E R983 00	59-19
A02E R984 00	59-19
A093 6516 00	59-21
A0DT WY0	20-1
V116 0306 03	60-2
V116 0308 03	60-7
V137 0308 04	60-4
V500 0100 03	59-1
V500 0100 05	59-2
V500 0100 07	59-4
V500 0100 08	59-3
V500 0100 20	59-5
V500 0200 10	59-6
V500 0200 16	59-7
V500 0200 39	59-17
V500 0200 40	60-8
V500 0200 66	59-14
V502 0100 36	52-18
V502 0100 41	6-18
V570 0100 21	59-11
V570 0100 25	59-10
V570 0100 31	59-8
V570 0100 32	59-9
V570 0100 48	59-13
V651 0100 40	3-15
V800 5003 00	38-12
V801 3000 06	31-14
V816 3000 02	3-12
V818 6000 14	44-39
V818 6000 15	49-6
V865 3000 14	52-20

bizhub C203/bizhub C253/bizhub C353

EXTERNAL PARTS

改訂版 REVISED EDITION	日付 DATE
	MARCH 2009

P 1



bizhub C203/bizhub C253/bizhub C353

EXTERNAL PARTS

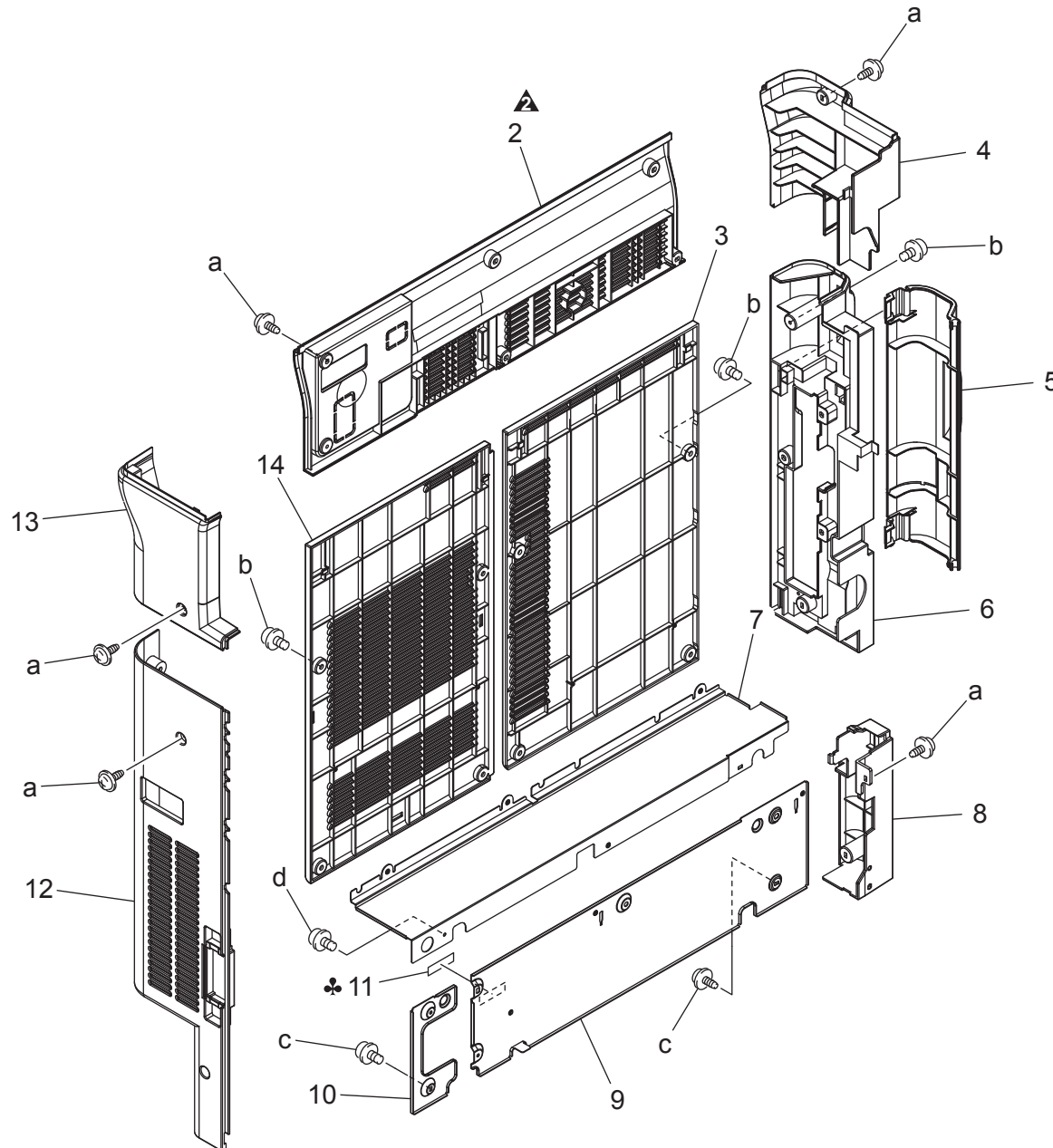
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 1658 00	Cover		C	1	a-V137 0308 03
2	A02E 1620 00	Tray		C	1	b-V153 0308 04
3	A02E 1621 00	Top cover		C	1	c-V153 0308 03
4	A02E 1637 00	Cover		C	1	d-4154 3804 01
5	A02E 1615 00	Bracket		D	1	e-V137 0310 04
6	A02E 9401 01	Label Remove/Clean		C	1	f-V137 0306 03
7	A02E 1164 00	Seal		C	4	g-V116 0308 03
8	A02E 1160 01	Duct		D	1	h-V116 0308 04
9	1053 3103 01	SET PLATE		C	2	
10	A02E 1612 00	Band		C	2	
11	4038 1051 01	SCREW		C	4	
12	4475 2603 02	MAGNET CATCH		D	2	
13	4038 1046 01	BRACKET		D	2	
14	A02E 1623 00	Cover		C	1	
15	A02E 9422 03	Label bizhub C353	{bizhub C353}	C	1	
15	A02E 9423 03	Label bizhub C253	{bizhub C253}	C	1	
15	A02E 9424 03	Label bizhub C203	{bizhub C203}	C	1	
16	A02E 1610 00	Hinge		C	2	
17	A02E 1613 00	Shaft		D	2	
19	A00J 9455 00	Logo Mark		C	1	
20	A02E 9404 00	Label Waste Toner Remove		C	1	
21	4038 2084 06	CLEANING PAD		C	1	
22	4038 2083 02	CLANING MATERIAL		C	1	
23	A02E 1162 00	Seal		C	1	
24	A02E 1165 00	Seal		C	1	
25	A02E 1163 00	Seal		C	1	
26	A02E 1616 00	Seal		C	2	
27	A02E 1624 02	Left cover		C	1	
28	A00J 9450 00	Label Only connect	C,D1,D3,F2,G1,I,K	C	1	
28	A00J 9457 00	Label Caution	A,A1,B,F1,G2,H	C	1	
29	A02E 1611 00	Label Mask		C	2	
30	A02E 1168 00	Seal	{bizhub C203}	C	1	
31	A02E F185 00	Front Cover Assy		C	1	

bizhub C203/bizhub C253/bizhub C353

EXTERNAL PARTS

改訂版 REVISED EDITION	日付 DATE
	FEBRUARY 2008

P 2



bizhub C203/bizhub C253/bizhub C353

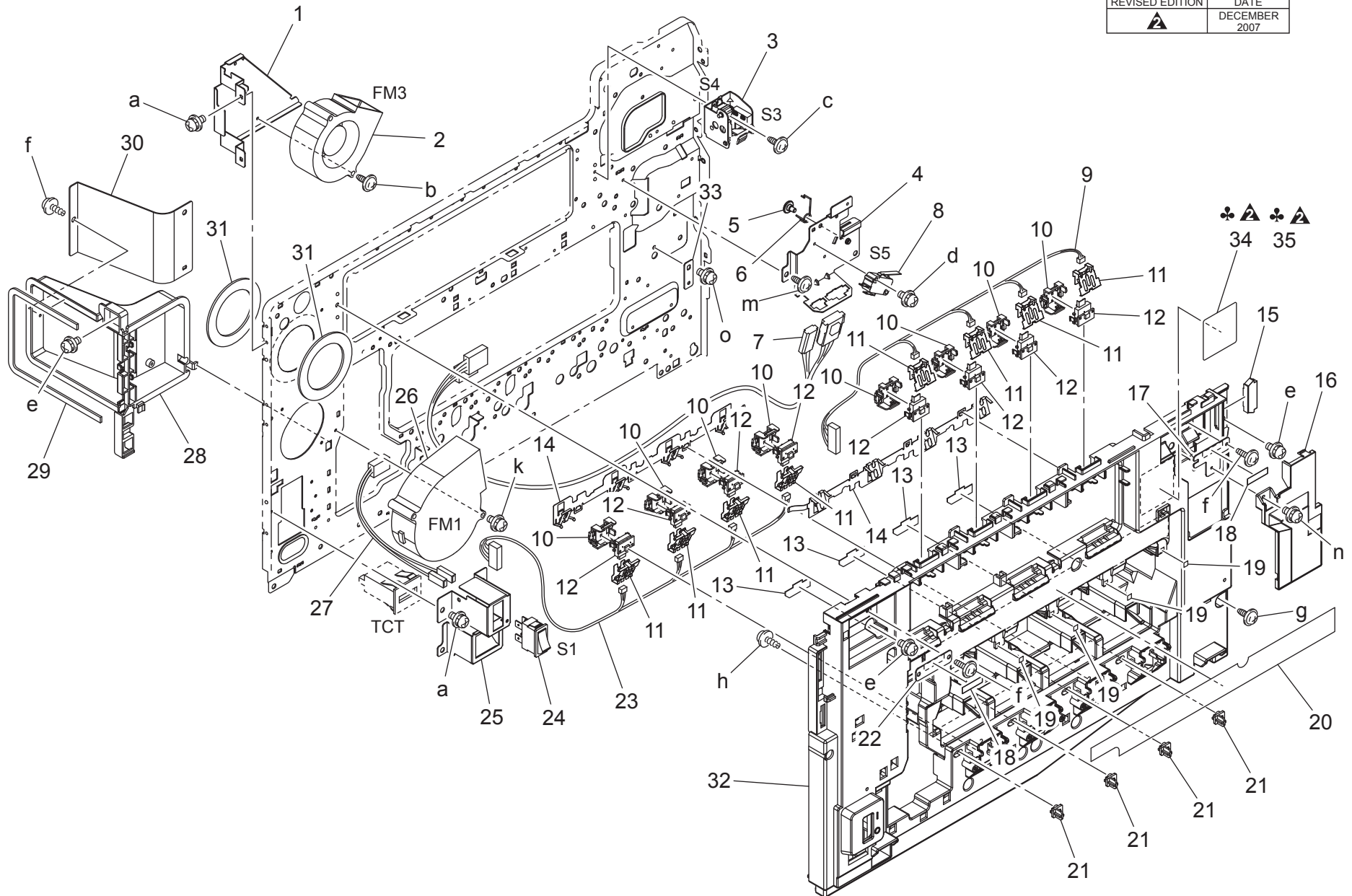
EXTERNAL PARTS

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
2	A02E 1657 03	Cover		C	1	a-V137 0308 04 b-V116 0308 04 c-V116 0306 04 d-V116 0306 03
3	A02E 1644 00	Cover		C	1	
4	A02E 1687 00	Cover		C	1	
5	A02E 1636 01	Cover		C	1	
6	A02E 1629 00	Cover		C	1	
7	A02E 1646 00	Cover		C	1	
8	A02E 1630 00	Cover		C	1	
9	A02E 1632 00	Cover		C	1	
10	A02E 1633 00	Cover		C	1	
11	A00J 9452 01	Label 220-240V 0.65A	C,D1,D3,F2,G1,I,J,K	C	1	
11	A02E 1499 00	Label	A,A1(For Scan_Heater)	C	1	
12	A02E 1628 00	Cover		C	1	
13	A02E 1686 00	Cover		C	1	
14	A02E 1643 00	Cover		C	1	

bizhub C203/bizhub C253/bizhub C353

INNER COVER SECTION

改訂版 REVISED EDITION	日付 DATE
	DECEMBER 2007



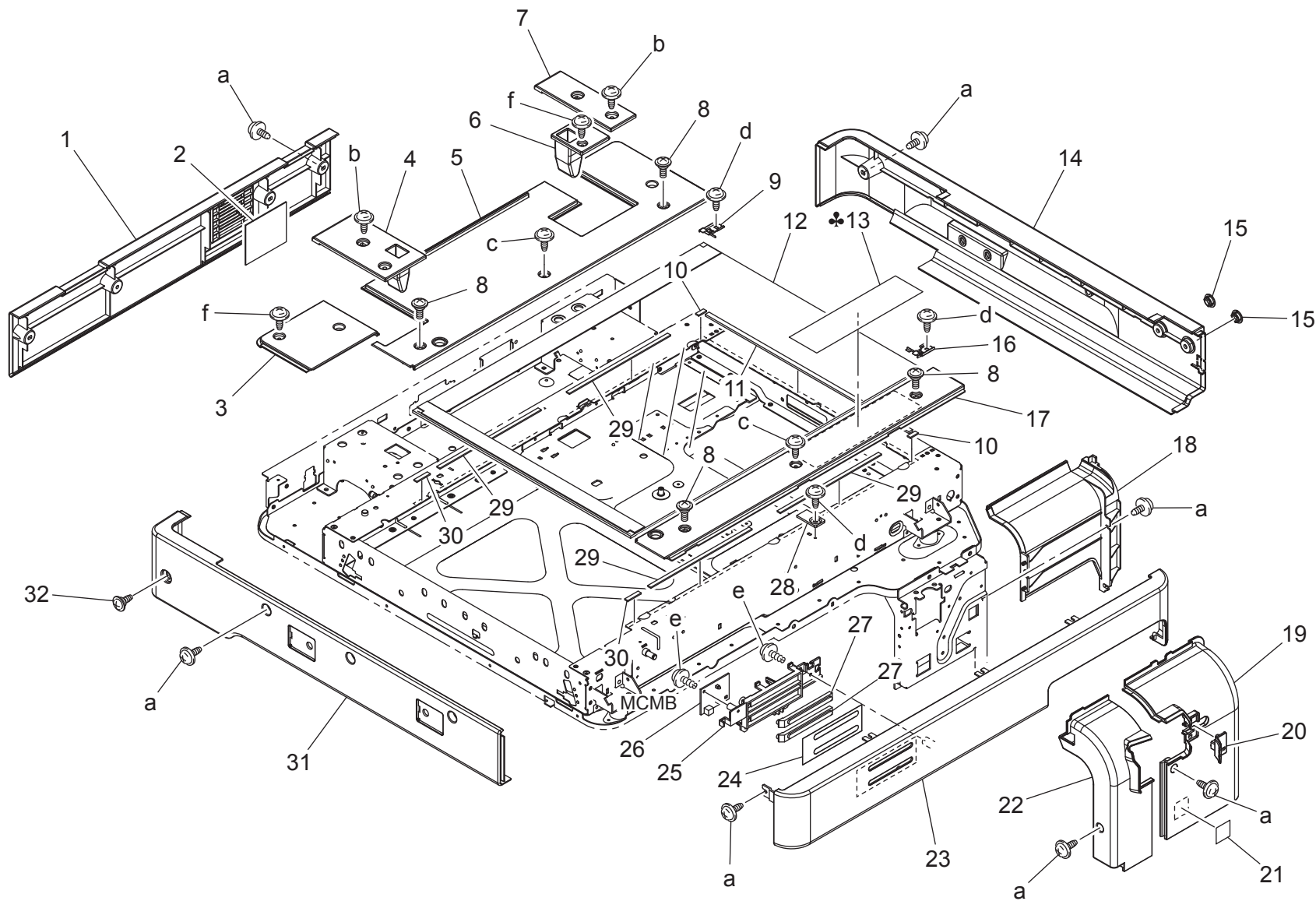
bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 1203 01	Bracket		D	1	a-V116 0306 03
2	9313 1300 51	FAN MOTOR		B	1	b-V137 0335 03
3	A02E R709 00	Front Cover Switch Assy		C	1	c-V137 0306 03
4	A02E 1381 00	Bracket		D	1	d-V116 0316 03
5	4038 2287 02	SHOULDER SCREW		C	1	e-V116 0308 03
6	A02E 1384 00	Torsion spring		C	1	f-V153 0308 03
7	A02E N122 01	Heater Relay harness		D	1	g-V137 0312 03
8	9J06 M601 00	MICRO SWITCH		C	1	h-V153 0306 04
9	A02E N10N 01	Supply Detection harness		D	1	k-V116 0340 03
10	4038 2281 04	HOLDER		C	8	m-4106 2063 01
11	4038 2282 03	PLATE SPRING		C	8	n-V116 0308 04
12	V816 3000 02	CONNECTOR PIN		D	8	o-V116 0406 03
13	9J06 2460 01	COVER		C	4	
14	4038 2283 02	PLATE SPRING		C	2	
15	V651 0100 40	CONNECTOR		D	1	
16	A02E 1702 00	Cover		C	1	
17	A02E 1614 01	Suction plate		D	1	
18	A02E 1618 00	Spacer		C	2	
19	A02E 9403 00	Label lu		C	4	
20	A02E 9402 00	Label Tc/lu		D	1	
21	A02E 1703 00	Holder		D	4	
22	4038 1014 01	SUCTION PLATE		D	1	
23	A02E N119 02	Photoconductor Detection harness		D	1	
24	4038 M600 00	SEESAW-SWITCH		C	1	
25	A02E 1383 00	Bracket		D	1	
26	9313 1000 72	FAN MOTOR		C	1	
27	A02E N123 00	AC Power source harness		D	1	
28	A02E 1161 02	Duct		D	1	
29	A02E 1167 00	Seal		C	1	
30	A02E 1166 00	Heat sink		D	1	
31	A02E 1205 00	Seal		C	2	
32	A02E 1701 00	Cover		D	1	
33	A02E 1050 00	Cover		D	1	
34	A02E 9451 00	Label		C	1	{bizhub C353}
35	A02E 9452 00	Label		D	1	{bizhub C253/C203}

bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 9494 00	Panel sheet	B,G2	C	1	a-V136 0308 03
2	A02E 9481 00	Panel sheet	A,A1	C	1	b-V195 0600 03
2	A02E 9482 00	Panel sheet	B,D1,D3,F1,F2,G1,G2,I, K	C	1	c-V205 0600 03
2	A02E 9484 00	Panel sheet	J	C	1	d-V137 0308 03
2	A02E 9485 00	Panel sheet	H	C	1	e-V137 0306 03
2	A02E 9483 00	Panel sheet	C	C	1	f-V116 0306 03
3	A02E 9486 00	Panel sheet	A,A1	C	1	g-V217 0500 01
3	A02E 9487 00	Panel sheet	B,D1,D3,F1,F2,G1,G2,I, K	C	1	h-V217 0300 01
3	A02E 9488 00	Panel sheet	J	C	1	k-V153 0308 03
3	A02E 9489 00	Panel sheet	H	C	1	
4	A02E 9490 00	Panel sheet	A,A1	C	1	
4	A02E 9491 00	Panel sheet	B,D1,D3,F1,F2,G1,G2,I, K	C	1	
4	A02E 9492 00	Panel sheet	J	C	1	
4	A02E 9493 00	Panel sheet	H	C	1	
5	A02E 1915 02	Bracket		D	1	
6	A02E 1922 01	Lever		C	1	
7	A02E 1925 00	Handle		C	1	
8	A02E 1923 01	Lever		C	1	
9	A02E 1921 01	Bracket		D	1	
10	A02E 1924 00	Bracket		D	1	
11	A02E 1926 01	Pulling Spring		C	1	
12	A02E 1930 00	Washer		C	2	
13	A02E 1932 01	Reinforce Plate		D	1	
14	A02E 1933 00	Shoulder screw		C	1	
15	A02E 1927 01	Torsion Spring		C	1	
16	A02E 1931 01	Collar		D	1	
17	A02E 1916 01	Bracket		D	1	
18	A02E 1928 01	Stay		D	1	
19	A02E 1913 02	Arm		D	1	
20	A02E 1934 00	Shoulder screw		C	1	
21	A02E 1918 00	Stay		D	1	
22	A02E 1683 00	Cover		C	1	
23	A02E 1917 01	Collar		D	1	
24	A02E 1911 00	Bracket		D	1	
25	A00J 1919 00	Washer		C	2	
26	A02E 1914 02	Arm		C	1	
27	A02E 1912 00	Bracket		D	1	
28	A02E M700 01	Panel assembly	{bizhub C253}	I	1	
28	A02E M710 02	Panel assembly	{bizhub C353/C203}	I	1	

bizhub C203/bizhub C253/bizhub C353

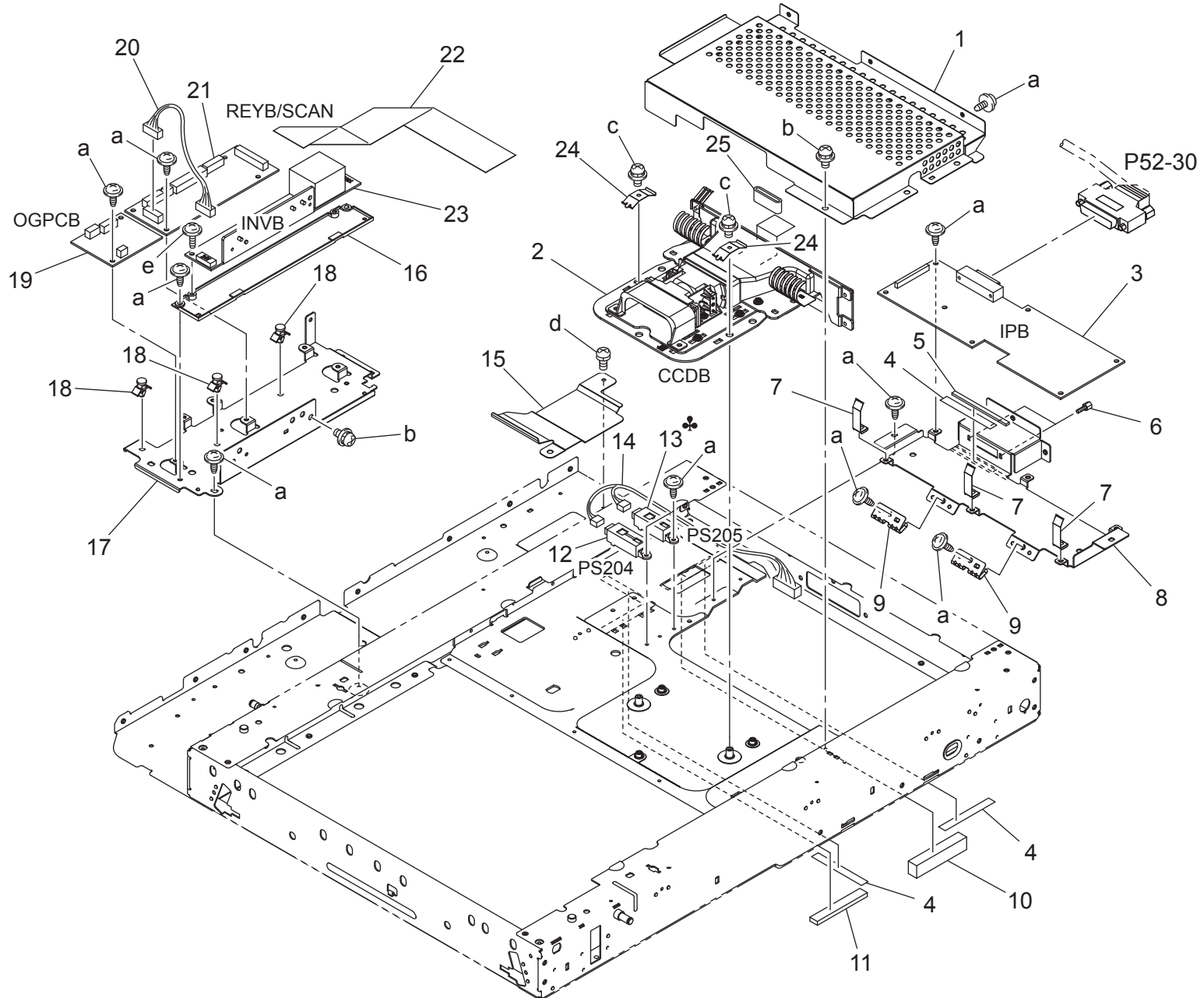


bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 1671 00	Cover		C	1	a-V137 0308 03
2	4025 2285 02	FILTER		C	1	b-V121 0406 04
3	A02E 1676 00	Cover		C	1	c-V137 0306 04
4	A02E 1691 01	Cover		C	1	d-V137 0306 03
5	A02E 1675 00	Cover		C	1	e-V153 0308 03
6	A02E 1690 01	Cover		C	1	f-V137 0308 04
7	A02E 1692 00	Cover		C	1	
8	A02E 1679 00	Shoulder screw		C	4	
9	A02E 2652 00	Holding Plate		C	1	
10	A02E 2655 00	Seal		C	2	
11	A02E 2654 00	Seal		C	1	
12	A02E R726 00	Original Glass Assy		C	1	
13	A00J 9401 00	Label Legal Restriction	B,C,D1,D3,F1,F2,G1,G2, H,I,J,K	C	1	
13	A00J 9402 00	Label	A,A1	C	1	
14	A02E 1673 00	Cover		C	1	
15	A02E 1677 00	Cover		C	2	
16	A02E 2651 00	Holding Plate		C	1	
17	A02E 1674 00	Read Cover /Upper		C	1	
18	A02E 1682 00	Cover		C	1	
19	A02E 1680 00	Cover		C	1	
20	A02E 1693 01	Cover		C	1	
21	A011 9462 00	Label Emperon		D	1	
22	A02E 1681 00	Cover		C	1	
23	A02E 1670 01	Cover		C	1	
24	A02E 1689 00	Shield plate		C	1	
25	A02E 1698 01	Cover		C	1	
26	A00J H00E 00	PWB Assembly LED2		I	1	
27	A00J 1682 02	Lens /B		C	2	
28	A02E 2653 00	Regulating Plate		C	1	
29	9J06 1620 01	SEAL		C	4	
30	A02E 2658 00	Seal		C	2	
31	A02E 1672 01	Cover		C	1	
32	4036 1410 01	SHOULDER SCREW		C	1	

bizhub C203/bizhub C253/bizhub C353

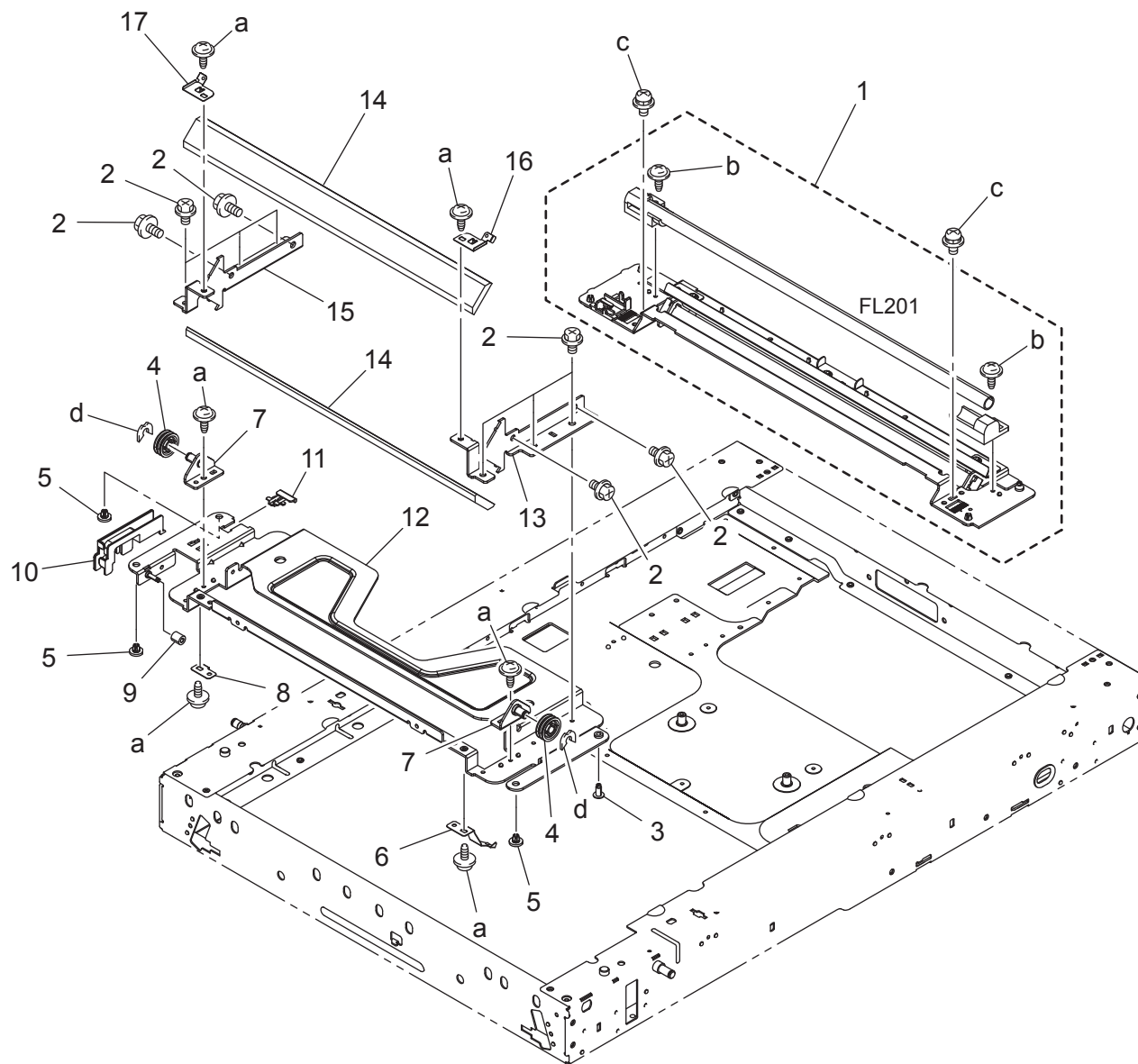
CCD UNIT



bizhub C203/bizhub C253/bizhub C353

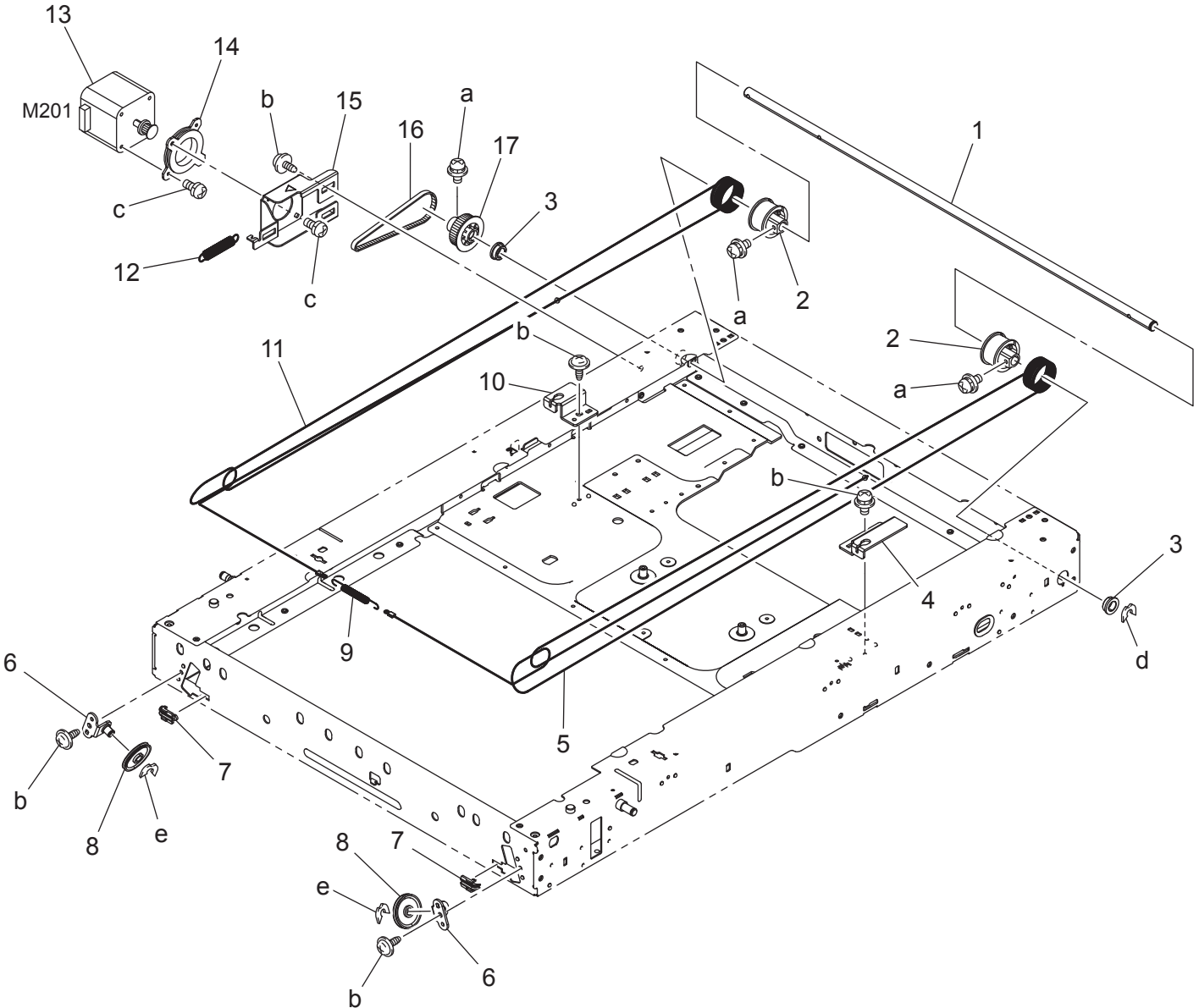
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 2785 00	Cover		D	1	a-V137 0306 03 b-V116 0306 03 c-V116 0308 03 d-V115 0306 03 e-V153 0306 03
2	A02E R737 00	CCD Lens Assy		I	1	
3	A02E H311 00	PWB assembly(PWB-C ASSY)		I	1	
4	A02E 2821 00	Tape		C	3	
5	A00J M901 00	Gasket		C	1	
6	A00J 1396 00	Screw		C	2	
7	A02E 2820 00	Ground Plate		D	3	
8	A02E 2814 01	Mounting Plate		D	1	
9	A02E 2819 00	Ground Plate		D	2	
10	A02E M70H 00	Gasket		C	1	
11	A02E M70J 00	Gasket		C	1	
12	9335 1400 81	SOLID STATE SWITCH	B,C,D1,D3,F1,F2,G1,G2, H,I,J,K	C	1	
13	9335 1400 81	SOLID STATE SWITCH		C	1	
14	A00J N144 01	Scanner Wiring /4		D	1	
15	A02E 2642 00	Mounting Plate		D	1	
16	4036 1353 04	INSULATING MEMBER		C	1	
17	A02E 2811 00	Mounting Plate		D	1	
18	V502 0100 41	BUSHING		D	3	
19	9J07 0104 02	PWB-ID		C	1	
20	A00J N147 00	SCANNER WIRING/7		D	1	
21	A00J H00A 02	PWB Assembly IF		I	1	
22	A02E N152 00	Scanner Wiring /12		C	1	
23	A00J M410 00	Inverter unit		I	1	
24	4581 1579 01	PLATE SPRING		D	2	
25	9326 1200 21	FERRITE CORE		D	1	

bizhub C203/bizhub C253/bizhub C353



bizhub C203/bizhub C253/bizhub C353

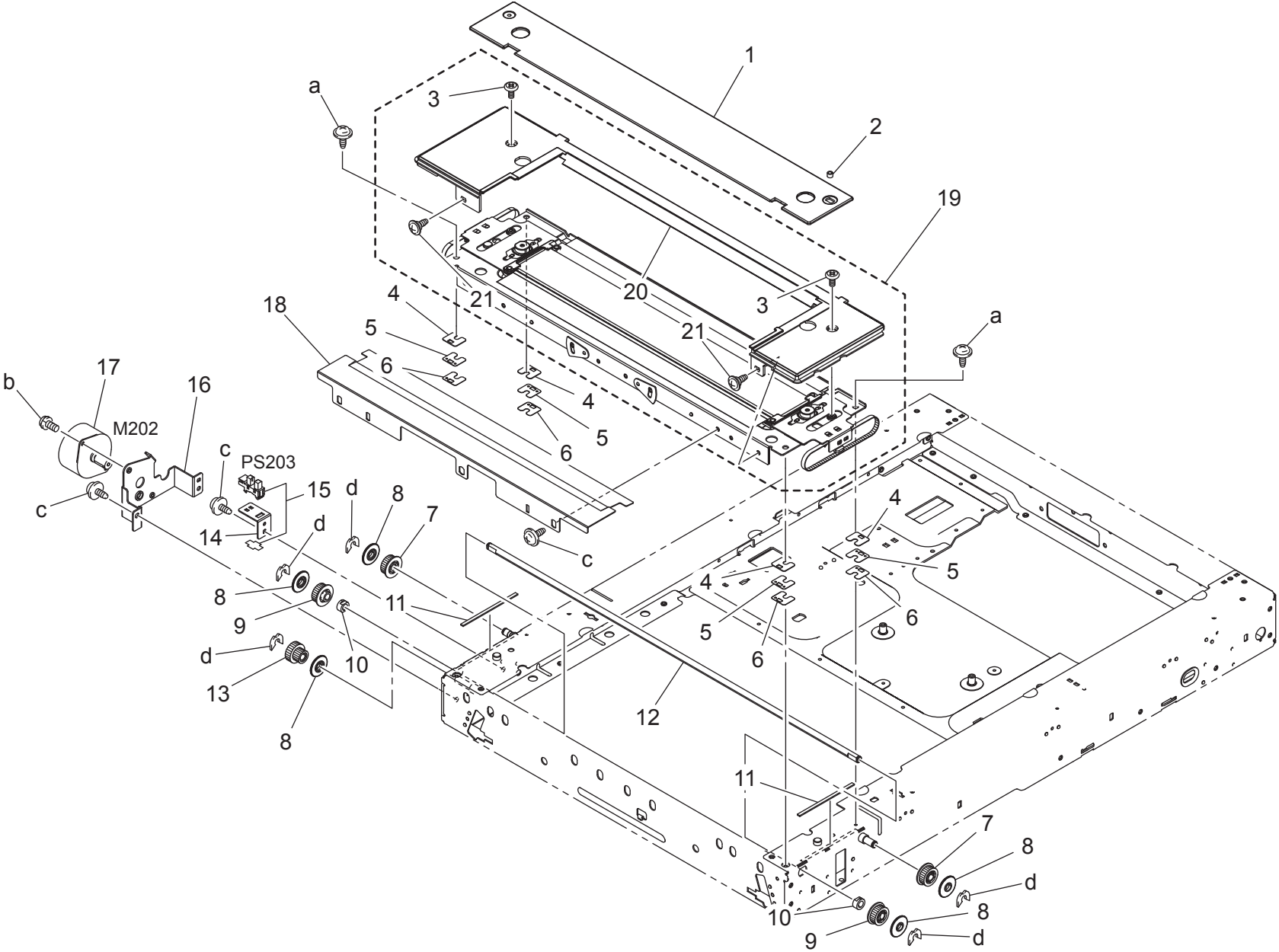
SCANNER DRIVE SECTION



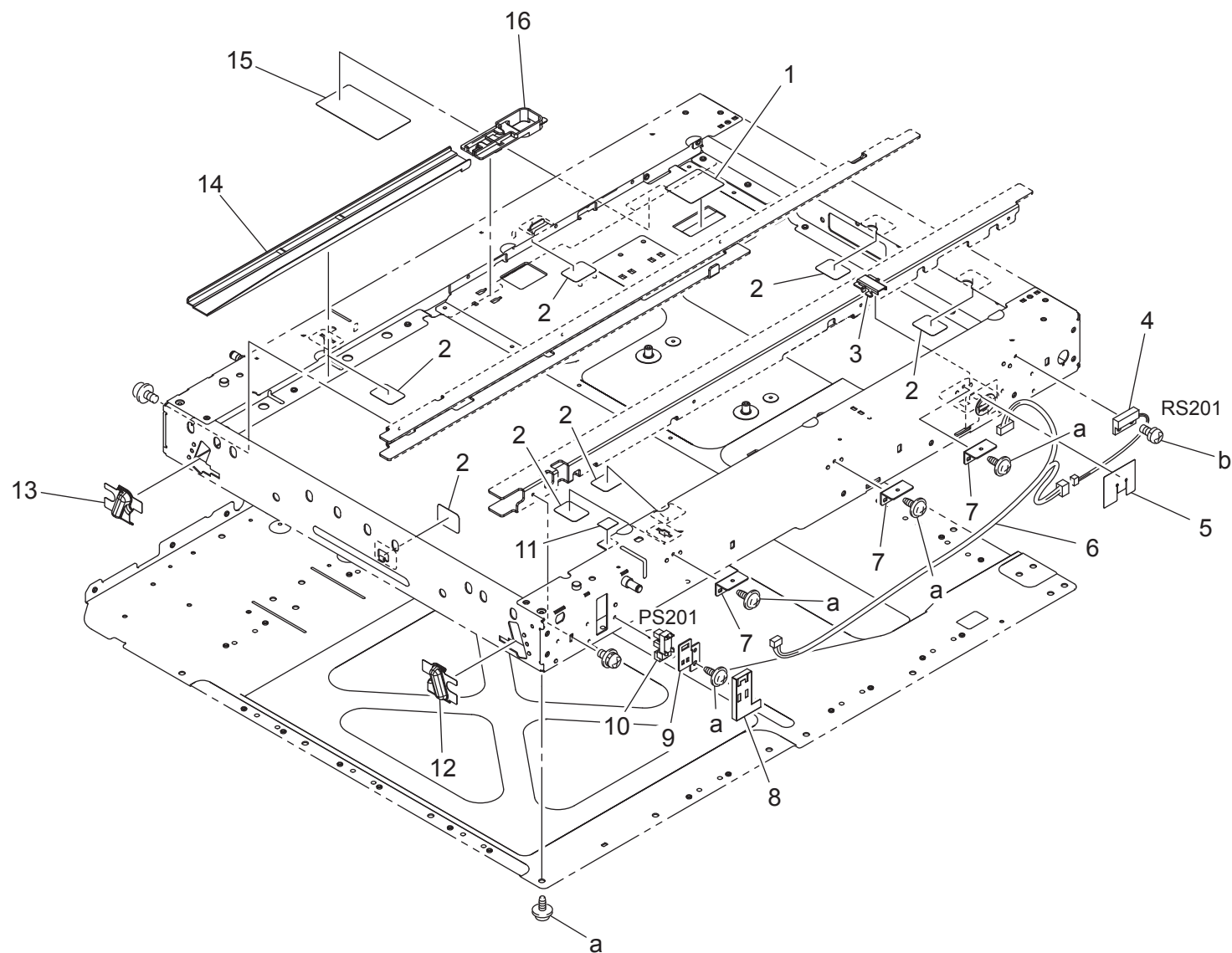
bizhub C203/bizhub C253/bizhub C353



GLASS SHIFTING UNIT



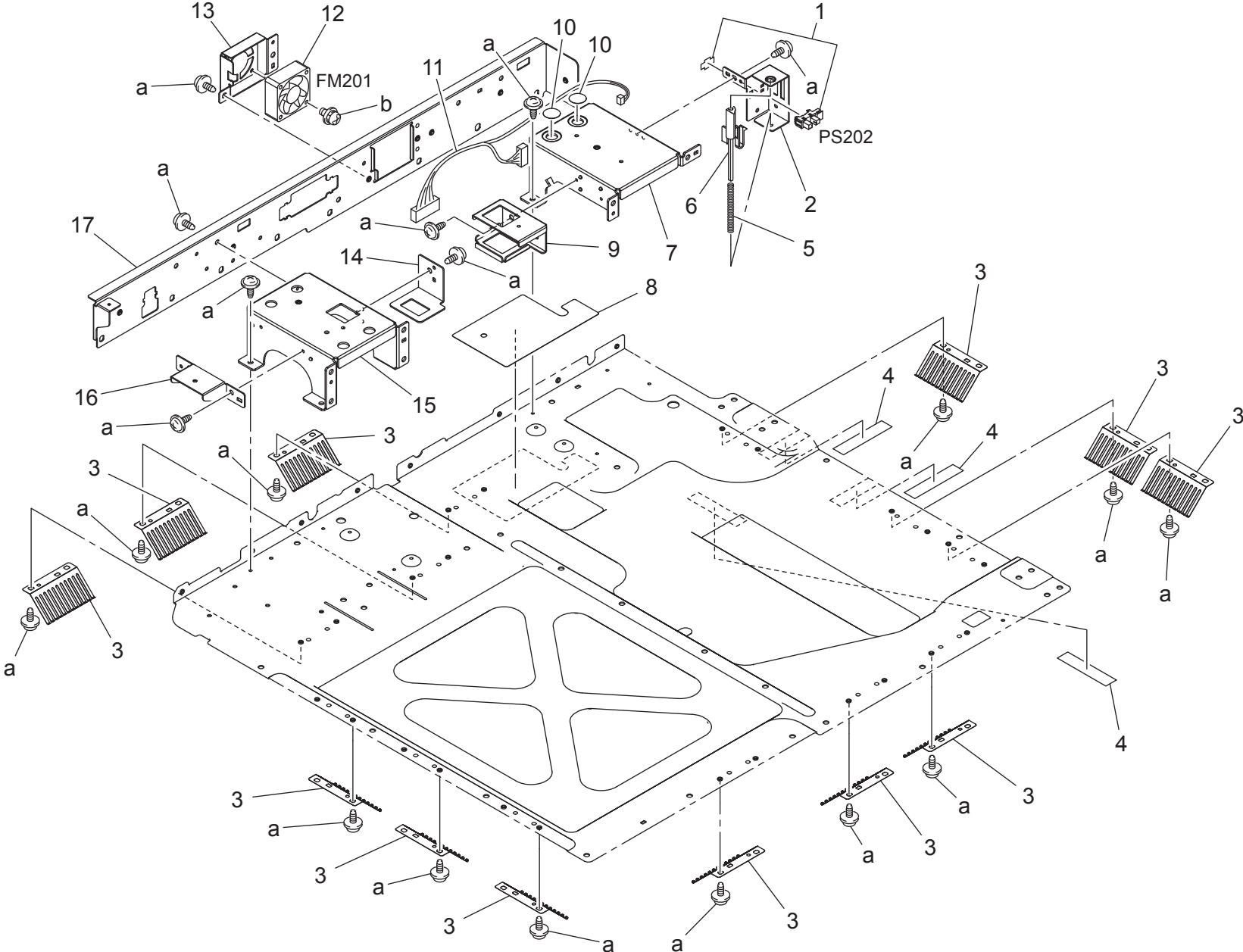
bizhub C203/bizhub C253/bizhub C353



bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 2625 00	Protection Seal		C	1	a-V137 0306 03 b-V115 0306 03
2	4581 1625 01	SEAL		C	7	
3	A02E 2644 00	Holder		D	1	
4	9334 2610 12	REED SWITCH		C	1	
5	A02E 2628 00	Seal		C	1	
6	A02E N153 00	Scanner Wiring /13		D	1	
7	A02E 2643 00	Bracket		D	3	
8	A02E 2647 00	Seal		C	1	
9	A02E 2622 00	Mounting Plate		D	1	
10	9335 1400 61	SOLID STATE SWITCH		B	1	
11	9J06 1635 00	SEAL		C	1	
12	A02E 2629 00	Seal		C	1	
13	A02E 2630 00	Seal		C	1	
14	A00J 2813 00	Guide Part		C	1	
15	A02E 2624 00	Protection Seal		C	1	
16	A02E 2812 00	Guide Part		D	1	

IR FRAME SECTION

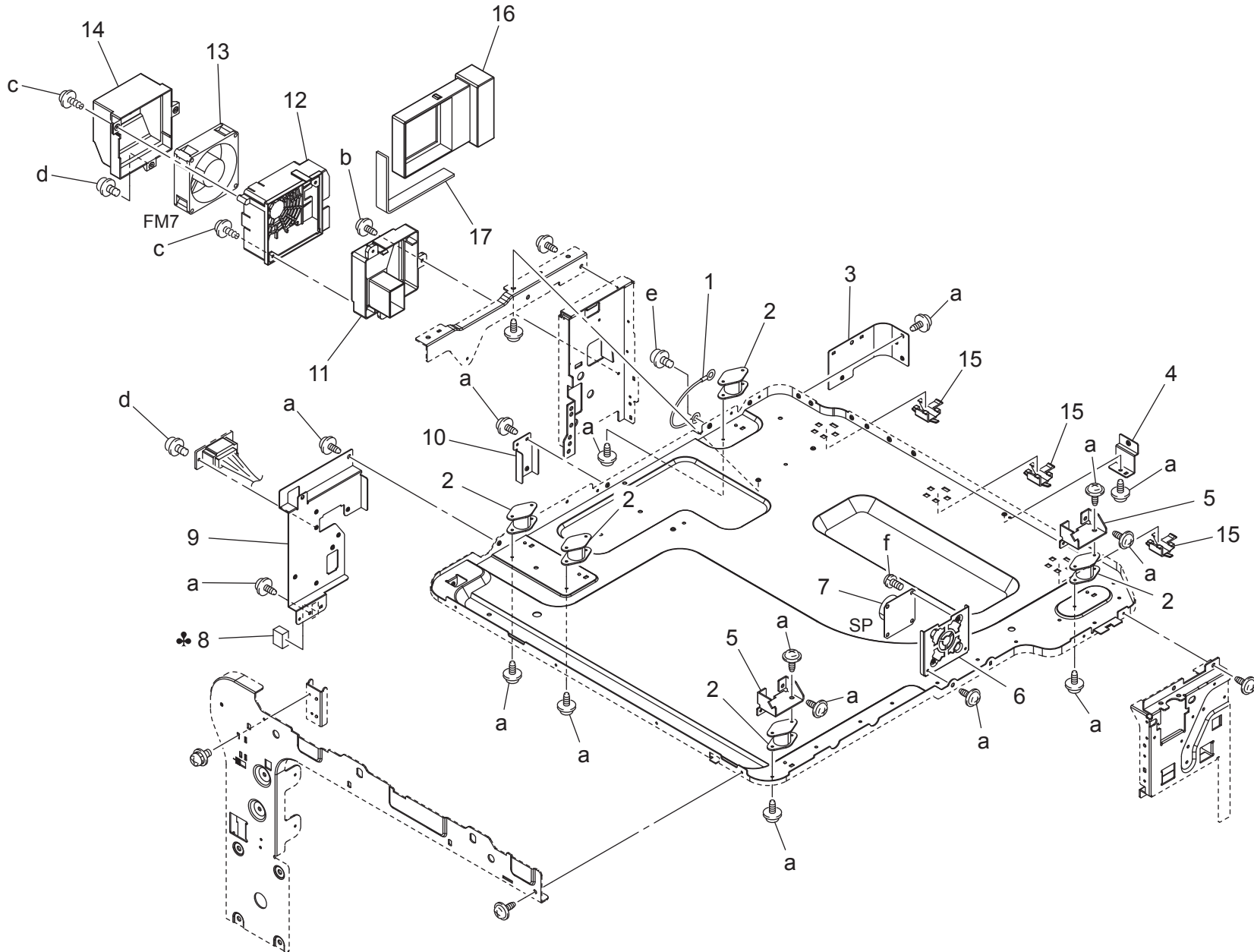


bizhub C203/bizhub C253/bizhub C353



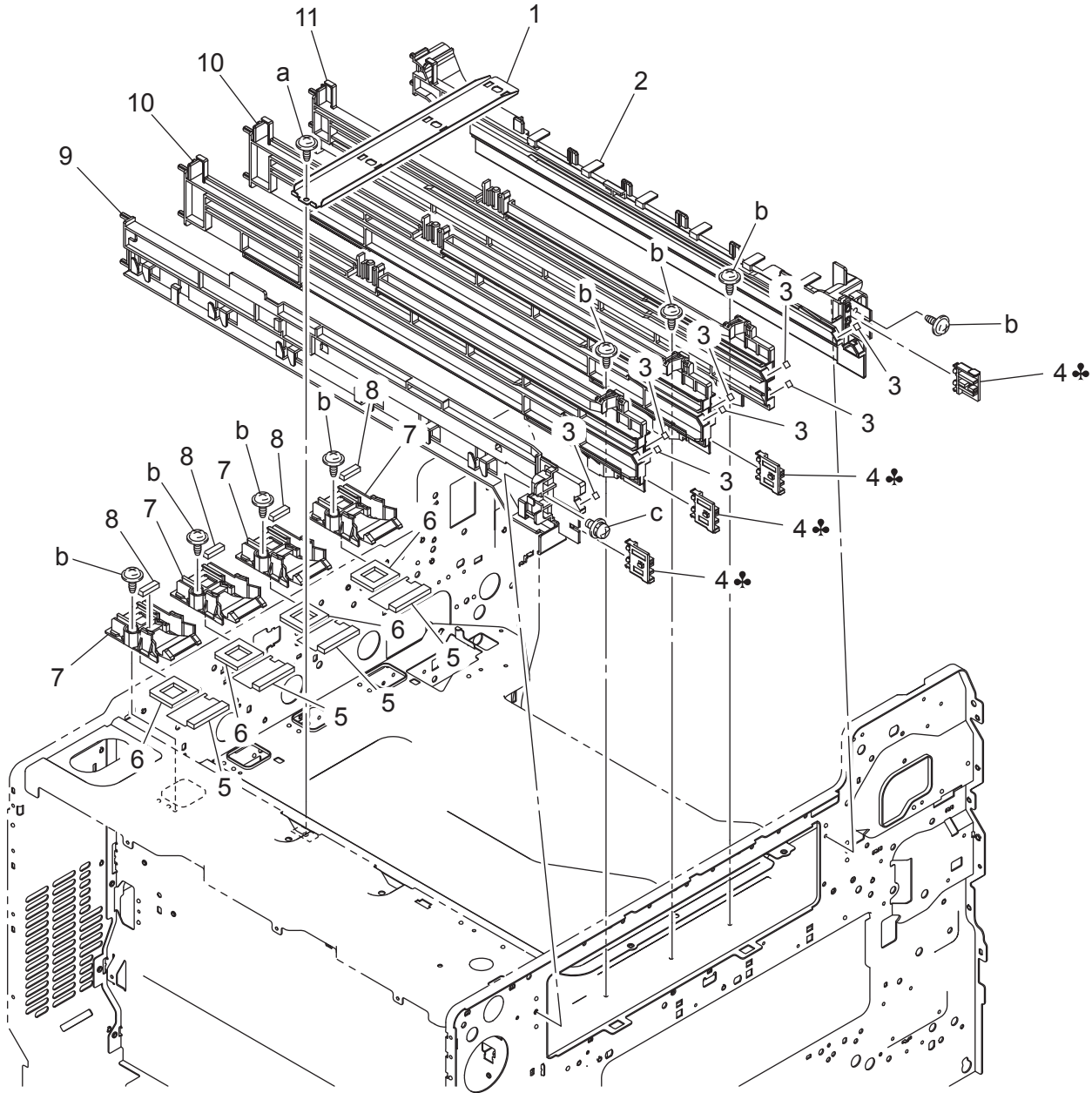
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4037 0903 01	PHOTO INTERRUPTER		B	1	a-V137 0306 03 b-V116 0320 03
2	A02E 2801 00	Mounting Plate		D	1	
3	A02E 2623 00	Plate spring		D	12	
4	A02E 2822 00	Tape		C	3	
5	4036 1720 01	PRESSURE SPRING		C	1	
6	A02E 2802 00	Lever		C	1	
7	A02E 2620 00	Frame		D	1	
8	A02E 2646 00	Seal		C	1	
9	A02E 2627 01	Bracket		D	1	
10	A02E 2648 00	Seal		C	2	
11	A02E N151 01	Scanner Wiring /11		D	1	
12	9313 1500 21	FAN MOTOR		C	1	
13	A02E 2815 00	Mounting Plate		D	1	
14	A02E 2626 01	Bracket		D	1	
15	A02E 2619 01	Frame		C	1	
16	A02E 2641 00	Mounting Plate		D	1	
17	A02E 2621 00	Frame		D	1	

IR FRAME SECTION



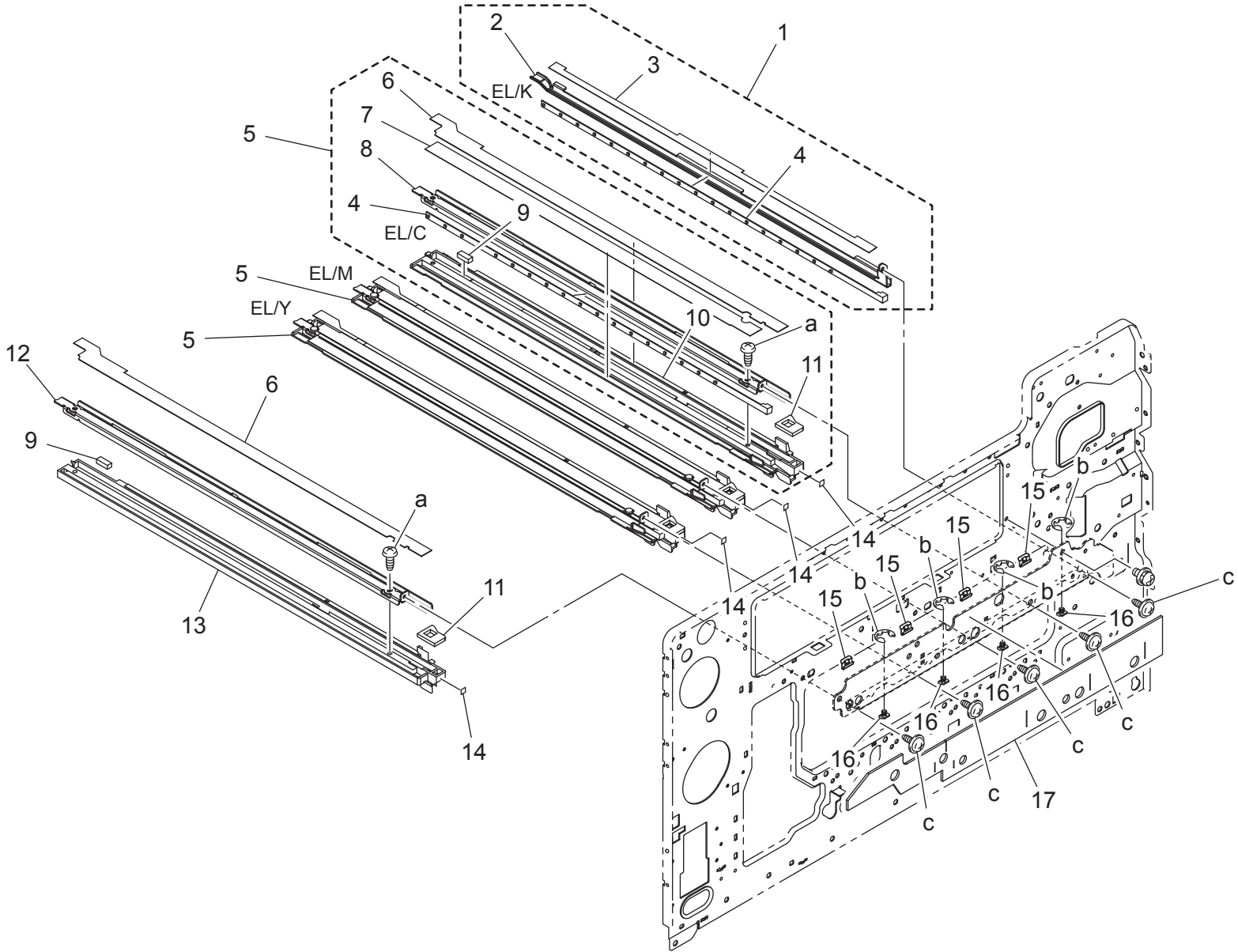
bizhub C203/bizhub C253/bizhub C353

T/C RAIL SECTION



bizhub C203/bizhub C253/bizhub C353

ERASE LAMP SECTION

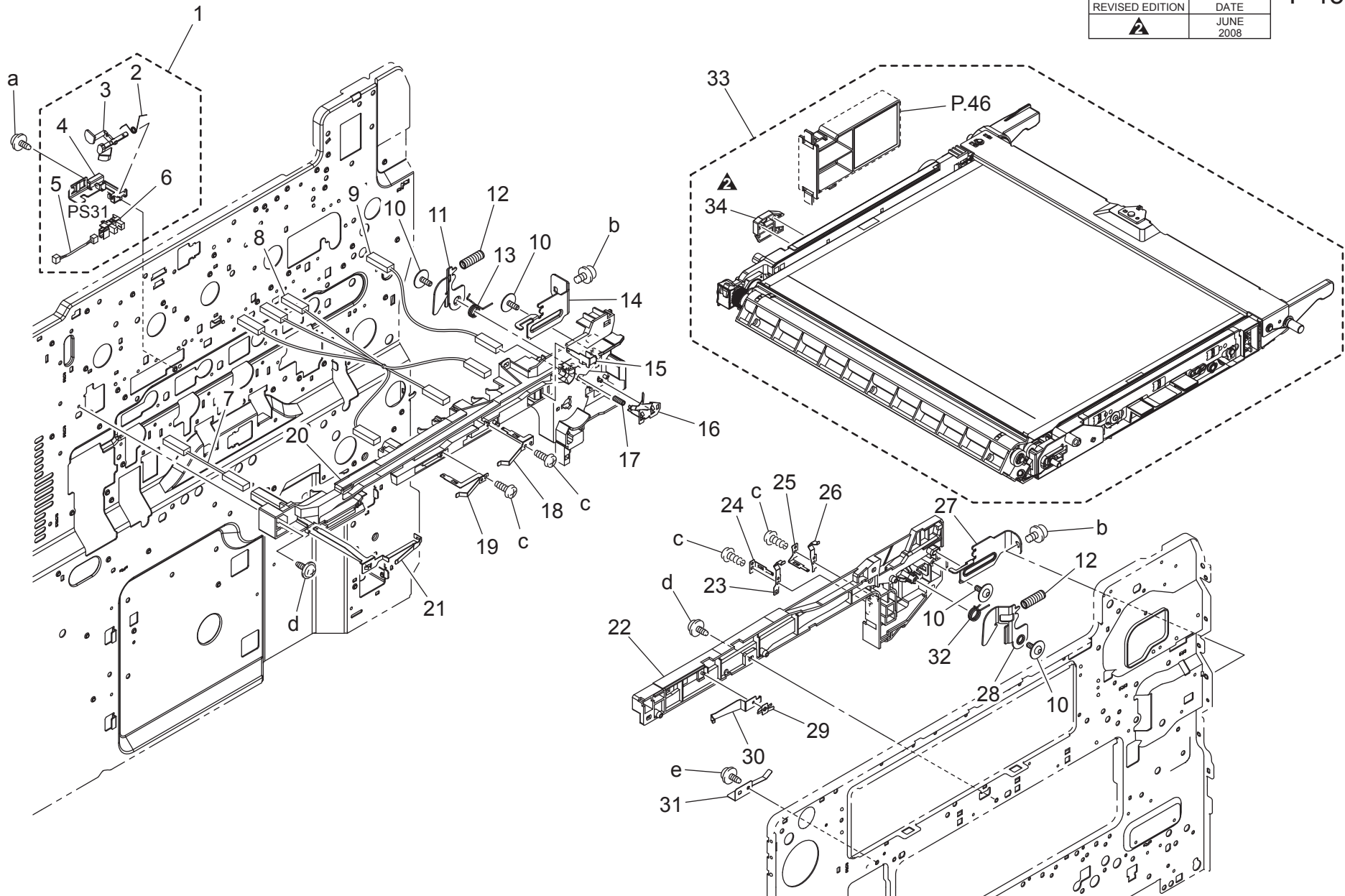


bizhub C203/bizhub C253/bizhub C353

TRANSFER BELT UNIT

改訂版 REVISED EDITION	日付 DATE
	JUNE 2008

P 15



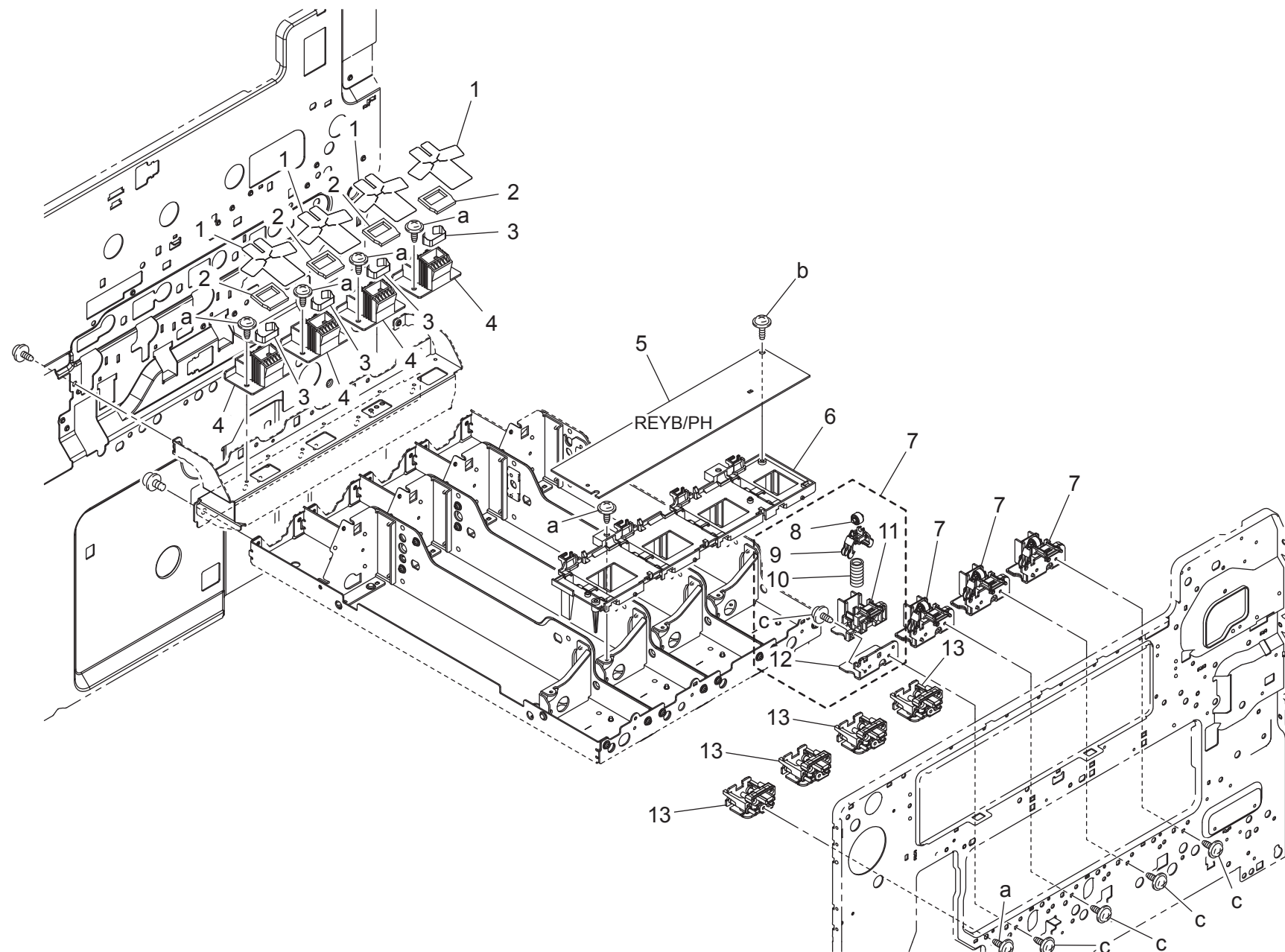
bizhub C203/bizhub C253/bizhub C353

TRANSFER BELT UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E R708 11	Transfer Detection Assy		C	1	a-V137 0306 03 b-V116 0408 03 c-V145 0308 03 d-4154 3804 01 e-4106 2063 01
2	A02E 1123 00	Torsion spring	ねじリコイルばね	C	1	
3	A02E 1122 12	Actuator	アクチュエータ	C	1	
4	A02E 1121 11	Bracket	取付板	D	1	
5	A02E N114 00	Connecting Detection harness	連結検知束線	D	1	
6	9335 1300 61	PHOTO INTERRUPTER	フォトインタラプタ	B	1	
7	A02E N131 00	Transfer Wiring /14	転写束線 / 14	D	1	
8	A02E N132 01	Transfer Wiring /13	転写束線 / 13	D	1	
9	A02E N130 00	Transfer Wiring /2	転写束線 / 2	D	1	
10	4163 5293 01	SCREW	ねじ	C	4	
11	4038 2027 01	ARM	アーム	C	1	
12	4038 2029 01	PRESSURE SPRING	圧縮コイルばね	C	2	
13	4038 2028 01	TORSION SPRING	ねじリコイルばね	C	1	
14	4038 2026 01	LEVER	レバー	C	1	
15	A02E 1103 00	Contact	接点 (一次転写 B k)	C	1	
16	4038 2205 02	CONTACT	接点	C	1	
17	4038 2207 01	PRESSURE SPRING	圧縮コイルばね	C	1	
18	A02E 1104 00	Contact	接点 (一次転写 C)	C	1	
19	A02E 1105 00	Contact	接点 (一次転写 M)	C	1	
20	A02E 1102 00	Rail	レール (中転・R)	D	1	
21	A02E 1107 00	Contact	接点 (一次転写)	C	1	
22	A02E 1101 00	Rail	レール (中転・F)	D	1	
23	4038 2152 13	CONTACT	接点 (新品検知3)	C	1	
24	4038 2077 13	CONTACT	接点 (新品検知1)	C	1	
25	4038 2078 13	CONTACT	接点 (新品検知2)	C	1	
26	4038 2153 13	CONTACT	接点 (新品検知4)	C	1	
27	4038 2046 01	LEVER	レバー	C	1	
28	4038 2047 02	ARM	アーム	C	1	
29	4038 2080 01	CONTACT	接点	C	1	
30	4038 2045 01	PLATE SPRING	板ばね	D	1	
31	A02E 1108 00	Contact	接点	C	1	
32	4038 2048 01	TORSION SPRING	ねじリコイルばね	C	1	
33	A02E R730 22	Transfer Belt Kit	転写ベルトキット	A	1	
34	A02E 5033 01	Detecting Plate	検出板	D	1	

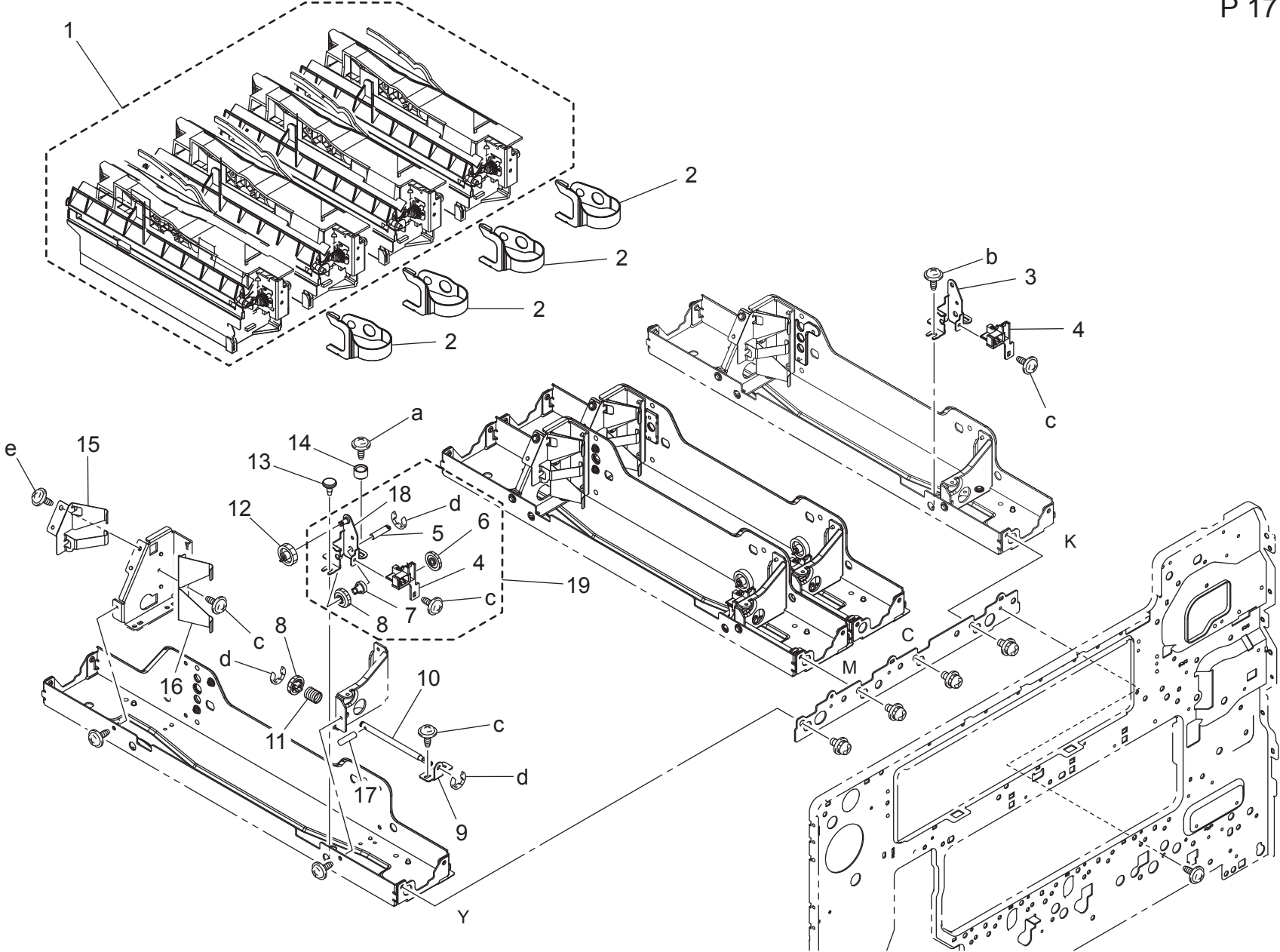
bizhub C203/bizhub C253/bizhub C353

P/H FRAME SECTION



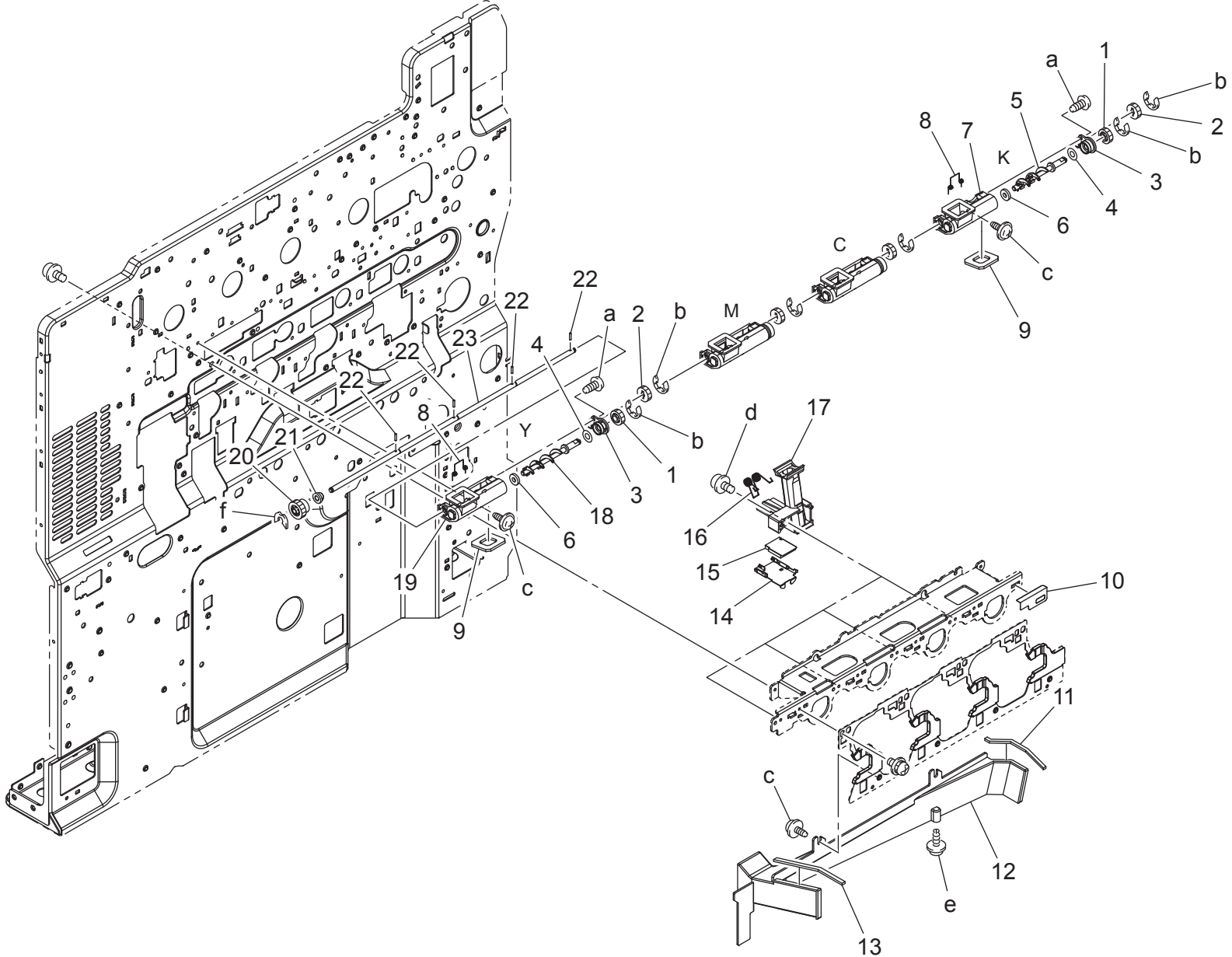
bizhub C203/bizhub C253/bizhub C353

PRINT HEAD SECTION



bizhub C203/bizhub C253/bizhub C353

TONER CONVEYANCE SECTION



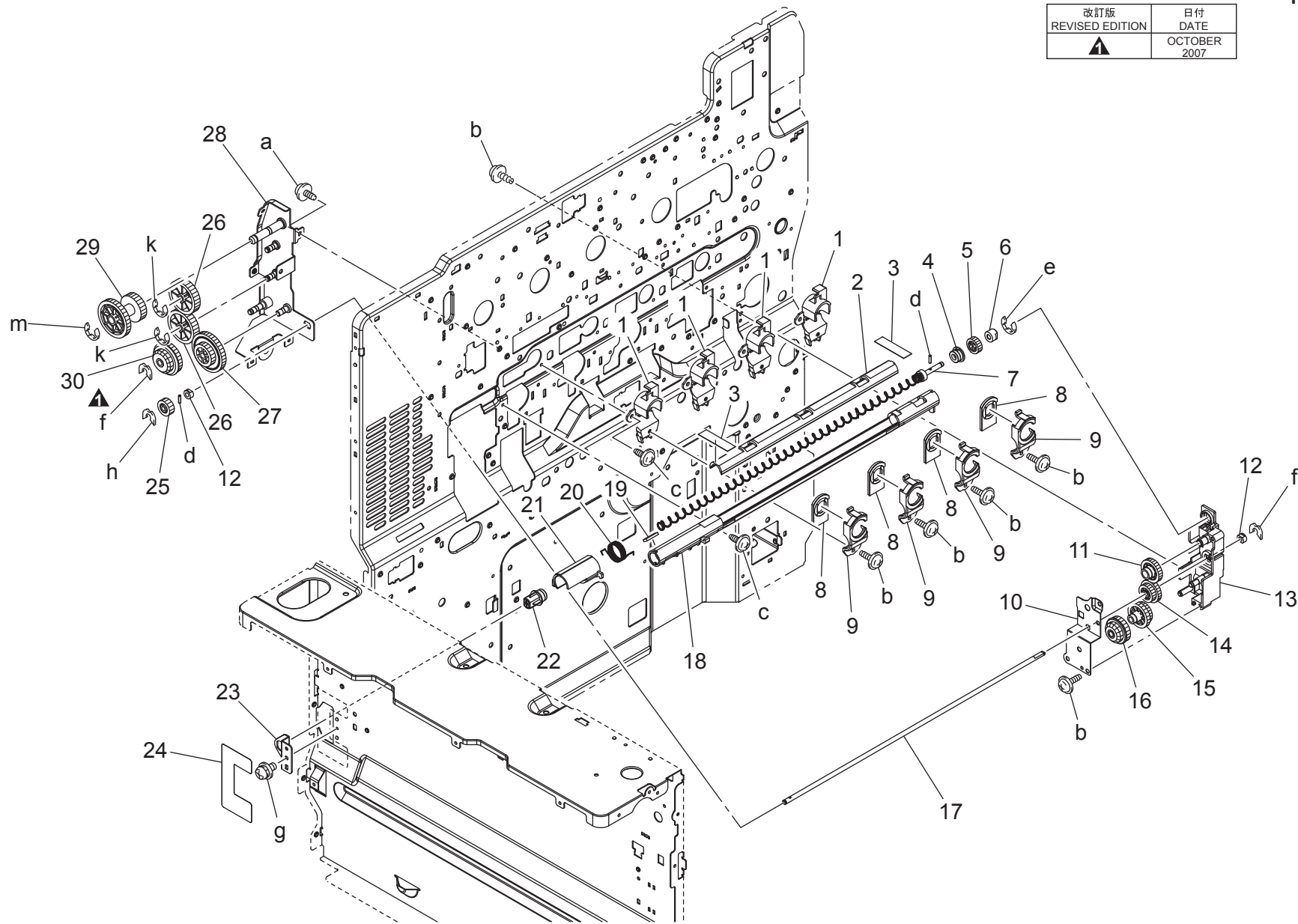
bizhub C203/bizhub C253/bizhub C353

TONER CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 3676 00	Gear 15T	ギヤ 15 T	C	4	a-V165 0205 04 b-V217 0300 01 c-V137 0308 03 d-V116 0316 03 e-V153 0308 03 f-V218 0250 86
2	A02E 3677 00	Gear 14T	ギヤ 14 T	C	4	
3	A02E 3682 01	BUSHING	軸受	C	4	
4	A02E 3687 00	Washer	ワッシャ	C	4	
5	A02E 3674 01	Screw	搬送羽根 (K)	D	1	
6	A02E 3684 00	Seal	シール (搬送管)	C	4	
7	A02E 3673 00	Transport Pipe K	搬送管 (K)	D	1	
8	A02E 3681 00	Torsion spring	ねじりコイルばね	C	4	
9	A02E 3679 01	Seal	シール	C	4	
10	A02E 1047 00	Insulating member	絶縁材	C	1	
11	4038 2056 02	SEAL	シール	C	1	
12	4038 2052 02	DUCT	ダクト	D	1	
13	4038 2053 02	SEAL	シール	C	1	
14	A02E 3603 00	Shutter	シャッタ (現像)	C	4	
15	A02E 3604 00	Seal	シール (現像)	C	4	
16	A02E 3602 00	Torsion spring	ねじりコイルばね	C	4	
17	A02E 3601 01	Pipe	パイプ (C)	D	4	
18	A02E 3671 01	Screw	搬送羽根 (C)	D	3	
19	A02E 3670 00	Transport Pipe CMY	搬送管 (CMY)	D	3	
20	A02E 3637 00	Gear 18T	ギヤ 18 T	C	1	
21	A02E 3683 00	Bushing	すべり軸受	C	1	
22	A02E 3678 00	Pin	ピン	C	4	
23	A02E 3680 00	Shaft	シャフト	D	1	

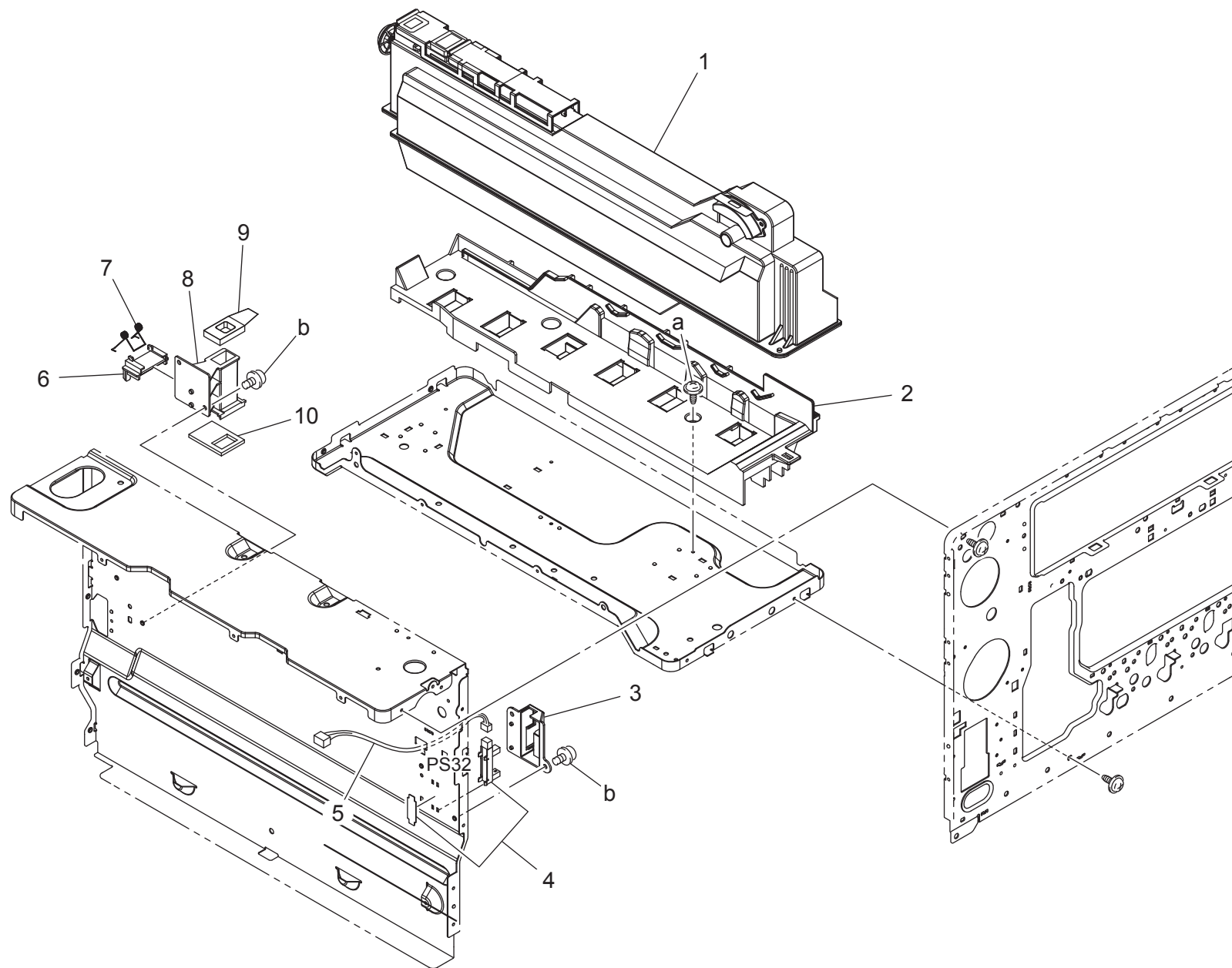
TONER CONVEYANCE SECTION

改訂版 REVISED EDITION	日付 DATE
▲	OCTOBER 2007



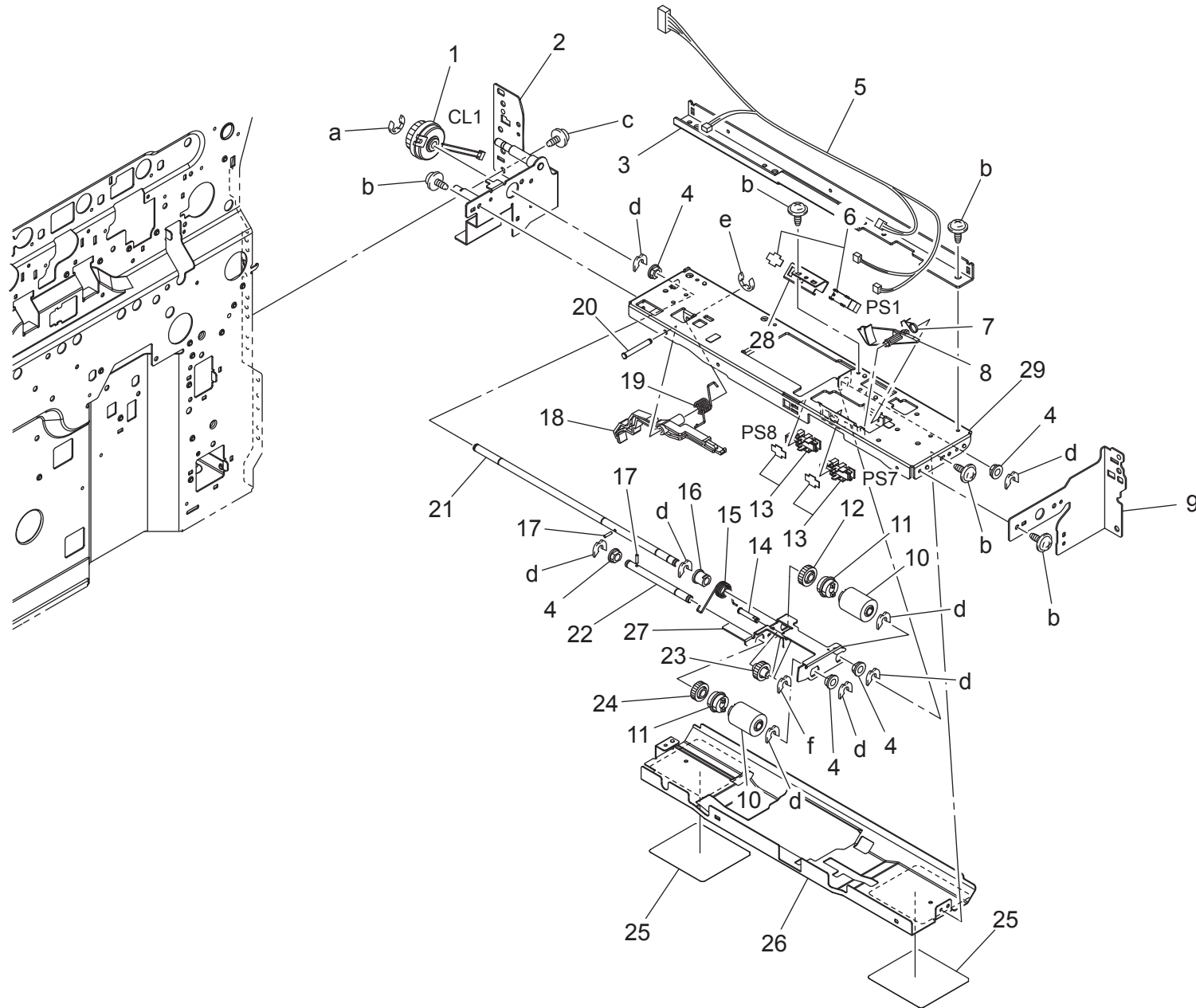
bizhub C203/bizhub C253/bizhub C353

TONER COLLECTING SECTION



bizhub C203/bizhub C253/bizhub C353

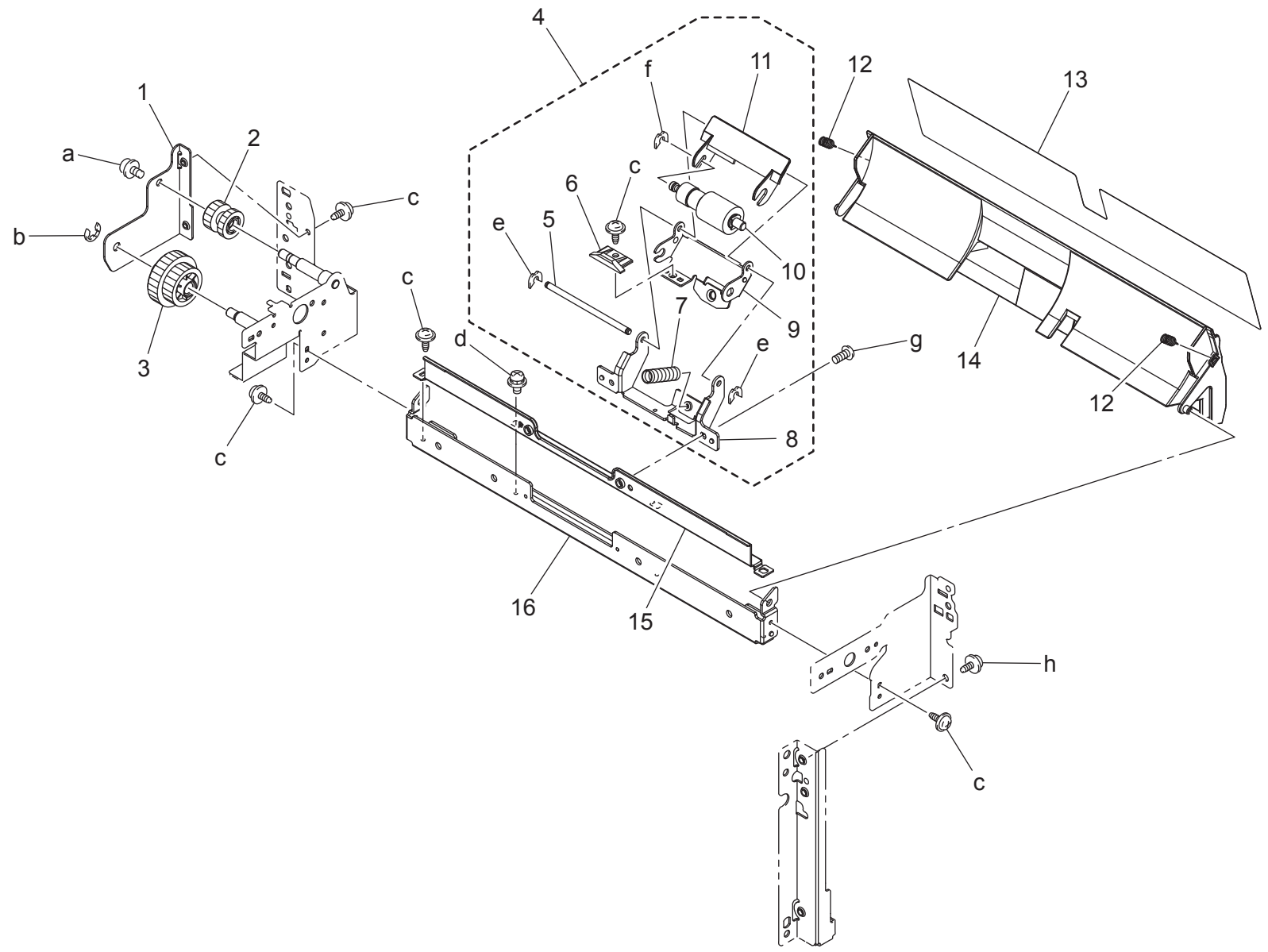
1ST PAPER FEED SECTION



bizhub C203/bizhub C253/bizhub C353

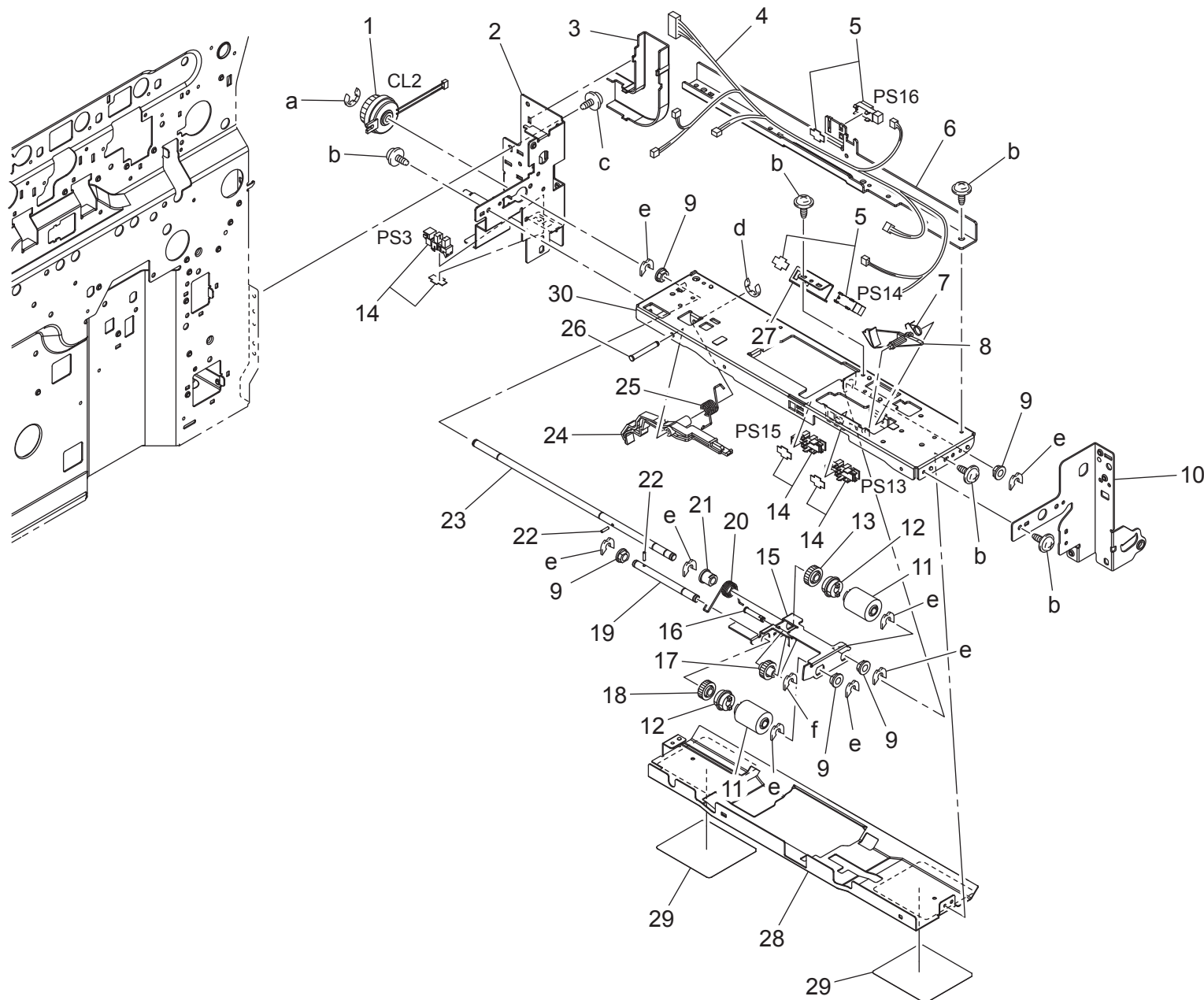
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E M202 00	Clutch	クラッチ	C	1	a-V217 0400 01
2	A02E G560 00	Caulking Rear Frame/Paper Feed	フレーム後/給紙1カシメ A s s y	D	1	b-V137 0306 03
3	A02E 5606 00	Bracket	取付板	D	1	c-V137 0408 03
4	4131 3003 01	BUSHING	軸受	C	5	d-V218 0400 86
5	A02E N105 00	Conveyance Wiring /1	搬送束線/1	D	1	e-V217 0300 01
6	A02E R904 00	Photo Interrupter	フォトインタラプタ	I	1	f-V218 0300 86
7	A02E 5612 00	Torsion spring	ねじりコイルばね	C	1	
8	4030 3016 12	ACTUATOR	アクチュエータ	C	1	
9	A02E 5601 01	Frame	フレーム(前)	D	1	
10	A00J 5636 00	Roller	ローラ	A	2	
11	A02E 5611 00	Clutch	クラッチ	C	2	
12	4425 3013 01	GEAR 30T	ギヤ 30 T	C	1	
13	4037 0906 01	PHOTO INTERRUPTER	フォトインタラプター	B	2	
14	4040 3097 01	SHAFT	シャフト	D	1	
15	4030 3030 01	TORSION SPRING	ねじりコイルばね	C	1	
16	1065 3086 01	BUSHING	シクウケ	C	1	
17	1067 2501 01	PIN	ピン	C	2	
18	A02E 5613 00	Lever	レバー(ピック解除)	C	1	
19	A02E 5614 00	Torsion spring	ねじりコイルばね(ピック解除)	C	1	
20	A02E 5608 00	Shaft	シャフト	D	1	
21	A02E 5605 00	Shaft	シャフト(給紙)	D	1	
22	4030 3003 01	SHAFT	シャフト	D	1	
23	4030 3008 01	GEAR 29T	ギヤ 29 T	C	1	
24	4425 3016 01	GEAR 32T	ギヤ 32 T	C	1	
25	A02E 5755 01	Guide	ガイド(給紙下)	C	2	
26	A02E 5604 00	Guide plate	ガイド板(給紙)	C	1	
27	A02E 5607 00	Holder	ホルダ(給紙)	D	1	
28	A02E 5609 00	Bracket	取付板(給紙用反射センサ)	D	1	
29	A02E 5603 00	Frame	フレーム(給紙・上)	D	1	

1ST PAPER FEED SECTION



bizhub C203/bizhub C253/bizhub C353

2ND PAPER FEED SECTION

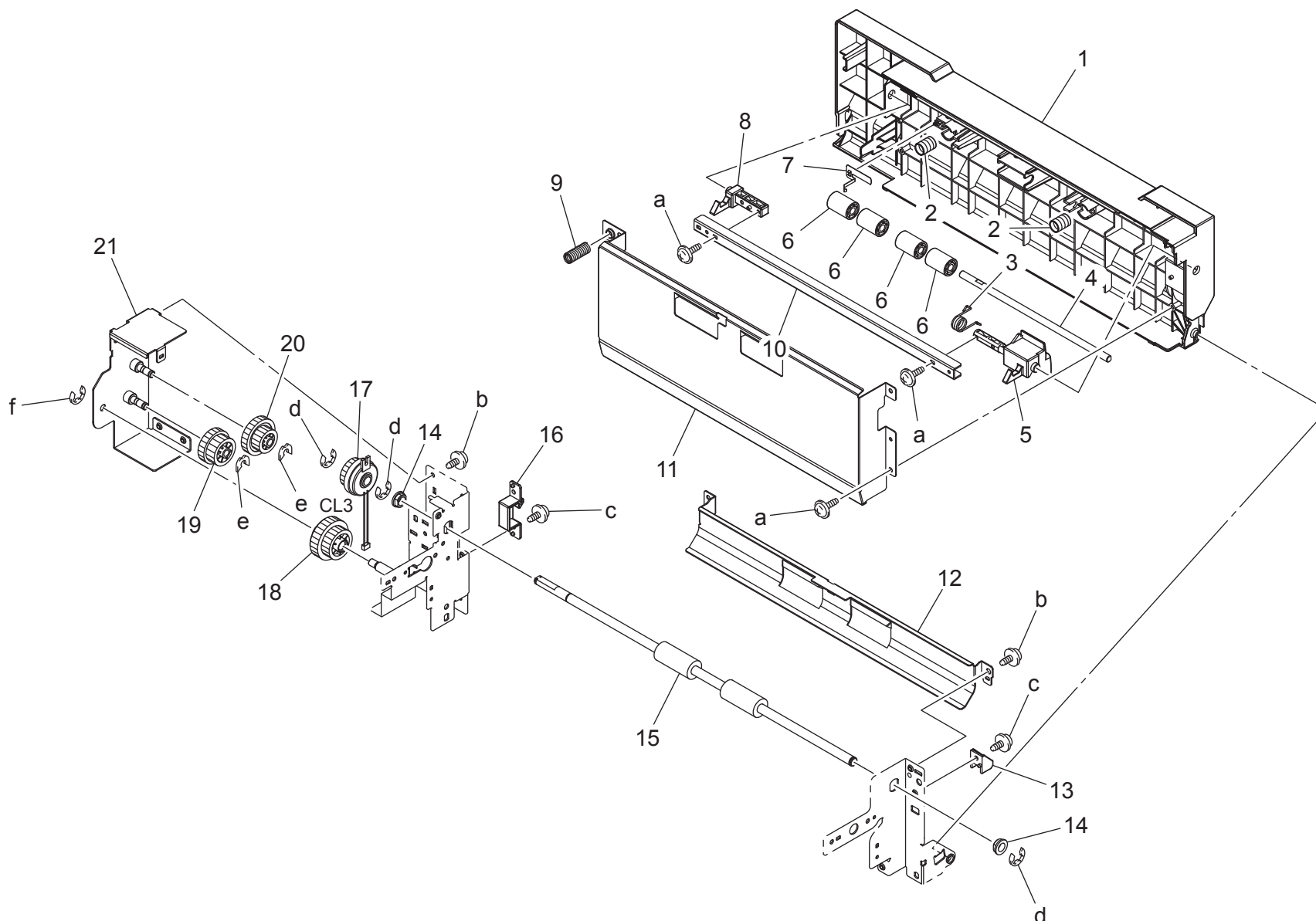


bizhub C203/bizhub C253/bizhub C353

2ND PAPER FEED SECTION

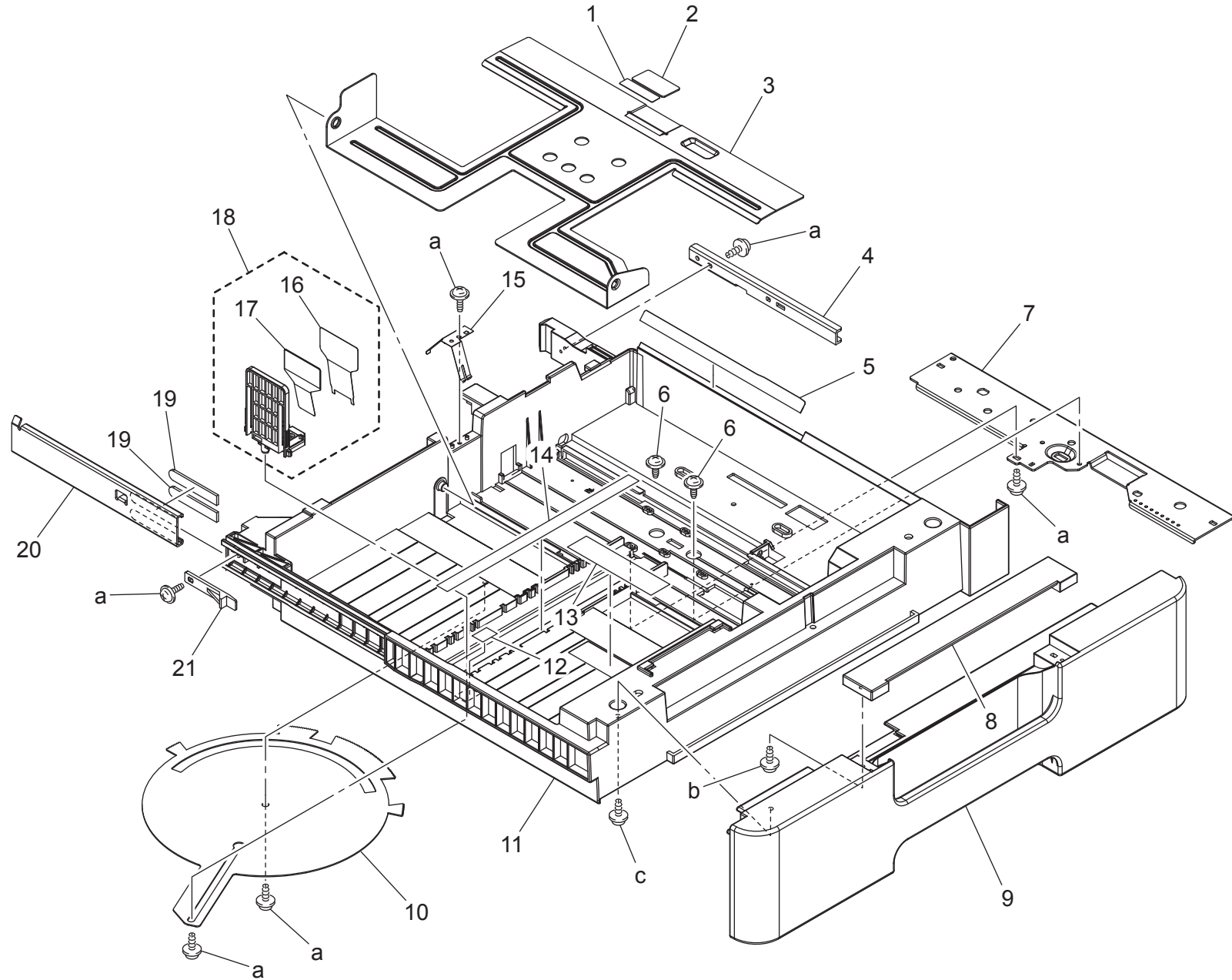
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E M202 00	Clutch		C	1	a-V217 0400 01
2	A02E G570 00	Caulking Rear Frame/Paper Feed2	フレーム後/給紙2かしめ A s s y	D	1	b-V137 0306 03
3	A02E 5753 00	Cover	カバー (ハーネス)	D	1	c-V137 0408 03
4	A02E N106 02	Conveyance Wiring /2	搬送束線/2	D	1	d-V217 0300 01
5	A02E R904 00	Photo Interrupter	フォトインタラプター	I	2	e-V218 0400 86
6	A02E 5791 00	Bracket	取付板 (縦搬送用反射センサ)	D	1	f-V218 0300 86
7	A02E 5612 00	Torsion spring	ねじりコイルばね	C	1	
8	4030 3016 12	ACTUATOR	アクチュエータ	C	1	
9	4131 3003 01	BUSHING	軸受	C	5	
10	A02E 5751 03	Frame	フレーム (前)	D	1	
11	A00J 5636 00	Roller	ローラ	A	2	
12	A02E 5611 00	Clutch	クラッチ	C	2	
13	4425 3013 01	GEAR 30T	ギヤ 30 T	C	1	
14	4037 0906 01	PHOTO INTERRUPTER	フォトインタラプター	B	3	
15	A02E 5607 00	Holder	ホルダ (給紙)	D	1	
16	4040 3097 01	SHAFT	シャフト	D	1	
17	4030 3008 01	GEAR 29T	ギヤ 29 T	C	1	
18	4425 3016 01	GEAR 32T	ギヤ 32 T	C	1	
19	4030 3003 01	SHAFT	シャフト	D	1	
20	4030 3030 01	TORSION SPRING	ねじりコイルばね	C	1	
21	1065 3086 01	BUSHING	シクウケ	C	1	
22	1067 2501 01	PIN	ピン	C	2	
23	A02E 5605 00	Shaft	シャフト (給紙)	D	1	
24	A02E 5613 00	Lever	レバー (ピック解除)	C	1	
25	A02E 5614 00	Torsion spring	ねじりコイルばね (ピック解除)	C	1	
26	A02E 5608 00	Shaft	シャフト	D	1	
27	A02E 5609 00	Bracket	取付板 (給紙用反射センサ)	D	1	
28	A02E 5754 00	Guide plate	ガイド板 (給紙)	C	1	
29	A02E 5755 01	Guide	ガイド (給紙下)	C	2	
30	A02E 5603 00	Frame	フレーム (給紙・上)	D	1	

2ND PAPER FEED SECTION



bizhub C203/bizhub C253/bizhub C353

1ST CASSETTE SECTION

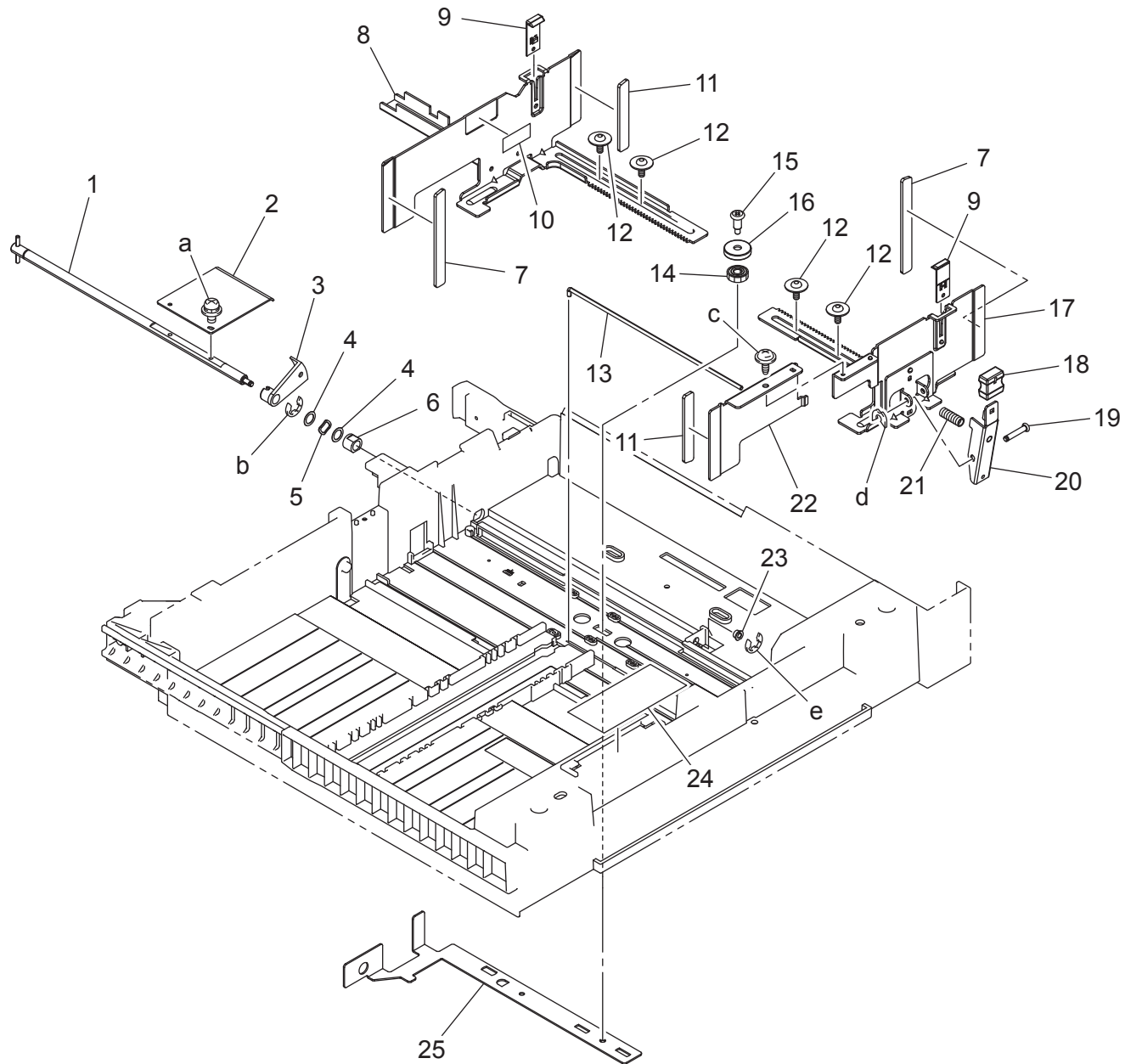


bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A00J 6234 00	FRICTION PLATE		C	1	a-V153 0308 03 b-V153 0306 03 c-V153 0408 03
2	4030 3226 01	FRICTION SHEET		C	1	
3	A02E 6218 00	Lifting plate		C	1	
4	A02E 6206 00	Reinforce plate		D	1	
5	A02E 6213 00	Guide		C	1	
6	4498 3834 01	SCREW		C	2	
7	A02E 6219 00	Bracket		D	1	
8	A02E 6207 00	Cover		C	1	
9	A02E 6202 00	Cover		C	1	
10	4002 3108 01	LEVER		C	1	
11	A02E 6201 04	Cassette		D	1	
12	A02E 9413 00	Label Fd		C	1	
13	A02E 9415 00	Label Cd		C	1	
14	A00J 9422 02	Label FD		C	1	
15	4030 3223 03	Earth ground		C	1	
16	4030 3228 12	GUIDE		C	1	
17	A02E 6223 00	Guide plate		C	1	
18	A02E R734 00	Regulating Plate Assy		C	1	
19	A02E 6234 00	Brake		C	2	
20	A02E 6226 00	Rail		D	1	
21	4498 3469 01	STOPPER		D	1	

bizhub C203/bizhub C253/bizhub C353

1ST CASSETTE SECTION

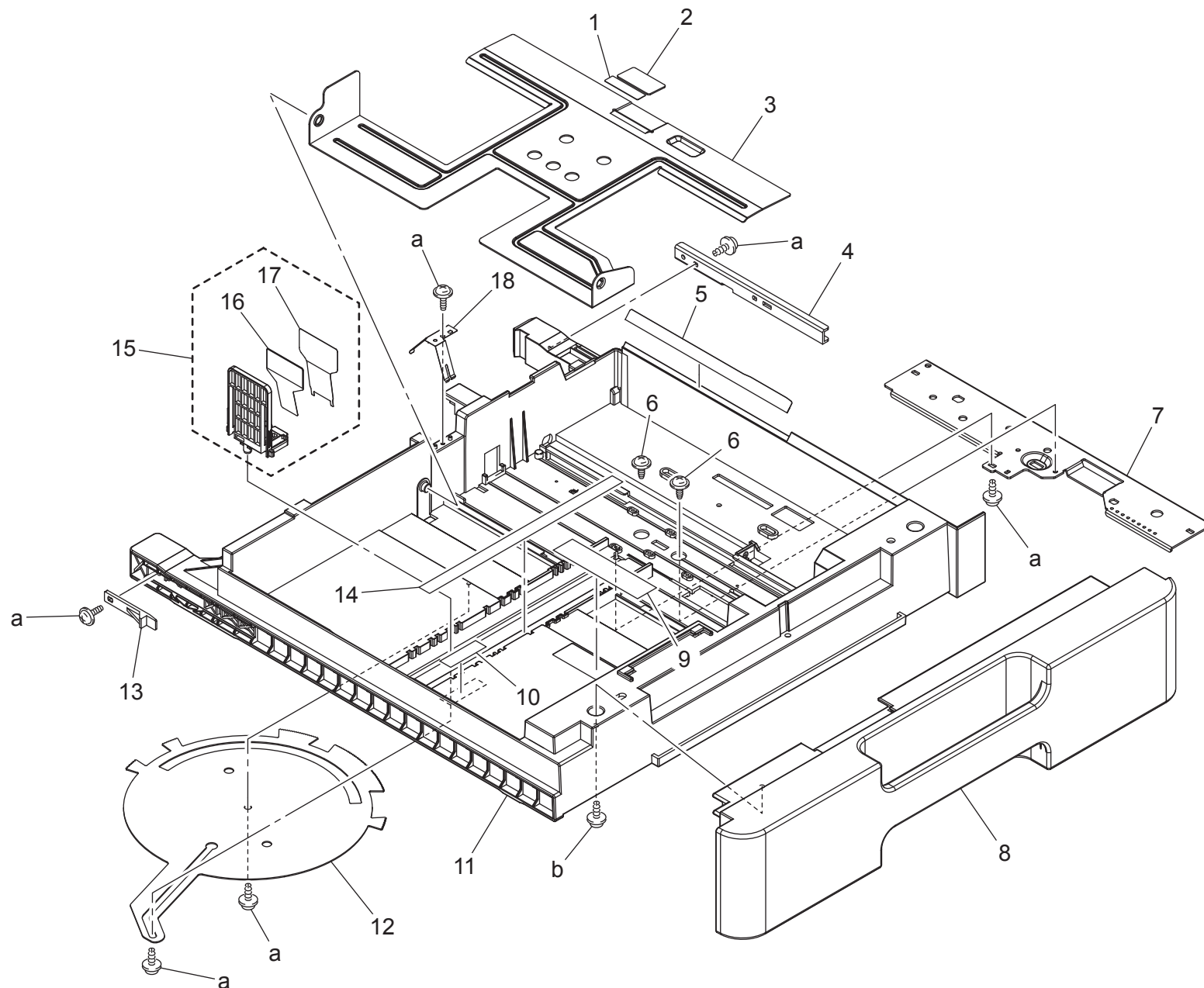


bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 6216 00	Shaft		D	1	a-V116 0308 03 b-V217 0600 01 c-4106 2063 01 d-V218 0300 86 e-V217 0300 01
2	4030 3206 01	LEVER	シャフト (押上) レバー	D	1	
3	4030 3207 01	ACTUATOR	アクチュエータ	C	1	
4	4011 3021 01	WASHER	ワッシャ	C	2	
5	4011 3020 01	WASHER	ワッシャ	C	1	
6	1274 3603 01	BUSHING	ジクウケ	C	1	
7	A02E 6233 00	Cushion	クッション (ガイド)	C	2	
8	A02E 6209 00	Regulating plate	規制板 (後)	C	1	
9	4537 3317 01	GUIDE	ガイド	D	2	
10	4002 7306 01	LABEL CARRYING CAPACITY	ラベル 積載量	C	1	
11	A02E 6227 00	Cushion	クッション (ガイド)	C	2	
12	4163 5293 01	SCREW	ねじ	C	4	
13	A00J 6222 00	Lock Shaft	ロック軸	C	1	
14	A02E 6224 00	Gear 14T	ギヤ 14 T	C	1	
15	4030 3214 02	SHOULDER SCREW	段ねじ	C	1	
16	4030 3215 01	GUIDE	ガイド	D	1	
17	A02E 6208 01	Regulating plate	規制板 (前)	C	1	
18	4037 3204 01	KNOB	つまみ	C	1	
19	4498 3826 01	SHAFT	シャフト	D	1	
20	4128 3823 01	LEVER	レバー	C	1	
21	4498 3825 01	PRESSURE SPRING	圧縮コイルばね	C	1	
22	A02E 6210 00	Reinforce plate	補強板	C	1	
23	0992 3014 01	BUSHING	ジクウケ	C	1	
24	A02E 9412 00	Label Paper Supply	ラベル ペーパー補給	C	1	
25	A02E 6220 00	Bracket	取付板	D	1	

bizhub C203/bizhub C253/bizhub C353

2ND CASSETTE SECTION



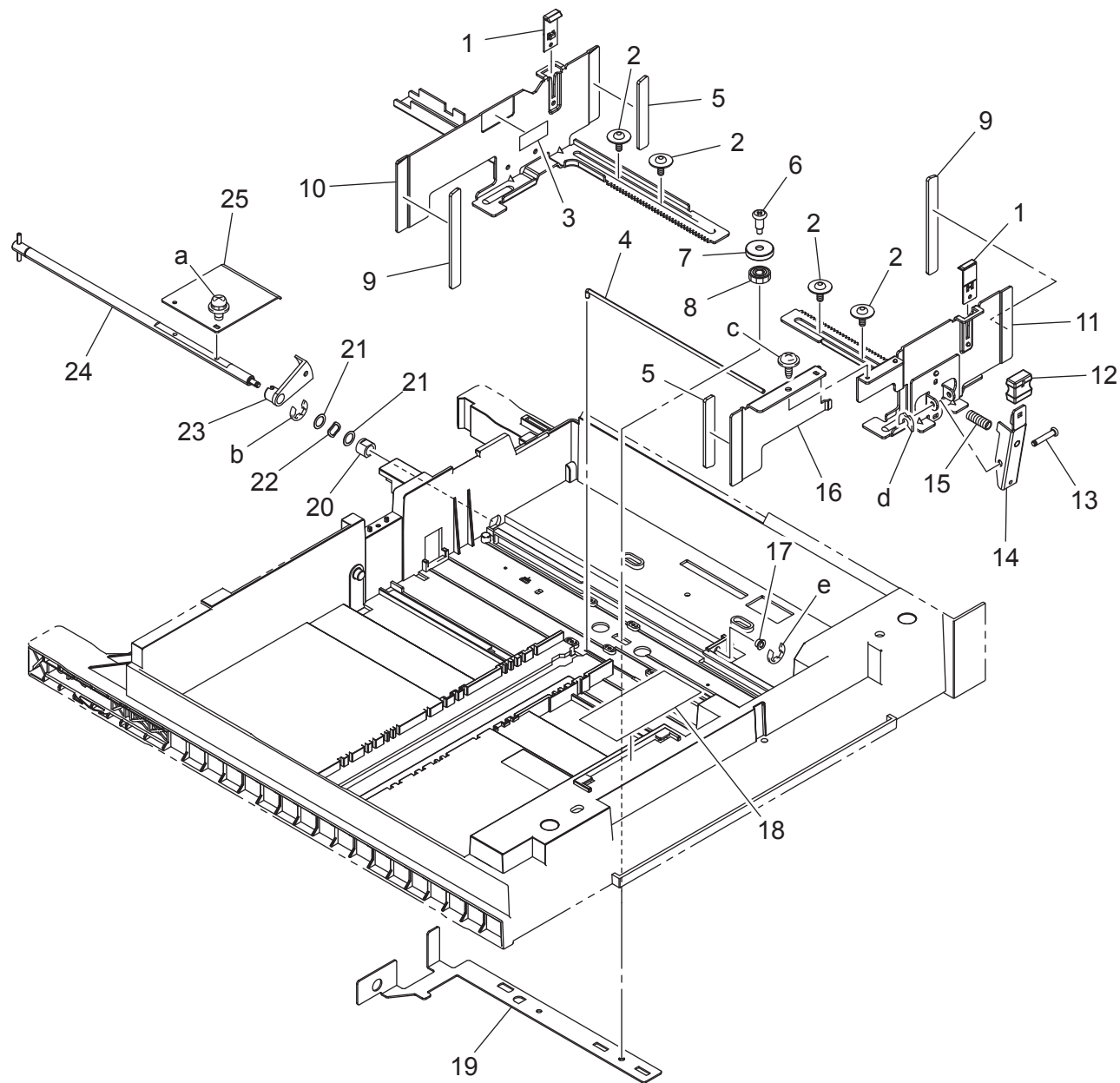
bizhub C203/bizhub C253/bizhub C353

2ND CASSETTE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A00J 6234 00	FRICITION PLATE		C	1	a-V153 0308 03 b-V153 0408 03
2	4030 3226 01	FRICITION SHEET		C	1	
3	A02E 6218 00	Lifting plate		C	1	
4	A02E 6206 00	Reinforce plate		D	1	
5	A02E 6213 00	Guide		C	1	
6	4498 3834 01	SCREW		C	2	
7	A02E 6219 00	Bracket		D	1	
8	A02E 6302 00	Cover		C	1	
9	A00J 9421 02	Label CD		C	1	
10	A00J 9423 02	Label FD		C	1	
11	A02E 6301 03	Cassette		D	1	
12	A02E 6214 00	Lever		C	1	
13	4498 3469 01	STOPPER		D	1	
14	A00J 9422 02	Label FD		C	1	
15	A02E R734 00	Regulating Plate Assy		C	1	
16	A02E 6223 00	Guide plate		C	1	
17	4030 3228 12	GUIDE		C	1	
18	4030 3223 03	Earth ground		C	1	

bizhub C203/bizhub C253/bizhub C353

2ND CASSETTE SECTION

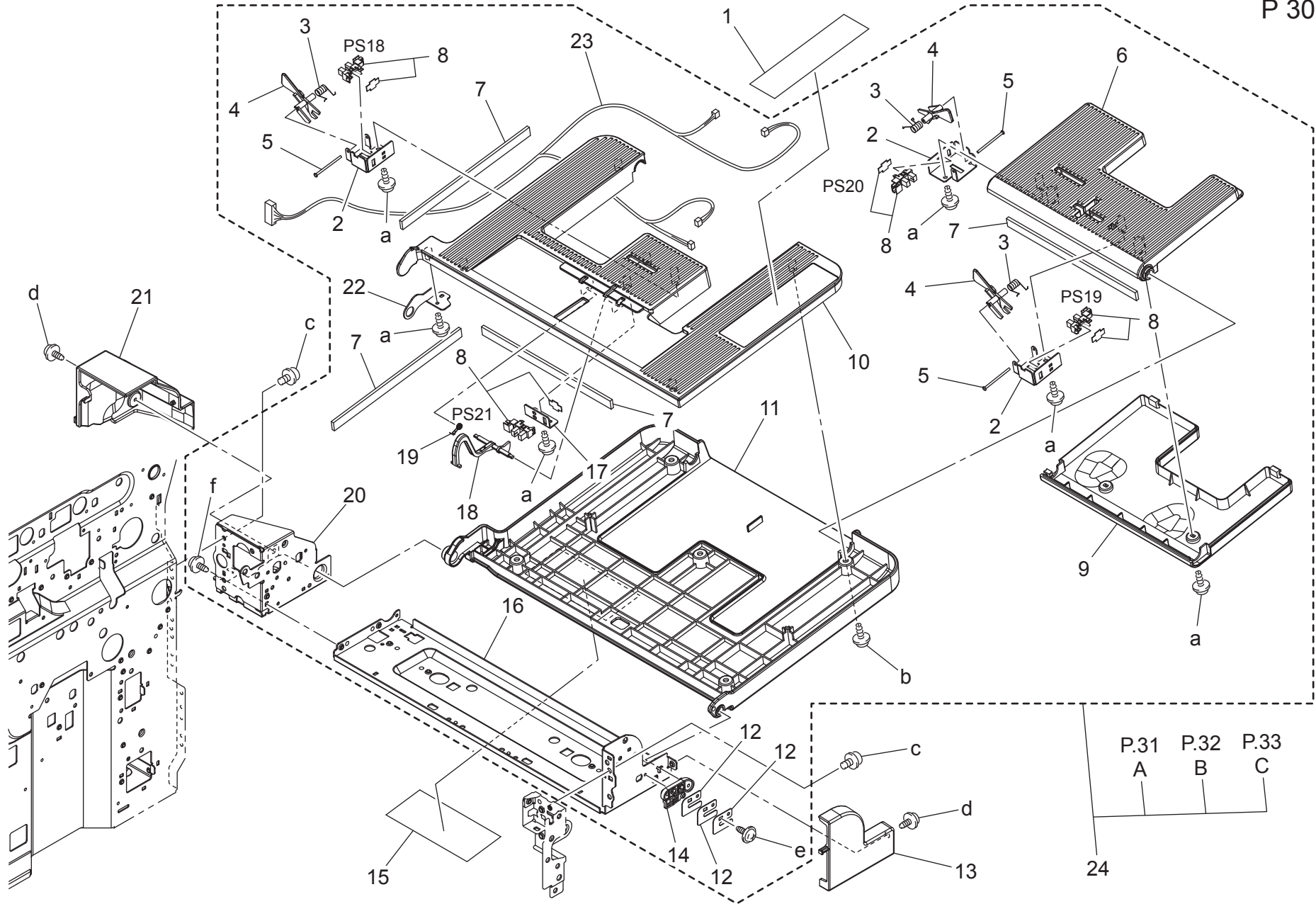


bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4537 3317 01	GUIDE	ガイド	D	2	a-V116 0308 03 b-V217 0600 01 c-4106 2063 01 d-V218 0300 86 e-V217 0300 01
2	4163 5293 01	SCREW	ねじ	C	4	
3	4002 7306 01	LABEL CARRYING CAPACITY	ラベル 積載量	C	1	
4	A00J 6222 00	Lock Shaft	ロック軸	C	1	
5	A02E 6227 00	Cushion	クッション (ガイド)	C	2	
6	4030 3214 02	SHOULDER SCREW	段ねじ	C	1	
7	4030 3215 01	GUIDE	ガイド	D	1	
8	A02E 6224 00	Gear 14T	ギヤ 14 T	C	1	
9	A02E 6233 00	Cushion	クッション (ガイド)	C	2	
10	A02E 6209 00	Regulating plate	規制板 (後)	C	1	
11	A02E 6208 01	Regulating plate	規制板 (前)	C	1	
12	4037 3204 01	KNOB	つまみ	C	1	
13	4498 3826 01	SHAFT	シャフト	D	1	
14	4128 3823 01	LEVER	レバー	C	1	
15	4498 3825 01	PRESSURE SPRING	圧縮コイルばね	C	1	
16	A02E 6210 00	Reinforce plate	補強板	C	1	
17	0992 3014 01	BUSHING	ジクウケ	C	1	
18	A02E 9412 00	Label Paper Supply	ラベル ペーパー補給	C	1	
19	A02E 6220 00	Bracket	取付板	D	1	
20	1274 3603 01	BUSHING	ジクウケ	C	1	
21	4011 3021 01	WASHER	ワッシャ	C	2	
22	4011 3020 01	WASHER	ワッシャ	C	1	
23	4030 3207 01	ACTUATOR	アクチュエータ	C	1	
24	A02E 6216 00	Shaft	シャフト (押上)	D	1	
25	4030 3206 01	LEVER	レバー	D	1	

MANUAL FEED TRAY UNIT

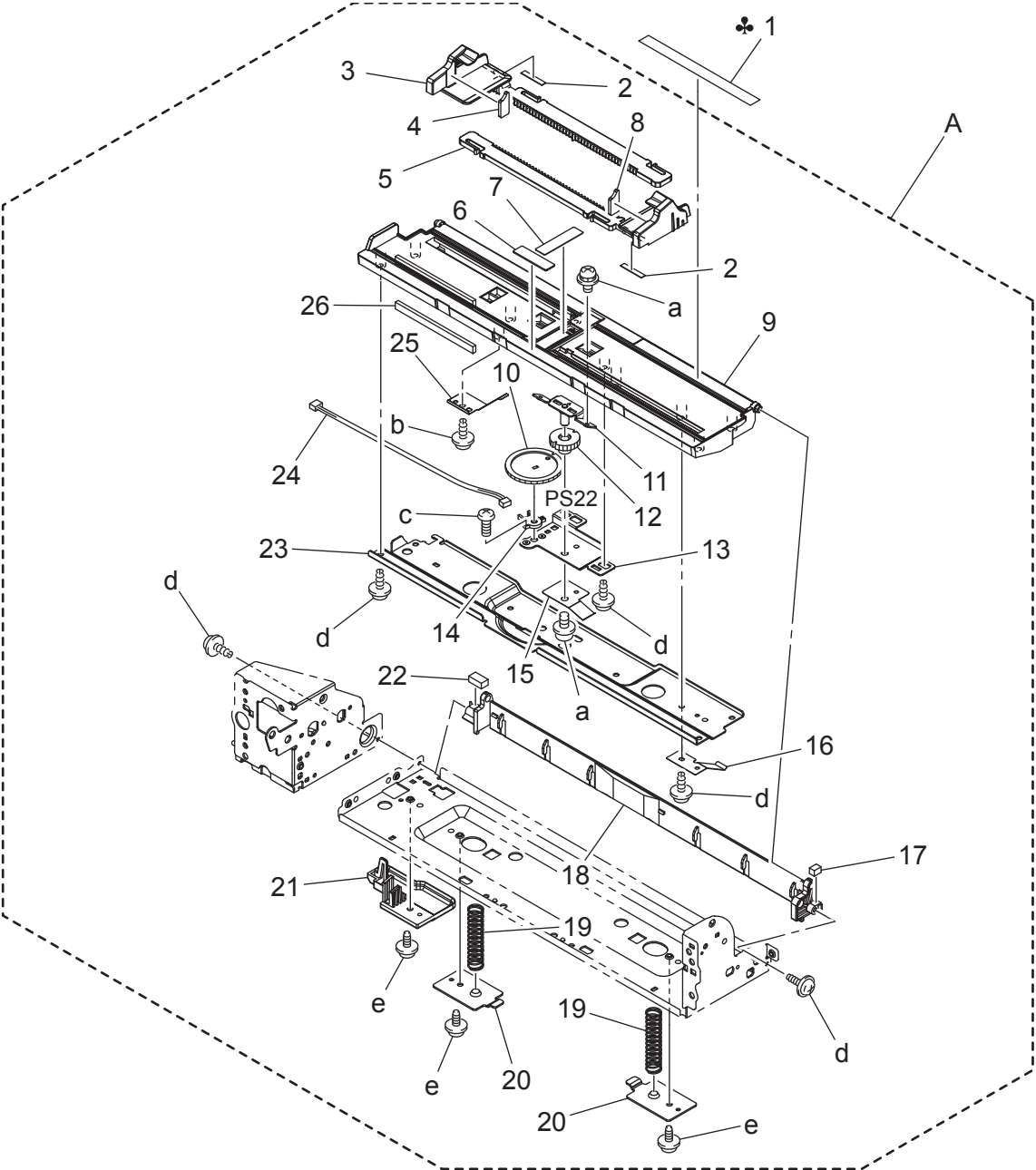
P 30



bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 9410 00	Label Operation		C	1	a-V153 0308 03
2	A02E 5985 00	Bracket	取付板 (FD サイズ検出)	D	3	b-V153 0308 04
3	4030 3446 01	TORSION SPRING	ねじりコイルばね	C	3	c-V116 0410 03
4	A02E 5984 00	Actuator	アクチュエータ	C	3	d-V137 0308 04
5	1134 3042 02	SHAFT	シャフト	D	3	e-V137 0310 03
6	A02E 5911 00	Tray	トレイ (補助)	C	1	f-V137 0306 03
7	A02E 5986 00	Seal	シール (ハーネス押さえ)	C	4	
8	4037 0906 01	PHOTO INTERRUPTER	フォトインタラプター	B	4	
9	A02E 5918 01	Cover	カバー (補助)	C	1	
10	A02E 5909 01	Cover	カバー (トレイ)	C	1	
11	A02E 5908 00	Tray	トレイ (マルチ手差し)	C	1	
12	9J06 3286 02	PLATE SPRING	板ばね (トレイ保持)	D	3	
13	A02E 5906 00	Cover	カバー (F)	C	1	
14	9J06 3215 02	HOLD PLATE	保持板	D	1	
15	A02E 9411 00	Label Caution	ラベル 注意	C	1	
16	A02E 5903 02	Frame	フレーム (F)	D	1	
17	9J06 3235 01	BRACKET	取付板	D	1	
18	A02E 5982 00	Actuator	アクチュエータ	C	1	
19	4038 3234 02	TORSION SPRING	ねじりコイルばね	C	1	
20	A02E G620 00	Caulking (Frame Right)	フレーム (R) カシメ A s s y	D	1	
21	A02E 5907 01	Cover	カバー (R)	C	1	
22	A02E 5910 00	Bracket	取付板 (トレイ支点)	D	1	
23	A02E N101 01	Sensor Wiring /1	センサ束線 /1	D	1	
24	A02E R716 00	Multiple Bypass Assy	マルチ手差し A S S Y	C	1	

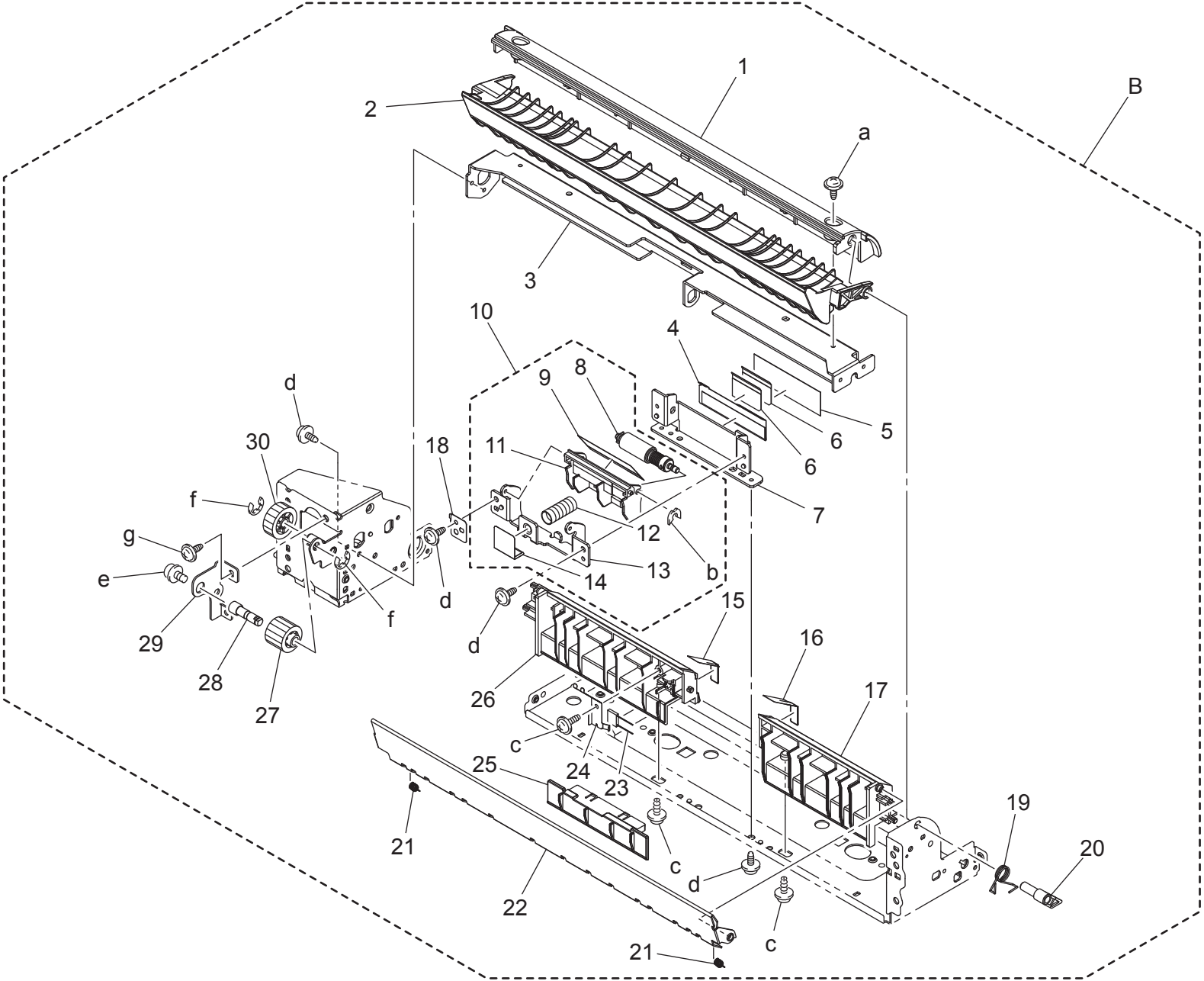
MANUAL FEED TRAY UNIT



bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 9408 00	Scale	B,G2	C	1	a-V116 0308 03 b-V153 0306 03 c-V111 1704 03 d-V153 0308 03 e-V137 0306 03
1	A02E 9409 01	Scale	A,A1,C,D1,D3,F1,F2,G1, H,I,J,K	C	1	
2	A02E 5934 00	Brake		C	2	
3	A02E 5924 00	Regulating plate		C	1	
4	A02E 5933 00	Brake		C	1	
5	A02E 5923 00	Regulating plate		C	1	
6	4687 3281 01	FRICTION SHEET		C	1	
7	A00J 6234 00	FRICTION PLATE		C	1	
8	A02E 5932 00	Brake		C	1	
9	A02E 5922 00	Lifting plate		C	1	
10	A02E 5983 00	Gear 40T		C	1	
11	A02E G621 00	Caulking Gear Mounting Plate		D	1	
12	A02E 5921 00	Gear 20T		C	1	
13	A02E 5981 00	Bracket		D	1	
14	V801 3000 06	RESISTOR		D	1	
15	A02E 5935 00	Earth ground		D	1	
16	A02E 5936 00	Earth ground		D	1	
17	A02E 5919 00	Cushion		C	1	
18	A02E 5905 01	Holder		C	1	
19	A02E 5925 00	Pressure spring		C	2	
20	A02E 5926 00	Hold plate		D	2	
21	A02E 5927 01	Guide		D	1	
22	A02E 5917 00	Cushion		C	1	
23	A02E 5928 01	Reinforce plate		D	1	
24	A02E N103 00	Sensor Wiring /2		D	1	
25	A02E 5931 00	Plate spring		D	1	
26	A02E 5937 00	Seal		C	1	

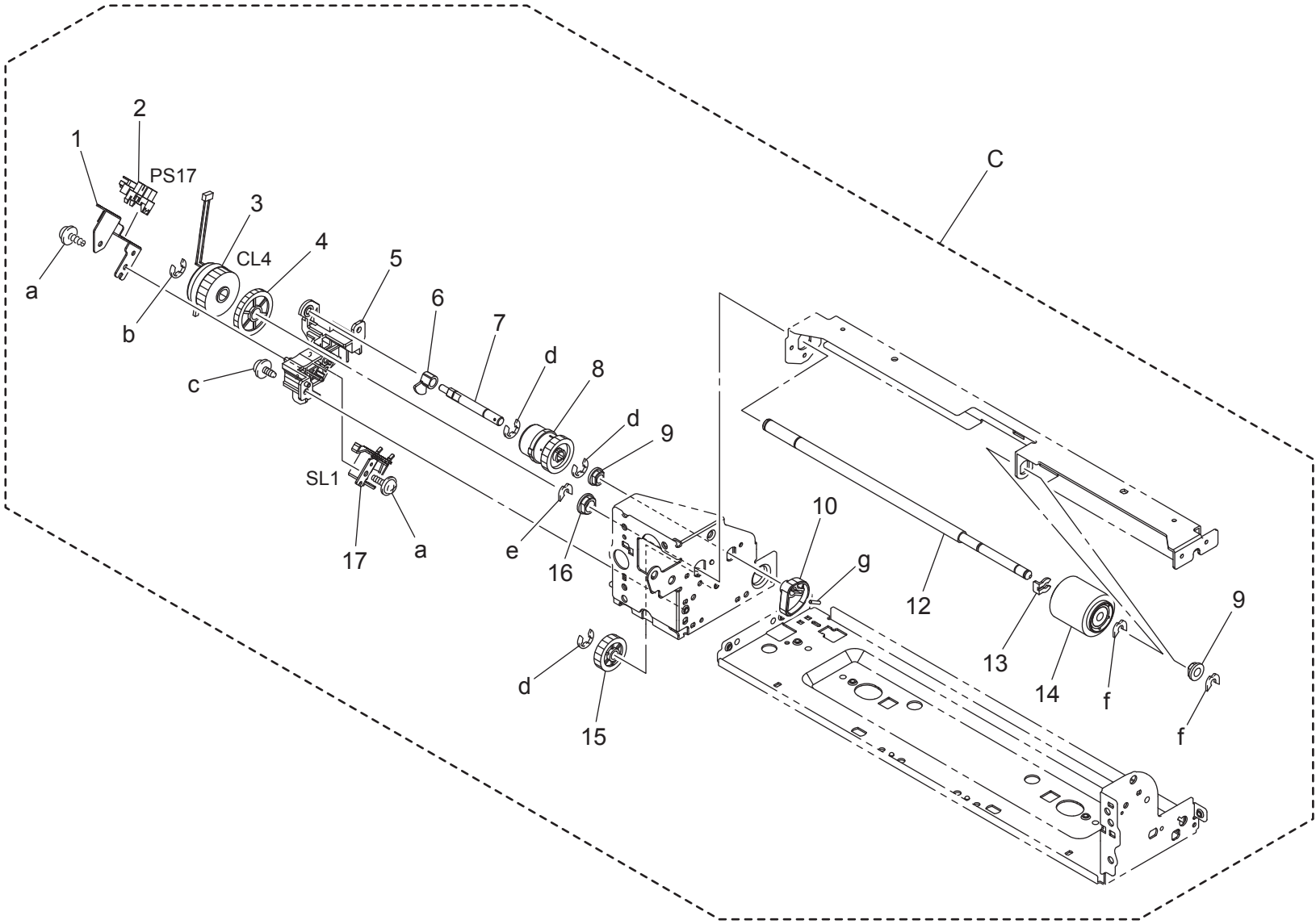
MANUAL FEED TRAY UNIT



bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 5912 00	Cover		C	1	a-V137 0306 04
2	A02E 5941 00	Guide		C	1	b-V218 0300 86
3	A02E 5913 00	Bracket		D	1	c-V153 0308 03
4	4030 3402 01	GUIDE PLATE		C	1	d-V137 0306 03
5	4030 3489 01	SEAL		C	1	e-V116 0308 03
6	4030 3403 01	GUIDE		C	2	f-V217 0400 01
7	A02E 5973 01	Reinforce plate		D	1	g-V137 0308 03
8	4034 0151 01	SEPARATION ROLLER		A	1	
9	A02E 5976 00	Guide		C	1	
10	A02E R717 00	Separation Roller Assy		C	1	
11	A02E 5971 00	Holder		D	1	
12	4030 3475 01	PRESSURE SPRING		C	1	
13	A02E 5972 00	Bracket		D	1	
14	4038 3270 01	GUIDE		C	1	
15	4038 3269 02	GUIDE		C	1	
16	4038 3268 02	GUIDE		C	1	
17	A02E 5901 00	Guide		C	1	
18	A02E 5974 00	Earth ground		D	1	
19	A02E 5945 00	Torsion spring		C	1	
20	A02E 5946 00	Lever		C	1	
21	A02E 5943 00	Tension spring		C	2	
22	A02E 5942 00	Guide		C	1	
23	9455 8076 01	RESISTOR		D	1	
24	A02E 5975 00	Earth ground		D	1	
25	A02E 5915 00	Guide		C	1	
26	A02E 5902 00	Guide		C	1	
27	A02E 5968 00	Gear 18T		C	1	
28	A02E 5967 00	Shaft		D	1	
29	A02E 5966 00	Bracket		D	1	
30	A02E 5955 00	Gear 22T		C	1	

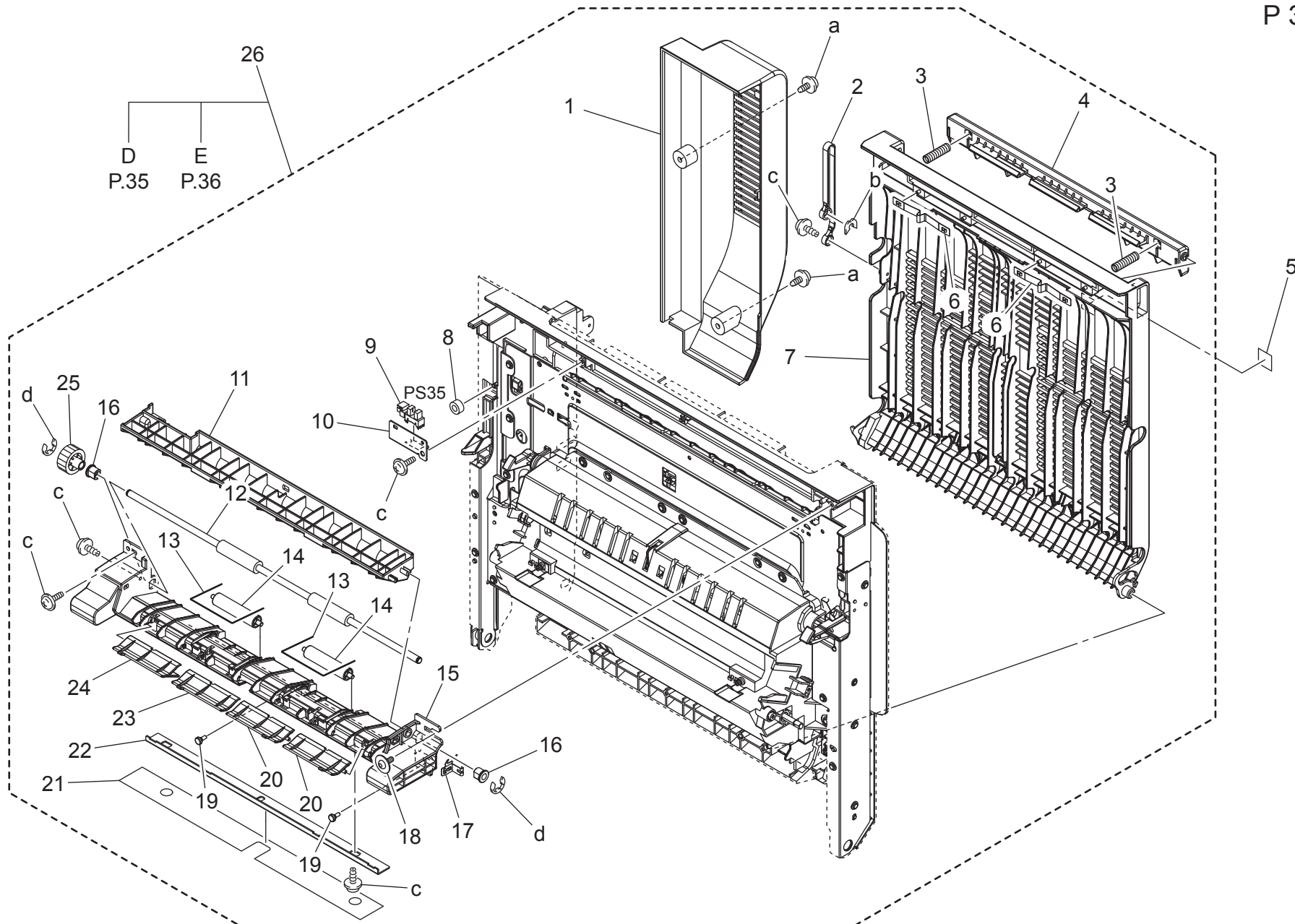
bizhub C203/bizhub C253/bizhub C353



bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 5956 00	Bracket		D	1	a-V153 0308 03 b-V217 0500 01 c-V137 0306 03 d-V217 0400 01 e-V218 0600 86 f-V218 0400 86 g-V233 2010 50
2	9335 1300 61	PHOTO INTERRUPTER		B	1	
3	A02E M201 00	Clutch		C	1	
4	A02E 5961 00	Gear 30T		C	1	
5	A02E 5952 01	Bracket		D	1	
6	4038 3237 01	SHIELD PLATE		C	1	
7	A02E 5953 01 Old	Shaft		D	1	
7	A02E 5953 02	Shaft		D	1	
8	A02E 5951 00	Clutch assy		C	1	
9	A02E 5963 00	Bushing		C	2	
10	A02E 5960 01 Old	Cam		C	1	
10	A02E 5960 02	Cam		C	1	
12	A02E 5957 00	Shaft		D	1	
13	4142 3217 01	STOP RING		C	1	
14	A02E 5947 00	Feed Roller		A	1	
15	A02E 5954 00	Gear 22T		C	1	
16	4131 3532 02	BUSHING		C	1	
17	9J06 M200 00	SOLENOID		C	1	

ADU/VERTICAL CONVEYANCE SECTION



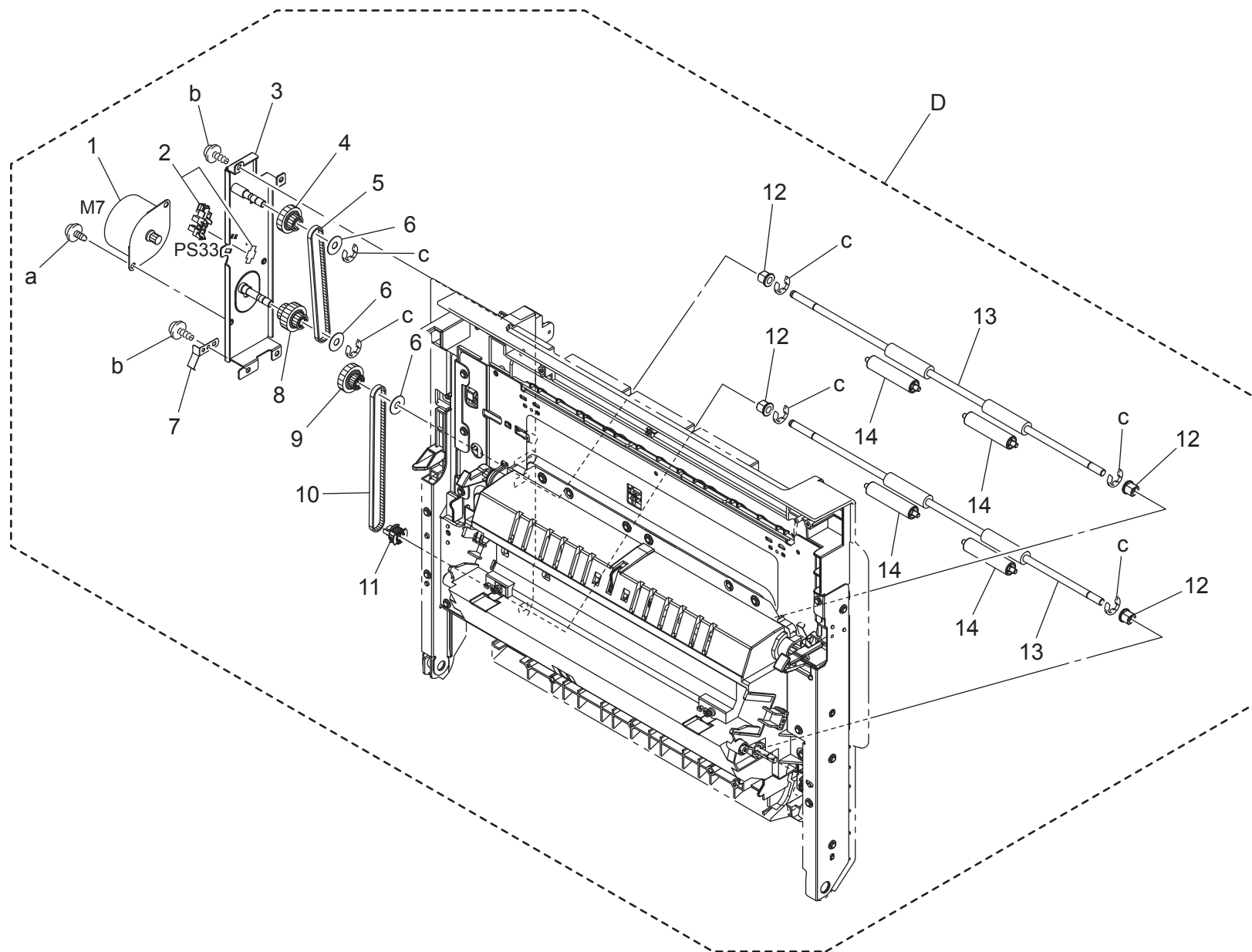
bizhub C203/bizhub C253/bizhub C353

ADU/VERTICAL CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 8104 00	Cover	カバー (ADU)	C	1	a-V137 0308 04 b-V218 0600 86 c-V153 0308 03 d-V217 0400 01
2	A02E 8110 00	Stopper	ストッパ (ADU 扉)	C	1	
3	4066 3705 01	PRESSURE SPRING	圧縮コイルばね	C	2	
4	A02E 8103 00	Handle	取手 (ADU)	C	1	
5	A02E 9417 00	Label Jam/Adu	ラベル ジャム / ADU	C	1	
6	4657 3736 01	PLATE SPRING	板ばね	C	2	
7	A02E 8102 02	Door	扉 (ADU)	C	1	
8	1154 4670 01	PROTECTION	保護材	C	1	
9	9335 1300 61	PHOTO INTERRUPTER	フォトインタラプタ	B	1	
10	A02E 8108 00	Bracket	取付板 (ADU 扉検出)	D	1	
11	A02E 8201 01	Guide	ガイド (Dup 突入上)	C	1	
12	A02E 8210 00	Roller	ローラ (第1)	C	1	
13	A02E 8151 00	Member	押え材 (ADU 第1R)	C	2	
14	4497 3116 01	ROLL	ころ	C	2	
15	A02E 8202 01	Guide	ガイド (Dup 突入下)	C	1	
16	A02E 8152 00	BUSHING	軸受	C	2	
17	A02E 8205 00	Earth ground	アース (ADU 第1)	D	1	
18	4163 5293 01	SCREW	ねじ	C	1	
19	4036 5765 01	SHOULDER SCREW	段ねじ	C	2	
20	A02E 8203 01	Guide	ガイド (SB 切替・前)	C	2	
21	A02E 8207 00	Seal	シール (反転ユニット貼付用)	C	1	
22	A02E 8208 00	Reinforce plate	補強板	D	1	
23	A02E 8204 02	Guide	ガイド (SB 切替・後2)	C	1	
24	A02E 8206 01	Guide	ガイド (SB 切替・後1)	C	1	
25	A02E 8214 00	Gear 23T	ギヤ 23T	C	1	
26	A02E R722 11	Vertical Conveyance Assy	縦搬送扉 ASSY	C	1	

bizhub C203/bizhub C253/bizhub C353

ADU/VERTICAL CONVEYANCE SECTION

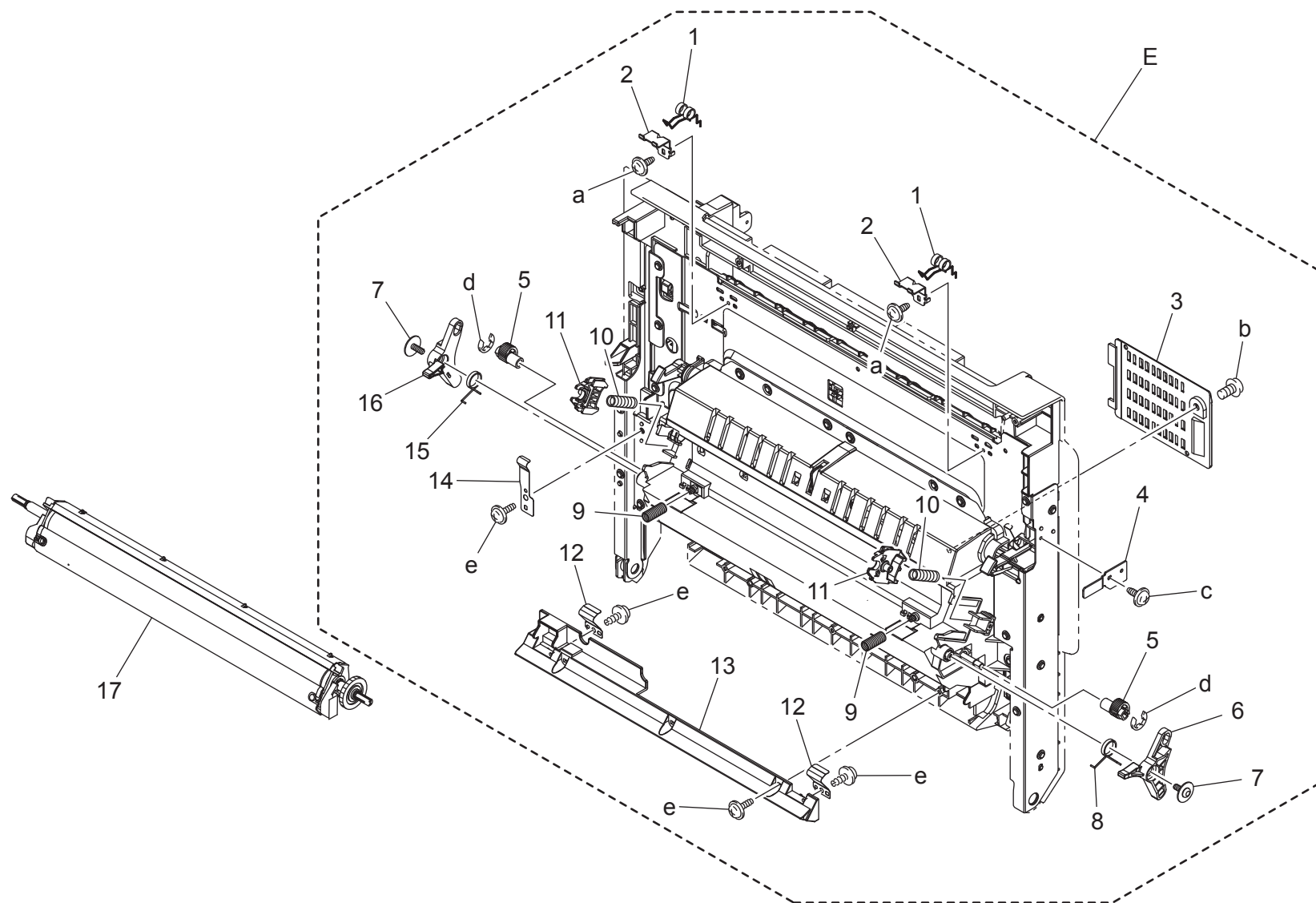


bizhub C203/bizhub C253/bizhub C353

ADU/VERTICAL CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E M10C 01	Stepping motor		C	1	a-V137 0306 03 b-V153 0308 03 c-V217 0400 01
2	4037 0906 01	PHOTO INTERRUPTER		B	1	
3	A02E G700 00	Caulking (Mounting Plate)		D	1	
4	A02E 8117 00	Gear 22/22T		C	1	
5	A02E 8113 00	Timing Belt 264L		C	1	
6	A02E 8119 00	Flange		C	3	
7	A02E 8121 00	Plate spring		D	1	
8	A02E 8132 00	Gear 22/22/26T		C	1	
9	A02E 8118 01	Gear 22/23T		C	1	
10	A02E 8114 00	Timing Belt 316L		C	1	
11	A02E 8120 01	Pulley		C	1	
12	A02E 8152 00	BUSHING		C	4	
13	A02E 8106 00	Roller		C	2	
14	4497 3116 01	ROLL		C	4	

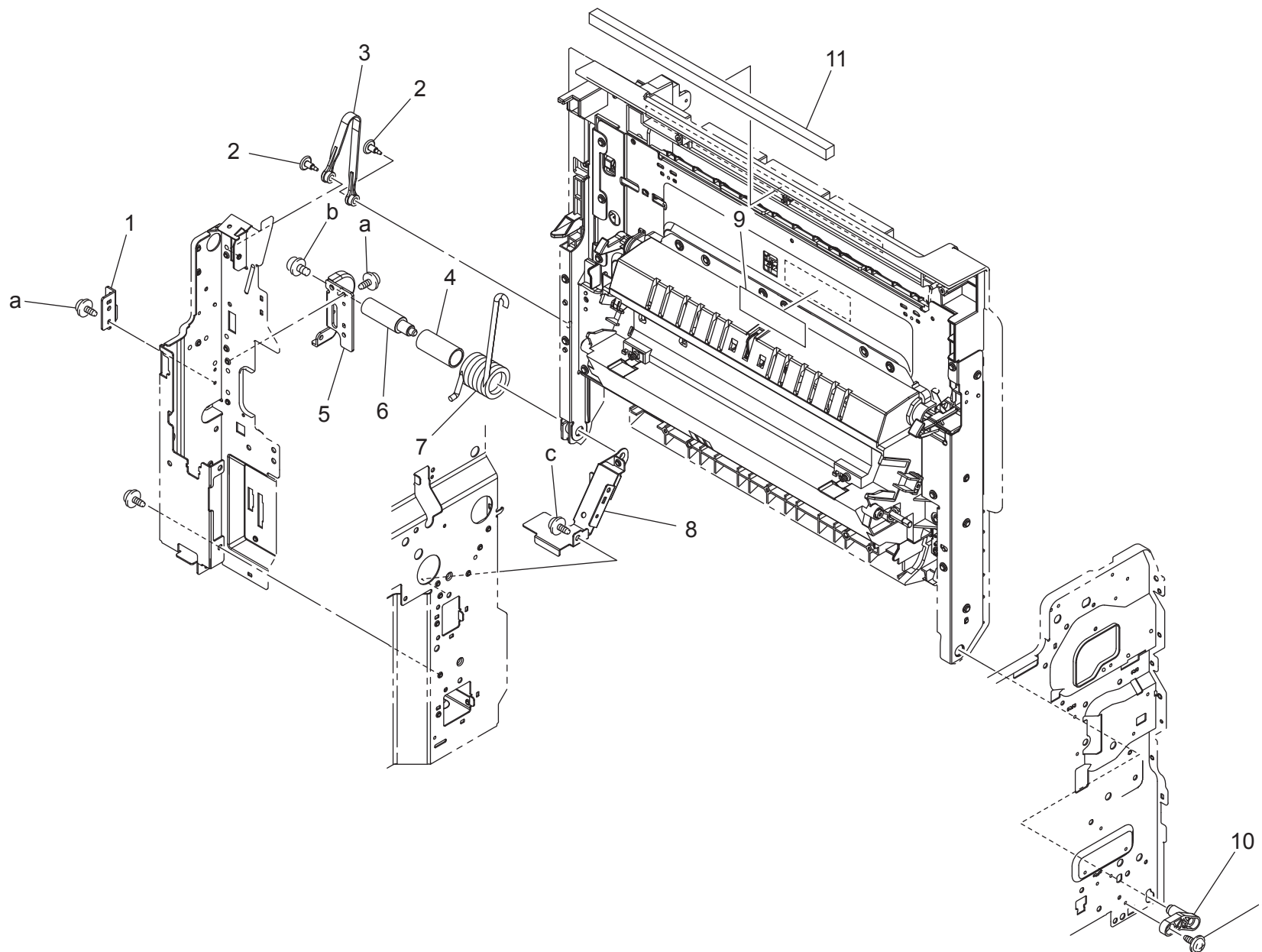
bizhub C203/bizhub C253/bizhub C353



bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 7191 00	Torsion spring		C	2	a-V137 0306 03 b-V118 0408 03 c-4154 3804 01 d-V217 0400 01 e-V153 0308 03
2	A02E 7192 00	Bracket		D	2	
3	A02E 7109 00	Holder		C	1	
4	A02E 7100 00	Lever		C	1	
5	4038 3553 01	CAM		C	2	
6	A02E 7051 01	Lever		C	1	
7	4163 5293 01	SCREW		C	2	
8	A02E 7053 00	Torsion spring		C	1	
9	4038 4620 01	PRESSURE SPRING		C	2	
10	4038 4611 01	PRESSURE SPRING		C	2	
11	4038 3542 02	HOLDER		D	2	
12	4038 3520 01	PLATE SPRING		D	2	
13	A02E 7107 01	Guide		C	1	
14	4038 3571 02	CONTACT		D	1	
15	A02E 7054 00	Torsion spring		C	1	
16	A02E 7052 01	Lever		C	1	
17	A02E R713 00	Transfer Roller Unit		A	1	

ADU/VERTICAL CONVEYANCE SECTION

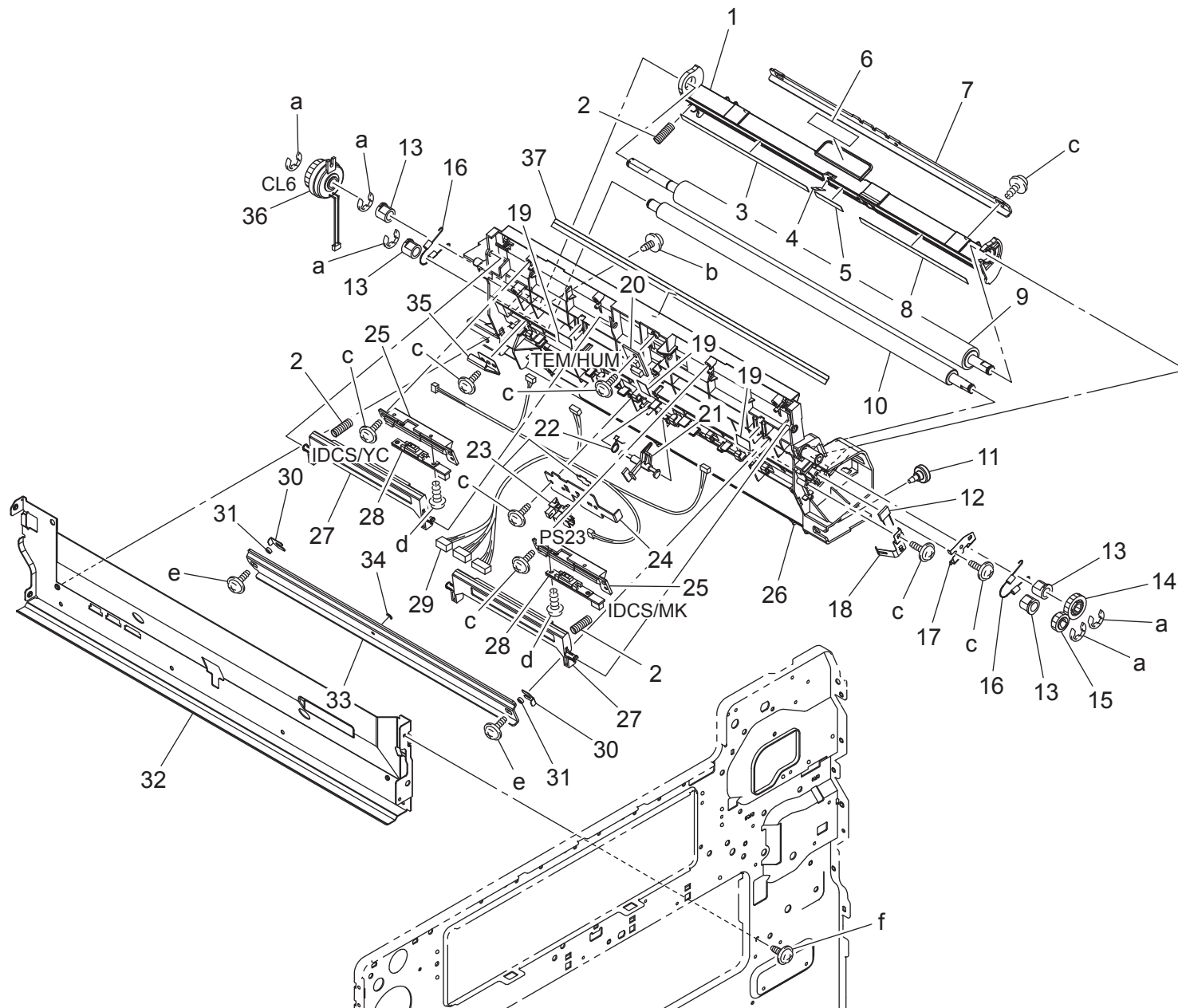


bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 7113 00	Reinforce plate		D	1	a-V137 0308 03 b-V116 0408 03 c-V137 0306 03
2	4038 3511 02	SHOULDER SCREW		C	2	
3	A02E 7123 00	Stopper		C	1	
4	A02E 7115 00	Collar		C	1	
5	A02E 7111 00	Bracket		D	1	
6	A02E 7114 00	Shaft		D	1	
7	A02E 7112 00	Torsion spring		C	1	
8	A02E 7117 01	Reinforce plate		D	1	
9	A02E 9405 00	Label Jam		D	1	
10	4038 3516 01	SHAFT		D	1	
11	A02E 8209 00	Cushion	{bizhub C253/C203}	C	1	

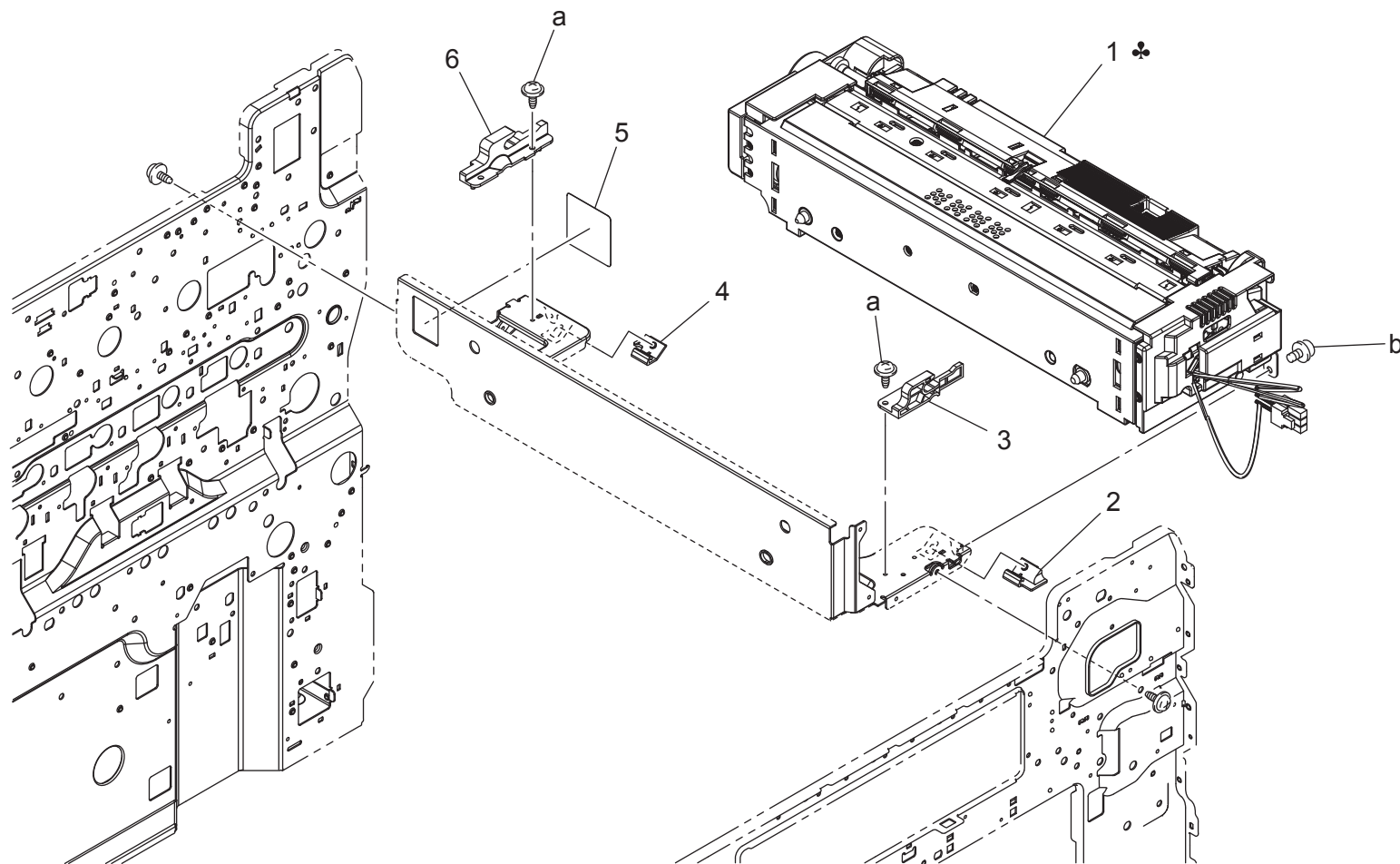
bizhub C203/bizhub C253/bizhub C353

ADU/VERTICAL CONVEYANCE SECTION



bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 7128 00	Guide	ガイド (T/R・下)	C	1	a-V217 0600 01 b-V137 0308 03 c-V153 0308 03 d-V145 0308 03 e-V153 0310 03 f-V137 0306 03
2	4038 3559 01	PRESSURE SPRING	圧縮コイルばね	C	3	
3	4038 3537 01	GUIDE	ガイド	C	1	
4	4038 3539 01	GUIDE	ガイド	C	1	
5	4038 3538 01	GUIDE	ガイド	C	1	
6	A02E 9406 00	Label Jam/M1	ラベル ジャム/M 1	D	1	
7	A02E 7129 00	Reinforce plate	補強板	D	1	
8	4038 3536 01	GUIDE	ガイド	C	1	
9	A02E 7001 00	Roller	ローラ (タイミング駆動)	C	1	
10	4038 3502 02	ROLLER	ローラ	C	1	
11	4038 7023 00	SHOULDER SCREW	段ねじ	C	1	
12	V800 5003 00	FIXED POWER RESISTORS	FIXED POWER RESISTOR	D	1	
13	4025 3572 01	BUSHING	軸受	C	4	
14	4004 3503 02	GEAR 20T	ギヤ 20 T	C	1	
15	4004 3504 02	GEAR 14T	ギヤ 14 T	C	1	
16	4038 3525 01	TENSION SPRING	引張コイルばね	C	2	
17	A02E 7130 00	Earth ground	アース	D	1	
18	4038 3567 01	PLATE SPRING	板ばね	D	1	
19	4128 3522 01	SEAL	シール	C	3	
20	A02E M505 00	Humidity sensor	温湿度センサ	C	1	
21	4038 3562 01	ACTUATOR	アクチュエータ	C	1	
22	1164 3527 02	TORSION SPRING	ねじりコイルばね	C	1	
23	4037 0906 01	PHOTO INTERRUPTER	フォトインタラプター	B	1	
24	4038 3561 03	BRACKET	取付板	D	1	
25	A02E 7057 00	Holder	ホルダ (IDC)	D	2	
26	A02E 7126 01	Guide	ガイド (T/R)	C	1	
27	A02E 7058 01	Cover	カバー (レジストセンサ)	C	2	
28	A02E M500 00	Photo sensing	光電変換素子	I	2	
29	A02E N10B 00	Toner Detection harness	トナー検知束線	D	1	
30	4038 3597 01	SPACER	スペーサ	C	2	
31	4038 3593 01	WASHER	ワッシャ	C	2	
32	A02E 1006 01	Frame	フレーム (右)	D	1	
33	4038 3592 01	REINFORCE PLATE	補強板	D	1	
34	4038 5603 00	SPACER	スペーサ	D	1	
35	A02E 7132 01	Plate spring	板ばね	D	1	
36	A02E M200 00	Clutch	クラッチ	C	1	
37	4038 3540 03	GUIDE	ガイド	C	1	



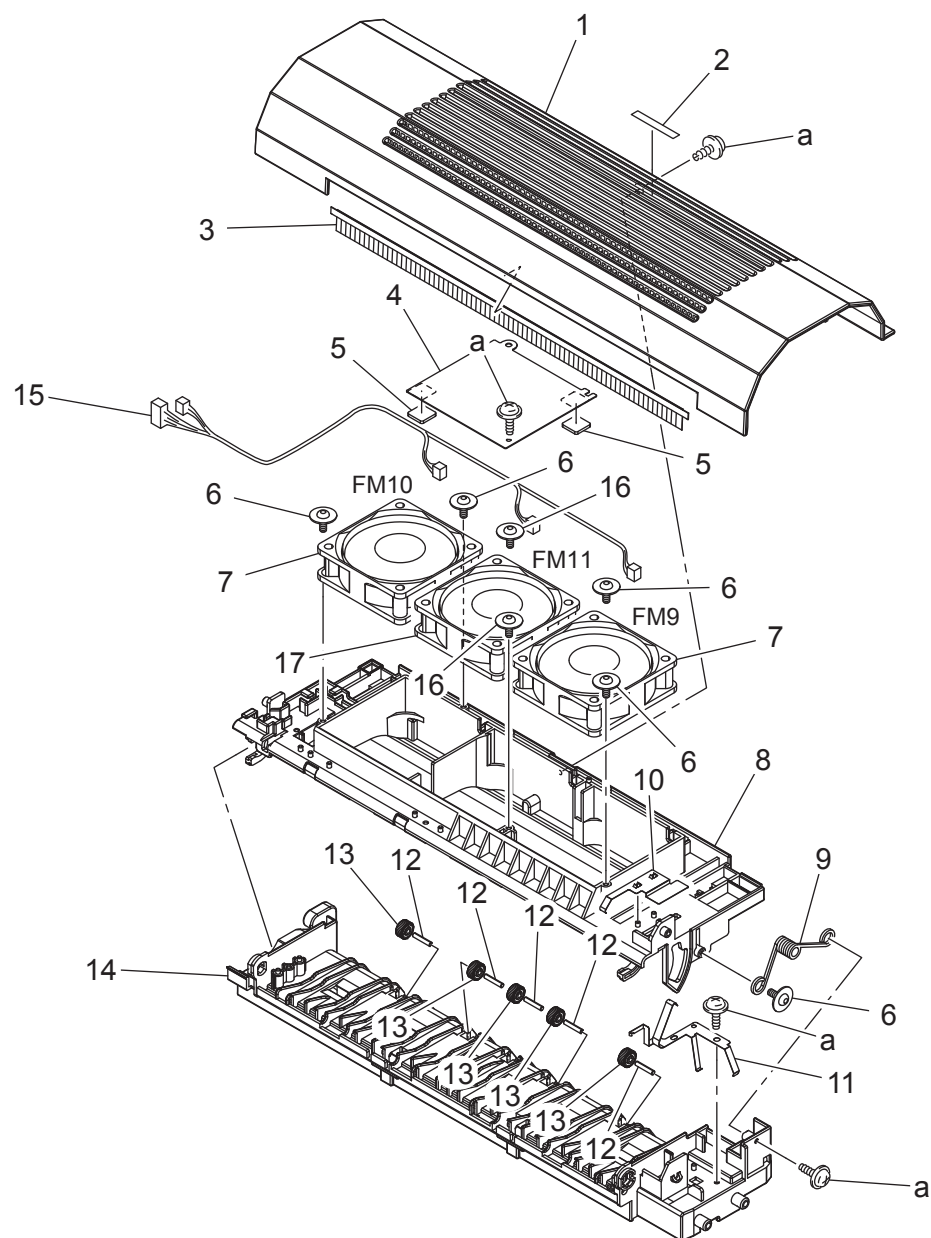
bizhub C203/bizhub C253/bizhub C353

FUSING SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E R718 11	Fusing Unit 100V	A,A1	A	1	a-V137 0308 03 b-V116 0408 03
1	A02E R720 11	Fusing Unit 120V	B,F1,G2	A	1	
1	A02E R721 11	Fusing Unit 230V	C,D1,D3,F2,G1,I,J,K	A	1	
1	A02E R733 11	Fusing Unit 110V	H	B	1	
2	9J06 2082 01	HOLDER		C	1	
3	9J06 2462 01	GUIDE		C	1	
4	9J06 2079 01	HOLDER		C	1	
5	A02E 1057 01	Seal		C	1	
6	9J06 2463 02	Guide		C	1	

bizhub C203/bizhub C253/bizhub C353

PAPER EXIT SECTION



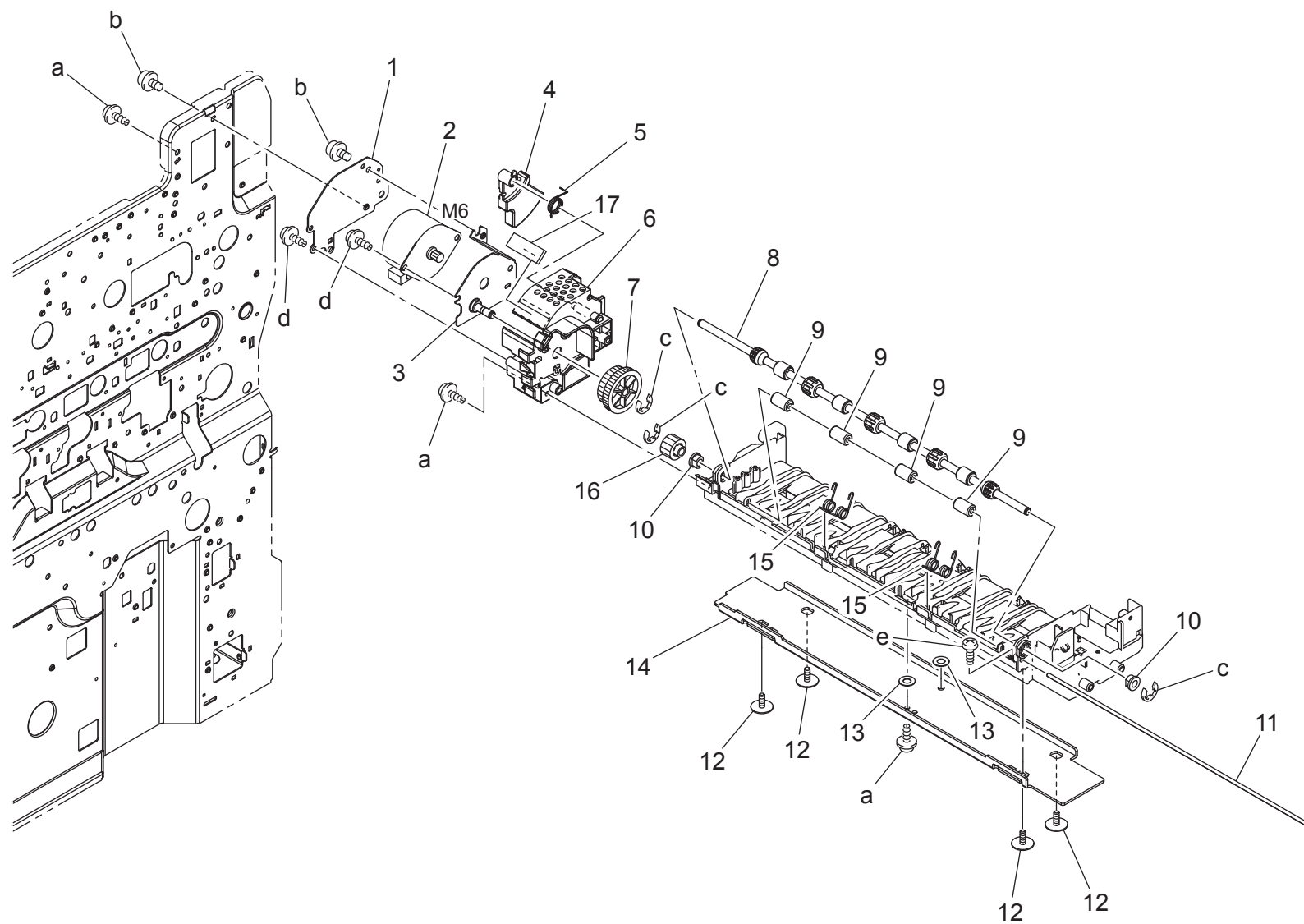
bizhub C203/bizhub C253/bizhub C353

PAPER EXIT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 8901 01	Cover		C	1	a-V153 0308 03
2	A02E 9414 00	Label Jam		C	1	
3	A02E 8907 00	Neutralizing brush		C	1	
4	A02E 8908 00	Cover		D	1	
5	A02E 8915 00	Cushion	{bizhub C253/C203}	C	2	
6	4163 5293 01	SCREW		C	5	
7	9J03 M100 00	FAN MOTOR		B	2	
8	A02E 8904 03	Guide		C	1	
9	4038 5896 02	TORSION SPRING		C	1	
10	4038 5886 03	EARTH GROUND		D	1	
11	A02E 8905 00	Earth ground		D	1	
12	4036 2549 01	PIN		D	5	
13	A02E 8913 00	Collar		C	5	
14	A02E 8902 03	Guide		C	1	
15	A02E N109 01	Cooling Wiring /1	{bizhub C353}	D	1	
15	A02E N113 01	Cooling Wiring /2	{bizhub C253/C203}	D	1	
16	4163 5293 01	SCREW	{bizhub C353}	C	2	
17	9J03 M100 00	FAN MOTOR	{bizhub C353}	B	1	

bizhub C203/bizhub C253/bizhub C353

PAPER EXIT SECTION



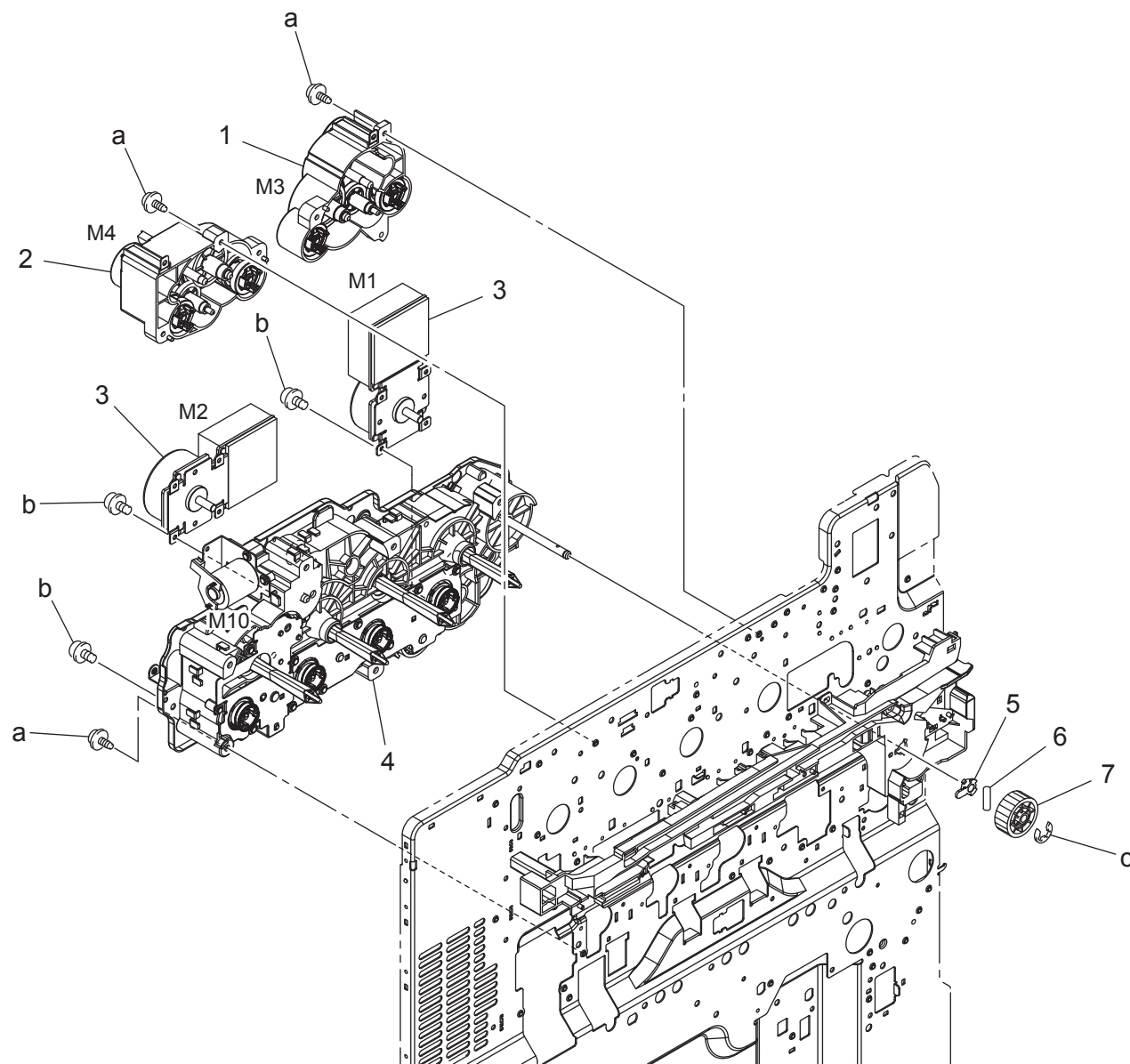
bizhub C203/bizhub C253/bizhub C353

PAPER EXIT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 8954 00	Bracket		D	1	a-V153 0310 03 b-V116 0306 03 c-V217 0400 01 d-V153 0308 03 e-V145 0308 03
2	A02E M10C 01	Stepping motor		C	1	
3	A02E G213 00	Caulking Mounting Plate		D	1	
4	A02E 8956 01	Lever		C	1	
5	A02E 8957 01	Torsion spring		C	1	
6	A02E 8950 00	Housing		D	1	
7	A02E 8951 00	Gear 36/59T		C	1	
8	A02E 8910 00	Roller		C	1	
9	4131 3904 02	ROLL		C	4	
10	4038 5860 01	BUSHING		C	2	
11	4025 5984 01	SHAFT		D	1	
12	4163 5293 01	SCREW		C	4	
13	A02E 8916 00	Spacer		C	2	
14	A02E 8903 00	Cover		D	1	
15	A02E 8906 00	Torsion spring		C	2	
16	A02E 8952 00	Gear 16T		C	1	
17	A02E 8959 00	Cushion	{bizhub C203}	C	1	

bizhub C203/bizhub C253/bizhub C353

MAIN DRIVE SECTION



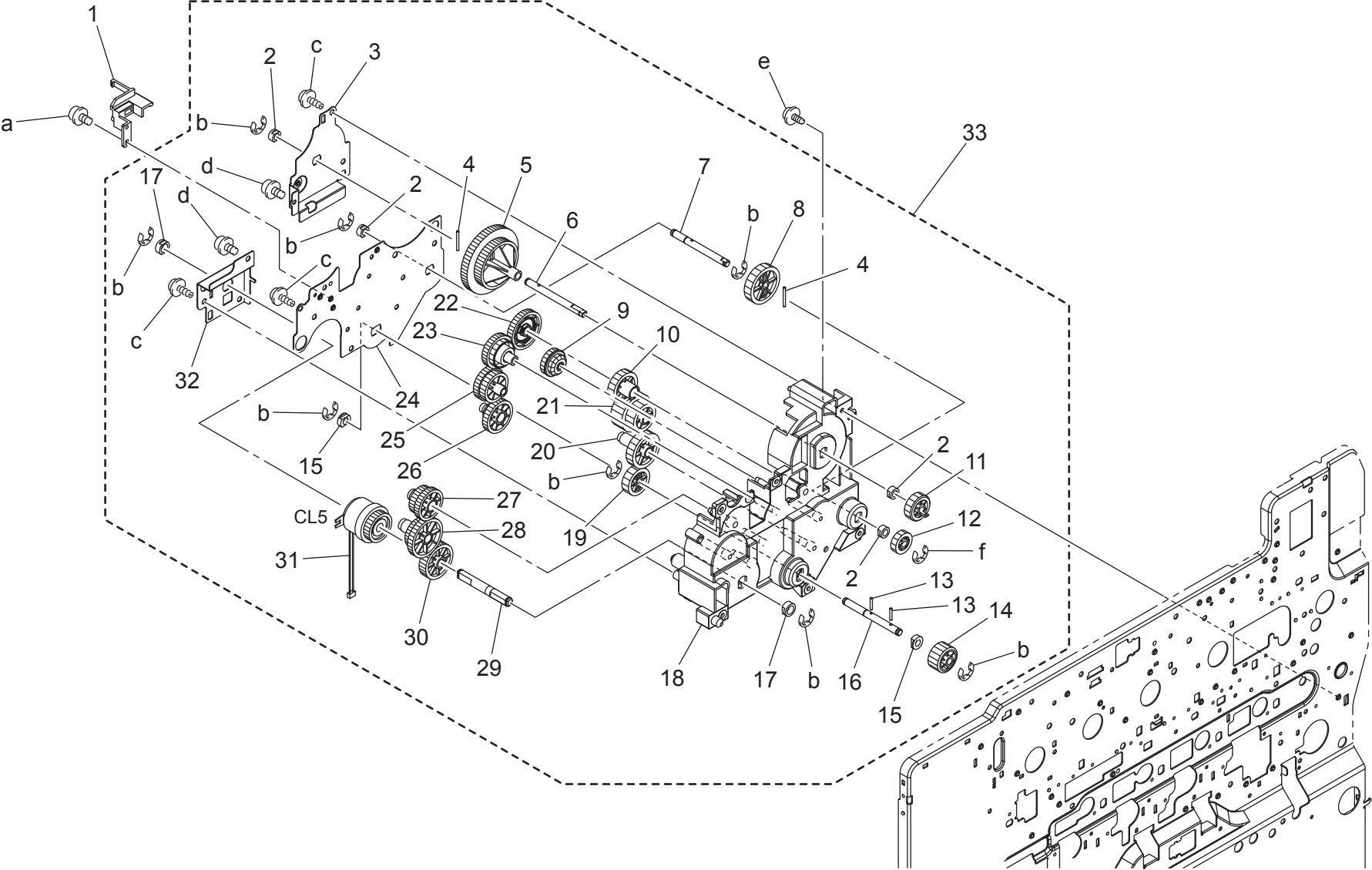
bizhub C203/bizhub C253/bizhub C353

MAIN DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E R710 00	Hopper Drive Assy 1		C	1	a-V137 0308 03 b-V116 0306 03 c-V217 0400 01
2	A02E R711 00	Hopper Drive Assy 2		C	1	
3	A02E M103 00	Brushless motor		C	2	
4	A02E R715 00	Main Drive Assy		C	1	
5	A02E 1106 00	BUSHING		C	1	
6	A02E 2290 00	Pin		C	1	
7	A02E 2518 00	Gear 36T		C	1	

bizhub C203/bizhub C253/bizhub C353

FEED/TRANSPORT DRIVE SECTION



bizhub C203/bizhub C253/bizhub C353

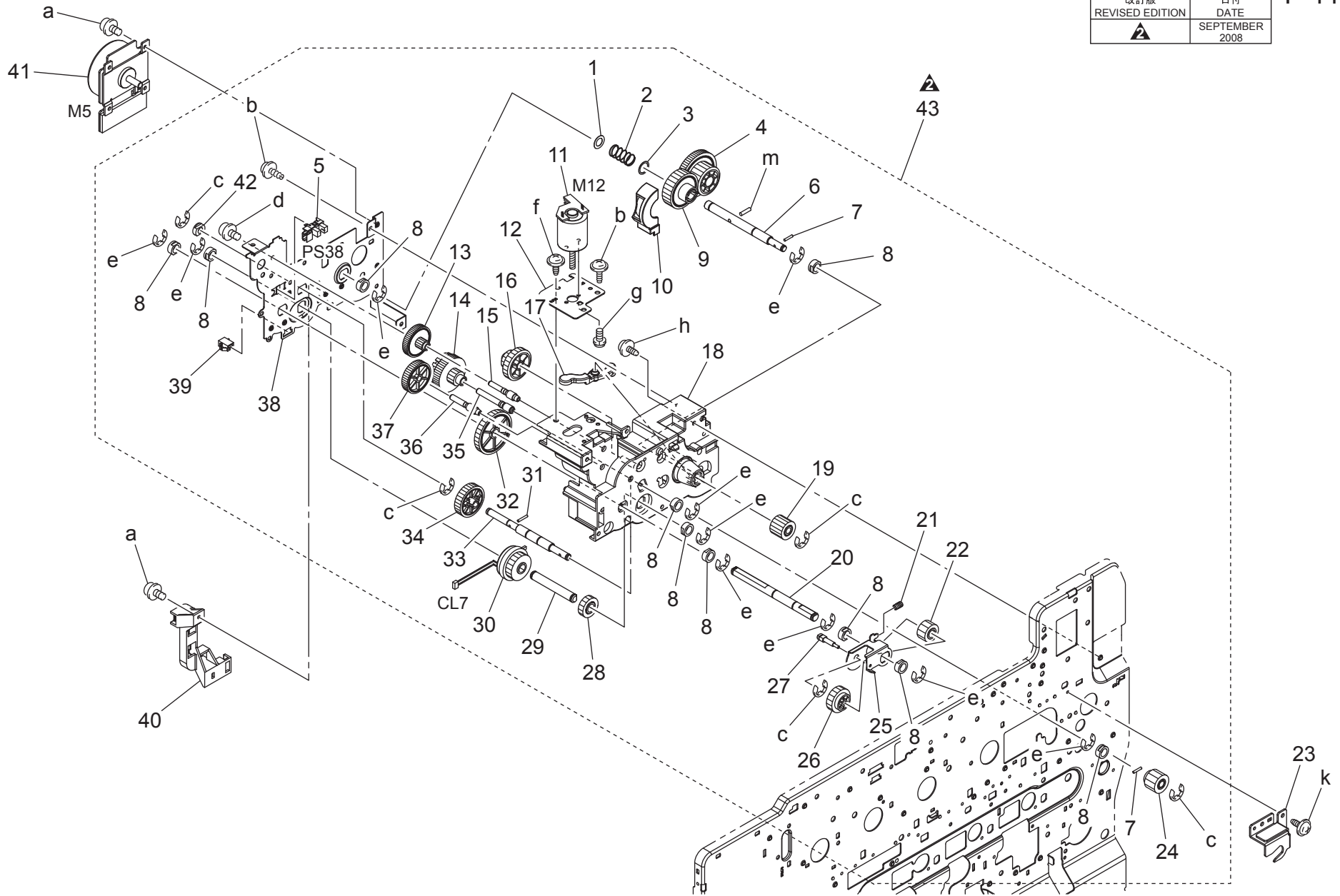
FEED/TRANSPORT DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 2275 01	HOLDER		D	1	a-V116 0308 03
2	1200 3121 09	BUSHING		C	4	b-V217 0500 01
3	A02E 2597 00	Hold plate		D	1	c-V153 0410 03
4	A02E 2290 00	Pin		C	2	d-V116 0306 03
5	A02E 2513 00	Gear 83/115T		C	1	e-V137 0308 03
6	A02E 2524 00	Shaft		D	1	f-V217 0400 01
7	A02E 2535 02	Shaft		D	1	
8	A02E 2599 00	Gear 32T		C	1	
9	4004 2545 01	GEAR 18/30T		C	1	
10	A02E 2529 00	Gear 26T		C	1	
11	A02E 2519 00	Gear 22T		C	1	
12	A02E 2598 01	Gear 18T		C	1	
13	4131 2536 02	PIN		C	2	
14	A02E 2202 00	Gear 27T		C	1	
15	9J06 2101 00	BUSHING		C	2	
16	A02E 2515 00	Shaft		D	1	
17	4658 3516 02	Bushing		C	2	
18	A02E 2526 02	Holder		D	1	
19	A02E 2201 00	Gear 23T		C	1	
20	A02E 2532 00	Gear 30T		C	1	
21	A02E 2531 00	Gear 24/32T		C	1	
22	A02E 2520 01	Gear 65T		C	1	
23	4038 2578 01	GEAR 20/56T		C	1	
24	A02E 2539 00	Hold plate		D	1	
25	A02E 2508 00	Gear 42/56T		C	1	
26	A02E 2517 00	Gear 22/46T		C	1	
27	A02E 2551 00	Gear 46/53T		C	1	
28	A02E 2549 00	Gear 50/56T		C	1	
29	A02E 2523 01	Shaft		D	1	
30	A02E 2514 00	Gear 50T		C	1	
31	A02E M203 00	Clutch		C	1	
32	A02E 2536 00	Hold plate		D	1	
33	A02E R712 00	Feed/Transport Drive Assy		C	1	

bizhub C203/bizhub C253/bizhub C353

FUSING DRIVE SECTION

改訂版 REVISED EDITION	日付 DATE
	SEPTEMBER 2008

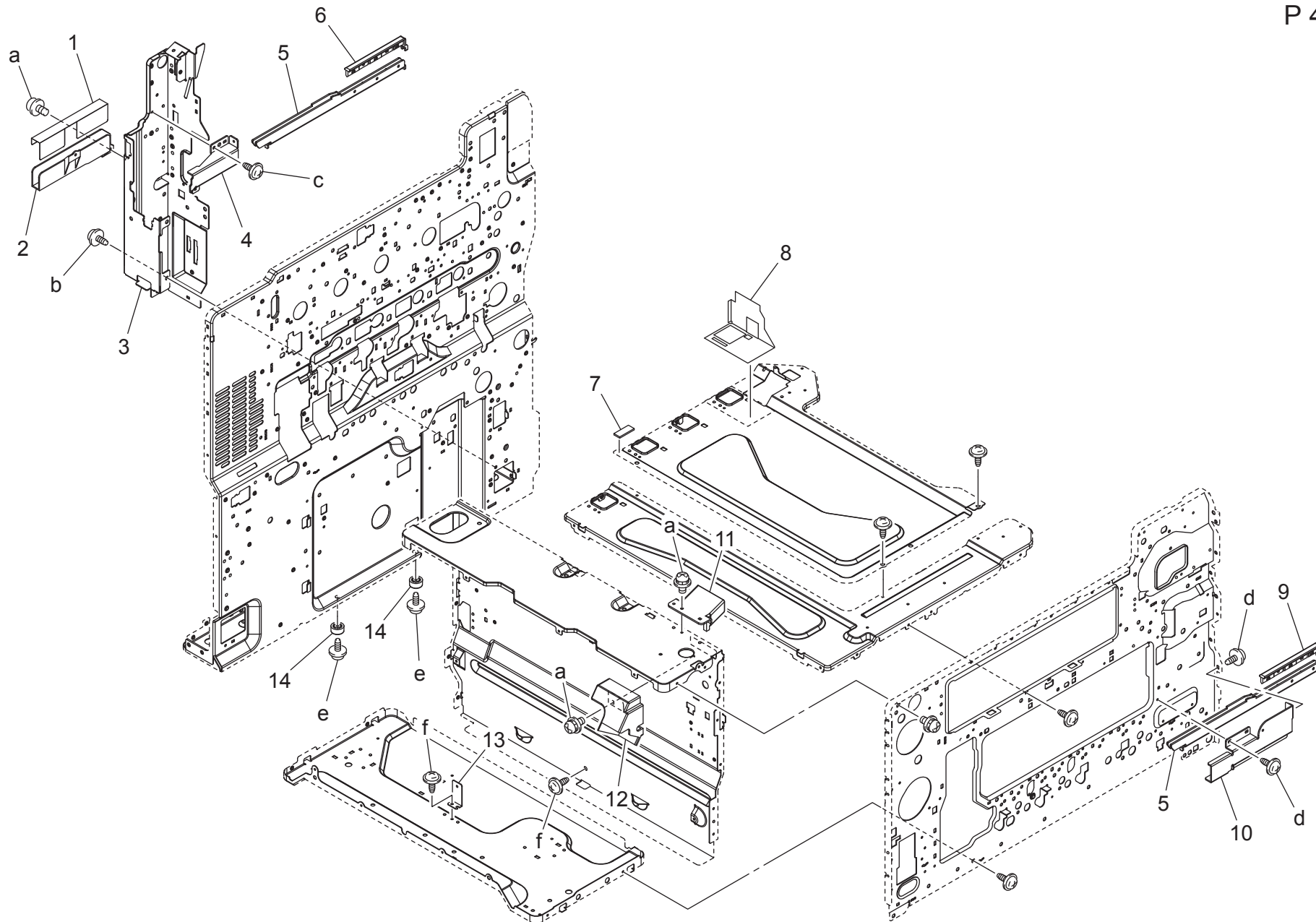


bizhub C203/bizhub C253/bizhub C353

FUSING DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 2303 00	Washer	ワッシャ (定着 2)	C	1	a-V116 0306 03
2	A02E 2585 00	Pressure spring	圧縮コイルばね (駆動解除)	C	1	b-V153 0308 03
3	A02E 2302 00	Washer	ワッシャ (定着 1)	C	1	c-V217 0400 01
4	A02E 2570 00	Gear 27/85T	ギヤ 27/85 T	C	1	d-V116 0308 03
5	9335 1300 61	PHOTO INTERRUPTER	フォトインタラプタ	B	1	e-V217 0600 01
6	A02E 2573 00	Shaft	シャフト (定着)	D	1	f-V137 0308 03
7	1144 5200 01	PIN	ピン	D	2	g-V115 2605 03
8	4658 3516 02	Bushing	軸受	C	10	h-4154 3804 01
9	A02E 2571 00	Gear 34T	ギヤ 34 T	C	1	k-V137 0306 03
10	A02E 2582 00	Holder	ホルダ (駆動解除)	D	1	m-V231 3012 50
11	A02E R714 00	Motor Assy	モータ ASSY	C	1	
12	A02E 2310 00 Old	Bracket	取付板 (DC モータ・定着離間)	D	1	
12	A02E 2310 11	Bracket	取付板 (DC モータ・定着離間)	D	1	
13	A02E 2542 00	Gear 18/75T	ギヤ 18/75 T	C	1	
14	A02E 2544 00	Gear 17/68T	ギヤ 17/68 T	C	1	
15	A02E 2314 00	Shaft	シャフト (定着離間 1)	D	1	
16	A02E 2591 00	Gear 16/29T	ギヤ 16/29 T	C	1	
17	A02E 2584 01	Lever	レバー (駆動解除)	C	1	
18	A02E 2557 01 Old	Holder	ホルダ (定着駆動)	D	1	
18	A02E 2557 12	Holder	ホルダ (定着駆動)	D	1	
19	9J06 2574 01	GEAR 16T	ギヤ 16 T	C	1	
20	A02E 2587 00	Shaft	シャフト (一次離間 2)	D	1	
21	9J06 2595 02	PRESSURE SPRING	圧縮コイルばね	C	1	
22	4038 2580 01	GEAR 16T	ギヤ 16 T	C	1	
23	A02E 2312 00	Hold plate	保持板 (定着離間)	D	1	
24	9J06 2546 01	GEAR 13T	ギヤ 13 T	C	1	
25	A02E 2576 01	Bracket	取付板 (一次離間)	D	1	
26	9J06 2575 01	GEAR 22T	ギヤ 22 T	C	1	
27	A02E 2594 00	Shaft	シャフト (一次離間 3)	D	1	
28	4038 2592 01	GEAR 18T	ギヤ 18 T	C	1	
29	A02E 2596 00	Shaft	シャフト (一次離間 1)	D	1	
30	A02E M200 00	Clutch	クラッチ	C	1	
31	4131 2536 02	PIN	ピン	C	1	
32	4038 2593 02	GEAR 41T	ギヤ 41 T	C	1	
33	A02E 2563 00	Shaft	シャフト (定着離間)	D	1	
34	A02E 2545 00	Gear 40T	ギヤ 40 T	C	1	
35	A02E 2316 00	Shaft	シャフト (定着離間 3)	D	1	
36	A02E 2315 00	Shaft	シャフト (定着離間 2)	D	1	
37	9J06 2543 01	GEAR 60T	ギヤ 60 T	C	1	
38	A02E 2556 01 Old	Bracket	取付板 (定着駆動)	D	1	
38	A02E 2556 12	Bracket	取付板 (定着駆動)	D	1	
39	V818 6000 14	PLUG HOUSING	角型プラグコネクタ	D	1	
40	9J06 2572 01	HOLDER	ホルダ	D	1	
41	A02E M100 00	Brushless motor	ブラシレスモータ	C	1	
42	9J06 2101 00	BUSHING	軸受	C	1	
43	A02E R739 00	Fusing Drive Assy	定着駆動 ASSY	S	1	

MAIN FRAME SECTION



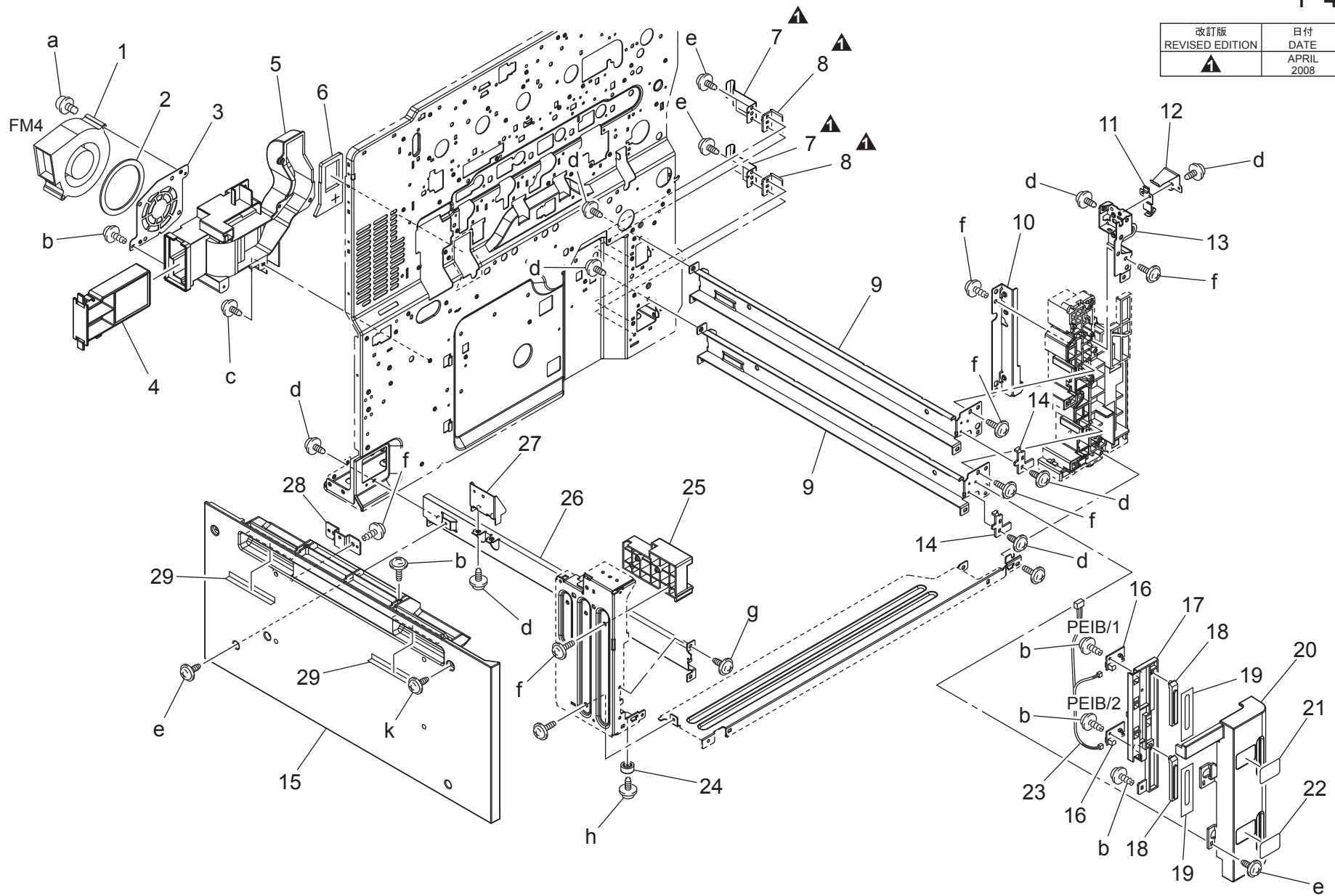
bizhub C203/bizhub C253/bizhub C353

MAIN FRAME SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 1194 00	Insulating member		C	1	a-V116 0308 03 b-V137 0306 03 c-V137 0308 03 d-4154 3804 01 e-V137 0310 03 f-4106 2063 01
2	A02E 1193 00	Guide		D	1	
3	A02E 1192 01	Bracket		D	1	
4	A02E 1191 00	Reinforce plate		D	1	
5	A02E 1190 01	Handle		D	2	
6	A02E 1196 00	Cap		C	1	
7	4039 2209 01	SEAL		C	1	
8	A02E 1207 00	Seal		C	1	
9	A02E 1195 00	Cap		C	1	
10	A02E 1382 00	Bracket		D	1	
11	A02E 1206 01	Duct		D	1	
12	A02E 1201 00	Duct		D	1	
13	A02E 1014 00	Bracket		D	1	
14	0996 3055 01	RUBBER FOOT		C	2	

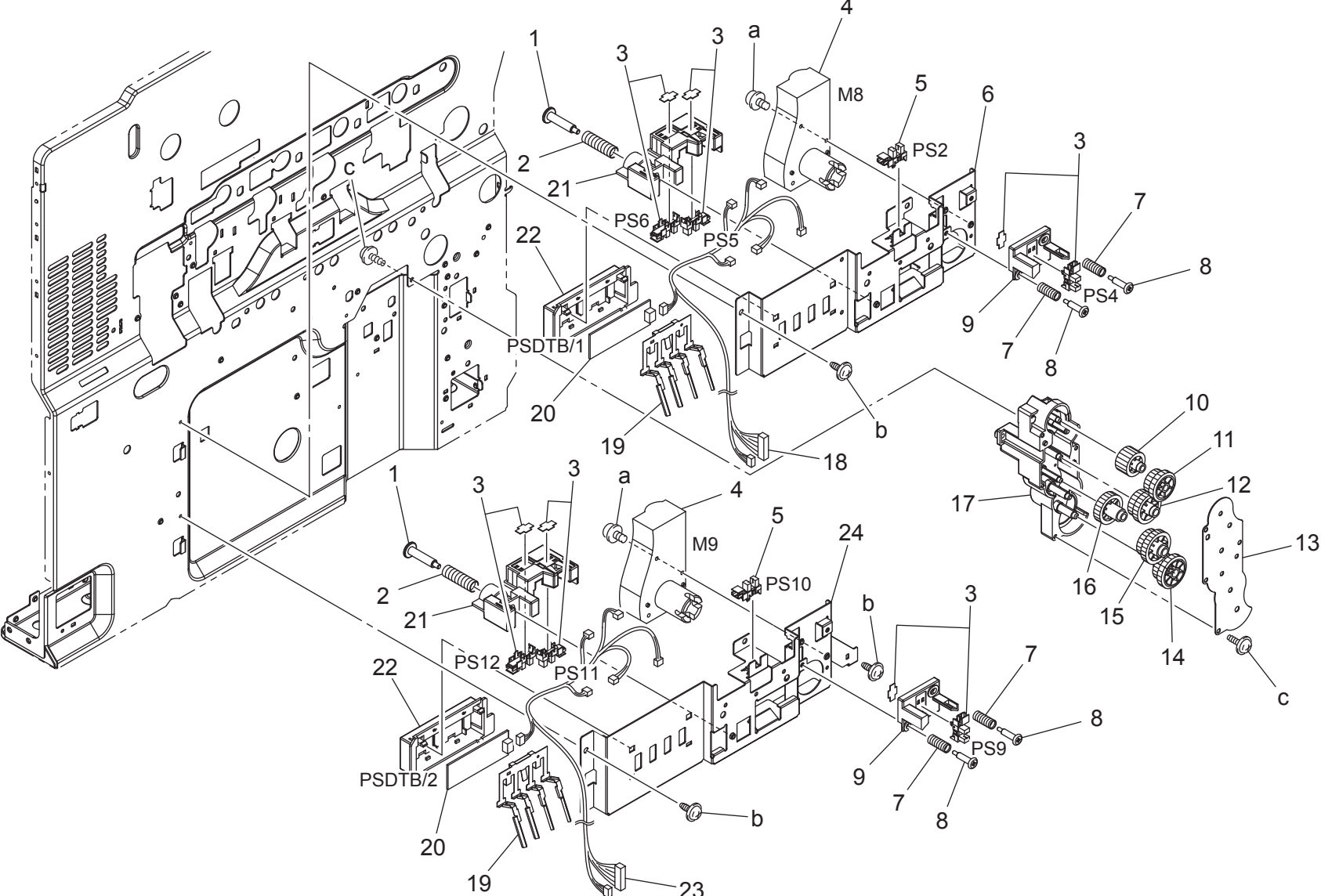
LOWER FRAME SECTION

改訂版 REVISED EDITION	日付 DATE
	APRIL 2008



bizhub C203/bizhub C253/bizhub C353

SIZE DETECTING SECTION



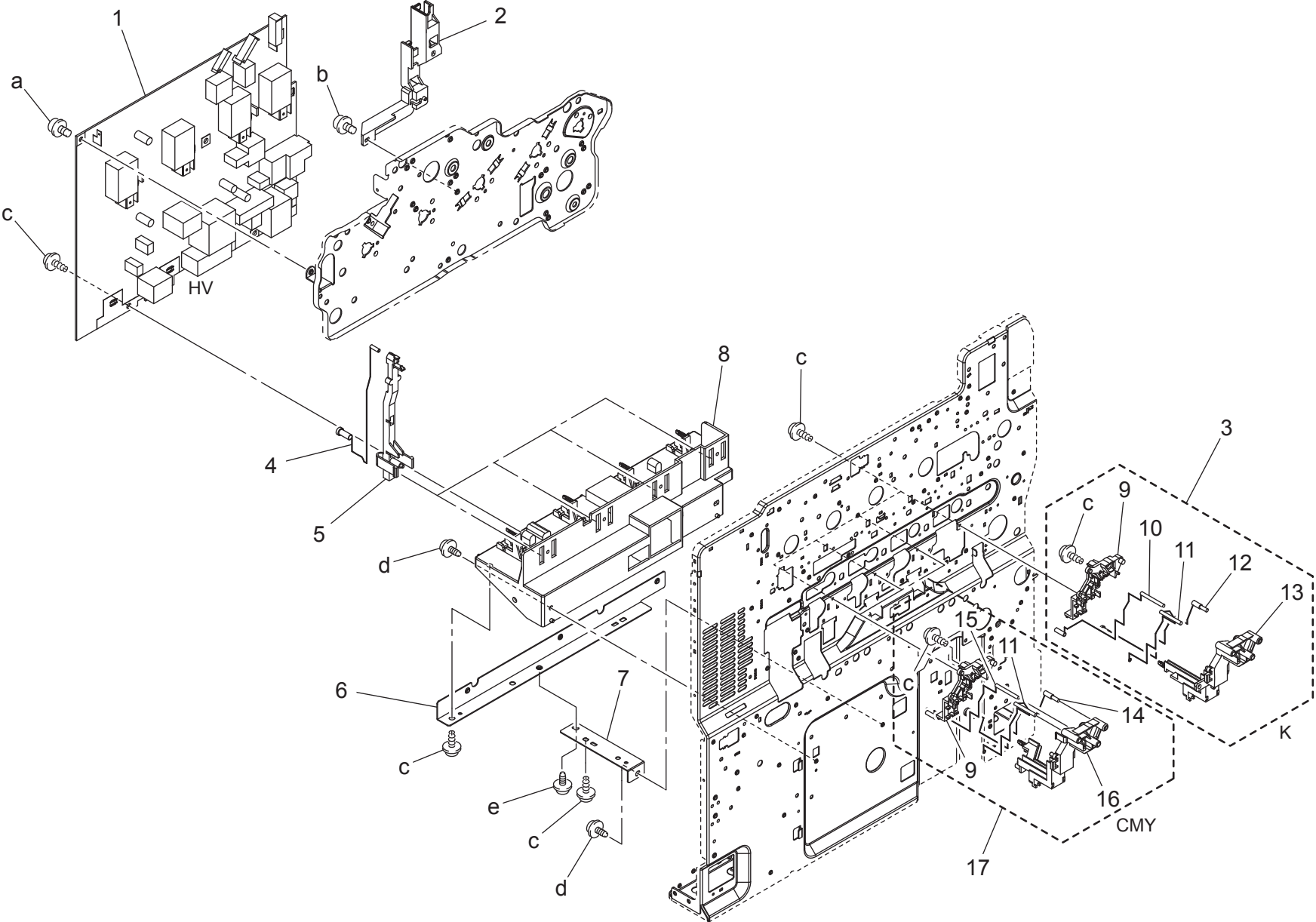
bizhub C203/bizhub C253/bizhub C353

SIZE DETECTING SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4002 3131 01	SHOULDER SCREW		C	2	a-V116 0330 03 b-V137 0306 03 c-V153 0308 03
2	4002 3110 01	PRESSURE SPRING		C	2	
3	4037 0906 01	PHOTO INTERRUPTER		B	6	
4	9J06 M103 00	MOTOR		B	2	
5	9335 1300 61	PHOTO INTERRUPTER		B	2	
6	A02E 5721 00	Bracket		D	1	
7	4030 3081 01	PRESSURE SPRING		C	4	
8	4030 3224 02	SHOULDER SCREW		C	4	
9	4030 3083 01	HOLDER		D	2	
10	A02E 2204 00	Gear 25T		C	1	
11	A02E 2205 00	Gear 24/24T	{bizhub C353}	C	1	
11	A02E 2255 00	Gear 24/27T	{bizhub C253/C203}	C	1	
12	A02E 2206 00	Gear 27/32T		C	1	
13	A02E 2211 00	Hold plate	{bizhub C353}	D	1	
13	A02E 2261 00	Hold plate	{bizhub C253/C203}	D	1	
14	A02E 2209 00	Gear 26/27T		C	1	
15	A02E 2208 00	Gear 27/34T		C	1	
16	A02E 2207 00	Gear 31T		C	1	
17	A02E 2210 00	Holder	{bizhub C353}	D	1	
17	A02E 2260 00	Holder	{bizhub C253/C203}	D	1	
18	A02E N10C 00	Paperfeed Wiring /1		D	1	
19	4030 3091 01	LEVER		C	2	
20	4037 0104 01	PWB ASSY		C	2	
21	4030 3047 02	HOLDER		D	2	
22	4011 3012 01	HOLDER		D	2	
23	A02E N10D 00	Paperfeed Wiring /2		D	1	
24	A02E 5831 00	Bracket		D	1	

bizhub C203/bizhub C253/bizhub C353

HIGH VOLTAGE UNIT



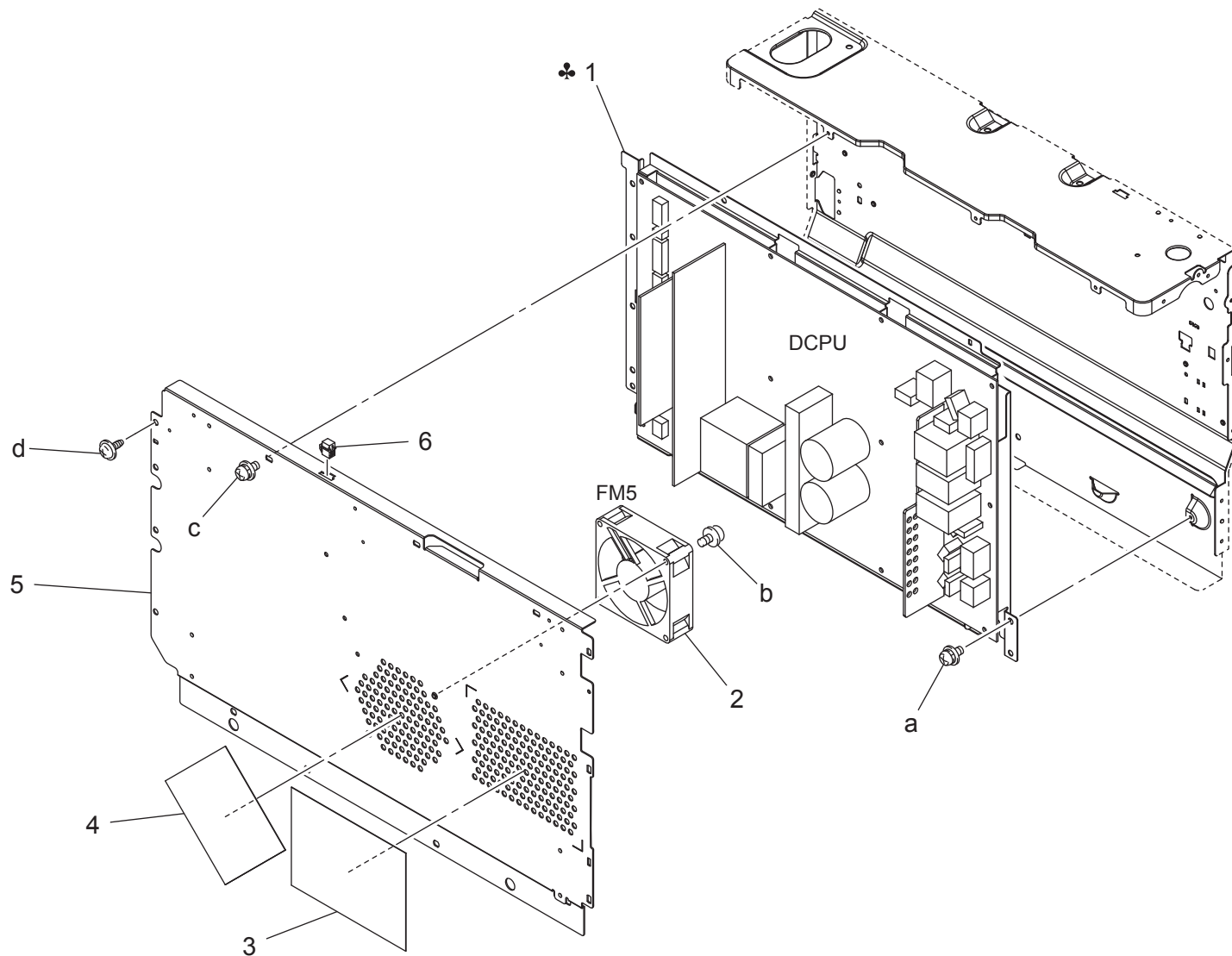
bizhub C203/bizhub C253/bizhub C353

HIGH VOLTAGE UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E M402 01	High voltage unit		I	1	a-V116 0308 03 b-V116 0306 03 c-V153 0308 03 d-V137 0308 03 e-V137 0306 03
2	A02E 1329 00	Guide		D	1	
3	A02E R700 00	IU Contact Assy Black		C	1	
4	4038 2222 01	CONTACT		C	4	
5	4038 2233 02	HOLDER		D	4	
6	A02E 1322 00	Bracket		D	1	
7	A02E 1328 00	Bracket		D	1	
8	A02E 1321 01	Bracket		D	1	
9	A02E 1327 00	Cover		D	4	
10	4038 2203 01	CONTACT		C	1	
11	4038 2225 02	CONTACT		C	4	
12	A02E 1332 00	Contact		C	1	
13	A02E 1323 01	Holder		D	1	
14	A02E 1333 00	Contact		C	3	
15	4038 2276 01	CONTACT		C	3	
16	A02E 1324 00	Holder		D	3	
17	A02E R732 00	IU Contact Assy CMY		C	3	

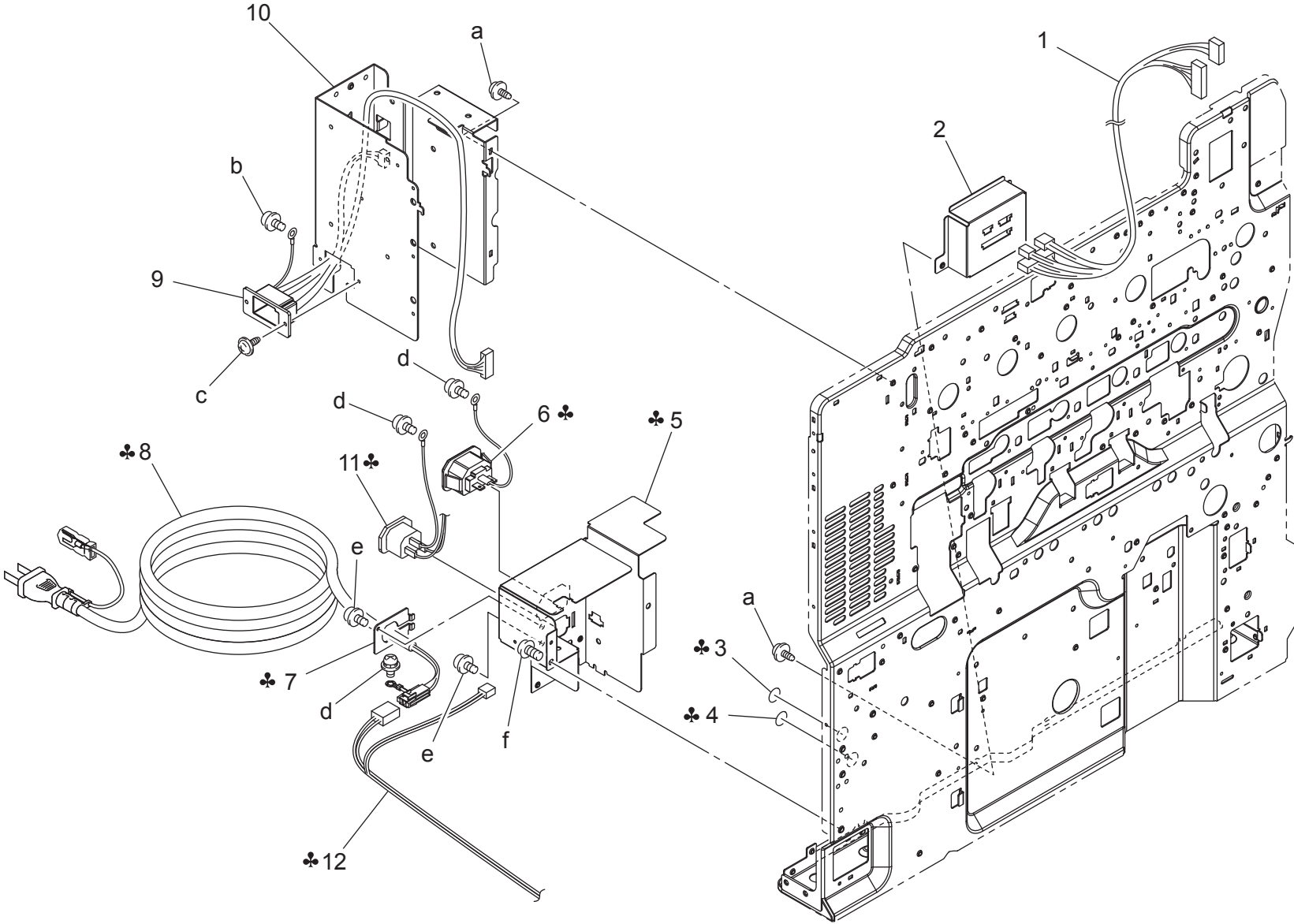
bizhub C203/bizhub C253/bizhub C353

MAIN POWER SUPPLY UNIT



bizhub C203/bizhub C253/bizhub C353

REAR ELECTRICAL SECTION



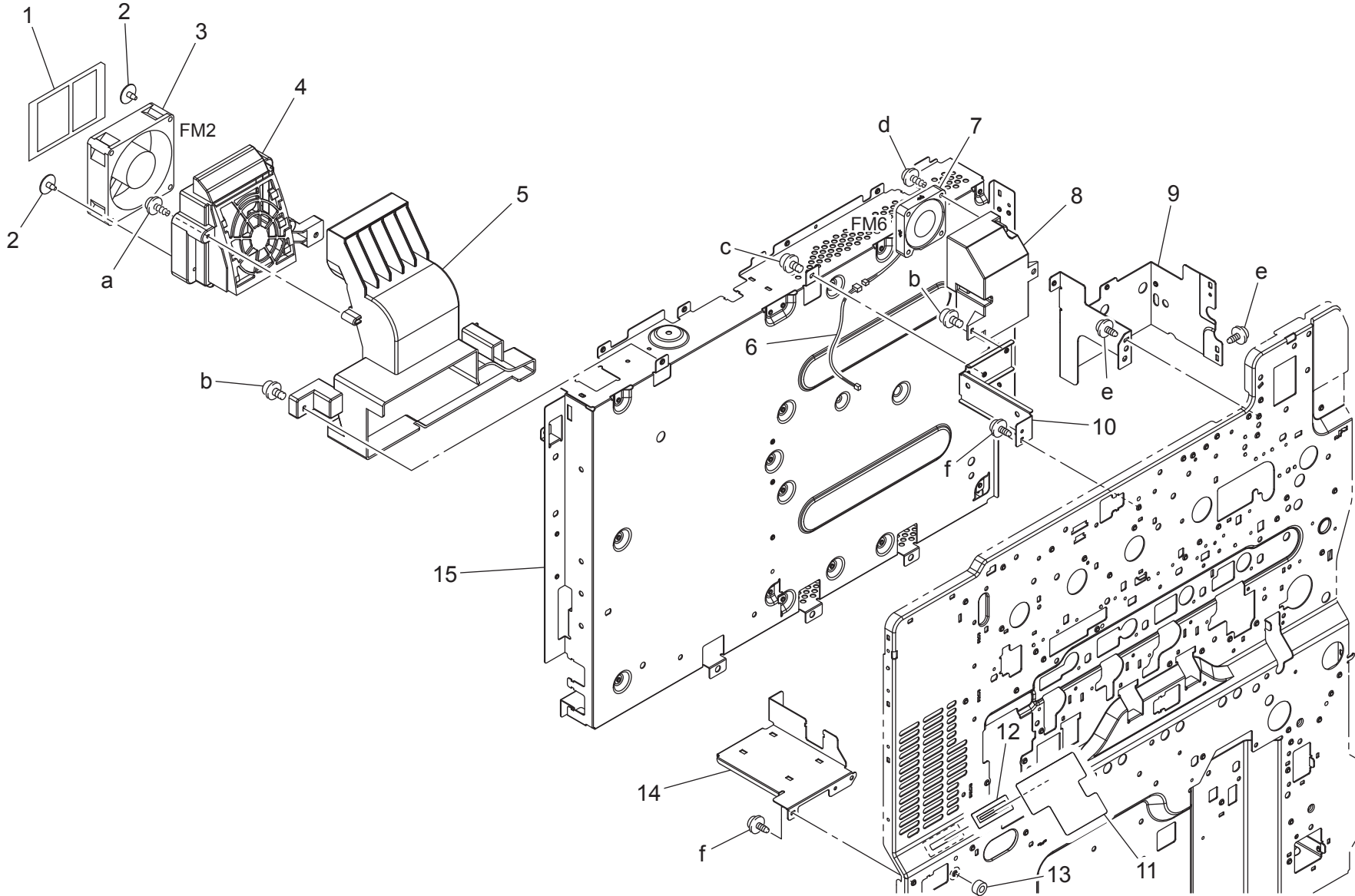
bizhub C203/bizhub C253/bizhub C353



REAR ELECTRICAL SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E N10J 00	PFU Relay harness		D	1	a-V137 0306 03
2	A02E 1472 01	Bracket		D	1	b-V116 0308 03
3	9J06 7301 01	LABEL		D	1	c-V137 0308 03
4	9J06 7302 01	LABEL	A,A1	D	1	d-V116 0408 03
5	A02E 1471 01	Bracket	A,A1(For Scan_Heater)	D	1	e-V116 0306 03
5	A02E 1493 01	Bracket	A,A1,B,F1,G2,H	D	1	f-V118 0306 03
5	A02E 1474 00	Bracket	C,D1,D3,F2,G1,I,J,K	D	1	
6	A02E N125 01	Power supply Wiring	A,A1(For Scan_Heater)	D	1	
7	4037 2239 02	BRACKET	C,D1,D3,F2,G1,I,J,K	D	1	
8	4037 0775 01	POWER CORD	A,A1	D	1	
9	A02E N10E 00	FNS Relay harness		C	1	
10	A02E 1252 01	Frame		D	1	
11	A02E N121 02	AC Wiring /120V	B,F1,G2,H	D	1	
11	A02E N124 01	AC Wiring /230V	C,D1,D3,F2,G1,I,J,K	D	1	
12	A02E N120 01	AC Wiring /100V	A,A1	D	1	
12	A02E N126 00	AC Wiring /100V	A,A1(For Scan_Heater)	D	1	

REAR FAN SECTION



bizhub C203/bizhub C253/bizhub C353

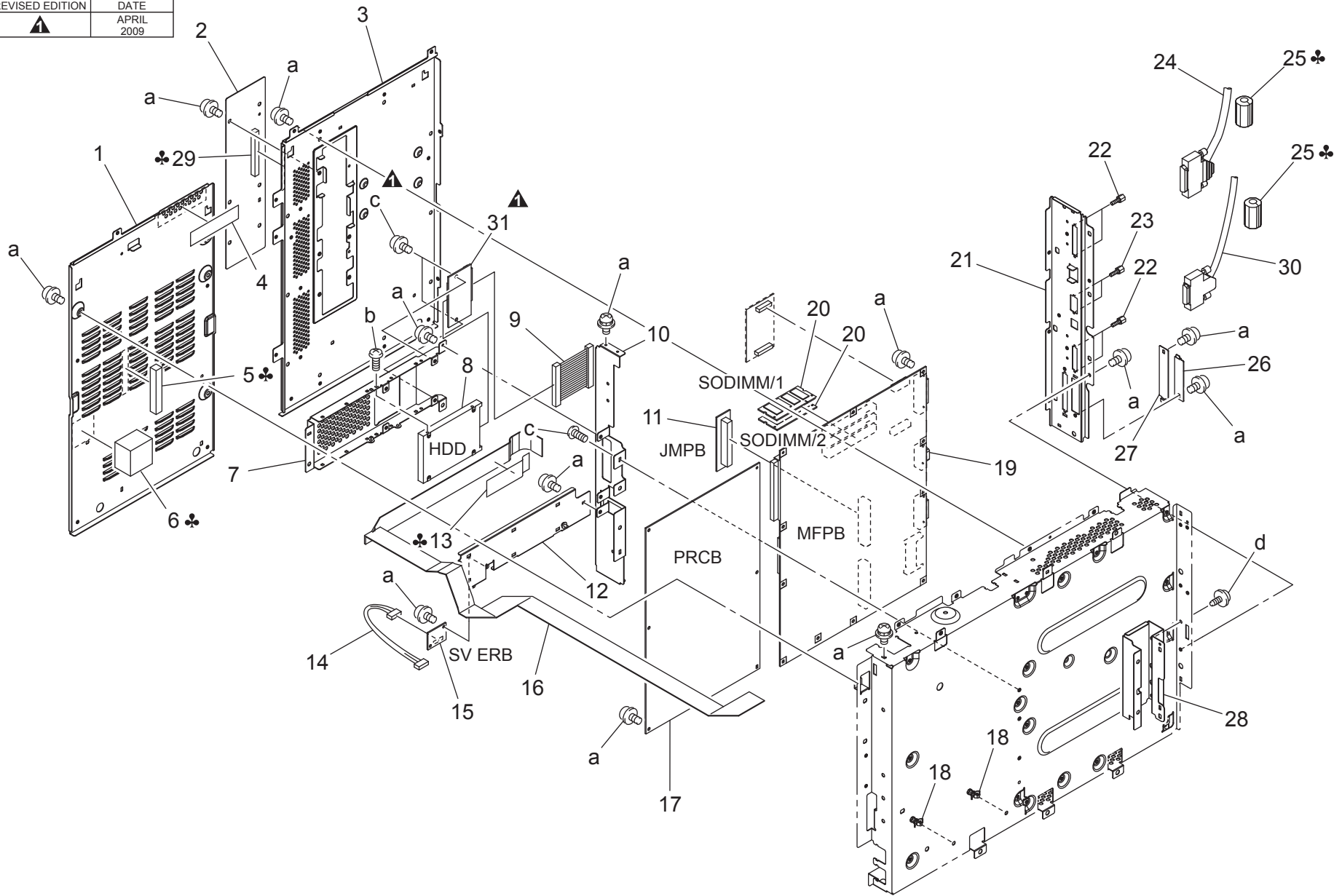
REAR FAN SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 1141 00	Filter		C	1	a-V153 0308 03
2	4163 5293 01	SCREW		C	2	b-V116 0308 03
3	9J03 M100 00	FAN MOTOR		B	1	c-V116 0306 03
4	A02E 1145 01	Duct		D	1	d-V153 0316 03
5	A02E 1146 00	Duct		D	1	e-V137 0308 03 f-V137 0306 03
6	A02E N111 01	Cooling Wiring /C		D	1	
7	9313 1400 31	FAN MOTOR		C	1	
8	A02E 1487 00	Duct		D	1	
9	A02E 1454 01	Bracket		D	1	
10	A02E 1456 00	Bracket		D	1	
11	A02E 1457 01	Seal		C	1	
12	A02E 1458 00	Cover		C	1	
13	1154 4670 01	PROTECTION		C	1	
14	A02E 1462 00	Bracket		D	1	
15	A02E 1451 01	Shield box		D	1	

bizhub C203/bizhub C253/bizhub C353

SHIELD BOX SECTION

改訂版 REVISED EDITION	日付 DATE
▲	APRIL 2009



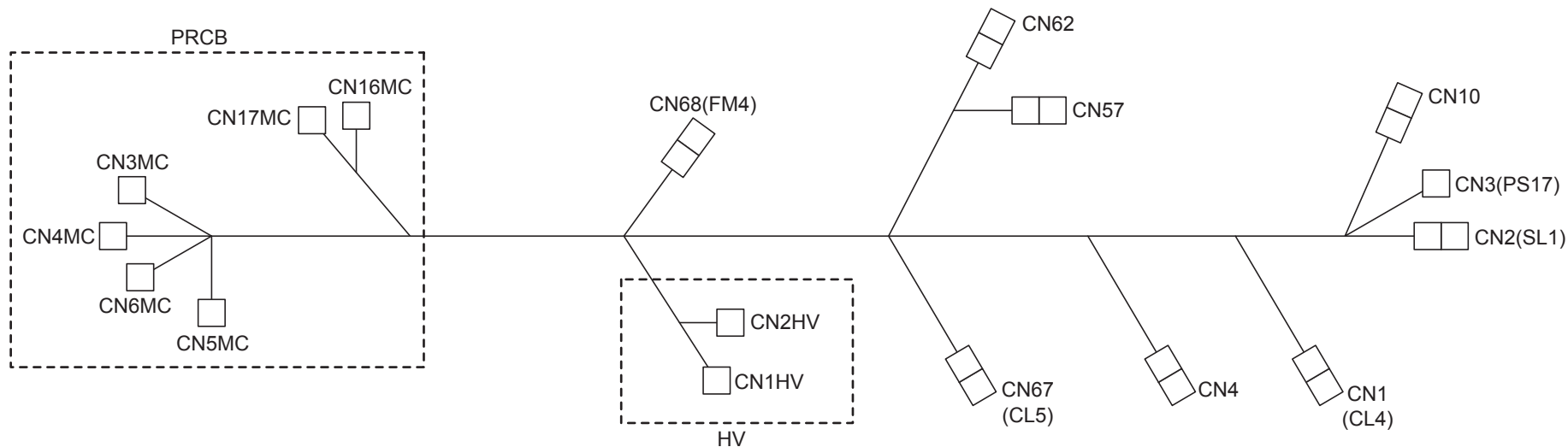
bizhub C203/bizhub C253/bizhub C353

SHIELD BOX SECTION

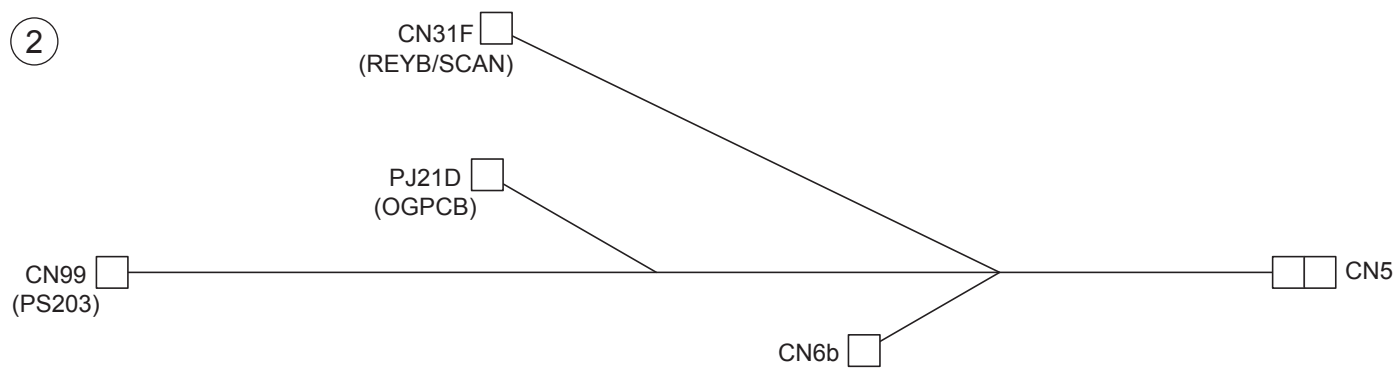
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 1625 00	Rear cover		C	1	a-V116 0306 03 b-V118 0304 03 c-V118 0306 03 d-V137 0306 03
2	A02E 1627 00	Cover		C	1	
3	A02E 1626 00	Cover		C	1	
4	A02E 1142 00	Filter		C	1	
5	A02E M70G 00	Gasket	C,D1,D3,F2,G1,H,I,J,K	D	1	
6	A02E 1400 00	Cushion	クッション (F F C ケーブル)	C	1	
7	A02E 1463 00	Bracket	取付板 (HDD)	D	1	
8	A00J M721 00 Old	HDD	HDD	I	1	
8	A00J M723 00	HDD	HDD	I	1	
9	4036 6870 01	WIRE HARNESS ASSY	ハーネス ASSY	C	1	
10	A02E 1452 00	Reinforce plate	補強板 (シールドボックス)	D	1	
11	A02E H343 00	PWB assembly(PWB-JMP ASSY)	基板 ASSY (PWB-JMP ASSY)	C	1	
12	A02E 1461 00	Guide	ガイド (FCC ハーネス)	D	1	
13	A02E 1401 00	Guide	ガイド (F F C ケーブル)	C	1	
14	A02E N118 00	Memory Wiring	メモリ束線	D	1	
15	A02E H002 01	PWB assembly (PWB-EE1 ASSY)	基板 ASSY	C	1	
16	A02E N10T 01	ImageProcessing Flatcable	画像処理フラットケーブル	C	1	
17	A02E H001 06	PWB assembly (PWB-MC ASSY)	基板 ASSY	I	1	
18	V502 0100 36	spacer	サーキットボードスペーサー	D	2	
19	A02E H341 06	PWB assembly (PWB-MFP ASSY)	基板 ASSY (PWB-MFP ASSY)	I	1	
19	A02E H342 06	PWB assembly (PWB-MFP ASSY)	基板 ASSY (PWB-MFP ASSY)	I	1	
20	V865 3000 14	MEMORY MODULES	MEMORY MODULES	C	2	
21	A02E 1453 00	Bracket	取付板 (外端板)	D	1	
22	A00J 1396 00	Screw	ねじ	C	4	
23	4025 2283 01	SCREW	ねじ	D	2	
24	A02E N10X 01	Ope.unit Cable	操作部ケーブル	C	1	
25	A02E M70F 00	Ferritecore	フェライトコア	D	2	
26	A02E 1491 00	Cover	カバー (C F コネクタ)	D	1	
27	A02E 1492 00	Cover	カバー (I / F 基板)	D	1	
28	A02E 1465 01	Bracket	取付板 (BOX・右)	D	1	
29	A02E M70M 00	Gasket	ガスケット	C	1	
30	A00J N140 01	INTERFACE CABLE	インターフェースケーブル	D	1	
31	A02E H344 00	PWB assembly (PWB-PS ASSY)	基板 ASSY (PWB-PS ASSY)	C	1	

bizhub C203/bizhub C253/bizhub C353

1



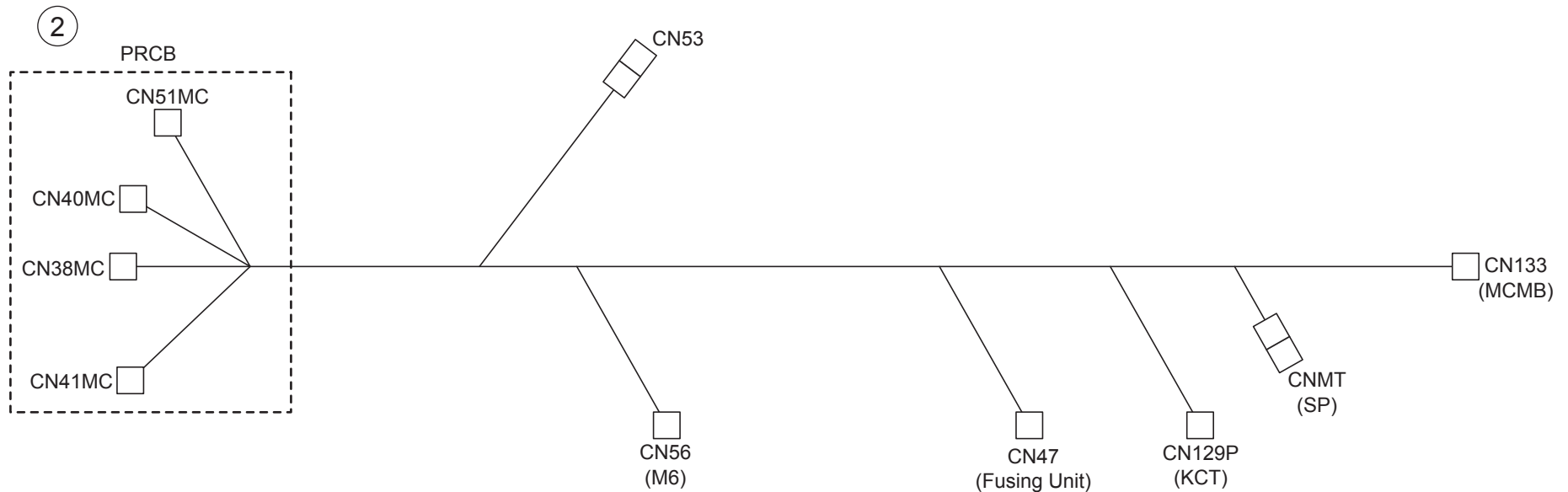
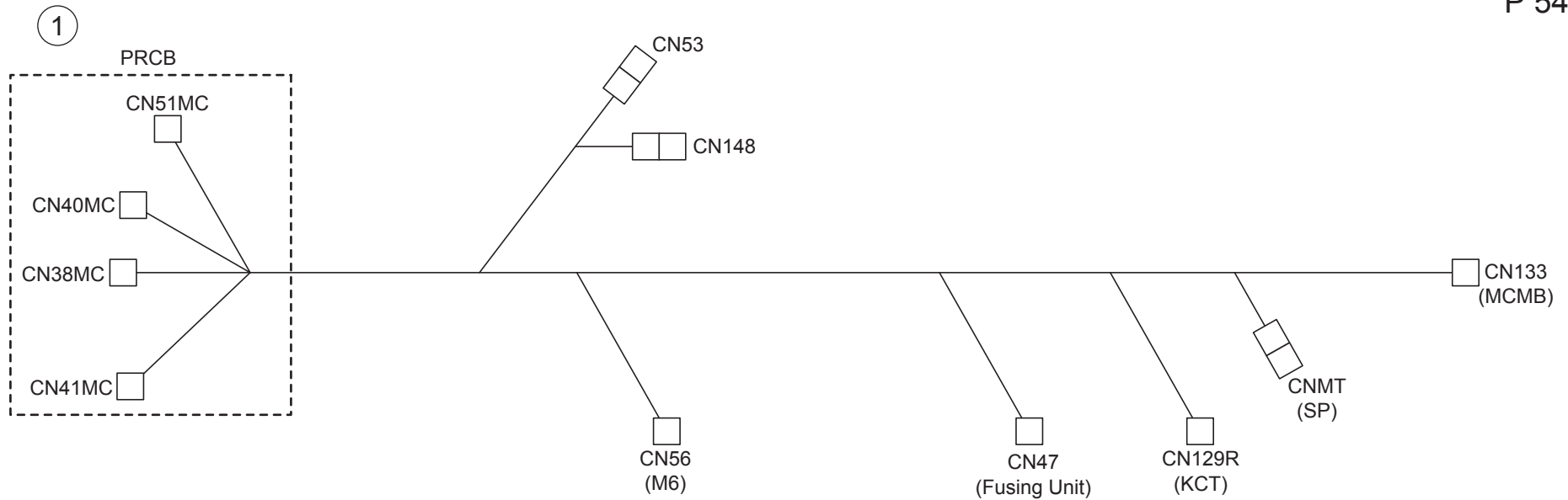
2



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E N100 00	Main body Relay harness		D	1	
2	A02E N150 00	Scanner Wiring /10		D	1	

bizhub C203/bizhub C253/bizhub C353

WIRING



bizhub C203/bizhub C253/bizhub C353

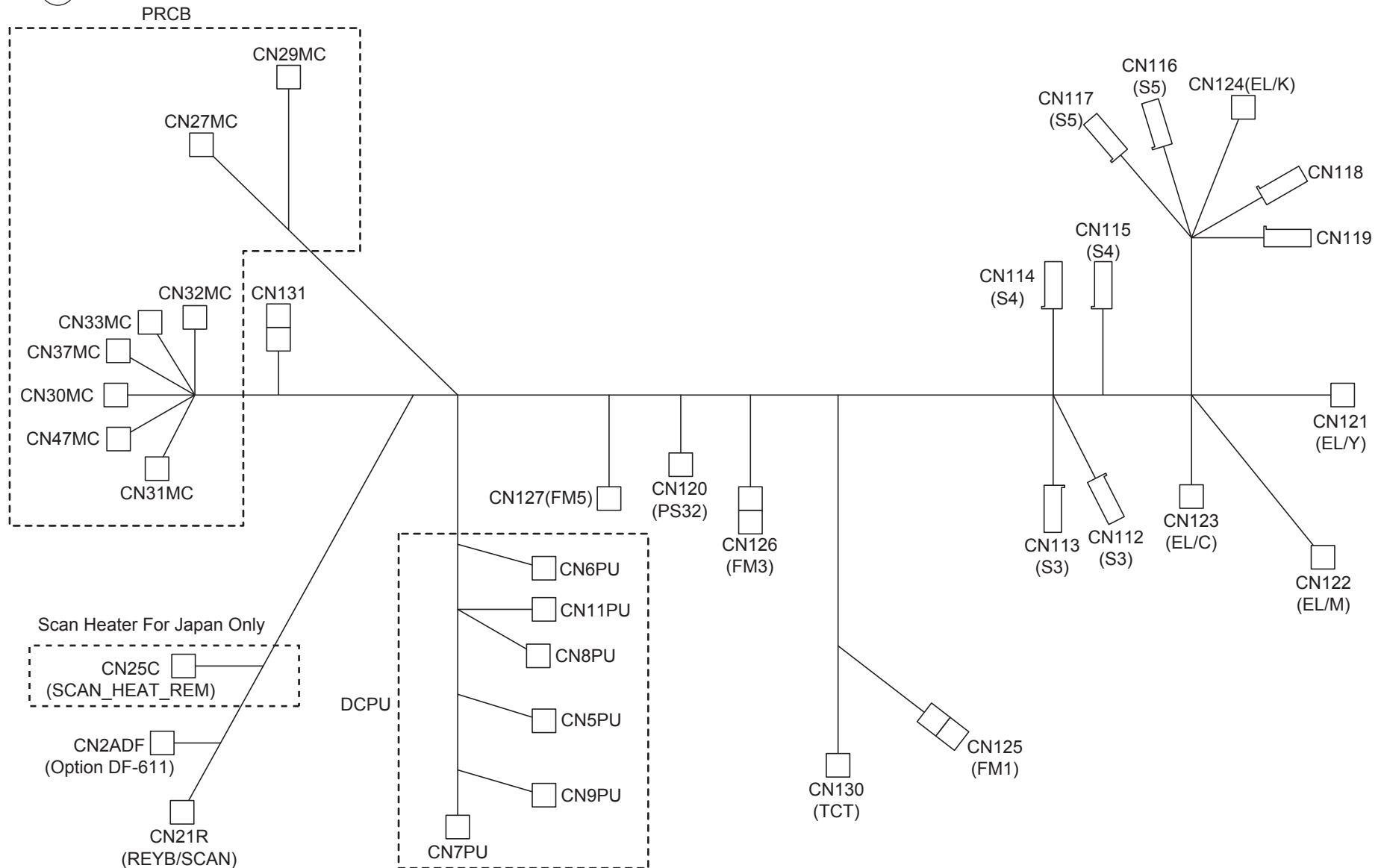
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E N107 02	Fixing Relay harness /1	{bizhub C353}	D	1	
2	A02E N116 02	Fixing Relay harness /2	{bizhub C253/C203}	D	1	

bizhub C203/bizhub C253/bizhub C353

WIRING



改訂版 REVISED EDITION	日付 DATE
	FEBRUARY 2008

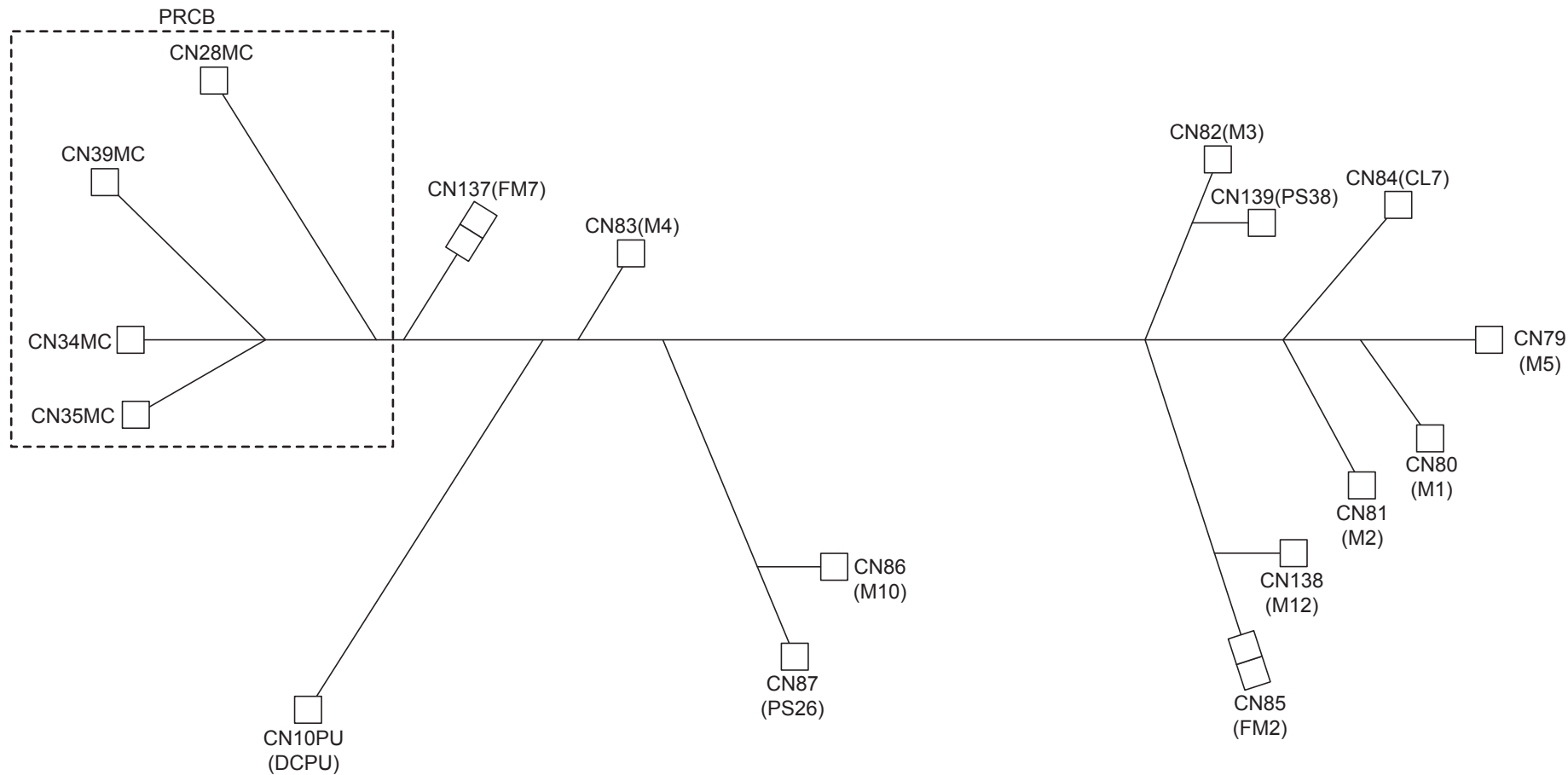


WIRING

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E N10U 02 Old	DC Power source harness	D C 電源束線	D	1	
1	A02E N11E 00	DC Power source harness /1	D C 電源束線 / 1	D	1	
1	A02E N10U 02	DC Power source harness	D C 電源束線	D	1	

bizhub C203/bizhub C253/bizhub C353

1



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E N10F 02	Drive Wiring /1	{bizhub C353}	D	1	
1	A02E N10Y 02	Drive Wiring /3	{bizhub C203}	D	1	
1	A02E N117 02	Drive Wiring /2	{bizhub C253}	D	1	

bizhub C203/bizhub C253/bizhub C353

1



2



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E N10P 03	LD Relay harness		D	1	
2	A02E N10M 01	Photoconductor Relay harness		D	1	

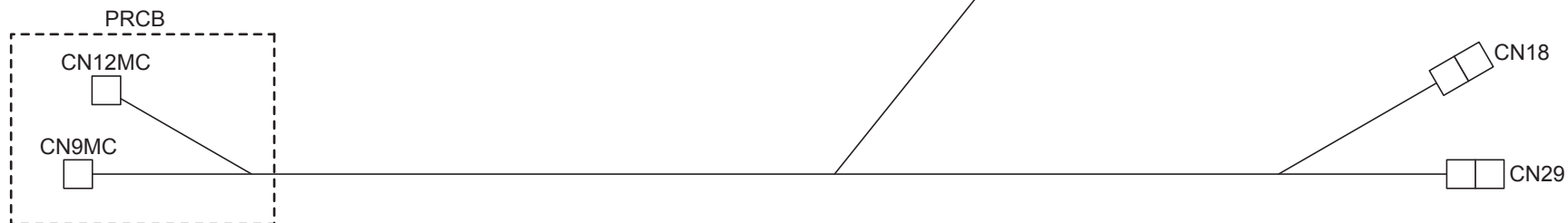
bizhub C203/bizhub C253/bizhub C353

WIRING

①



②



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E N10A 01	Toner Relay harness		D	1	
2	A02E N102 00	Paperfeed Relay harness		D	1	

WIRING ACCESSORIES AND JIGS

1 	6 	11 	16 	21 	26	31	36
2 	7 	12 	17 	22	27	32	37
3 	8 	13 	18 ♣ 	23	28	33	38
4 	9 	14 	19 ♣ 	24	29	34	39
5 	10 	15 	20 	25	30	35	40

bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	V500 0100 03	Saddle		D		
2	V500 0100 05	saddle		D		
3	V500 0100 08	saddle		D		
4	V500 0100 07	saddle		D		
5	V500 0100 20	Saddle		D		
6	V500 0200 10	clip		D		
7	V500 0200 16	clipper		D		
8	V570 0100 31	holder		D		
9	V570 0100 32	holder		D		
10	V570 0100 25	saddle		D		
11	V570 0100 21	Saddle		D		
12	1050 4805 01	INSULATING MEMBER		D		
13	V570 0100 48	SADDLE		D		
14	V500 0200 66	CLAMP		D		
15	0990 5596 01	CORD CLAMP		D		
16	1065 5872 02	CORD CLAMP		D		
17	V500 0200 39	clamp		D		
18	9384 1521 51	CORD BUSHING		D		
19	A02E R905 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R906 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R907 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R923 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R924 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R925 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R926 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R927 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R928 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R929 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R930 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R931 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R932 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R933 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R934 00	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R944 01	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R945 01	Jig Memory Card	治具メモリーカード	S	1	
19	A02E R946 01	Jig Memory Card	治具メモリーカード	S	1	

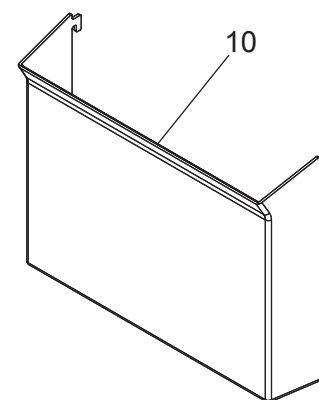
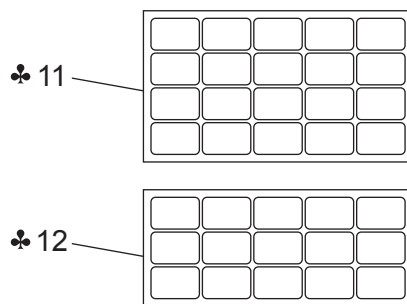
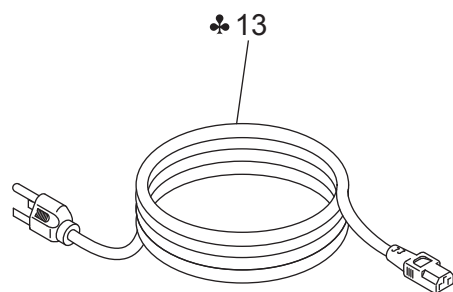
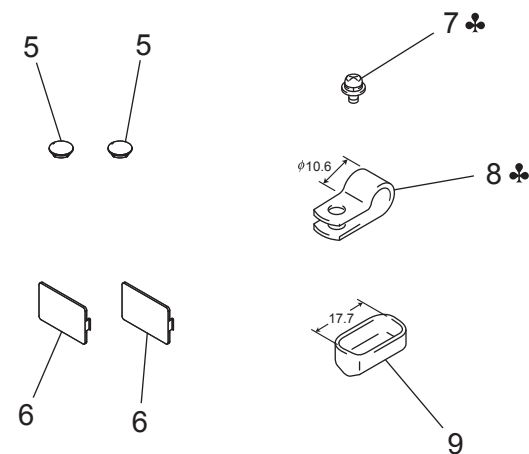
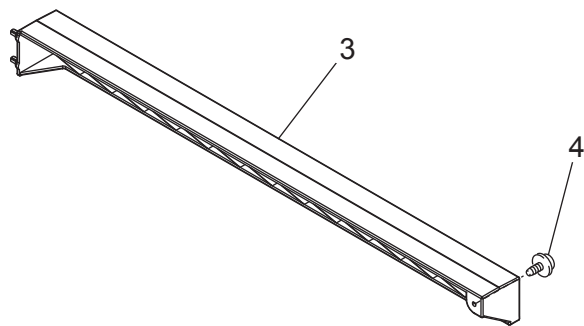
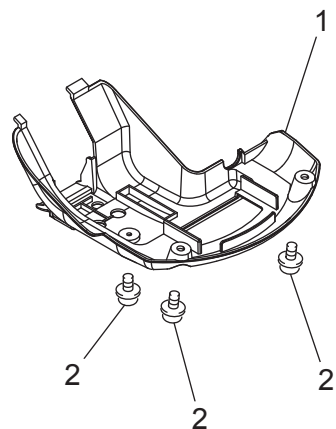
bizhub C203/bizhub C253/bizhub C353

Key	Part No.	Description	Destinations	Class	QTY	Standard parts	
19	A02E R961 00	Jig Memory Card	治具メモリーカード	K (Function Enhancing I) {bizhub C353}	S	1	
19	A02E R962 00	Jig Memory Card	治具メモリーカード	K (Function Enhancing I) {bizhub C253}	S	1	
19	A02E R963 00	Jig Memory Card	治具メモリーカード	K (Function Enhancing I) {bizhub C203}	S	1	
19	A02E R947 00	Jig Memory Card	治具メモリーカード	H (Function Enhancing I) {bizhub C353}	S	1	
19	A02E R948 00	Jig Memory Card	治具メモリーカード	D1,D3,F2,G1,I (Function Enhancing I) {bizhub C353}	S	1	
19	A02E R949 00	Jig Memory Card	治具メモリーカード	J (Function Enhancing I) {bizhub C353}	S	1	
19	A02E R951 00	Jig Memory Card	治具メモリーカード	H (Function Enhancing I) {bizhub C253}	S	1	
19	A02E R952 00	Jig Memory Card	治具メモリーカード	D1,D3,F2,G1,I (Function Enhancing I) {bizhub C253}	S	1	
19	A02E R953 00	Jig Memory Card	治具メモリーカード	J (Function Enhancing I) {bizhub C253}	S	1	
19	A02E R955 00	Jig Memory Card	治具メモリーカード	H (Function Enhancing I) {bizhub C203}	S	1	
19	A02E R956 00	Jig Memory Card	治具メモリーカード	D1,D3,F2,G1,I (Function Enhancing I) {bizhub C203}	S	1	
19	A02E R957 00	Jig Memory Card	治具メモリーカード	J (Function Enhancing I) {bizhub C203}	S	1	
19	A02E R965 01	Jig Memory Card	治具メモリーカード	H(Function Enhancing I II) {bizhub C353}	S	1	
19	A02E R966 01	Jig Memory Card	治具メモリーカード	D1,D3,F2,G1,I (Function Enhancing III) {bizhub C353}	S	1	
19	A02E R967 01	Jig Memory Card	治具メモリーカード	J (Function Enhancing III) {bizhub C353}	S	1	
19	A02E R968 01	Jig Memory Card	治具メモリーカード	H (Function Enhancing III) {bizhub C253}	S	1	
19	A02E R969 01	Jig Memory Card	治具メモリーカード	D1,D3,F2,G1,I (Function Enhancing III) {bizhub C253}	S	1	
19	A02E R970 01	Jig Memory Card	治具メモリーカード	J (Function Enhancing III) {bizhub C253}	S	1	
19	A02E R971 01	Jig Memory Card	治具メモリーカード	H (Function Enhancing III) {bizhub C203}	S	1	
19	A02E R972 01	Jig Memory Card	治具メモリーカード	D1,D3,F2,G1,I (Function Enhancing III) {bizhub C203}	S	1	
19	A02E R973 01	Jig Memory Card	治具メモリーカード	J (Function Enhancing III) {bizhub C203}	S	1	
19	A02E R982 00	Jig Memory Card	治具メモリーカード	K (Function Enhancing III) {bizhub C353}	S	1	
19	A02E R983 00	Jig Memory Card	治具メモリーカード	K (Function Enhancing III) {bizhub C253}	S	1	
19	A02E R984 00	Jig Memory Card	治具メモリーカード	K (Function Enhancing III) {bizhub C203}	S	1	
20	9J06 PJG0 00	JIG	治具 (原稿ガラス高さ確認用)		S	1	

bizhub C203/bizhub C253/bizhub C353

ACCESSORY PARTS

P 60



bizhub C203/bizhub C253/bizhub C353

MAINTENANCE LIST

● The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	Tray 1	Feed roller	1	300K	A00J563600		P21-10	*2
2		Separation roller assy	1	300K	A02EF56600		P22-10	*2
3		Pick-up roller	1	300K	A00J563600		P21-10	*2
4	Tray 2	Feed roller	1	300K	A00J563600		P23-11	*2
5		Separation roller assy	1	300K	A02EF56600		P24-3	*2
6		Pick-up roller	1	300K	A00J563600		P23-11	*2
7	Manual bypass tray	Feed roller	1	200K	A02E594700		P33-14	*2
8		Separation roller assy	1	200K	4034015101		P32-8	*2
9	Processing section	Imaging unit Y,M,C	1	90K	-		-	C353
10		Imaging unit Y,M,C	1	75K	-		-	C253
11		Imaging unit Y,M,C	1	55K	-		-	C203
12		Imaging unit K	1	120K	-		-	C353
13		Imaging unit K	1	100K	-		-	C253
14		Imaging unit K	1	70K	-		-	C203
15		Ozone filter	1	150K	A02ER73022		P15-33	*3
16		Toner cartridge Y,M,C	1	20K	-		-	C353
17		Toner cartridge Y,M,C	1	19K	-		-	C253
18		Toner cartridge Y,M,C	1	19K	-		-	C203
19		Toner cartridge K	1	26K	-		-	C353
20		Toner cartridge K	1	24.5K	-		-	C253
21	Toner cartridge K	1	24.5K	-		-	C203	
22	Image transfer section	Transfer roller unit	1	150K *5	A02ER71300		P36-17	
23		Transfer belt unit	1	150K	A02ER73022		P15-33	
24		Waste toner box	1	(50K)	A0DTWY0		P20-1	*4
25	Fusing section	Fusing unit	1	400K	A02ER71811	100V	P39-1	
26		Fusing unit	1	400K	A02ER73311	110V	P39-1	*6
27		Fusing unit	1	400K	A02ER72011	120V	P39-1	*7
28		Fusing unit	1	400K	A02ER72111	230V	P39-1	*8

*1: Actual durable cycle is the life counter value.

*2: Replace those parts at the same time.

*3: The ozone filter is furnished with the transfer belt unit so that all of them are replaced at one time.

*4: A waste toner full condition is detected with detecting the actual waste toner emissions.

*5: Because there is no life-counter for the transfer roller unit, substitute it by the life-counter of the transfer belt unit.

*6: 110 V areas only.

*7: 120 V areas only.

*8: 220-240 V areas only.

メンテナンスリスト

● ページ / キーナンバーのないものは、アフターサービス部品ではありません。

No.	区分	PM 部品名称	サイクル (K=1,000)		部品番号	仕向地	頁 / キー	備考
			員数	交換				
1	トレイ 1	給紙ローラー	1	300K	A00J563600		P21-10	*2
2		分離ローラー Assy	1	300K	A02EF56600		P22-10	*2
3		ピックアップローラー	1	300K	A00J563600		P21-10	*2
4	トレイ 2	給紙ローラー	1	300K	A00J563600		P23-11	*2
5		分離ローラー Assy	1	300K	A02EF56600		P24-3	*2
6		ピックアップローラー	1	300K	A00J563600		P23-11	*2
7	手差し	給紙ローラー	1	200K	A02E594700		P33-14	*2
8		分離ローラー Assy	1	200K	4034015101		P32-8	*2
9	プロセス部	イメージングユニット Y,M,C	1	90K	-		-	C353
10		イメージングユニット Y,M,C	1	75K	-		-	C253
11		イメージングユニット Y,M,C	1	55K	-		-	C203
12		イメージングユニット K	1	120K	-		-	C353
13		イメージングユニット K	1	100K	-		-	C253
14		イメージングユニット K	1	70K	-		-	C203
15		オゾンフィルター	1	150K	A02ER73022		P15-33	*4
16		トナーカートリッジ Y,M,C	1	20K	-		-	C353
17		トナーカートリッジ Y,M,C	1	19K	-		-	C253
18		トナーカートリッジ Y,M,C	1	19K	-		-	C203
19		トナーカートリッジ K	1	26K	-		-	C353
20	トナーカートリッジ K	1	24.5K	-		-	C253	
21	トナーカートリッジ K	1	24.5K	-		-	C203	
22	転写部	転写ローラーユニット	1	150K *5	A02ER71300		P36-17	
23		転写ベルトユニット	1	150K	A02ER73022		P15-33	
24		廃棄トナーボックス	1	(50K)	A0DTWY0		P20-1	*3
25	定着部	定着ユニット	1	400K	A02ER71811	100V	P39-1	
26		定着ユニット	1	400K	A02ER73311	110V	P39-1	
27		定着ユニット	1	400K	A02ER72011	120V	P39-1	
28		定着ユニット	1	400K	A02ER72111	230V	P39-1	

*1: 実質交換サイクルの数値は、ライフカウンターの数値である。

*2: 同時交換のこと。

*3: 廃棄トナーフル検知は、実際の廃棄トナー充填量を検知して行う。

*4: オゾンフィルターは転写ベルトユニットに同梱されているため同時交換となる。

*5: 転写ローラーユニットにはライフカウンターが設けられていないため、転写ベルトユニットのライフカウンターにて代用する。

DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN		100	50/60	A02E-001 A02E-002 A02E-003
	A2	JAPAN				
B		USA, CANADA		120	60	A02E-010 A02E-011 A02E-012 A02E-014 A02E-016
C		EUROPEAN TYPE		220-240	50/60	A02E-020 A02E-021 A02E-022
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	220-240	50/60	A02E-040 A02E-041 A02E-042
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND			
E		PHILIPPINES				
F	F1	SAUDI ARABIA		127	60	A02E-0M0 A02E-0M1 A02E-0M2
	F2	SAUDI ARABIA		220-240	50/60	A02E-040 A02E-041 A02E-042

bizhub C203/bizhub C253/bizhub C353

Destination No.		Destinations	V	Hz	Model No.
G	G1	C.S AMERICA	220-240	50/60	A02E-040 A02E-041 A02E-042
	G2	C.S AMERICA	120	60	A02E-010 A02E-011 A02E-012
H		TAIWAN	110	60	A02E-070 A02E-071 A02E-072
I		JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO	220-240	50/60	A02E-040 A02E-041 A02E-042
J		CHINA	220-240	50/60	A02E-080 A02E-081 A02E-082
K		KOREA	220-240	50/60	A02E-040 A02E-041 A02E-042

bizhub C203/bizhub C253/bizhub C353